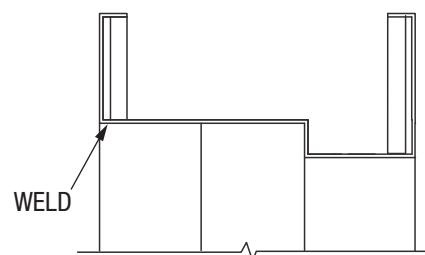
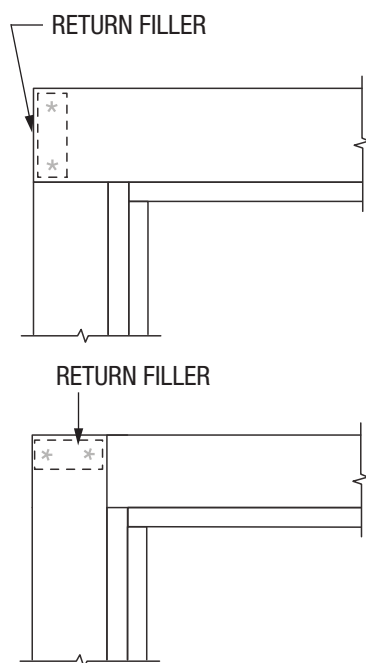
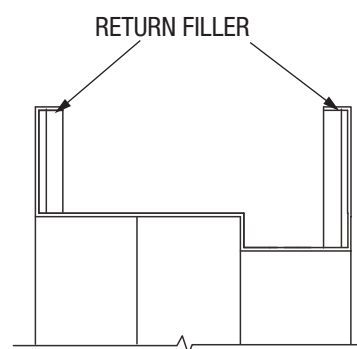


November, 2004

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VERTICAL BUTT JOINT
(STANDARD)
WELDED &
GROUND SMOOTH



HORIZONTAL BUTT JOINT
(OPTIONAL)
WELDED &
GROUND SMOOTH