



M365 Autopilot Lite: Revolutionizing Urban Mobility

Introducing the future of safe and smart e-scooters. Get ready for phases 3-5 investment insights.

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A Team You Can Trust



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Agenda

**Today's Decisions
Requested**

Winning the Customer

**Competitive
Landscape**

**Product Process
Launch**

**Go-to-Market
Strategy**

**Product
Testing**

**Engineering &
Operations**

Financials

**Risk
Mitigation**

**Phase Timelines &
Conclusion**

Today's Decisions Requested

Amazon Sale Distribution Shift to 90%

Phase 5 Post-Launch Implementation

Focus on BTC in Project Baseline

Approve Differentiated Pricing Model

Approval for \$175k for NRE in Phase 3 and \$100k in Phase 4

\$90k

Release of Capital Approval

Urban Mobility Challenges



Rising Congestion

Traffic in cities rises 20% yearly, worsening commute times.



Safety Concerns

E-scooter accidents increased by 35%, sparking public worry.



User Experience Gaps

Current scooters lack smart features for smooth rides.



Voice of Customer (VOC) Insights



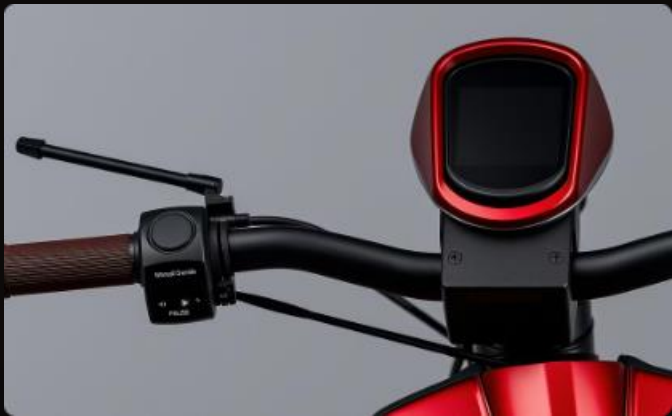
Obstacle Detection Sensor

Prevents collisions by detecting front and blind spot obstacles.



Haptic Alerts

Vibration feedback on handlebar for clear warnings, indoors or with headphones.



Manual Override Autopilot

Users trust the ability to manually control while autopilot assists.



Confidence Boost

Integrated safety and controls increase user confidence.



Demand for Safety

Strong user emphasis on enhanced protection and accident prevention.



Desire for Connectivity

Seamless app integration for navigation, tracking, and updates.



Comfort and Convenience

Smooth rides, ergonomic design, and easy maintenance prioritized.



Affordability vs. Quality

High quality expectations balanced with cost-effective value.

Our Solution: the M365 Autopilot Lite



Smart Safety Tech

Advanced Obstacle Detection System &
Automatic Speed Control



Seamless User Experience

Integrated App with Customizable Ride Settings & Tracking

Competitive Landscape

Key Competitors

- Segway Max, Niu, and Kaabo.
- Different existing features: weatherproofing, basic app connectivity, and theft-protective features (locking mechanisms)

Competitive Advantages

- AI powered safety sensors
- Rear ODS safety software,
- Automatic speed reduction based on mobile GPS integration.

Potential Threats

- Rapid pace of innovation = need to stay agile & continue iterating on our product.
- Regulatory changes and consumer perceptions around AI safety



Understand the competitive landscape to make informed product decisions

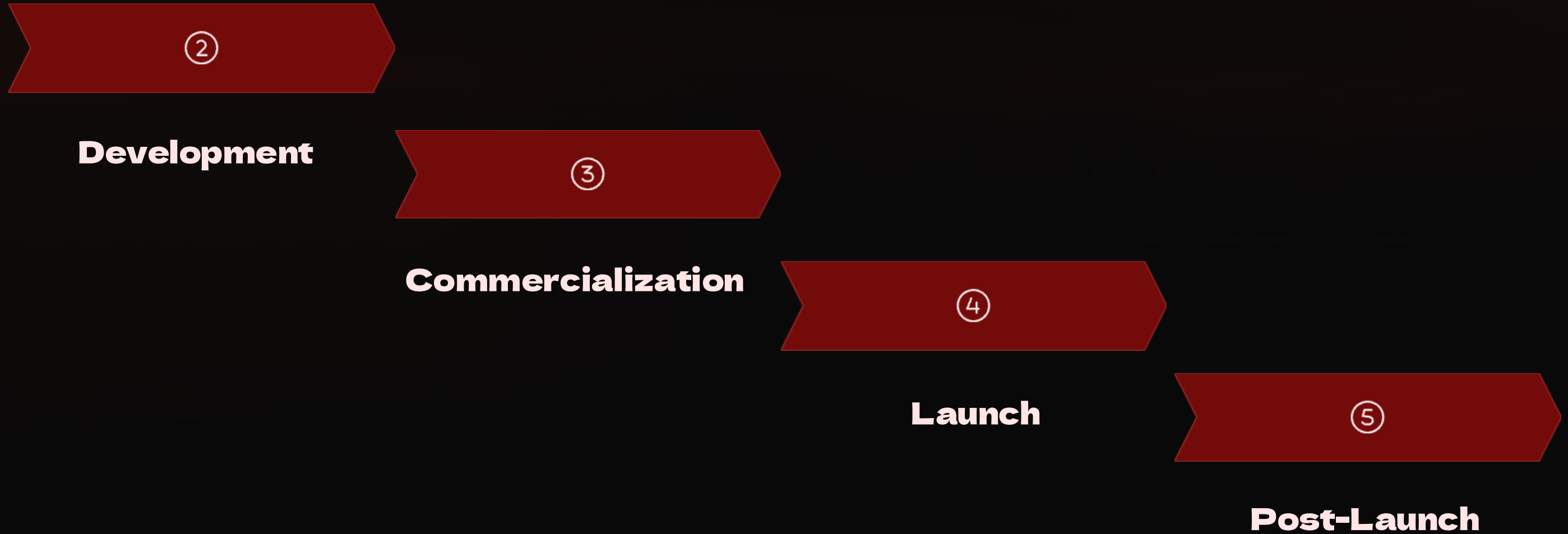


Leverage our unique advantages to target the urban mobility market



Remain in-tune to emerging threats and continue innovating

Where We Are & Where We'll Go



Go-to-Market Strategy

Targeting safety-conscious urban commuters

Build Demand Early - Phase 3

- Gauge market interest through pre-launch ad campaign response (3D product rendering & digital launch countdown)
- Begin Amazon product page development & Amazon SEO keyword accumulation
- Launch Shopify landing page

