

PROVISIONAL

TTIHRR

TRANSPARENT NON HEAT SEALABLE ULTRA HEAT RESISTANT BOPP FILM
BOTH SIDE CORONA TREATED FOR CONVERSION



Corona Treated HR Surface (Modified Layer)
Tie Layer
OPP Modified Core Layer
Tie Layer
Corona Treated Glossy Surface



AVAILABLE
CALIPERS

DESCRIPTION

OPP TTIHRR is non heat sealable plain high gloss both side treated **BOPP** film with ultra-high heat resistant characteristics & outstanding dimensional stability. Its treated surface is modified which can endure heat and shrinking during pack sealing; its core layer is also modified for better rigidity compared to conventional plain BOPP Films. Moreover it's inside corona treated surface is specifically designed for printing and lamination during conversion.

PRODUCT FEATURES

- Outstanding dimensional stability / shrinkage
- Endurance to heat and shrinking during sealing
- Easy Jaw release
- Good Wetting Tension for Printing & Lamination
- Suitable for Food contact application
- Water/ Oil/ Grease repellent
- Outstanding Clarity & Gloss

APPLICATIONS

Can be used as an outside web of laminate structures;

- Chips/tea/coffee/Pasta/Noodles
- Confectionary (chocolate/gum/sugar)
- Bakery (Biscuits/cookie/crackers)
- Soaps and detergents
- Miscellaneous industrial and house hold applications

NOMENCLATURE

TTIHRR - Print side is Inside, Ultra Heat resistance side is Outside

TTOHRR - Print side is Outside, Ultra Heat resistance side is Inside

TOPPAN SPECIALITY FILMS

PROVISIONAL

	PROPERTIES	POSITION	T18TTIHRR	T20TTIHRR	T25TTIHRR	UNITS	TEST METHOD
GENERAL	Nominal Thickness	-	18	20	25	μ	Internal Method
	Density	-	0.91	0.91	0.91	g/cc	Internal Method
	GSM	-	16.4	18.2	22.7	g/m ²	Internal Method
	Yield	-	61.0	54.9	44.0	m ² /kg	Internal Method
OPTICAL	Haze	-		3.5		%	ASTM D 1003
	Gloss	-		95		GU	ASTM D 2457
SURFACE	Dynamic COF	Film/Film		0.25		-	Internal Method
		Film/Metal		0.20		-	Internal Method
	Wetting Tension	Both side		38*		dynes/cm	ASTM D 2578
MECHANICAL	Tensile Strength (at break)	-MD		1300		kg/cm ²	ASTM D 882
		-TD		2800			
	Elongation (at break)	-MD		160		%	ASTM D 882
		-TD		55			
THERMAL	Elastic Modulus	-MD		23000		kg/cm ²	ASTM D 882
		-TD		42000			
	Linear Shrinkage (120°C, 5min)	-MD		1.0		%	ASTM D 1204
		-TD		0.5			
		-MD		5.0		%	
		-TD		5.0			

* 36 dyne/cm guaranteed for 3 months from the invoice date in controlled ambient condition as per below storage guidelines.

The figures and above properties refer to typical values which are indicative only. Customers should verify the suitability of the film for its specific end use. Therefore this document will not represent a product specification.

GUIDELINES FOR STORAGE

Temperature should preferably be less than 30°C & humidity 55±5% in storage areas and material should be consumed within three months of receipt. OPP films should be allowed to reach operating room temperature 24 hours before use

FOOD CONTACT

OPP films complies with the requirements of FDA, EC & REACH regulations. Specific documentation is available on request.

SAFETY

Compliance with industrial health and safety standards. OPP films do not present any significant danger to health and safety in the workplace, provided they are used for the intended purpose in accordance with conventional practices and that health & safety regulations are observed. Relevant guidelines can be found in our MSDS (available upon request).

CAUTIONS

- Film characteristics are maintained for six months from the date of invoicing except for wetting tension