

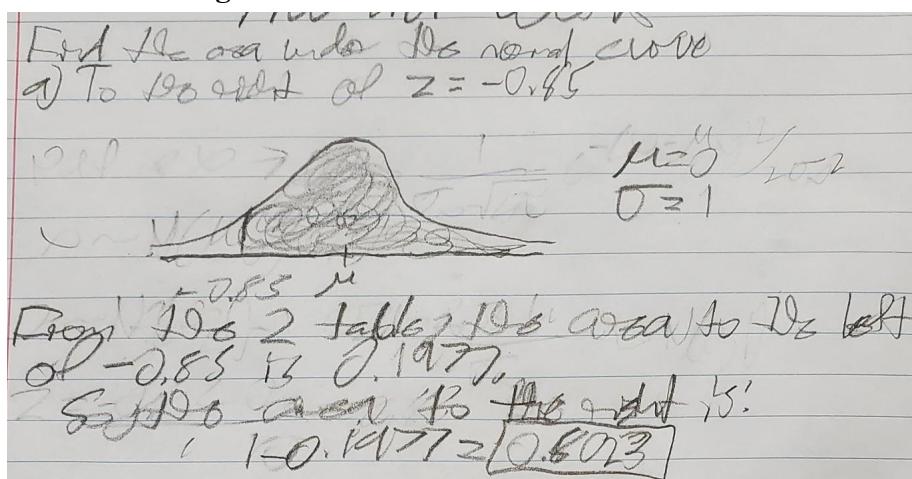
STAT 50 HW #11

Section 4.5 #'s 1, 3, 5, 6, 9, 13, 15, 23, 27

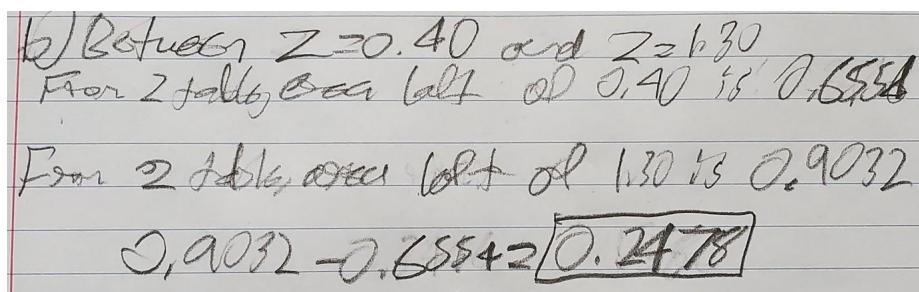
1.

Find the area under the normal curve

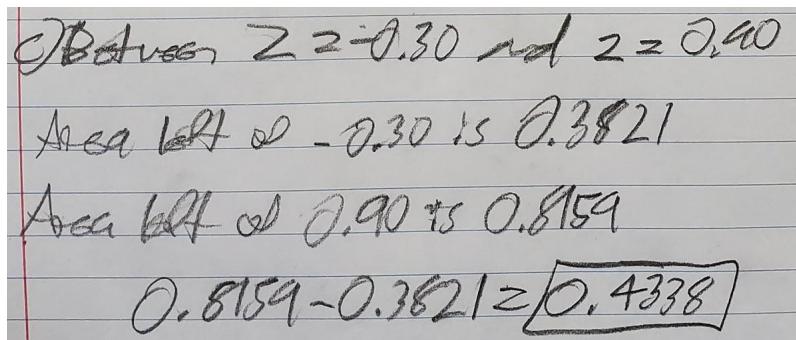
a. To the right of $z = -0.85$.



b. Between $z = 0.40$ and $z = 1.30$.



c. Between $z = -0.30$ and $z = 0.90$.



d. Outside $z = -1.50$ to $z = -0.45$.

$$\text{1) Outside } z = -1.5 \text{ to } z = 0.45$$

~~Area left of -1.5 is 0.0668~~

$$1 - 0.3264 = 0.6736$$

Area left of -0.45 is 0.3264

$$\frac{0.0668 + (1 - 0.3264)}{0.0668 + 0.6736} = \boxed{0.7404}$$

3.

Let $Z \sim N(0, 1)$. Find a constant c for which

a. $P(Z \geq c) = 0.1587$

3. Let $Z \sim N(0, 1)$. Find a constant c for which

a) $P(Z \geq c) = 0.1587$

\nearrow $1 - 0.1587 = 0.8413 \leftarrow$ ~~area to left of c~~

* Work backwards in Z-tables!