Dominate SEO & Online Storefront Reviews - Phase 4

- Officially launch product to Amazon & Shopify; reach out to city-travel influencers & convert gauged interest to sales
- Collect data on customer purchases

Build Customer Loyalty - Phase 5

- Establish email captures & loyalty programs
- Offer Amazon & Shopify buyers warranty extension in exchange for email signup

Digital Marketing & Customer Support- Phases 3, 4, & 5

- Utilize targeted social media and influencer outreach to raise awareness and build a review database
- Ensure responsive service channels for customer satisfaction and loyalty

Phasing Based on Testing



Spark Phase

3D CAD models and basic proof-of-concept demos.



Forge Phase

Assemble frames, test-fit batteries, mount sensors.



Pulse Phase

AI algorithms basic integration with sensors on bench-test frames.



Resilience Phase

Drop tests, waterproof tests, extreme rides to break components.



Fusion Phase

Hardware and software versions 2.0 tested together for pilot approval.



Ascend Phase

Pre-final batch reviewed for mass production risks and fixes.



Ignition Phase

Deliver first 50-100 units to testers/influencers for feedback.



Launch Orbit

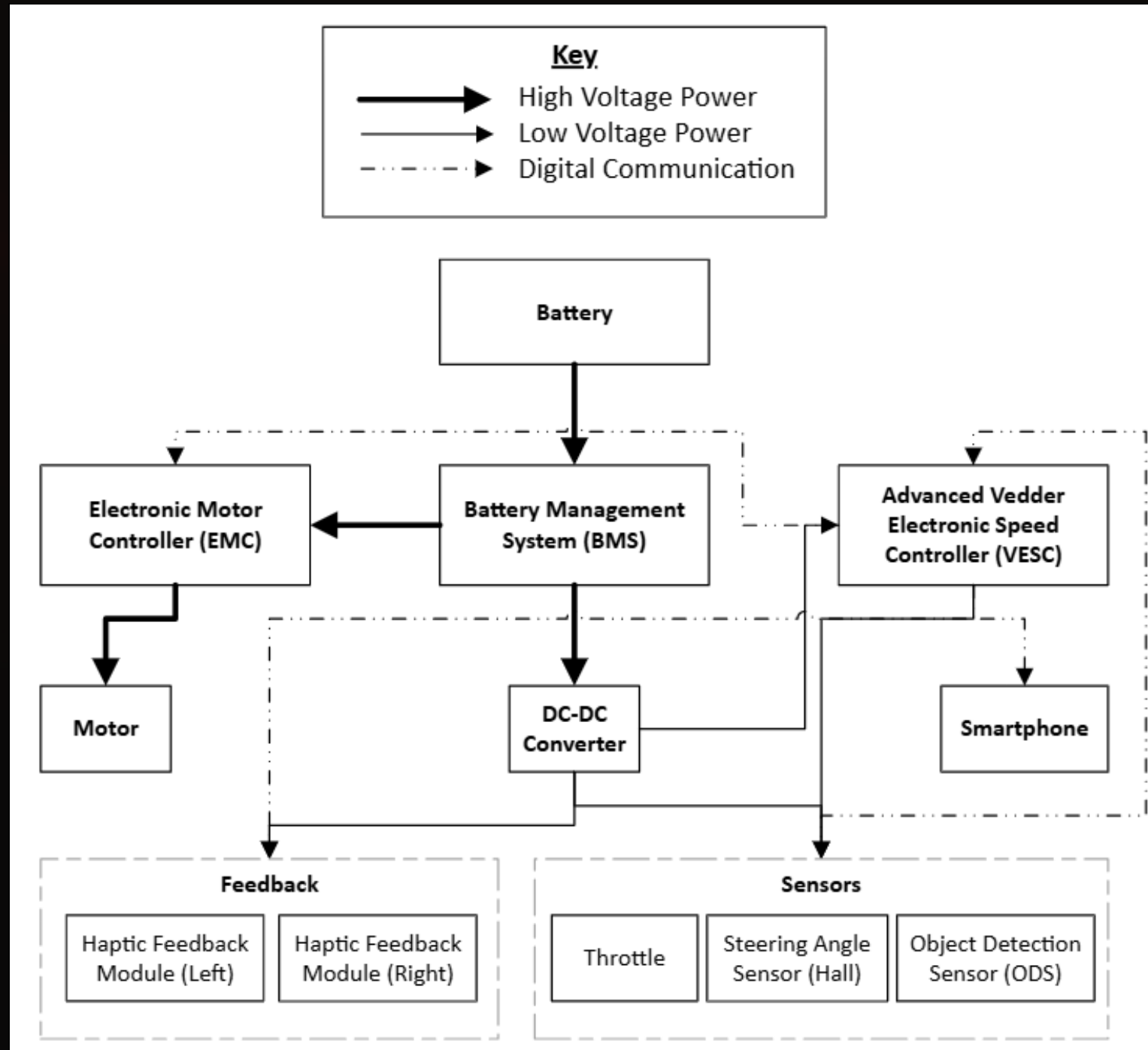
Go full-scale into the market.

