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PROVISIONAL

P38TOWL1

BOPP FILMS

CAVITATED 38µ CORONA TREATED OUTSIDE FOR WRAP AROUND LABELS



DESCRIPTION

P38TOWL1 is white cavitated 0.65 density high gloss five layer **BOPP** film developed for reel fed wrap-around labelling applications. It is designed to optimize performance on the most demanding machines and superior graphics.

PRODUCT FEATURES

- Excellent slip for robust performance on the labelling machines
- High yield due to low density
- Printable/glueable
- High resistance to elongation on labelling machine
- Consistently low coefficient of friction and good anti-static properties
- Outstanding opacity and whiteness
- Superb gloss
- Excellent web flatness
- Suitable for "Rotogravure & Flexographic" printing

APPLICATIONS

Reel-Fed Wrap Around Labels

- Beverage (carbonated, alcoholic, mineral water)
- Dairy Products
- House hold and detergents
- Health and beauty care

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	PROPERTIES	POSITION	P38TOWL1	UNIT	METHOD
GENERAL	Nominal Thickness Density Grammage Yield	-	38 0.65 24.7 40.5	μ g/cc g/m ² m ² /kg	Internal Method Internal Method Internal Method Internal Method
OPTICAL	Transmittance Gloss		25 50	% GU	ASTM D 1003 ASTM D 2457
SURFACE	COF (Dynamic) Wetting tension	-	0.3 38*	- dyne/cm	ASTM D 1894 ASTM D 2578
MECHANICAL	Tensile Strength (at break)	- MD - TD	600 1200	kg/cm²	ASTM D 882
	Elongation (at break)	- MD - TD	150 50	%	ASTM D 882
	Elastic Modulus	- MD - TD	9000 16000	kg/cm²	ASTM D 882
THERMAL	Linear Shrinkage	- MD - TD	4	%	ASTM D 1204

^{* 38} dyne/cm guaranteed for 3 months from delivery in controlled ambient conditions as per storage guidelines

The figures and above properties refer to typical values which are indicative only. Customers should verify the suitability of the film for its specific end use. Therefore this document will not represent a product specification.

GUIDELINES FOR STORAGE

Temperature should preferably be less than 30° C & humidity $55\pm5\%$ in storage areas and material should be consumed within three months of receipt. OPP films should be allowed to reach operating room temperature 24 hours before use.

FOOD CONTACT

OPP films complies with the requirements of FDA, EC & REACH regulations. Specific documentation is available on request.

SAFETY

Compliance with industrial health and safety standards. OPP films do not present any significant danger to health and safety in the workplace, provided they are used for the intended purpose in accordance with conventional practices and that health & safety regulations are observed. Relevant guidelines can be found in our MSDS (available upon request).

CAUTIONS

• Film characteristics are maintained for six months from the date of manufacturing except for wetting tension