
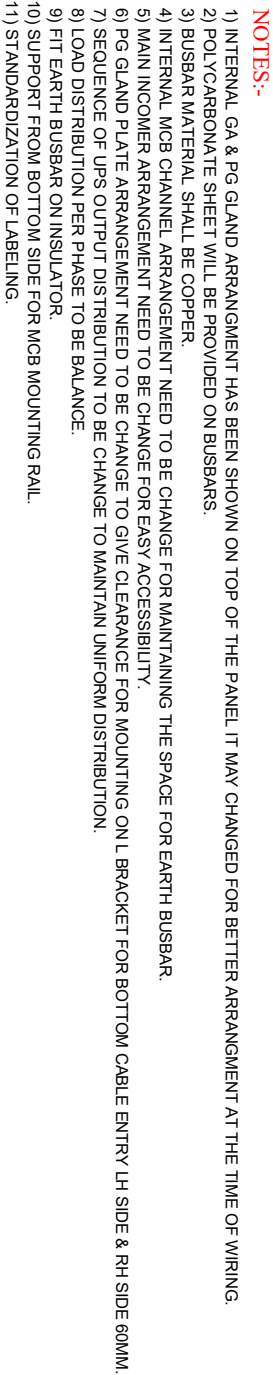


					ALL DIMENSIONS  IN mm.	TITLE: SLD FOR SMART CABINET SC-210-RC X 2 / SC-420-RC				DRAWING NO.		REV.
					325702000021							
					SHEET 01 OF 03						02	
					APPD. N.G.						18.02.16	
					CHKD. S.P.						18.02.16	
2	12/01/20	DRAWING CHANGED AS PER ECO			SCALE :- NTS					DRAWN	S.P.	18.02.16
1	14/06/19	DRAWING CHANGED AS PER ECO			VERTIV ENERGY PRIVATE LIMITED <i>(formerly Emerson Network Power (India) Private Limited)</i> Plot C-20, Road 19, Wagle Industrial Estate, Thane (W), Maharashtra, INDIA 400604							DRG.SIZE
0	18/02/16	INITIAL RELEASE										A3
REV.	DATE	DISCRPTION	PREPARED DY	CHECKED DY								



(PG-42) '4Ck35Sqmm' - 1 No.  
(PG-29) 'U 10' - 3 No.  
(PG-21) '3Ck6Sqmm' - 10 No.  
(PG-16) '3Ck4Sqmm' - 4 No.  
(PG-13.5) '3Ck2.5Sqmm' - 4 No.

A3

PDF.No.	DATED :
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9										8										7										6										5										4										3										2										1																			
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Item No. 1 -Wooden Pallet Qty : 01 Nos.																																																																																																			
PANEL TYPE : SMARTROW DB																																																																																																			
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REV. 02																																																																																																			
DRG.SIZE A4																																																																																																			

TOP VIEW

1418

625

FRONT VIEW

1418

25

25

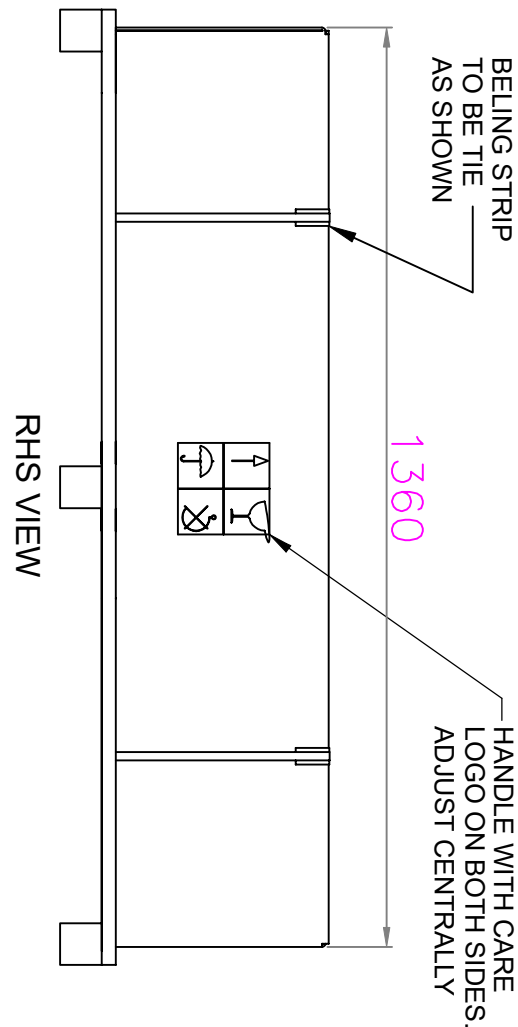
75

75

ISOMETRIC VIEW

1418

625




## ASSEMBLY PROCEDURE:


1. PLACE THE PALLET ON FLAT SURFACE
2. FIX THE CABINET ASSEMBLY ON PALLET AND BOLT IT WITH M12x60 LONG BOLTS-6 NOS, M12 BUSBAR WASHER – 12 NOS, M12 NUT – 6 NOS.
3. PLACE CORNER FOAM, AND WRAP WITH STRETCH FILM
4. INSERT THE BOTTOM CORRUGATED BOX (ITEM 01) & THEN TOP BOX (ITEM 02)
5. SEAL THE GAP BETWEEN TWO BOXES WITH BROWN ADHESIVE TAPE / STRETCH FILM
6. PLACE THE BAILING CORNER PIECES (ITEM 04) ON TOP
7. CLAMP THE ASSEMBLY WITH BAILING STRIPS (ITEM 05)

NOTES:

1. ASSEMBLY SHOULD BE FREE FROM SURFACE DEFECTS
2. DIMENSIONS MARKED IN BALLOON ARE FOR INSPECTION
3. CORRUGATED SHEET MATERIAL- 5PLY,
- i) OUTER LINERS WITH 200GSM,
- ii) FLUTE LINER WITH 150 GSM,
- iii) B TYPE FLUTE (HEIGHT 2.5 mm, 40 FLUTE PER FOOT)
- iv) MIDDLE LINER 150GSM,
- v) BURSTING STRENGTH 18 +/- 2 KG/SQ.CM, COLOUR BROWN.
4. FOAM MATERIAL - PU FOAM
5. ALL SYMBOLS, LOGO AND TEXT TO BE PRINTED IN POSITIONS AS SHOWN
6. EMERSON LOGO AND TOP SIDE SYMBOL ON BOTH SIDES
7. GI STAPLES ON EVERY 10cm.
8. M12 HARDWARE SHOULD BE ZINC PLATED WITH BLUE PASSIVATION, TRIVALENT PLATING

Packing For DB Panel		
Item No.	Description	Qty.
1	WOODEN PALLET	1
2	CORROGATED BOX	1
3	CORNER FOAM PIECE-TOP	4
3	EP FOAM	1

			PANEL TYPE : SMARTROW DB		ALL DIMENSIONS  IN mm.	TITLE:	DRAWING NO.		REV.	
							325702000021			
							SHEET 10 OF 11			
							APPD. NITIN			
							CHKD. AMIT			
							DRAWN PRAVIN		15/02/2018	
02	Drawing Changes as per ECO		Amit/08.05.2018							DRG.SIZE
00	Initial Release		Amit/15.02.2018							A4
REV.	DESCRIPTION		INITIALS							



VERTIV ENERGY PRIVATE LIMITED

(Formerly Emerson Network Power (India) Private Limited)

Plot C-20, Road 19, Waghe Industrial Estate, Thane (WV), Maharashtra, INDIA 400604