Testing Summary -

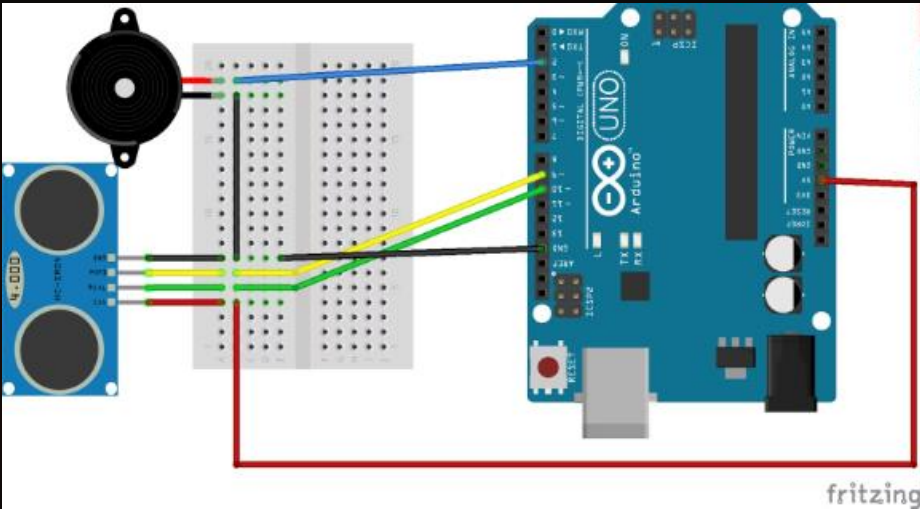
Overall, most components show 75–95% functionality with key issues such as heat management, sensor accuracy, software bugs, and connectivity challenges identified for improvement.

| Component | Spec Focus | Typical Alpha Results | Critical Testing Observations |
|--------------------------------------|-------------------------------|-----------------------|--|
| Haptic Feedback Modules (Left/Right) | ERM or LRA Motor, 3.3–5V | 85–90% working | Some motors weak after continuous vibration cycles |
| Throttle Sensor | Hall Effect Type, low latency | 90–95% working | Minor signal noise under wet conditions |
| Steering Angle Sensor (Hall) | ±1° accuracy needed | 80–85% working | Drift over time, vibration-induced error |
| Object Detection Sensor (ODS) | Ultrasonic / Camera hybrid | 75–80% working | Missed detection in bright sunlight or rain |
| BMS (Battery Management System) | 48V Li-ion, smart comms | 85% working | Occasional voltage reporting mismatch |
| DC-DC Converter | 48V→5V, stable ripple | 90–95% working | Heat issues at peak loads |
| Motor Controller (EMC) | 36–48V nominal | 90% working | Heat dissipation critical |
| Advanced VESC (Speed Controller) | High-speed, data-rich control | 80–85% working | Software firmware bugs observed |
| Smartphone App Comm | Bluetooth BLE | 85–90% working | Random disconnects at long distances (>10m) |

Wiring Diagram



Engineering Summary: Testing and Future Plans



Obstacle Detection System

Validated with 45% collision risk reduction






Performance Metrics

Braking activates within 0.5s; sensors accurate up to 15m



Environmental Validation

Test rides under rain, dust, and sun glare conditions

-  **Long-Term Durability**
Simulate 6–12 months riding abuse in accelerated cycles
-  **Peak Load Performance**
Stress full power systems simultaneously
-  **Software Fail-Safe Testing**
Force sensor faults to validate safe recovery behavior

Continuous Improvement
Refinement from real-world pilot feedback and simulations

Operations Summary



Phased Ramp-Up

Gradual production scaling tied to demand milestones



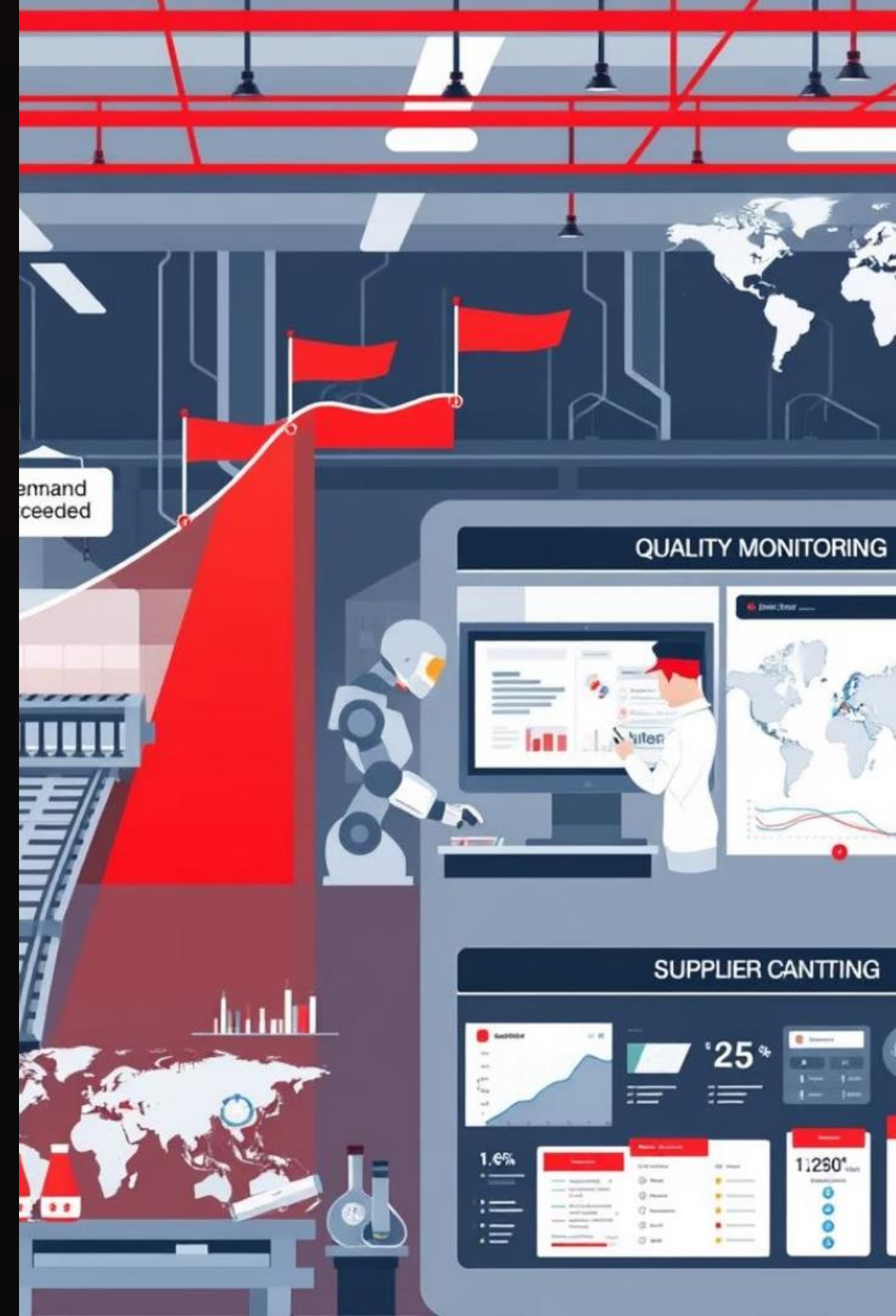
Rigorous QC

Multi-stage component validation and final assembly checks to ensure top-tier safety and reliability for launch.



