## **CBXEHD**

# THERMAL LAMINATION FILM WITH MATT EFFECT FOR DIGITALLY PRINTED PAPER - BOPP BASED



#### **DESCRIPTION**

BOPP based, extrusion coated matt film for thermal lamination of digitally printed media. CBXEHD film is designed with special extrusion coating to provide excellent adhesion with digitally printed substrates.

#### **PRODUCT FEATURES**

- Outstanding adhesion to digital inks containing fuser-oil.
- Excellent Optical Properties.
- Excellent lamination Bond strength with digitally printed media.

#### **APPLICATIONS**

Digitally printed media Ex. papers & paper boards, post cards, photo books, textbooks,
Premium packagings etc.

#### **SURFACE PRINTABILITY OPTIONS**

- Not Applicable

### **TOPPAN**

	PROPERTIES	POSITION	CBX32EHD	CBX42EHD	UNIT	METHOD
GENERAL	Grammage Yield	:	30.00 33.33	39.40 25.38	g/m² m²/kg	ASTM D 1505 Internal
SURFACE	Wetting tension	Ex-coating side	4.	2	dy/cm	ASTM D 2578
THERMAL	Lamination Temp.		90-	110	°C	Internal

The above figures and properties refer to average values of laboratory test on samples of our standard production, it is understood that this entails no obligation or responsibility on our part. Customers should verify the suitability of the film for its specific end use. Therefore this document will not represent a (end) product specification.

#### **SPECIAL INSTRUCTIONS**

- Film to be laminated on above said lamination temperatures, however parameters can be optimized based on lamination speed / dwell time and/or dimensional stability.
- Printed surface must be well dried before lamination.
- In case of both side lamination, it is advised to cool one surface sufficiently before laminating the other surface.
- Surface printing is guaranteed only in specific products, all products are not meant for surface printing. Please contact Technical Services representative prior to printing process.
- Temperature should preferably be less than 30°C & humidity 55±5% in storage areas.
- Material should be consumed within six months of receipt.
- Material should be kept in their original wrapping until the material is loaded on machine.
- Storage atmosphere should be dust free to avoid any contamination while lamination.

#### **SAFETY**

Compliance with industrial health and safety standards. Thermal films do not present any significant danger to health and safety in the workplace provided they are used for the intended purpose in accordance with conventional practices and that health & safety regulations are observed.