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# THEORY OF MACHINES

## MECHANICAL ENGINEERING

Date of Test : 27/05/2023

### ANSWER KEY ➤

- |        |         |         |         |         |
|--------|---------|---------|---------|---------|
| 1. (a) | 7. (d)  | 13. (c) | 19. (b) | 25. (b) |
| 2. (a) | 8. (a)  | 14. (a) | 20. (d) | 26. (c) |
| 3. (b) | 9. (a)  | 15. (a) | 21. (c) | 27. (b) |
| 4. (d) | 10. (c) | 16. (c) | 22. (a) | 28. (b) |
| 5. (c) | 11. (b) | 17. (a) | 23. (d) | 29. (b) |
| 6. (d) | 12. (b) | 18. (b) | 24. (c) | 30. (a) |

## DETAILED EXPLANATIONS

1. (a)

$$f = \frac{1}{2\pi} \sqrt{\frac{k}{m}}$$

$$12 = \frac{1}{2\pi} \sqrt{\frac{k}{m}} \quad \dots(i)$$

$$6 = \frac{1}{2\pi} \sqrt{\frac{k-800}{m}} \quad \dots(ii)$$

Divide equation (i) by equation (ii),

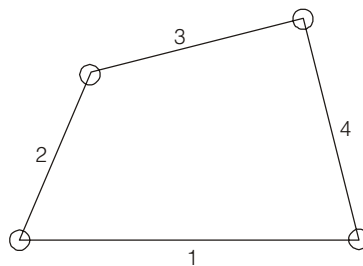
$$2 = \sqrt{\frac{k}{k-800}}$$

$$\frac{k}{k-800} = 4$$

$$\Rightarrow 3k = 3200, k = \frac{3200}{3}$$

2. (a)

Here all are turning pairs



3. (b)

$$\text{Arc of contact} = \frac{\text{path of contact}}{\cos \phi}$$

$$\cos \phi = \frac{25.4}{27} = 0.94074$$

$$\phi = \cos^{-1}(0.94074)$$

$$\phi = 19.8^\circ$$

4. (d)

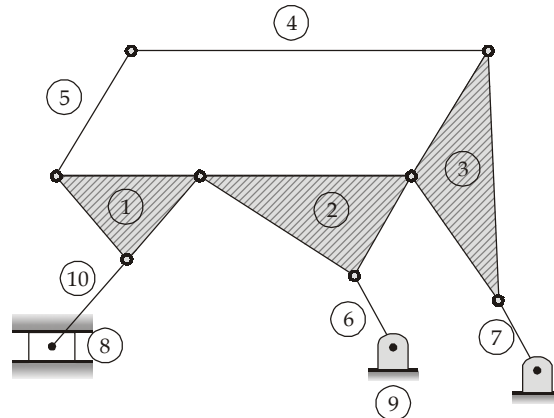
$$\text{Damping coefficient, } c = \frac{F}{v} = \frac{0.05}{0.04} = 1.25 \text{ N/m/s}$$

Critical damping coefficient,

$$c_c = 2\sqrt{mK} = 1.897 \text{ N/m/s}$$

$$\text{Damping ratio, } \xi = \frac{c}{c_c} = \frac{1.25}{1.897} = 0.658 \simeq 0.66$$

5. (c)



$$l = 10,$$

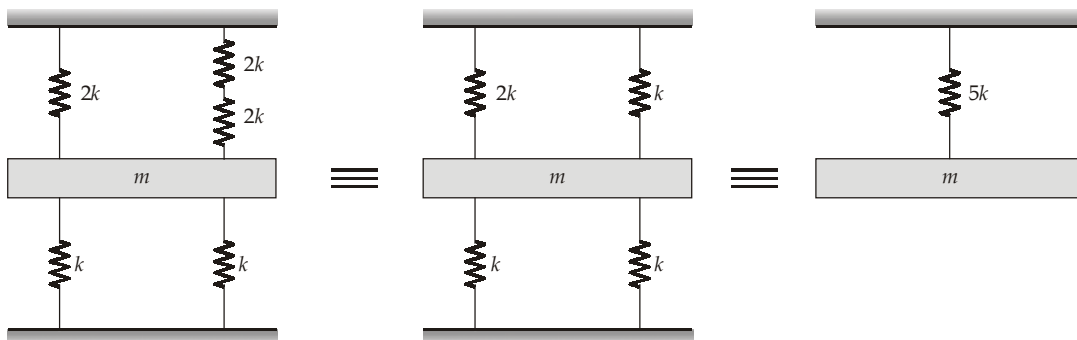
$$h = 0$$

$$j = 12$$

By Gruebler's criterion

$$\begin{aligned} f &= 3(l - 1) - 2j - h \\ &= 3(10 - 1) - 2 \times 12 - 0 = 27 - 24 \\ F &= 3 \end{aligned}$$

