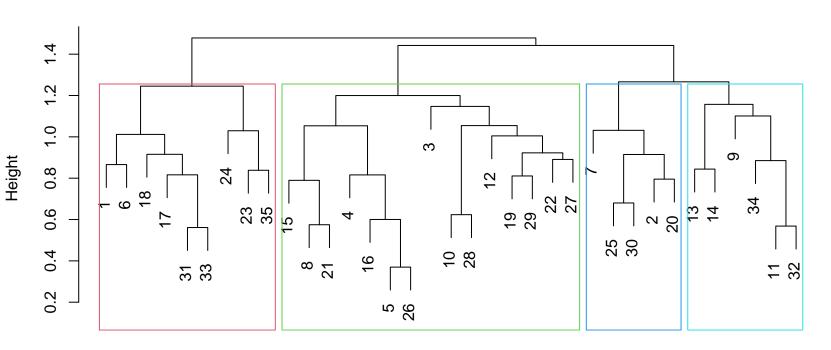
Cluster Dendrogram



dist(transition_matrix)
hclust (*, "ward.D")