Supplier Monitoring

Dual-sourcing of critical parts and real-time tracking systems to minimize production risks and respond rapidly to issues.



Bill of Materials

36 Total Parts -

Unique Parts:

- Advanced VESC
- ODS
- Steering Sensor
- Locking Mechanism
- Reflective Tape
- All Weather Wheels & Assembly

| Bucky Bunch eScooter: BOM & COGS Calculations | | | |
|---|---|----------|----------------|
| Component | Description | Quantity | Unit Cost (\$) |
| Main Platform | Aluminum deck for standing | 1 | \$37.50 |
| Vertical Steering Pole | Aluminum tube for steering | 1 | \$17.50 |
| Left and Right Handlebars | Aluminum handlebars | 1 | \$17.50 |
| Handlebar-to-Pole Casting | Metal casting for handlebar attachment | 1 | \$10.00 |
| 3-Pc Folding Mechanism Casting | Castings for folding pole | 1 | \$13.00 |
| 2-Pc Locking Mechanism Casting | Castings for locking fold | 1 | \$8.50 |
| Front Wheel Fork | Fork for front wheel | 1 | \$17.50 |
| All Weather Front Wheel Assembly | Rim, tire, bearings | 1 | \$40.00 |
| All Weather Rear Wheel Assembly | Rim, tire, motor hub | 1 | \$55.00 |
| Front Suspension | Shock absorber for front fork | 1 | \$17.50 |
| Front Fender | Plastic fender for splash protection | 1 | \$6.50 |
| Rear Fender | Plastic fender with light mount | 1 | \$6.50 |
| Battery Housing | Enclosure for battery | 1 | \$10.00 |
| Battery Management System | Regulates charging and battery usage | 1 | \$20.00 |
| Battery Pack | Lithium-ion battery | 1 | \$87.50 |
| Electric Motor | Brushless DC hub motor | 1 | \$71.80 |
| Motor Controller | Regulates motor power | 1 | \$27.50 |
| VESC with Bluetooth | Controls electronics with advanced processing | 1 | \$110.00 |
| Wiring Assembly | Wiring harness | 1 | \$10.00 |
| Throttle Control | Right-side speed control | 1 | \$10.00 |
| Brake Controller | Left-side brake lever | 1 | \$8.50 |
| Front Light | LED headlight | 1 | \$6.50 |
| Rear Light/Brake Light | LED rear light | 1 | \$6.50 |
| Turn Signals | Amber LED signals | 1 | \$10.00 |
| Reflective Tape/Decals | Adhesive reflective strips | 1 | \$3.00 |
| Steering Angle Sensor | Hall effect sensor for turn angle detection | 1 | \$60.00 |
| Obstacle Detection Sensor | Ultrasonic sensor for safety alerts | 1 | \$32.00 |
| U-Lock | Built in locking mechanism for anti theft | 1 | \$25.00 |
| Vibration Motor | Haptic Feedback Motor for Handlebars | 2 | \$6.00 |
| Phone Mount | Mount supporting navigation & app control | 1 | \$15.00 |
| Cardboard Box | Corrugated, 60x40x30 cm | 1 | \$2.50 |
| Foam Inserts | EPE Foam, custom cut | 2 | \$0.75 |
| Plastic Wrap | LDPE, 0.02 mm thickness | 1 | \$0.20 |
| Packaging Tape | 2- inch wide, 50 m roll | 0.1 | \$2.25 |
| Labels | Safety and branding stickers | 3 | \$0.10 |
| Instruction Manual | A5, 8 pages, Full Color, Multi Language | 1 | \$0.80 |

Cost of Goods Sold

Differing COGS by Sales Channel:

- Amazon Incurs high Fees
- Shopify only requires fulfillment labor costs

| Summary | |
|---|---------|
| Component Cost (\$) | \$856 |
| Labor Cost US (\$) | \$98 |
| Amazon Fee (% of Retail Price) | 15% |
| Shopify Order Processing | \$10 |
| Amazon COGS (\$) (+ 15% Retail Price) | \$1,190 |
| Shopify COGS (\$) (With order processing) | \$963 |

Tooling

15 key tooling elements

- Handlebar to pole casting, Folding Mechanism, and locking mechanism castings incur the highest costs
- Costs based on Material, labor, Machining, Design, Setup, and other factors

| Tooling Cost Breakdown | | |
|--------------------------------|--------------------|------------|
| Component | Tooling Type | Total Cost |
| Main Platform | fixture | \$ 5,500 |
| Vertical Steering Pole | extrusion die | \$ 8,000 |
| Left and Right Handlebars | draw tool | \$ 4,000 |
| Handlebar-to-Pole Casting | casting mold | \$ 12,000 |
| 3-PC Folding Mechanism Casting | casting mold | \$ 16,000 |
| 2-PC Locking Mechanism Casting | casting mold | \$ 14,400 |
| Front Wheel Fork | stamping tool | \$ 6,400 |
| Front Fender | injection mold | \$ 2,400 |
| Battery Housing | injection mold | \$ 5,600 |
| VESC with Bluetooth | fabrication setup | \$ 1,600 |
| Wiring Assembly | assembly jigs | \$ 1,200 |
| Throttle Control | injection mold | \$ 2,000 |
| Brake Controller | injection mold | \$ 2,000 |
| Turn Signals | injection mold | \$ 1,550 |
| Foam Inserts | custom die | \$ 7,100 |
| | Total Tooling Cost | \$ 89,750 |