$\boxed{c = 1.0}$

b. $P(c \leq Z \leq 0) = 0.4772$

b) $P(c \leq Z \leq 0) = 0.4772$

\nearrow 0.5 \searrow 0.228 to 0.4772 \leftarrow What value gives us

$0.5 - 0.4772 = 0.0228$ \leftarrow $c?$

$\therefore \boxed{c = -0.20}$

c. $P(-c \leq Z \leq c) = 0.8664$

c) $P(-c \leq Z \leq c) = 0.8664$ $\frac{0.8664}{2} = 0.4332$

$1 - 0.8664 = 0.1336 \leftarrow$ $\frac{0.1336}{2} = 0.0668$ \leftarrow To left of $-c$!

$\boxed{c = 1.5}$

d. $P(0 \leq Z \leq c) = 0.2967$

$$P(0 \leq Z \leq c) = 0.2967$$

\downarrow

0.5

$$0.5 + 0.2967 = 0.7967$$

Value past c
is prob area
left of c .

$\boxed{c = 0.83}$

e. $P(|Z| \leq c) = 0.1470$

$$P(|Z| \leq c) = 0.1470 \quad 1 - 0.1470 = 0.853$$

$$(c \leq |Z| \leq -c) = 0.1470 \rightarrow \frac{0.1470}{2} = 0.0735$$

$\boxed{c = 1.45}$

area to left of c
area to left of $-c$

$$1 - 0.0735 = 0.9265$$

5.

A process manufactures ball bearings with diameters that are normally distributed with mean 25.1 mm and standard deviation 0.08 mm.

a. What proportion of the diameters are less than 25.0 mm?

$$\begin{aligned} \mu &= 25.1 \text{ mm} & X &\sim N(\mu, \sigma^2) \\ \sigma &= 0.08 \text{ mm} & \sigma &\sim N(25.1, 0.08^2) \end{aligned}$$

$$P(X < 25.0 \text{ mm})? \quad P\left(\frac{X - \mu}{\sigma} < \frac{25.0 - 25.1}{0.08}\right)$$

$$P\left(Z < \frac{25.0 - 25.1}{0.08}\right) = P(Z < -1.25)$$

$\boxed{P(Z < -1.25) = 0.1056}$

b. Find the 10th percentile of the diameters.

b) 10th percentile of diameter?

$$P(22-1.28)$$

$$\frac{X-25.1}{0.08} = -1.28$$

$$\frac{X-25.1}{0.08} = -1.28 \quad \downarrow$$

$$X = 24.9017 \text{ mm}$$

- c. A particular ball bearing has a diameter of 25.2 mm. What percentile is its diameter on?

Q Percentile of $X=25.2 \text{ mm}$?

$$\frac{25.2-25.1}{0.08} = 1.25 \rightarrow 0.8944$$

$$89.44 \text{ percentile}$$

- d. To meet a certain specification, a ball bearing must have a diameter between 25.0 and 25.3 millimeters. What proportion of the ball bearings meet the specification?

$$25 \leq X \leq 25.3 \leftarrow \text{Proportion in between?}$$

$$\frac{25-25.1}{0.08} = -1.25 \rightarrow 0.1056$$

$$\frac{25.3-25.1}{0.08} = 2.5 \rightarrow 0.9938$$

$$0.9938 - 0.1056 = 0.8882$$

6.

Depths of pits on a corroded steel surface are normally distributed with mean 822 μm and standard deviation 29 μm .

- a. Find the 10th percentile of pit depths.

$$\mu = 822 \text{ μm} \quad \sigma \sim N(\mu, \sigma^2)$$

$$\sigma = 29 \text{ μm} \quad \sigma \sim N(822, 29^2)$$

a) 10th percentile?

$$\frac{\sigma - 822}{29} = -1.28, 29 \rightarrow -1.28$$

$$\frac{\sigma - 822}{29} = -37.12 \quad \boxed{\sigma = 784.98 \text{ μm}}$$

b. A certain pit is 780 μm deep. What percentile is it on?

b) Percentile of 780 μm?

$$\frac{780 - 822}{29} = -1.45 \rightarrow 0.0775$$

c. What proportion of pits have depths between 800 and 830 μm?

c) Proportion in between? $\rightarrow (800 \leq \sigma \leq 830)$

$$\frac{800 - 822}{29} = -0.76 \rightarrow 0.2236$$

$$\frac{830 - 822}{29} = 0.28 \rightarrow 0.6103$$

$$0.6103 - 0.2236 = \boxed{0.3867}$$

9.

