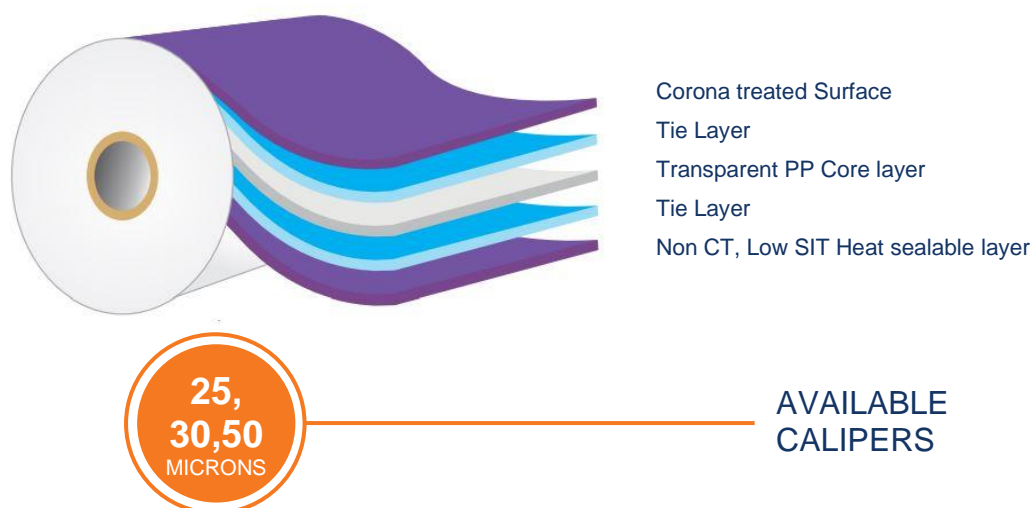


PROVISIONAL

TDSTILS

TRANSPARENT HEAT SEALABLE LOW INITIATION TEMPERATURE, HIGH HOT TACK HIGH HEAT SEAL STRENGTH ONE SIDE CORONA TREATED CPP FILM FOR CONVERSION



DESCRIPTION

It is a co-extruded transparent cast polypropylene film with one side corona treatment and other side is low seal initiation temperature (SIT ~ 90°C). Especially designed for high speed packaging where its wide seal operating window can be used on high speed machines.

PRODUCT FEATURES

- Wide sealing range with low seal initiation temperature (SIT ~ 90°C)
- Excellent sealing properties in term of strength, hot-tack and integrity
- Remarkable performances on HFFS & VFFS machines
- Good Optical properties
- Good Processability
- Good ink adhesion

APPLICATIONS

- Suitable for use in multilayer laminate
- Confectionary (Chocolate/ Gum/ Sugar)
- Bakery (Biscuits/ Cookie/ Crackers)
- Frozen Food & Noodles
- Household and detergents
- Health & Beauty Care

NOMENCLATURE

TDSTILS... Wetting tension Surface Inside, Sealable Surface Outside

TDSTOLS... Wetting tension Surface Outside, Sealable Surface Inside

PROVISIONAL

	PROPERTIES	POSITION	TDS25TILS -CPP	TDS30TILS -CPP	TDS50TILS -CPP	UNITS	TEST METHOD
GENERAL	Nominal Thickness	-	25	30	50	μ	Internal Method
	Density	-	0.91	0.91	0.91	g/cc	Internal Method
	GSM	-	22.8	27.3	45.5	g/m ²	Internal Method
	Yield	-	44.0	36.6	22.0	m ² /kg	Internal Method
OPTICAL	Haze	-		4.0		%	ASTM D 1003
	Gloss	-	85	80	80	GU	ASTM D 2457
SURFACE	Dynamic COF	Film/Film		0.40		-	Internal Method
		Film/Metal		0.25		-	Internal Method
	Wetting Tension	-		38*		dynes/cm	ASTM D 2578
MECHANICAL	Tensile Strength (at break)	-MD		600		kg/cm ²	ASTM D 882
		-TD		250			
	Elongation (at break)	-MD		600		%	ASTM D 882
		-TD		800			
THERMAL	Linear Shrinkage (max)	-		4		%	ASTM D 1204
		-		2			
	Heat Seal Range	-		90 - 145		°C	Internal Method
	Heat Seal Strength	-	2200	2500	2800	g/25mm	Internal Method (130°C/0.5sec/30psi)

* 38 dyne/cm guaranteed for 6 months from the invoice date in controlled ambient condition as mentioned in storage guidelines

The figures and above properties refer to typical values which are indicative only. Customers should verify the suitability of the film for its specific end use. Therefore, this document will not represent a product specification.

GUIDELINES FOR STORAGE

Temperature should preferably be less than 30°C & humidity 55±5% in storage areas and material should be consumed within three months of receipt. CPP films should be allowed to reach operating room temperature 24 hours before use

FOOD CONTACT

CPP films complies with the requirements of FDA, EC & REACH regulations. Specific documentation is available on request.

SAFETY

Compliance with industrial health and safety standards. CPP films do not present any significant danger to health and safety in the workplace, provided they are used for the intended purpose in accordance with conventional practices and that health & safety regulations are observed. Relevant guidelines can be found in our MSDS (available upon request).

CAUTIONS

- Film characteristics are maintained for six months from the date of invoicing