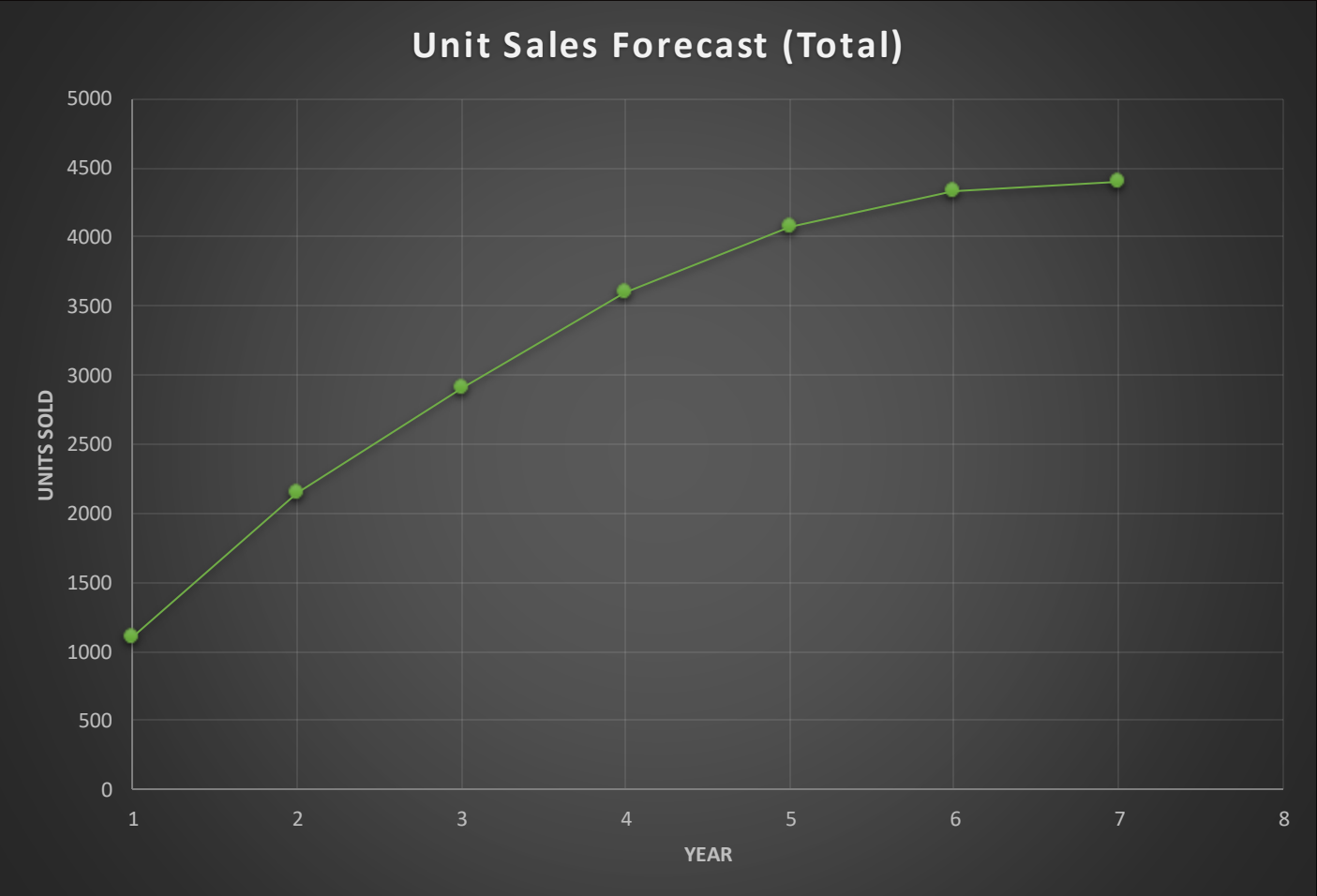
Sales Forecast - Total B2C

Years 1-7 unit forecast

| Year | Units Sold | % Growth Rate |
|------|------------|---------------|
| 1 | 1097 | |
| 2 | 2146 | 96% |
| 3 | 2912 | 36% |
| 4 | 3597 | 24% |
| 5 | 4080 | 13% |
| 6 | 4336 | 6% |
| 7 | 4400 | 1% |

| Cubic Regression Metrics | Values |
|--------------------------|---------|
| $y=ax^3+bx^2+cx+d$ | |
| a | -1.5278 |
| b | -75.464 |
| c | 1239.8 |
| d | 54.714 |

