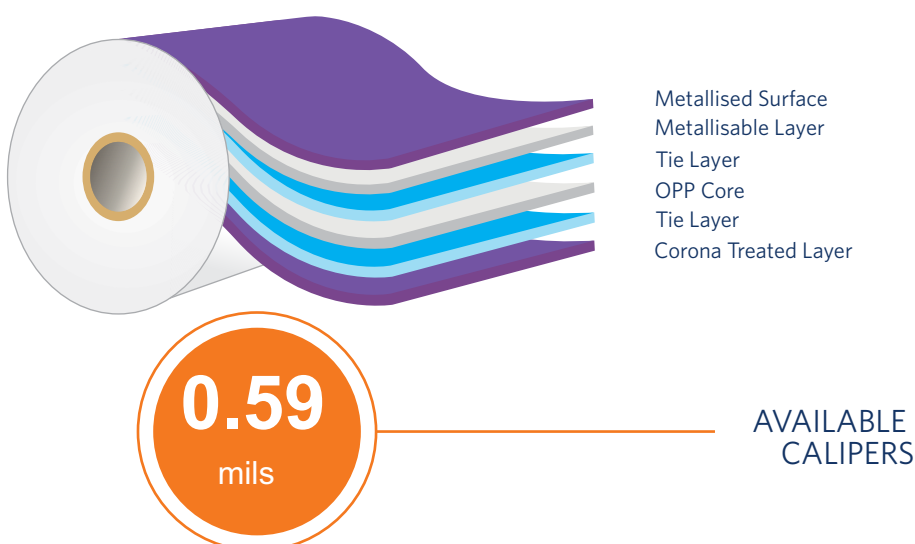


M15SL5

BOPP FILMS

METALLISED NON HEAT SEALABLE BOPP FILM INSIDE METALLISED HIGH OXYGEN BARRIER GRADE FOR ADHESIVE & EXTRUSION SANDWICH LAMINATION



DESCRIPTION

OPP SL5 is both side treated High oxygen barrier metallised **BOPP** film. It's metallised and non metallised side is treated for sandwich adhesive as well as extrusion lamination(triplex structure), as a replacement of Aluminium foil in certain applications or metallised polyester

PRODUCT FEATURES

- Outstanding oxygen barrier
- Outstanding Moisture & light barrier
- Metal Crack resistance during extrusion lamination
- Good treatment retention & metal adhesion
- Extended shelf life for food products
- Easy convertibility on both sides for adhesive as well as extrusion sandwich lamination
- Excellent runnability on HFFS & VFFS machines

APPLICATIONS

Sandwich lamination in triplex structures as a replacement of Aluminium foil/metallised polyester

- Pouch/Sachet laminates
- Health and beauty care
- Household and detergents
- Dry foods and beverage powders
- Crisps and snacks

	PROPERTIES	POSITION	M15SL5	UNIT	METHOD
GENERAL	Nominal Thickness	-	0.59	mils	Internal Method
	Density	-	0.91	g/cc	Internal Method
	Grammage	-	2.80	lb/1000ft ²	Internal Method
	Yield	-	51535	in ² /lb	Internal Method
OPTICAL	Optical Density	-	2.7	-	Internal Method
	Metal Adhesion	-	100	%	Internal Method ASTM D 2578
MECHANICAL	Tensile Strength (at break)	- MD - TD	17064 36972	psi	ASTM D 882
	Elongation (at break)	- MD - TD	240 60	%	ASTM D 882
	Elastic Modulus	- MD - TD	227520 398160	psi	ASTM D 882
	Linear Shrinkage (max)	- MD - TD	4 2	%	ASTM D 1204
BARRIER	WVTR 100°F 90% rh	-	0.019	g/100in ² /day	ASTM F 1249
	OXTR 73°F 0%rh	-	0.065	cc/100in ² /day	ASTM D 3985

* 38 dyne/cm guaranteed for 3 months from delivery in controlled ambient condition as per below storage guidelines

The figures and above properties refer to typical values which are indicative only. Customers should verify the suitability of the film for its specific end use. Therefore this document will not represent a product specification.

GUIDELINES FOR STORAGE

Temperature should preferably be less than 30°C & humidity 55±5% in storage areas and material should be consumed within three months of receipt. OPP films should be allowed to reach operating room temperature 24 hours before use.

FOOD CONTACT

OPP films complies with the requirements of FDA, EC & REACH regulations. Specific documentation is available on request

SAFETY

Compliance with industrial health and safety standards. OPP films do not present any significant danger to health and safety in the workplace, provided they are used for the intended purpose in accordance with conventional practices and that health & safety regulations are observed. Relevant guidelines can be found in our MSDS (available upon request).

CAUTIONS

- Film characteristics are maintained for six months from the date of invoicing except for metallized layer surface tension
- Strongly recommend online corona treatment in metallised films during lamination as treatment level decay with time is a natural phenomenon which depends on ambient conditions (Recommended storage conditions: Temperature < 30 deg C & Humidity 55% (Maximum) in original packed condition)