6. (d)



$$\omega_n = \sqrt{\frac{k_{eq}}{m}} = \sqrt{\frac{5k}{m}}$$

7. (d)

Given,

$$\Delta E = 18 \text{ kJ}$$

$$N_1 = 100 \text{ rpm}$$

$$N_2 = 98 \text{ rpm}$$

We know that,

$$\Delta E = \frac{1}{2}(I\omega_1^2) - \frac{1}{2}(I\omega_2^2) = \frac{1}{2}I(\omega_1^2 - \omega_2^2)$$

$$18 \times 10^3 = \frac{I}{2} \times \left[ \left( \frac{2\pi \times 100}{60} \right)^2 - \left( \frac{2\pi \times 98}{60} \right)^2 \right]$$

$$I = \frac{36 \times 10^3 \times 60^2}{4\pi^2 (100^2 - 98^2)}$$

$$I = 8289.915 \text{ kgm}^2$$

$$\text{Kinetic energy at 140 rpm, } E = \frac{1}{2} I \omega^2 = \frac{1}{2} \times 8289.915 \times \left( \frac{2\pi \times 140}{60} \right)^2 = 890909.088 \text{ J}$$

$$\text{Kinetic energy at 140 rpm, } E = 890.91 \text{ kJ}$$

8. (a)

$$\text{Angular speed, } \omega = \frac{2\pi N}{60} = \frac{2\pi \times 200}{60} = 20.944 \text{ rad/s}$$

$$\text{Crank radius, } r = \frac{300}{2} = 150 \text{ mm}$$

$$\text{Mass to be balanced at the crank pin} = (c \times m_{\text{reci}}) + (m_{\text{rev.}}) = (0.6 \times 50) + 60 = 90 \text{ kg}$$

$$\begin{aligned} \text{Now, } m_c \times r_c &= mr \\ 90 \times 0.15 &= m \times 0.25 \\ m &= 54 \text{ kg} \end{aligned}$$

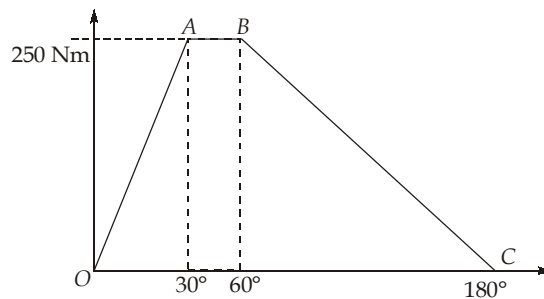
9. (a)

$$\begin{aligned} \text{Pitch line velocity } V_p &= \omega_1 r_1 \\ &= 2\pi N \times \frac{mT}{2} = 2 \times \pi \times 300 \times \frac{80 \times 8}{2} \\ &= 603185.7895 \text{ mm/minutes} = 10053.0964 \text{ mm/s} = 10.0530 \text{ m/s} \end{aligned}$$

10. (c)

As per given turning moment diagram,

Net energy produce in one cycle = Area of OABC = Area of trapezium OABC



$$= \frac{AB + OC}{2} \times 250 = \frac{\frac{\pi}{6} + \pi}{2} \times 250 = 145.8\pi \text{ N.m}$$

$$T_{\text{mean}} \times \pi = \text{Area of OABC}$$

$$\Rightarrow T_{\text{mean}} = \frac{145.8\pi}{\pi} = 145.8 \text{ Nm}$$

11. (b)