The lifetime of a lightbulb in a certain application is normally distributed with mean $\mu = 1400$ hours and standard deviation $\sigma = 200$ hours.

a. What is the probability that a lightbulb will last more than 1800 hours?

$$\mu = 1400 \text{ hrs} \quad \sigma \sim N(\mu, \sigma^2) \quad 0.9772$$

$$\sigma = 200 \text{ hrs} \quad \sigma \sim N(1400, 200^2)$$

$$a) P(\sigma > 1600)? \quad P\left(\frac{\sigma - \mu}{\sigma} > \frac{1600 - 1400}{200}\right)$$

$$1 - 0.9772 = 0.0228 \quad Z > \frac{1600 - 1400}{200} = P(Z > 2)$$

$$\boxed{P(\sigma > 1600) = 0.0228}$$

b. Find the 10th percentile of the lifetimes.

$$\begin{aligned} & \text{What is the 10th percentile? } 0.10 \\ & \frac{0.10 - 0}{200} = 0.05 \rightarrow 1.28 \\ & \boxed{0.10 \text{ corresponds to } 1.28} \\ & 1.28 \times 1400 = 1864 \\ & 1400 + 1864 = 3264 \end{aligned}$$

c. A particular lightbulb lasts 1645 hours. What percentile is its lifetime on?

$$\begin{aligned} & \text{Percentile of } 1645? \\ & \frac{1645 - 1400}{200} = 1.22 \rightarrow 0.8407 \\ & \boxed{89\% \text{ percentile}} \end{aligned}$$

d. What is the probability that the lifetime of a light-bulb is between 1350 and 1550 hours?

$$\begin{aligned} & \text{Probability?} \\ & \frac{1350 - 1400}{200} = -0.25 \rightarrow 0.4013 \\ & \frac{1550 - 1400}{200} = 0.75 \rightarrow 0.7734 \\ & 0.7734 - 0.4013 = \boxed{0.3721} \end{aligned}$$

e. Eight lightbulbs are chosen at random. What is the probability that exactly two of them have lifetimes between 1350 and 1550 hours?

e) 8 dozen. Prob that exactly 2 have
weights between 1380 and 1660 tons?

$$P(1380 \leq X \leq 1660) = 0.3721$$

$$P(X=2) \approx \sim Bn(8, 0.3721)$$

$$P(X=2) = \binom{8}{2} (0.3721)^2 (1-0.3721)^6$$

$$8C_2 = \frac{8!}{(8-2)!2!} = \frac{8 \cdot 7 \cdot 6 \cdot 5}{8! \cdot 2!} = 28$$

$$28(0.138)(0.0612) = \boxed{0.2376}$$

13.

A cylindrical hole is drilled in a block, and a cylindrical piston is placed in the hole. The clearance is equal to one-half the difference between the diameters of the hole and the piston. The diameter of the hole is normally distributed with mean 15 cm and standard deviation 0.025 cm, and the diameter of the piston is normally distributed with mean 14.88 cm and standard deviation 0.015 cm. The diameters of hole and piston are independent.

a. Find the mean clearance.

$$\text{Clear} = \frac{1}{2} (\text{dia. of hole} - \text{dia. of piston})$$

Dia. of hole

$$\mu_h = 15 \text{ cm}$$

$$\sigma_h = 0.025 \text{ cm}$$

Dia. of piston

$$\mu_p = 14.88 \text{ cm}$$

$$\sigma_p = 0.015 \text{ cm}$$

Independent

a) M of clearance?

$$15 - 14.88 = 0.12 \quad \boxed{0.06 \text{ cm}}$$

b. Find the standard deviation of the clearance.

b) σ of clearance?

$$\begin{aligned}\sigma &= \sqrt{\nu(0.5^2 - 0.3^2)} \\ &= \sqrt{0.5^2 \nu(1)} = 0.5 \nu(1) \\ &= \sqrt{0.5^2 \sigma_x^2} = 0.5 \sigma_x \\ &= \sqrt{(0.26)(0.05)^2} = 0.013\end{aligned}$$

20.01458

c. What is the probability that the clearance is less than 0.05 cm?

$$\begin{aligned}c) P(X < 0.05) & \quad \mu = 0.06 \\ & \quad \sigma = 0.01458 \\ & z = \frac{0.05 - 0.06}{0.01458} \rightarrow -0.69 \\ P(z < -0.69) &= 0.2451\end{aligned}$$

d. Find the 25th percentile of the clearance.

$$\begin{aligned}d) 25th \text{ percentile of clearance?} & \quad 0.25 \\ & \quad \downarrow \\ \frac{0.06 - 0.06}{0.01458} &= -0.67 \quad -0.67 \\ 0.06 - 0.06 &= -0.0097 \quad 0 = 0.0501 \\ + 0.06 &= 0.06\end{aligned}$$

e. Specifications call for the clearance to be between 0.05 and 0.09 cm. What is the probability that the clearance meets the specification?

