SAP University Alliances

QM 1: Display Inspection Characteristic

	Time 10 min
Exercise Display the Inspection Characteristics used in Quality Management.	
Task Use the SAP Easy Access Menu to display the Inspection Characteristics.	

An inspection characteristic describes what is to be inspected, that is, the inspection requirements for materials, parts and products. To simplify and standardize inspection planning, you can define master inspection characteristics that you can use in various task lists.	Inspection Characteristic

To display an inspection characteristic, follow the menu path: **Logistics ► Quality Management ► Quality Planning ► Basic Data ► Inspection Characteristic ► Display**	Menu path

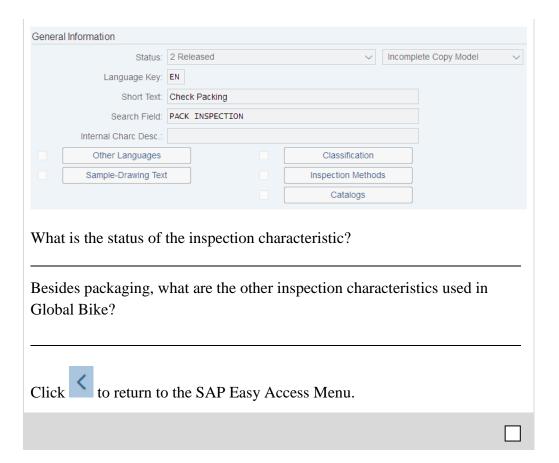|	
In the *Display Master Insp. Characteristic Version: Initial Screen* enter **DL00** as Plant. Further, use the F4 help to choose an inspection characteristic. To do so select the field Master insp. Charac. and press F4.	
In the following window *Master Inspection Characteristics* search for the characteristic PACK**.** To do this click on ✓ Start Search . In the results double click on **PACK.**	PACK

Master Inspection Characteristic (1)		4 Entries found				
Master Inspection Characteristic for Search Field			Master Inspection Characteristic for			
Plant: DL00						
MstrChar	**Version**	**Short Text**	**LT**	**Valid From**	**Search Field**	**Qn**
COLOR	1	Check for color match	☐	04.04.2018	COLOR INSPECTION	☐
PACK	1	check Packing	☐	04.04.2018	PACK INSPECTION	☐
SPOKE	1	Check for straightness	☐	04.04.2018	SPOKE INSPECTION	☐
SURFACE	1	Check Surface for Scratches	☐	04.04.2018	SURFACE INSPECTION	☐

Back on the screen *Display Master Insp. Characteristic Version: Initial Screen* press Enter to get further information of the characteristic Pack.

General Information

Status:	2 Released	Incomplete Copy Model
Language Key:	EN	
Short Text:	Check Packing	
Search Field:	PACK INSPECTION	
Internal Charc Desc.:		

☐ Other Languages   ☐ Classification
☐ Sample-Drawing Text ☐ Inspection Methods
                       ☐ Catalogs

What is the status of the inspection characteristic?

_____

Besides packaging, what are the other inspection characteristics used in Global Bike?

_____

Click ◁ to return to the SAP Easy Access Menu.

☐

QM 2: Display Catalog

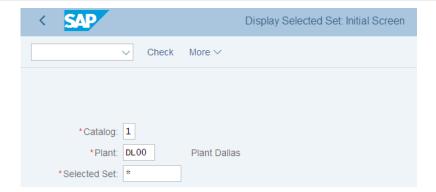|	
Exercise Display the catalog containing the inspection characteristics in the quality management.	**Time** 10 min

Task Use the SAP Easy Access Menu to display the Catalog.

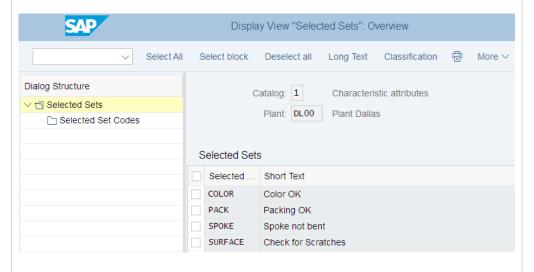To display an inspection characteristic, follow the menu path:

Logistics ► Quality Management ► Quality Planning ► Basic Data ► Catalog ► Selected Set ► Display

In this case, the catalog of characteristic values is shown. It shows which values the inspection characteristic can have.

In the *Display Selected Set: Initial Screen* enter **1** as Catalog. Further choose the Plant **DL00**. Make sure ***** is entered as the Selected set. Proceed with Enter.

In the *Display View "Selected Sets": Overview* screen you will see the already known characteristics.

What is the status of each set?

_____

Select the first line of a characteristic and choose the tab Selected Set Codes.

What is the code group responsible for evaluating the inspection characteristics?

_____

Which results can the inspection have and what are the associated code expression?

_____

Click Exit to return to the SAP Easy Access Menu.