Years 1-7 regression curve



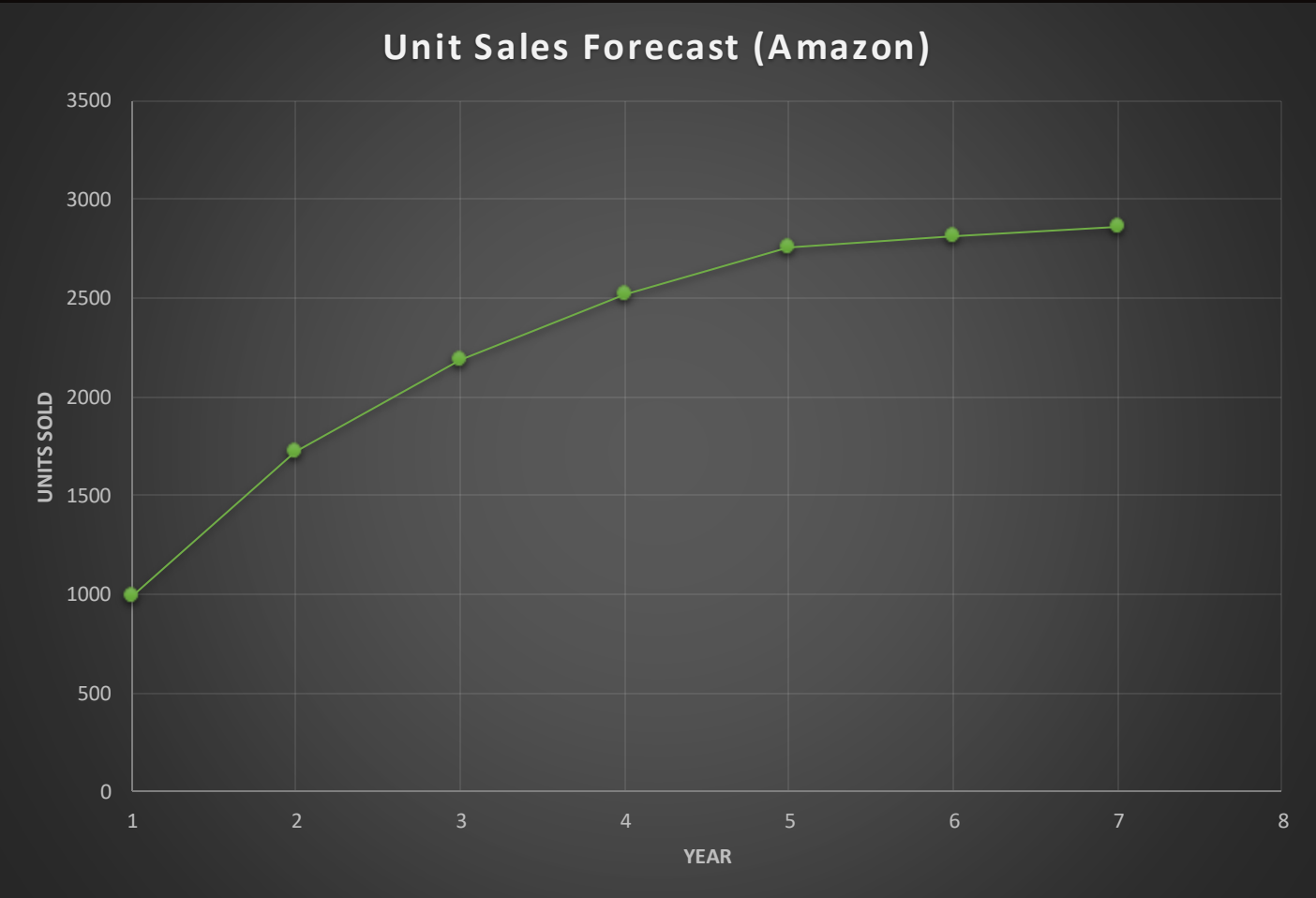
Sales Forecast - Amazon

Years 1-7 unit forecast

| Year | Units Sold | % Growth Rate |
|------|------------|---------------|
| 1 | 987 | |
| 2 | 1717 | 74% |
| 3 | 2184 | 27% |
| 4 | 2518 | 15% |
| 5 | 2754 | 9% |
| 6 | 2818 | 2% |
| 7 | 2860 | 1% |

| Cubic Regression Metrics | Values |
|--------------------------|--------|
| $y=ax^3+bx^2+cx+d$ | |
| a | 5.6111 |
| b | 134.61 |
| c | 1067.9 |
| d | 54.571 |

