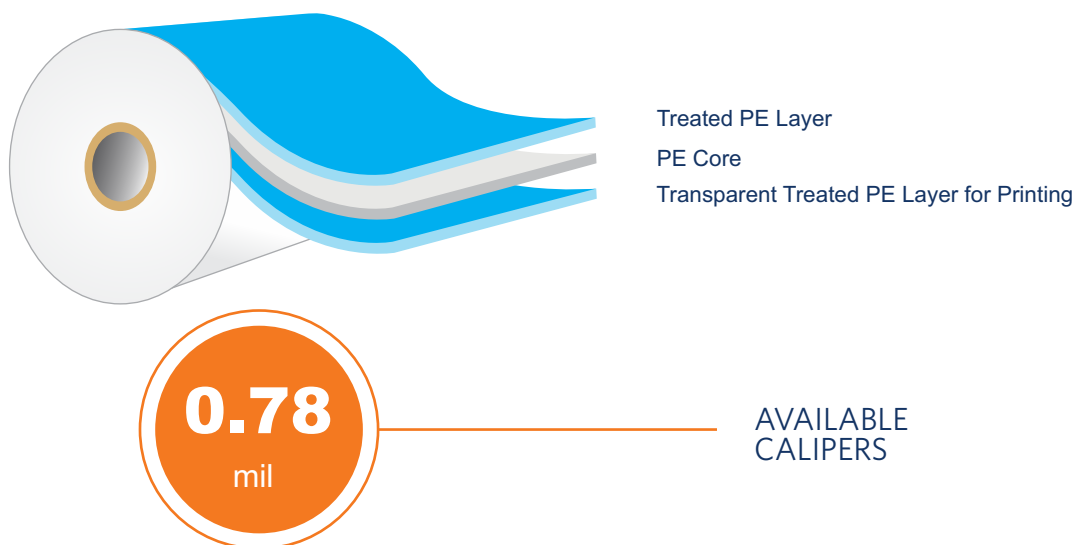


PROVISIONAL

T20TTIPE

BOPE FILMS

TRANSPARENT BIAXIALLY ORIENTED POLYETHYLENE FILM WITH BOTH SIDE CORONA TREATMENT

**DESCRIPTION**

T20TTIPE is transparent biaxially oriented PE film. It is both side corona treated, one side for printing and other side for lamination; Especially designed with excellent clarity, gloss and controlled thickness for demanding high speed packaging applications.

PRODUCT FEATURES

- Easy Tear
- Good Puncture Resistance
- Excellent thickness spread, clarity and gloss mainly for Window application
- Superior Barrier Vis a Vis to traditional Blown PE
- Good Surface tension exhibits excellent Surface Printing

APPLICATIONS

Can be used as top reverse Printed layer of laminate and sealant web of laminated structure as a replacement of CPP and Blown PE films;

- Bakery (Biscuits/cookie/crackers)
- Household and detergents
- Potato chips/snacks/crisp
- Frozen food

PROVISIONAL

	PROPERTIES	POSITION	T20TTIPE	UNIT	METHOD
GENERAL	Nominal Thickness	-	0.78	mil	Internal Method
	Density	-	0.96	g/cc	Internal Method
	Grammage	-	3.94	lb/1000ft ²	Internal Method
	Yield	-	36616	in ² /lb	Internal Method
OPTICAL	Haze	-	4	%	ASTM D 1003
	Gloss	-	100	GU	ASTM D 2457
SURFACE	Dynamic COF	Film/Film	0.40	-	ASTM D 1894
	Surface tension	-	38	dyne/cm	ASTM D 2578
MECHANICAL	Tensile Strength (at break)	- MD - TD	9243 27018	psi	ASTM D 882
	Elongation (at break)	- MD - TD	300 80	%	ASTM D 882
	Elastic Modulus	- MD - TD	78210 127980	psi	ASTM D 882
THERMAL	Linear Shrinkage	- MD - TD	3.0 3.5	%	ASTM D 1204
BARRIER	WVTR 100°F, 90% RH	-	1.81	g/100in ² /24hr	ASTM F 1249

The figures and above properties refer to typical values which are indicative only. Customers should verify the suitability of the film for its specific end use. Therefore this document will not represent a product specification.

GUIDELINES FOR STORAGE

Temperature should preferably be less than 30°C & humidity 55±5% in storage areas and material should be consumed within three months of receipt. OPE films should be allowed to reach operating room temperature 24 hours before use.

FOOD CONTACT

OPE films complies with the requirements of FDA, EC & REACH regulations. Specific documentation is available on request.

SAFETY

Compliance with industrial health and safety standards. OPE films do not present any significant danger to health and safety in the workplace, provided they are used for the intended purpose in accordance with conventional practices and that health & safety regulations are observed. Relevant guidelines can be found in our MSDS (available upon request).

CAUTIONS

- Film characteristics are maintained for six months from the date of invoicing