$$\begin{aligned}e) P(0.05 \leq X \leq 0.09) & \\ \frac{0.05 - 0.06}{0.01458} &= -0.69 \rightarrow 0.2451 \\ 0.09 - 0.06 &= 0.03 \rightarrow 0.4803 \\ 0.4803 - 0.2451 &= 0.7352\end{aligned}$$

f. It is possible to adjust the mean hole diameter. To what value should it be adjusted so as to maximize the probability that the clearance will be between 0.05 and 0.09 cm?

$$\mu = 15.02$$

↓
What should the mean be adjusted to so that 99% is between 0.03 and 0.09 cm
↳ exist probability 0.99
Bob: Probability required if mean is exactly in middle between the 2 standards of 0.05 and 0.09
 $\frac{0.03+0.09}{2} = 0.06$
 $\mu_C = \frac{1}{2}\mu_{\text{std}} + \left(-\frac{1}{2}\right)\mu_Y$
 $\mu_{\text{std}} = 2\mu_C + \mu_Y$ $\mu = 15.02 \text{ cm}$
 $= 2(0.06) + 14.88$

15.

The fill volume of cans filled by a certain machine is normally distributed with mean 12.05 oz and standard deviation 0.03 oz.

- a. What proportion of cans contain less than 12 oz?

15. $\mu = 12.05$ $X \sim N(\mu, \sigma^2)$
 $\sigma = 0.03$ $X \sim N(12.05, 0.03)$

a) $P(X < 12)$? $P\left(\frac{X - \mu}{\sigma} < \frac{12 - \mu}{\sigma}\right) = P(Z < -0.0475)$
 $\left(2 < \frac{12 - 12.05}{0.03}\right) = P(Z < -1.67)$

 $P(X < 12) = 0.0475$

- b. The process mean can be adjusted through calibration. To what value should the mean be set so that 99% of the cans will contain 12 oz or more?

$$P(5 < \bar{x}) = 0.04$$

$$\bar{x} = 0.01 \quad 12.04$$
~~$$\sigma_1 = \sqrt{1.02^2 + 0.05^2 + 0.03^2} = 1.07$$~~

$P(-0.01 \leq \mu \leq 12.04) \geq 0.95$ is close to possible on $\frac{2}{2+1.6}$

~~$\frac{12.04 - 12.03}{0.03} = 3.33$~~ , $3.33 \rightarrow$ less negative! 0.0001

$-0.01 = 0.01 \pm 2.03$ above and below

$$\begin{array}{r} 12 - 0.06 = 11.94 \\ -0.01 = 12 \\ 12 - 0.06 = 11.94 \end{array}$$

$$12 - 0.06 = 11.94 \rightarrow \boxed{\mu = 12.0702}$$

- c. If the process mean remains at 12.05 oz, what must the standard deviation be so that 99% of the cans will contain 12 oz or more?

$$\mu = 12.05 \quad 99\% \geq 12.02 \text{ or more}$$

$$\frac{12 - 12.05}{\sigma} = -2.3256 \quad \text{between } 2.82 \text{ and } 2.93$$

$$12 - 12.05 = -0.05 \quad \text{less negative } 0.01$$

$$\frac{12 - 12.05}{\sigma} = -2.3256 \quad \text{less negative } 0.01$$

$$\frac{-0.05}{\sigma} = -2.3256$$

$$\sigma = \frac{0.05}{2.3256} = 0.0215$$

$$\boxed{\sigma = 0.0215}$$

23.

Two resistors, with resistances R_1 and R_2 , are connected in series. R_1 is normally distributed with mean 100Ω and standard deviation 5Ω , and R_2 is normally distributed with mean 120Ω and standard deviation 10Ω .

a. What is the probability that $R_2 > R_1$?

23. $R_1 \quad R_2$
 $\mu = 100 \Omega \quad \mu = 120 \Omega$
 $\sigma = 5 \Omega \quad \sigma = 10 \Omega$

(a) $P_{R_2 > R_1} = P(R_2 - R_1 > 0)$

 $d = R_2 - R_1 \sim N(\mu_d = \mu_2 - \mu_1, \sigma_d^2 = \sigma_2^2 + \sigma_1^2)$
 $\sigma_d = \sqrt{\sigma_2^2 + \sigma_1^2} = \sqrt{10^2 + 5^2} = \sqrt{125} = 11.18 \approx 11.2$
 $Z = \frac{d - \mu_d}{\sigma_d} = \frac{0 - 20}{\sqrt{125}} = -1.79$
 $P(d > 0) = P(Z > -1.79) = 1 - P(Z < -1.79) = 1 - 0.0367 = 0.9633$

0.0367

b. What is the probability that R_2 exceeds R_1 by more than 30Ω ?

