# P38TOWLHS

**BOPP FILMS** 

# WHITE CAVITATED 38µ BOPP FILM WRAP AROUND LABEL GRADE FOR HIGH SPEED BOTTLING



# **DESCRIPTION**

PWLHS is white cavitated high gloss five layer **BOPP** film developed for reel fed wrap-around labelling applications. It is designed for optimized performance on the most demanding machines and superior graphics.

## **PRODUCT FEATURES**

- Excellent slip for robust performance on the labelling machines
- High yield due to low density
- Consistent slip and good anti-static properties
- High resistance to elongation on labelling machine
- High gloss
- Outstanding opacity and whiteness
- Excellent web flatness
- Suitable for "Rotogravure & Flexographic" printing

# **APPLICATIONS**

Reel-Fed Wrap Around Labels

- Beverage (carbonated, alcoholic, mineral water)
- Dairy Products
- House hold and detergents
- Health and beauty care

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	PROPERTIES	POSITION	P38TOWLHS	UNIT	METHOD
GENERAL	Nominal Thickness	-	38	μ	Internal Method
	Density	-	0.65	g/cc	Internal Method
	Grammage	-	24.7	g/m²	Internal Method
	Yield	-	40.5	m²/kg	Internal Method
OPTICAL	Transmittance Gloss	-	25 90	% GU	ASTM D 1003 ASTM D 2457
SURFACE	COF (Dynamic) Wetting tension	:	0.25 38*	- dyne/cm	ASTM D 1894 ASTM D 2578
MECHANICAL	Tensile Strength (at break)	- MD - TD	900 1500	kg/cm²	ASTM D 882
	Elongation (at break)	- MD - TD	125 30	%	ASTM D 882
	Elastic Modulus	- MD - TD	10000 18000	kg/cm²	ASTM D 882
THERMAL	Linear Shrinkage	- MD - TD	4 2	%	ASTM D 1204 Internal Method

<sup>\* 38</sup> dyne/cm guaranteed for 4 months from delivery in controlled ambient conditions as per storage guidelines

The figures and above properties refer to typical values which are indicative only. Customers should verify the suitability of the film for its specific end use. Therefore this document will not represent a product specification.

### **GUIDELINES FOR STORAGE**

Temperature should preferably be less than  $30^{\circ}$ C & humidity  $55\pm5\%$  in storage areas and material should be consumed within three months of receipt. OPP films should be allowed to reach operating room temperature 24 hours before use.

#### **FOOD CONTACT**

OPP films complies with the requirements of FDA, EC & REACH regulations. Specific documentation is available on request.

#### **SAFETY**

Compliance with industrial health and safety standards. OPP films do not present any significant danger to health and safety in the workplace, provided they are used for the intended purpose in accordance with conventional practices and that health & safety regulations are observed. Relevant guidelines can be found in our MSDS (available upon request).

### **CAUTIONS**

• Film characteristics are maintained for six months from the date of manufacturing except for wetting tension