



Vimala Engineering Consultancy

The School of Welding Technology

Reg No: BSS/KAR-205.

Dt: 11.08.2010

WELDER AND WELDING OPERATOR QUALIFICATION TEST RECORD

WELDER / WELDING OPERATOR'S NAME	SANDEEP KUMAR
IDENTIFICATION NUMBER	M01
WELDING PROCESS	GMAW(MIG) 80% Argon + 20% Co2 Mix.
POSITION	1G & 2F
WELDING MACHINE	PANASONIC400RXI
PROCEDURE SPECIFICATION NO.	M02
MATERIAL SPECIFICATION	IS 2062
JOINT THICKNESS	10mm
THICKNESS RANGE AND QUALIFICATION	LIMITED

FILLER MATERIAL

SPECIFICATION No.	SFA 5.18, AWS A5.18
FILLER METAL CLASSIFICATION	ER 70 S-6
FILLER MATERIAL DIO & TRADE NAME	1.0MM

VISUAL INSPECTION

APPEARANCE	ACCEPTABLE
UNDER CUT	ACCEPTABLE
POROSITY / BLOW	NOT FOUND

DESTRUCTION TEST / NON DESTRUCTION TEST

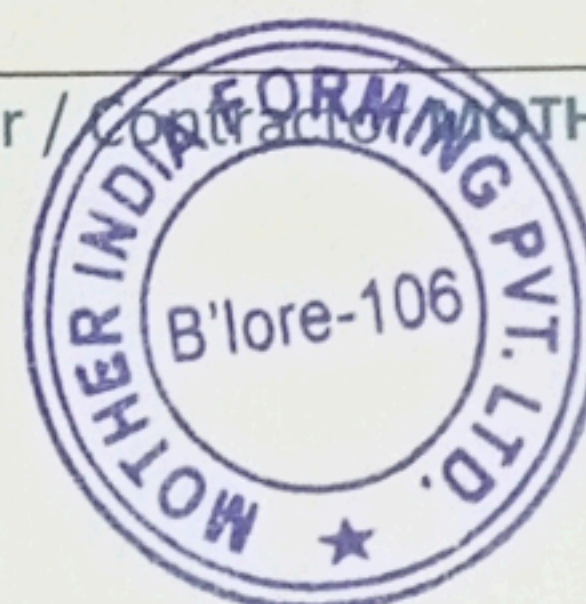
RESULT	Acceptable
Type of Test	Fracture Test. Acceptable.(DT)/In House.
CONDUCTED BY	Prabakar/Deepugouda
WITNESS BY	MJ ABRAHAM. Director VE Consultancy.
TEST DATE.	30 08 2023

We the undersigned, certify that the statement in the record are correct that the welds were prepared and tested in accordance with the requirement of AWS D1.1(Year 2020) structural welding code standard.

Welder's Photo



Manufacturer / Contractor: MOTHER INDIA



Certified By: VE Consultancy/seal

"The School of Welding Technology"
Bangalore