Given:

$$d = 10 \times 16 = 160 \text{ mm}$$

$$D = 10 \times 50 = 500 \text{ mm}$$

$$\phi = 20^\circ$$

$$r_A = \frac{d}{2} + \text{addendum} = 80 + 12 = 92 \text{ mm}$$

$$R_A = \frac{D}{2} + \text{addendum} = 250 + 8 = 258 \text{ mm}$$

$$\text{Path of approach} = \sqrt{R_A^2 - (R \cos \phi)^2} - R \sin \phi$$

$$\text{Path of approach} = \sqrt{258^2 - (250 \cos 20^\circ)^2} - (250 \sin 20^\circ) = 21.15 \text{ mm}$$

$$\text{Path of recess} = \sqrt{r_A^2 - (r \cos \phi)^2} - r \sin \phi$$

$$= \sqrt{92^2 - (80 \cos 20^\circ)^2} - (80 \sin 20^\circ) = 25.67 \text{ mm}$$

$$\omega_{\text{gear}} = \frac{2\pi \times 800}{60} = 83.77 \text{ rad/s}$$

$$\omega_{\text{pinion}} = \frac{T_G}{t_p} \times \omega_{\text{gear}} = \frac{50}{16} \times 83.77 = 261.799 \text{ rad/s}$$

$$\text{Maximum sliding velocity} = (\omega_p + \omega_G) \times 25.67$$

$$\text{Maximum velocity of sliding} = (83.77 + 261.799) \times 25.67 = 8870.756 \text{ mm/s} = 8.87 \text{ m/s}$$

12. (b)

$$T_A = 72$$

$$T_B = 32$$

$$N_{\text{arm}} = 18 \text{ rpm}$$

$$r_A = r_C + 2r_B$$

$$T_A = T_C + 2T_B$$

$$72 = 32 + 2T_B$$

$$T_B = \frac{40}{2} = 20$$

		(32)	(20)	(72)
Condition	arm	Gear C	Gear B	Gear A
Arm fixed	0	+1	$-\frac{32}{20}$	$-\frac{32}{20} \times \frac{20}{72}$
Gear C rotates by $x$ revolutions	0	$x$	$-\frac{32}{20}x$	$-\frac{32}{72}x$
add $+y$ revolutions to all	$y$	$x+y$	$y - \frac{32}{20}x$	$y - \frac{32}{72}x$

$$y = 18 \text{ rpm}$$

Gear A is fixed

$$y = \frac{32}{72}x$$

$$y = \frac{32}{72}x$$

$$\frac{18 \times 72}{32} = x$$

$$x = 40.5$$

$$\begin{aligned} \text{Speed of 'B' } N_B &= y - \frac{32}{20}x \\ &= 18 - \frac{32}{20} \times 40.5 \\ N_B &= -46.8 \text{ rpm} \end{aligned}$$

13. (c)

Given,  $m = 1 \text{ tonne} = 1000 \text{ kg}$ Logarithmic decrement of  $n$  cycles is given by

$$\delta = \frac{1}{n} \log_e \frac{x_0}{x_n}$$

$$n = 4$$

$$\delta = \frac{1}{4} \log_e \frac{5}{0.128} = 0.916$$

$$\delta = \frac{2\pi\xi}{\sqrt{1-\xi^2}} \quad \text{or} \quad 0.916 = \frac{2\pi\xi}{\sqrt{1-\xi^2}}$$

$$\xi = 0.144$$

Given,

$$T_d = 0.64 \text{ seconds}$$

$$\omega_d = \frac{2\pi}{T_d} = \frac{2\pi}{0.64} = 9.817 \text{ rad/s}$$

$$\omega_d = \sqrt{1-\xi^2} \omega_n$$

$$\omega_n = \frac{9.817}{\sqrt{1-0.144^2}} = 9.92 \text{ rad/s}$$

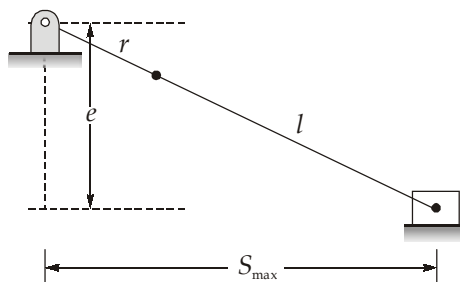
$$\sqrt{\frac{k}{m}} = 9.92$$

$$k = 9.92^2 \times 1000 = 98406.4 \text{ N/m} = 98.406 \text{ N/mm}$$

14. (a)