Years 1-7 regression curve



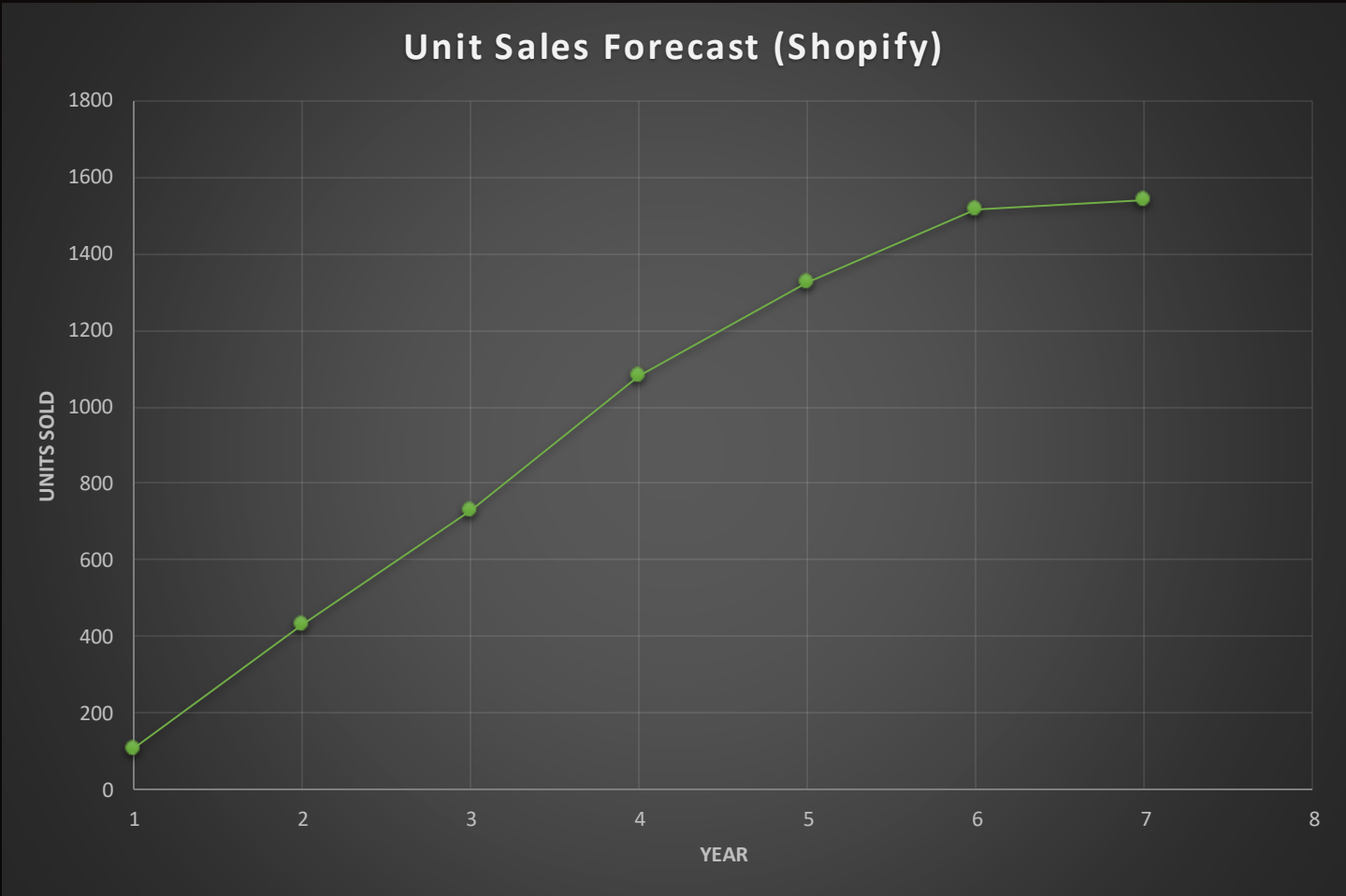
Sales Forecast - Shopify

Years 1-7 unit forecast

| Year | Units Sold | % Growth Rate |
|------|------------|---------------|
| 1 | 110 | |
| 2 | 429 | 290% |
| 3 | 728 | 70% |
| 4 | 1079 | 48% |
| 5 | 1326 | 23% |
| 6 | 1518 | 14% |
| 7 | 1540 | 1% |

| Cubic Regression Metrics | Values |
|--------------------------|---------|
| $y=ax^3+bx^2+cx+d$ | |
| a | -7.1389 |
| b | 59.143 |
| c | 171.85 |
| d | -109.29 |

Years 1-7 regression curve



Investment Breakdown – Phase 3

Non-Recurring Expenses (Phase 3)

Software Development:

\$70,000

Engineering:

\$75,000

Prototyping:

\$30,000

Total:

\$175,000

Tooling Capital Investment

Expense:

\$90,000

Total Phase 3 Investment:

\$265k

Financials: Ongoing Expenses

Marketing is broken down into Amazon Ad costs, Shopify Ad costs, Social Media Spend, and a small allocation for other marketing initiatives (Digital but not social media)

| Ongoing Expense Breakdown | | | | | | |
|---------------------------|-----------------|------------|-------------|------------------|-----------|-----------------|
| Year | Marketing/Rev % | Amazon Ads | Shopify Ads | Social Media Ads | Other | Total OngoingEx |
| 1 | 0.000% | \$0 | \$0 | \$0 | \$0 | \$0 |
| 2 | 4.500% | (\$50,056) | (\$15,402) | (\$7,701) | (\$3,850) | (\$77,009) |
| 3 | 3.000% | (\$64,654) | (\$19,893) | (\$9,947) | (\$4,973) | (\$99,467) |
| 4 | 2.250% | (\$65,479) | (\$20,147) | (\$10,074) | (\$5,037) | (\$100,737) |
| 5 | 2.000% | (\$71,544) | (\$22,014) | (\$11,007) | (\$5,503) | (\$110,068) |
| 6 | 1.750% | (\$70,833) | (\$21,795) | (\$10,897) | (\$5,449) | (\$108,974) |
| 7 | 1.500% | (\$64,365) | (\$19,805) | (\$9,902) | (\$4,951) | (\$99,023) |
| 8 | 1.500% | (\$65,315) | (\$20,097) | (\$10,049) | (\$5,024) | (\$100,485) |

Financial Overview

| Projected Income Statement | | | | | | | | | | | | | |
|----------------------------|--------------|---------------|-------------|-------------|-------------|-------------|--------------|---------------|--------------|-------------|-------------|-------------|----------|
| Year | Amazon Units | Shopify Units | Amazon Rev | Shopify Rev | Total Rev | Amazon COGS | Shopify COGS | Total COGS | Gross Profit | NRE | OngoingEx | Net Income | Margin % |
| 1 | 0 | 0 | \$0 | \$0 | \$0 | \$0 | \$0 | \$0 | \$0 | (\$275,000) | \$0 | (\$275,000) | 0% |
| 2 | 987 | 110 | \$1,554,998 | \$156,323 | \$1,711,320 | (\$1,190) | (\$963) | (\$1,280,235) | \$431,085 | \$0 | (\$77,009) | \$431,085 | 25% |
| 3 | 1717 | 429 | \$2,703,960 | \$611,610 | \$3,315,570 | (\$1,190) | (\$963) | (\$2,455,898) | \$859,672 | \$0 | (\$99,467) | \$859,672 | 26% |
| 4 | 2184 | 728 | \$3,439,800 | \$1,037,400 | \$4,477,200 | (\$1,190) | (\$963) | (\$3,299,573) | \$1,177,627 | \$0 | (\$100,737) | \$1,177,627 | 26% |
| 5 | 2518 | 1079 | \$3,965,693 | \$1,537,718 | \$5,503,410 | (\$1,190) | (\$963) | (\$4,035,052) | \$1,468,358 | \$0 | (\$110,068) | \$1,468,358 | 27% |
| 6 | 2754 | 1326 | \$4,337,550 | \$1,889,550 | \$6,227,100 | (\$1,190) | (\$963) | (\$4,553,795) | \$1,673,305 | \$0 | (\$108,974) | \$1,673,305 | 27% |
| 7 | 2818 | 1518 | \$4,438,980 | \$2,162,580 | \$6,601,560 | (\$1,190) | (\$963) | (\$4,814,998) | \$1,786,562 | \$0 | (\$99,023) | \$1,786,562 | 27% |
| 8 | 2860 | 1540 | \$4,504,500 | \$2,194,500 | \$6,699,000 | (\$1,190) | (\$963) | (\$4,886,068) | \$1,812,932 | \$0 | (\$100,485) | \$1,812,932 | 27% |

| Cash Flow | | | |
|-----------|-------------|------------|-------------|
| Year | Net Income | CapEx | Cash Flow |
| 1 | (\$275,000) | (\$89,750) | (\$364,750) |
| 2 | \$431,085 | \$0 | \$431,085 |
| 3 | \$859,672 | \$0 | \$859,672 |
| 4 | \$1,177,627 | \$0 | \$1,177,627 |
| 5 | \$1,468,358 | \$0 | \$1,468,358 |
| 6 | \$1,673,305 | \$0 | \$1,673,305 |
| 7 | \$1,786,562 | \$0 | \$1,786,562 |
| 8 | \$1,812,932 | \$0 | \$1,812,932 |

