# **CBXEH**

### THERMAL LAMINATION FILM WITH MATT EFFECT - BOPP BASED



#### **DESCRIPTION**

A film with a matte surface; a surface that enhances the appearance of laminated products. It is biaxially oriented polypropylene film with uniformly extrusion coated with adhesives all along the film surface.

#### **PRODUCT FEATURES**

- Spot UV coatability.
- Film can be used for embossing, hot foil stamping

## **APPLICATIONS**

- Paper boards, post card, photo books, textbooks, etc.

# **TOPPAN**

|         | PROPERTIES        | POSITION                 | СВХ18ЕН        | СВХ20ЕН        | СВХ26ЕН        | CBX42EH        | UNIT          | METHOD                  |
|---------|-------------------|--------------------------|----------------|----------------|----------------|----------------|---------------|-------------------------|
| GENERAL | Grammage<br>Yield | -<br>-                   | 16.08<br>62.19 | 18.43<br>54.25 | 21.20<br>47.17 | 39.09<br>25.58 | g/m²<br>m²/kg | ASTM D 1505<br>Internal |
| SURFACE | Wetting tension   | EVA side<br>Non-EVA side |                | 44<br>42       | -46<br>2       |                | dy/cm         | ASTM D 2578             |
| THERMAL | Lamination Temp.  | -                        |                | 90             | -110           |                | °C            | Internal                |

The above figures and properties refer to average values of laboratory test on samples of our standard production, it is understood that this entails no obligation or responsibility on our part. Customers should verify the suitability of the film for its specific end use. Therefore this document will not represent a (end) product specification.

#### **SPECIAL INSTRUCTIONS**

- Film to be laminated on above said lamination temperatures, however parameters can be optimized based on lamination speed / dwell time and/or dimensional stability.
- Printed surface must be well dried before lamination.
- In case of both side lamination, it is advised to cool one surface sufficiently before laminating the other surface.
- Surface printing is guarantee only in specific products, all products are not meant for surface printing. Please contact Technical Services representative prior to printing process.
- Temperature should preferably be less than 30°C & humidity 55±5% in storage areas.
- Material should be consumed within six months of receipt.
- Material should be kept in their original wrapping until the material is loaded on machine.
- Storage atmosphere should be dust free to avoid any contamination while lamination.

#### **SAFETY**

Compliance with industrial health and safety standards. Thermal films do not present any significant danger to health and safety in the workplace provided they are used for the intended purpose in accordance with conventional practices and that health & safety regulations are observed.