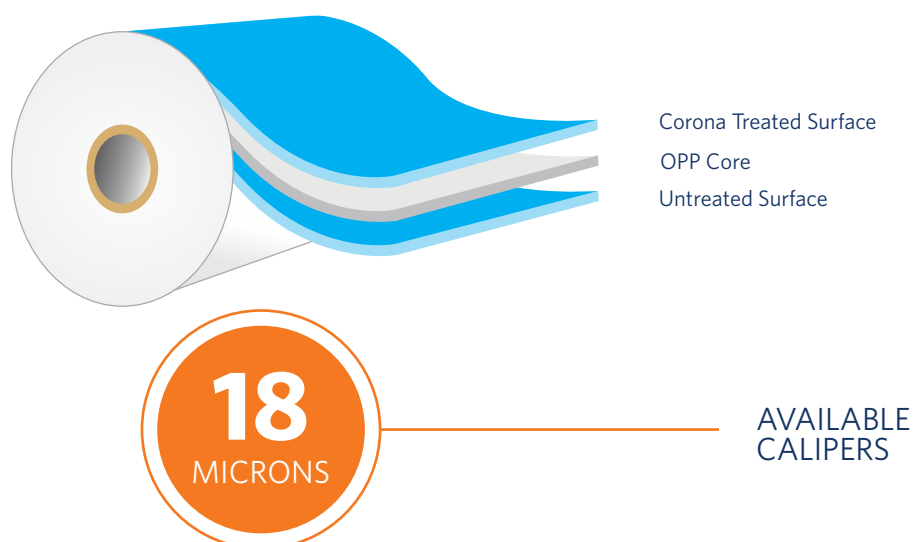


**T18TOLG**

## BOPP FILMS

TRANSPARENT NON SEALABLE CORONA TREATED ONE SIDE SPECIAL LOW GSM  
BOPP FILM FOR CONVERSION

**DESCRIPTION**

OPP TOLG is transparent high gloss non-heat sealable one side corona treated special Low GSM **BOPP** film. This film is specially designed for printing and lamination process for higher yield.

**PRODUCT FEATURES**

- High Yield due to low GSM
- Outstanding clarity and gloss
- Can be laminated with other substrates
- Printable/gluable
- Robust Machinability
- Low static
- Excellent wetting tension
- Suitable for food contact applications
- Water/oil/grease repellent

**APPLICATIONS**

Can be used as outside web of laminates

- Bakery (Biscuits/cookie/crackers)
- Confectionery(chocolates/gum/sugar)
- Chips/tea/coffee/pasta
- Miscellaneous industrial and house hold applications

	PROPERTIES	POSITION	T18TOLG	UNIT	METHOD
GENERAL	Nominal Thickness	-	16.5	μ	Internal Method
	Density	-	0.91	g/cc	Internal Method
	Grammage	-	15.0	g/m <sup>2</sup>	Internal Method
	Yield	-	67	m <sup>2</sup> /kg	Internal Method
OPTICAL	Haze	-	1.5	%	ASTM D 1003
	Gloss	-	95	GU	ASTM D 2457
SURFACE	Dynamic COF	Film/Film	0.4	-	ASTM D 1894
	Wetting Tension	-	38*	dy/cm	ASTM D 2578
MECHANICAL	Tensile Strength (at break)	- MD	1300	kg/cm <sup>2</sup>	ASTM D 882
		- TD	2700		
	Elongation (at break)	- MD	190	%	ASTM D 882
		- TD	60		
THERMAL	Elastic Modulus	- MD	18000	kg/cm <sup>2</sup>	ASTM D 882
		- TD	32000		
	Linear Shrinkage (max)	- MD	4	%	ASTM D 1204
		- TD	1		

\* 36 dyne/cm guaranteed for 4 months from the invoice date in controlled ambient condition as mentioned in storage guidelines.

The figures and above properties refer to typical values which are indicative only and provided as guidelines. Customers should verify the suitability of the film for its specific end use. Therefore this document will not represent a product specification.

### GUIDELINES FOR STORAGE

Temperature should preferably be less than 30°C & humidity 55±5% in storage areas and material should be consumed with three months of receipt. OPP films should be allowed to reach operating room temperature 24 hours before use.

### FOOD CONTACT

OPP films complies with the requirements of FDA, EC & REACH regulations. Specific documentation is available on request.

### SAFETY

Compliance with industrial health and safety standards. OPP films do not present any significant danger to health and safety in the workplace, provided they are used for the intended purpose in accordance with conventional practices and that health & safety regulations are observed. Relevant guidelines can be found in our MSDS (available upon request).

### CAUTIONS

- Film characteristics are maintained for six months from the date of manufacturing except for corona treated layer surface tension .