(b) $P_{R_2 - R_1 > 30}$

 $P(R_2 - R_1 > 30) = P(Z > \frac{30 - 20}{\sqrt{125}}) = P(Z > 0.89)$
 $1 - 0.8133 = 0.1867$

0.8133

27.

A company receives a large shipment of bolts. The bolts will be used in an application that requires a torque of 100 J. Before the shipment is accepted, a quality engineer will sample 12 bolts and measure the torque needed to break each of them. The shipment will be accepted if the engineer concludes that fewer than 1% of the bolts in the shipment have a breaking torque of less than 100 J.

a. If the 12 values are 107, 109, 111, 113, 113, 114, 114, 115, 117, 119, 122, 124, compute the sample mean and sample standard deviation.

Received torque of 100 J
Sample of 12 bolts
Accepted if $\leq 1\%$ chance a breaking torque less than
100 J

a) 107, 109, 111, 113, 113, 114, 114, 113, 113, 119, 122, 124
Counts near ad std dev.

$$\frac{107+109+111+113+113+114+114+113+113+119+122+124}{12} = 114.83$$

x_i	$x_i - \bar{x}$	$(x_i - \bar{x})^2$
107	$107 - 114.83 = -7.83$	61.36
109	$109 - 114.83 = -5.83$	34.03
111	$111 - 114.83 = -3.83$	14.69
113	$113 - 114.83 = -1.83$	3.36
113	$113 - 114.83 = -1.83$	3.36
114	$114 - 114.83 = -0.83$	0.69
114	$114 - 114.83 = -0.83$	0.69
115	$115 - 114.83 = 0.17$	0.03
117	$117 - 114.83 = 2.17$	4.69
119	$119 - 114.83 = 4.17$	17.36
122	$122 - 114.83 = 7.17$	51.36
124	$124 - 114.83 = 9.17$	84.03

$$\mu = 114.83$$

$$\sigma = 5.006$$

$$\sigma = \sqrt{\frac{275.6}{11}} = 5.006$$

- b. Assume the 12 values are sampled from a normal population, and assume that the sample mean and standard deviation calculated in part (a) are actually the population mean and standard deviation. Compute the proportion of bolts whose breaking torque is less than 100 J. Will the shipment be accepted?

$$b) P(x < 100) = P\left(\frac{x - \mu_0}{\sigma_0} \leq \frac{100 - 114.83}{5.006}\right) = P(Z \leq -2.96)$$

$$P(Z < -2.96) = 0.0015$$

Ans. Only 0.15% of bolts would have breaking torque less than 100 J

- c. What if the 12 values had been 108, 110, 112, 114, 114, 115, 115, 116, 118, 120, 123, 140? Use the method outlined in parts (a) and (b) to determine whether the shipment would have been accepted.

<u>(c)</u>	$\frac{108+110+112+114+114+115+115+116+118+120+123+140}{12} = 117.083$	$(x_i - \bar{x})^2$
$\frac{x_i}{108}$	$108 - 117.083 = -9.083$	82.8069
110	$110 - 117.083 = -7.083$	50.1736
112	$112 - 117.083 = -5.083$	25.8403
114	$114 - 117.083 = -3.083$	9.8069
114	$114 - 117.083 = -3.083$	9.8069
115	$115 - 117.083 = -2.083$	4.3403
115	$115 - 117.083 = -2.083$	4.3403
116	$116 - 117.083 = -1.083$	1.1736
118	$118 - 117.083 = 0.917$	0.8403
120	$120 - 117.083 = 2.917$	8.8069
123	$123 - 117.083 = 5.917$	35.0069
140	$140 - 117.083 = 22.917$	525.1736

$\mu = 117.083$ $\sigma = \sqrt{\frac{756.018}{11}} = 6.29$

$P(x < 100)? P\left(\frac{x - \mu}{\sigma} < \frac{100 - 117.083}{6.29}\right) \approx P(x < -2.06)$

$0.0197 \approx 2\%$

No. About 2% of bolts would have breaking strength less than 100, so the shipment would be rejected.

- d. Compare the sets of 12 values in parts (a) and (c). In which sample are the bolts stronger?

d) The bolts in part (c) are stronger.

- e. Is the method valid for both samples? Why or why not?

e) The method was not valid in part (c) as the sample contains an outlier which has lower breaking strength so that a normal distribution should not be used.