

## PROVISIONAL

**COTVO**  
COATED FILMS

## TRANSPARENT ONE SIDE PVDC COATED BOPP FILM FOR CONVERSION

**DESCRIPTION**

COTVO is transparent one side PVdC coated **BOPP** film. Its PVdC surface is low seal initiation temperature, good seal strength and sealing range with high resistant to fats

**PRODUCT FEATURES**

- Low Seal Initiation Temperature on either side
- Excellent sealing strength & hot-tack on either surface
- Good Moisture, Oxygen & Aroma barrier
- Fat resistant
- Good optical properties
- Good stiffness and mechanical properties

**APPLICATIONS**

To be used in overwrapping where film is in direct contact with food

- Meat
- Bakery (biscuits/cookie/crackers)
- Cheese

**NOMENCLATURE**

- COPTVI - Inside PVdC Coated
- COPTVO - Outside PVdC Coated

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	PROPERTIES	POSITION	COT20VO	UNIT	METHOD
GENERAL	Nominal Thickness	-	20	μ	Internal Method
	Grammage	-	19.80	g/m <sup>2</sup>	Internal Method
	Yield	-	50.5	m <sup>2</sup> /kg	Internal Method
OPTICAL	Haze	-	2.5	%	ASTM D 1003
	Gloss	-	110	^45°	ASTM D 2457
SURFACE	COF (Dynamic)	Film/Film	0.35	-	ASTM D 1894
	Wetting Tension	Coated side	52	dy/cm	ASTM D 2578
MECHANICAL	Tensile Strength (at break)	- MD	1300	kg/cm <sup>2</sup>	ASTM D 882
		- TD	2500		
	Elongation (at break)	- MD	200	%	ASTM D 882
		- TD	60		
	Elastic Modulus	- MD	18000	kg/cm <sup>2</sup>	ASTM D 882
		- TD	28000		
THERMAL	Linear Shrinkage (max)	- MD	4	%	Internal Method
		- TD	2		
	Heat Seal Range	Coated side	100-145	°C	Internal Method
BARRIER	Seal Strength	-	400	g/25mm	Internal Method
	WVTR 38° C 90% rh	-	4	g/m <sup>2</sup> /day	ASTM F 1249
	OTR 23° C 0% rh	-	20	cc/m <sup>2</sup> /day	ASTM D 3985

The figures and above properties refer to typical values which are indicative only. Customers should verify the suitability of the film for its specific end use. Therefore this document will not represent a product specification.

#### GUIDELINES FOR STORAGE

Temperature should preferably be less than 30°C & humidity 55±5% in storage areas and material should be consumed with three months of receipt. Coated films should be allowed to reach operating room temperature 24 hours before use. Film characteristics are maintained for six months from the date of manufacturing.

#### PRINTING & LAMINATION

Online corona

#### FOOD CONTACT

Coated films complies with the requirements of FDA, EC & REACH regulations. Specific documentation is available on request.

#### SAFETY

Compliance with industrial health and safety standards. Coated films do not present any significant danger to health and safety in the workplace, provided they are used for the intended purpose in accordance with conventional practices and that health & safety regulations are observed. Relevant guidelines can be found in our MSDS (available upon request).

#### CAUTIONS

- Film characteristics are maintained for six months from the date of invoicing
- Coated reels must not be stacked.