| Discounted Cash Flow | | | |
|----------------------|----------------|------|----------------|
| Year | Cash Flow | DF | DCF |
| 1 | (\$364,750.00) | 0.92 | (\$336,175.12) |
| 2 | \$431,085.35 | 0.85 | \$366,187.73 |
| 3 | \$859,671.51 | 0.78 | \$673,043.78 |
| 4 | \$1,177,627.36 | 0.72 | \$849,745.62 |
| 5 | \$1,468,358.35 | 0.67 | \$976,525.00 |
| 6 | \$1,673,304.90 | 0.61 | \$1,025,644.02 |
| 7 | \$1,786,562.08 | 0.56 | \$1,009,276.00 |
| 8 | \$1,812,932.00 | 0.52 | \$943,938.30 |

| Investment Metrics | |
|--------------------|-------------|
| NPV | \$5,508,185 |
| AW | \$976,770 |
| IRR | 177% |

Scenario Analysis

Worst Case:

- 5% over budget COGS
- 40% lower than anticipated sales
- NRE 100k over budget – trouble with final validation

| Investment Metrics | |
|--------------------|-------------|
| NPV | \$4,609,520 |
| AW | \$817,409 |
| IRR | 130% |

| Year | Margin % |
|------|----------|
| 1 | 0% |
| 2 | 21% |
| 3 | 22% |
| 4 | 23% |
| 5 | 23% |
| 6 | 23% |
| 7 | 23% |
| 8 | 23% |

Best Case:

- 25% Higher than anticipated Sales
- 7% COGS Efficiency Gain in Y4 of Sales (due to volume discounts and assembly improvements)

| Investment Metrics | |
|--------------------|-------------|
| NPV | \$6,259,906 |
| AW | \$1,110,073 |
| IRR | 179% |

| Year | Margin % |
|------|----------|
| 1 | 0% |
| 2 | 25% |
| 3 | 26% |
| 4 | 26% |
| 5 | 32% |
| 6 | 32% |
| 7 | 32% |
| 8 | 32% |

Key Success Factors

- We must focus on the unique technological aspects of our e-scooter
- These engineering specifications are critical to our niche

| Category | Key Success Factor | Goal | Variance |
|--|---|-----------------------|--------------------|
| Requirements / Specifications / Attributes | Maximum Speed | 20 mi/h | ±1 mi/h |
| | Range | 20 mi | ±3 mi |
| | Weight | 15 kg | ±0.5 kg |
| | Charging Time | 3 hours | ±15 mins |
| | Braking Distance | 5 m from 25 mi/h | ±0.5 m |
| | Steering Angle Detection Accuracy | ±1° | ±0.5° |
| | Obstacle Detection Range | 15 m | -0 m / +4 m |
| | U-Lock Shear Strength | 500 N | ±50 N |
| | Water Resistance | IP54 | No variance |
| | Folding Mechanism Durability | 1000 cycles | ±100 cycles |
| | Haptic Feedback Motor Response | 97% Rider response | +3 / -2 % |
| Financials | Cost of Goods Sold per Unit | \$953 | ±\$20 |
| | Price to Shopify | \$1,425 | ±\$30 |
| | Price to Amazon | \$1,575 | ±\$30 |
| | Payback Period | 2.5 years | ±0.5 years |
| | Total Capital Expenditure Year 1 (Tooling) | \$89,750 | ±\$50000 |
| Next Phase | Prototype Build | 5 units by 10/11/2025 | -2 weeks / +1 week |
| Deliverables | Phase 3 & 4 NRE (Dev, Testing, Advertising) | \$275,000 | -\$10k / +\$15k |

Risks and Mitigation Strategy

Mobile App Crashing During Ride

Mitigation Technique: Perform mobile app stress testing and catch issues pre-launch

Customer Privacy

Mitigation Technique: Use encrypted data transmission, secure backend storage, and regular security audits

Testing May Not Replicate Real-World Market / Distribution - Reliance on Amazon

Mitigation Technique: Run extended field testing with diverse riders, weather conditions, and urban terrain

Mitigation Technique: Implement post-purchase customer registration incentives to capture emails

Phase 3 Development & SOP Launch Timeline – 15 months

Q1: Design Refinement

Finalize engineering specs and integrate user feedback.

1

2

Q2: Prototype Testing

Conduct rigorous functional and safety testing cycles.

Q3: Production Prep

Secure suppliers and set up manufacturing lines.

3

4

Q4: Start of Production (SOP)

Begin large-scale production and quality assurance checks.

Phase 4: Commercialization, Marketing, and Lau



Launch Preparation

Finalizing assembly, packaging, and fulfillment for Amazon and direct sales



B2C Marketing Push

Performance marketing campaigns and influencer partnerships to boost Amazon traction



Customer Feedback Capture

Tracking Amazon reviews, returns, and support tickets in real time for quick adjustments



Launch

Execute official launch on Amazon

Phase 5: Post-Launch



Product Launch Events

Host launch events and digital campaigns to boost brand awareness and drive early sales momentum



Sales & Distribution Ramp-Up

Expand inventory and optimize fulfillment to meet growing demand across Amazon, Direct, and early retail partners



Customer Support and Community Building

Strengthen customer service and launch loyalty initiatives to drive engagement, retention, and



Continuous Improvement

Use reviews and support data to update firmware, improve features, and refine the product experience

Conclusion: Invest in a Safer, Smarter Future

Revolutionize Urban Commuting.

Safety First

Advanced obstacle detection and speed control ensure rider protection.

Innovative Technology

Smart AI features and app integration improve the riding experience.

Strong Investment

Clear growth potential in a rapidly expanding market.

Today's Decisions Requested

Amazon Sale Distribution Shift to 90%

Phase 5 Post-Launch Implementation

Focus on BTC in Project Baseline

Approve Differentiated Pricing Model

Approval for \$175k for NRE in Phase 3 and \$100k in Phase 4

\$90k

Release of Capital Approval