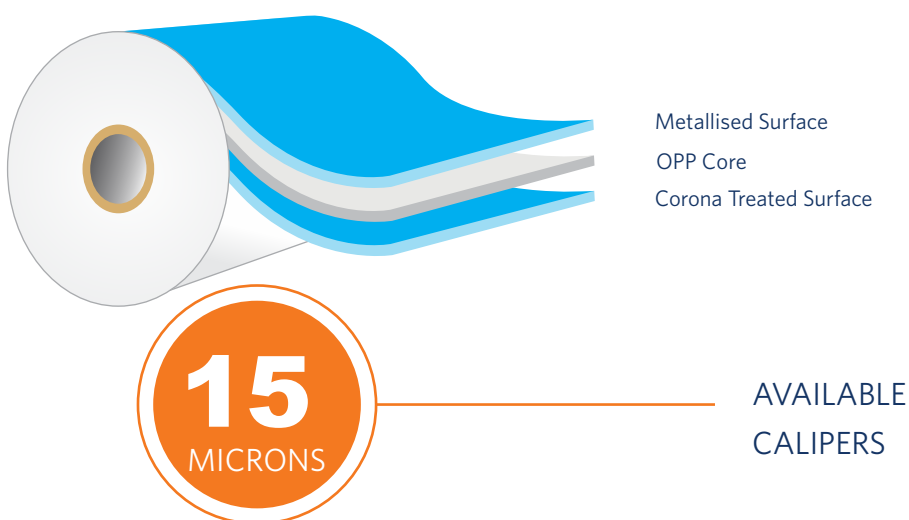


PROVISIONAL

M15SL4-P

BOPP FILMS

METALLISED NON HEAT SEALABLE BOPP FILM INSIDE METALLISED HIGH OXYGEN BARRIER GRADE FOR ADHESIVE SANDWICH LAMINATION



DESCRIPTION

M15SL4-P is both side treated High Oxygen barrier metallised BOPP film. It is metallised on one side and non metallised side is corona treated for sandwich adhesive lamination (triplex structure), It is used to replace Metallised Polyester in sandwich lamination as well as for cold seal receptive application.

PRODUCT FEATURES

- Outstanding water and gas barrier
- Easy convertibility on both sides for adhesive sandwich lamination
- Excellent metal adhesion and treatment retention
- Good stiffness and mechanical properties
- Good runnability on VFFS & HFFS machines
- Excellent puncture resistance
- Good aroma protection

APPLICATIONS

Sandwich lamination in triplex structures & cold seal receptive layer of a laminate as a replacement of Metallised polyester :

- Pouch/Sachet laminates
- Health and beauty care
- Household and detergents
- Dry foods and beverage powders
- Crisps, Snacks & Chocolates

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	PROPERTIES	POSITION	M15SL4-P	UNIT	METHOD
GENERAL	Nominal Thickness	-	15	μ	Internal Method
	Density	-	0.91	g/cc	Internal Method
	Grammage	-	13.65	g/m ²	Internal Method
	Yield	-	73.3	m ² /kg	Internal Method
OPTICAL	Optical Density	-	2.7	-	Internal Method
SURFACE	Metal Adhesion	-	100	%	Internal Method
MECHANICAL	Tensile Strength (at break)	- MD - TD	1200 2500	kg/cm ²	ASTM D 882
	Elongation (at break)	- MD - TD	200 60	%	ASTM D 882
	Elastic Modulus	- MD - TD	18000 28000	kg/cm ²	ASTM D 882
THERMAL	Linear Shrinkage (max)	- MD - TD	4 2	%	ASTM D 1204
BARRIER	WVTR 38° C 90% rh	-	0.4	g/m ² /day	ASTM F 1249
	OXTR 23° C 0% rh	-	30	cc/m ² /day	ASTM D 3985

The figures and above properties refer to typical values which are indicative only. Customers should verify the suitability of the film for its specific end use. Therefore this document will not represent a product specification.

GUIDELINES FOR STORAGE

Temperature should preferably be less than 30°C & humidity 55±5% in storage areas and material should be consumed within three months of receipt. OPP films should be allowed to reach operating room temperature 24 hours before use.

FOOD CONTACT

OPP films complies with the requirements of FDA, EC & REACH regulations. Specific documentation is available on request.

SAFETY

Compliance with industrial health and safety standards. OPP films do not present any significant danger to health and safety in the workplace, provided they are used for the intended purpose in accordance with conventional practices and that health & safety regulations are observed. Relevant guidelines can be found in our MSDS (available upon request).

CAUTIONS

- Film characteristics are maintained for six months from the date of invoicing except for metallized layer surface tension
- Strongly recommend online corona treatment in metallised films during lamination as treatment level decay with time is a natural phenomenon which depends on ambient conditions (Recommended storage conditions: Temperature < 30 deg C & Humidity 55% (Maximum) in original packed condition)

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