

QM 1: Display Inspection Characteristic

Exercise Display the Inspection Characteristics used in Quality Management.

Time 10 min

Task Use the SAP Easy Access Menu to display the Inspection Characteristics.

An inspection characteristic describes what is to be inspected, that is, the inspection requirements for materials, parts and products. To simplify and standardize inspection planning, you can define master inspection characteristics that you can use in various task lists.

Inspection Characteristic

To display an inspection characteristic, follow the menu path:

Menu path

Logistics ► Quality Management ► Quality Planning ► Basic Data ► Inspection Characteristic ► Display

In the *Display Master Insp. Characteristic Version: Initial Screen* enter **DL00** as Plant. Further, use the F4 help to choose an inspection characteristic. To do so select the field Master insp. Charac. and press F4.

In the following window *Master Inspection Characteristics* search for the characteristic **PACK**. To do this click on **Start Search**. In the results double click on **PACK**.

PACK

Master Inspection Characteristic (1) 4 Entries found

Master Inspection Characteristic for Search Field

Master Inspection Characteristic for

Plant: DL00

MstrChar	Version	Short Text	LT	Valid From	Search Field	Qn
COLOR	1	Check for color match	<input type="checkbox"/>	04.04.2018	COLOR INSPECTION	<input type="checkbox"/>
PACK	1	check Packing	<input type="checkbox"/>	04.04.2018	PACK INSPECTION	<input type="checkbox"/>
SPOKE	1	Check for straightness	<input type="checkbox"/>	04.04.2018	SPOKE INSPECTION	<input type="checkbox"/>
SURFACE	1	Check Surface for Scratches	<input type="checkbox"/>	04.04.2018	SURFACE INSPECTION	<input type="checkbox"/>

Back on the screen *Display Master Insp. Characteristic Version: Initial Screen* press Enter to get further information of the characteristic Pack.

General Information

Status: 2 Released Incomplete Copy Model

Language Key: EN

Short Text: Check Packing

Search Field: PACK INSPECTION

Internal Charc Desc.:

<input type="checkbox"/>	Other Languages	<input type="checkbox"/>	Classification
<input type="checkbox"/>	Sample-Drawing Text	<input type="checkbox"/>	Inspection Methods
		<input type="checkbox"/>	Catalogs

What is the status of the inspection characteristic?

Besides packaging, what are the other inspection characteristics used in Global Bike?

Click  to return to the SAP Easy Access Menu.



QM 2: Display Catalog

Exercise Display the catalog containing the inspection characteristics in the quality management.

Time 10 min

Task Use the SAP Easy Access Menu to display the Catalog.

To display an inspection characteristic, follow the menu path:

Logistics ► Quality Management ► Quality Planning ► Basic Data ► Catalog ► Selected Set ► Display

Menu path

In this case, the catalog of characteristic values is shown. It shows which values the inspection characteristic can have.

The screenshot shows the 'Display Selected Set: Initial Screen' in SAP. At the top, there is a navigation bar with the SAP logo and the title 'Display Selected Set: Initial Screen'. Below the bar, there is a search field with a dropdown arrow, and buttons for 'Check' and 'More' with a dropdown arrow. The main area contains three input fields: '* Catalog:' with the value '1', '* Plant:' with the value 'DL00' and the text 'Plant Dallas' next to it, and '* Selected Set:' with the value '*'. The background is a light blue color.

In the *Display Selected Set: Initial Screen* enter **1** as Catalog. Further choose the Plant **DL00**. Make sure ***** is entered as the Selected set. Proceed with Enter.

1
DL00

The screenshot shows the 'Display View "Selected Sets": Overview' in SAP. At the top, there is a navigation bar with the SAP logo and the title 'Display View "Selected Sets": Overview'. Below the bar, there is a search field with a dropdown arrow, and buttons for 'Select All', 'Select block', 'Deselect all', 'Long Text', 'Classification', a printer icon, and 'More' with a dropdown arrow. On the left side, there is a 'Dialog Structure' pane with a tree view showing 'Selected Sets' and 'Selected Set Codes'. The main area contains two input fields: 'Catalog:' with the value '1' and 'Plant:' with the value 'DL00' and the text 'Plant Dallas' next to it. Below these fields, there is a table titled 'Selected Sets' with the following data:

Selected Sets	Characteristic attributes
<input type="checkbox"/> Selected ...	Short Text
<input type="checkbox"/> COLOR	Color OK
<input type="checkbox"/> PACK	Packing OK
<input type="checkbox"/> SPOKE	Spoke not bent
<input type="checkbox"/> SURFACE	Check for Scratches

In the *Display View "Selected Sets": Overview* screen you will see the already known characteristics.

What is the status of each set?

Select the first line of a characteristic and choose the tab Selected Set Codes.

What is the code group responsible for evaluating the inspection characteristics?

Which results can the inspection have and what are the associated code expression?

Click [Exit](#) to return to the SAP Easy Access Menu.