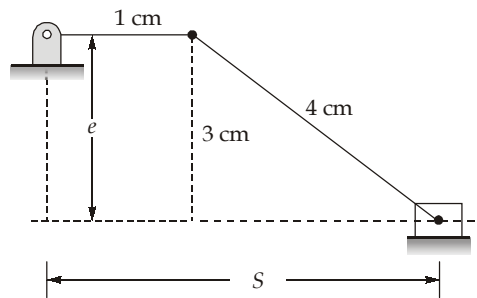
At  $S = S_{\max}$ :

$$r + l = \sqrt{S_{\max}^2 + e^2} = \sqrt{4^2 + 3^2} = 5 \text{ cm}$$



Given,  $r = 1 \text{ cm}$ ,  
 at  $\theta = 0$ :

$$\text{So, } l = 5 - 1 = 4 \text{ cm}$$



$$S = \sqrt{4^2 - 3^2} + 1 = \sqrt{7} + 1$$

$$S = 3.645 \text{ or } 3.65 \text{ cm}$$

So, at  $\theta = 0$ ,

15. (a)

$$m = 120 \text{ kg,}$$

$$E = 200 \times 10^9 \text{ N/m}^2$$

$$l = 0.7 \text{ m,}$$

$$d = 0.04 \text{ m}$$

$$a = 0.25 \text{ m,}$$

$$b = 0.7 - 0.25 = 0.45 \text{ m}$$

$$I = \frac{\pi}{64} \times d^4 = \frac{\pi}{64} \times (0.04)^4$$

$$= 0.1256 \times 10^{-6} \text{ m}^4$$

$$\Delta = \frac{mga^3b^3}{3EI l^3} = \frac{120 \times 9.81 \times (0.25)^3 \times (0.45)^3}{3 \times 200 \times 10^9 \times 0.1256 \times 10^{-6} \times (0.7)^3}$$

$$= 6.48 \times 10^{-5} \text{ m}$$

$$f = \frac{1}{2\pi} \sqrt{\frac{g}{\Delta}} = \frac{1}{2\pi} \sqrt{\frac{9.81}{6.48 \times 10^{-5}}} = 61.90 \text{ Hz}$$

16. (c)

$$MF = \frac{1}{\sqrt{\left(1 - \left(\frac{\omega}{\omega_n}\right)^2\right)^2 + \left(2\xi \frac{\omega}{\omega_n}\right)^2}}$$

According to question,  $\frac{\omega}{\omega_n} = k$

So,

$$MF = \frac{1}{\sqrt{(1 - k^2)^2 + (2\xi k)^2}}$$

For MF to be maximum,  $(1 - k)^2 + (2\xi k)^2$  should be minimum. So, for the denominator to be minimum

$$\frac{d\left((1 - k^2)^2 + (2\xi k)^2\right)}{dk} = 0$$

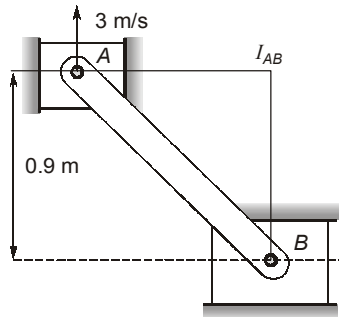
$$2(1 - k^2)(-2k) + 8\xi^2 k = 0$$

$$k(k^2 - 1 + 2\xi^2) = 0$$

$$k = \sqrt{1 - 2\xi^2} = \sqrt{1 - 2 \times 0.32^2}$$

$$k = 0.89$$

17. (a)



$$I_{AB} \cdot B = 0.9 \text{ m}$$

$$AB = 1.5 \text{ m}$$

$$I_{AB} \cdot A = \sqrt{(AB)^2 - (I_{AB} \cdot B)^2} = \sqrt{(1.5)^2 - (0.9)^2} = \sqrt{2.25 - 0.81} = 1.2 \text{ m}$$

$$\therefore \frac{V_B}{V_A} = \frac{I_{AB} \cdot B}{I_{AB} \cdot A} = \frac{0.9}{1.2}$$

$$V_B = V_A \times \frac{0.9}{1.2} = 3 \times \frac{9}{12} = 2.25 \text{ m/s}$$

18. (b)

$$\frac{N_F}{N_A} = \frac{T_{\text{input}}}{T_{\text{output}}} = \frac{T_E}{T_F} \times \frac{T_C}{T_D} \times \frac{T_A}{T_B} = \frac{26 \times 25 \times 20}{50 \times 75 \times 65}$$

$$N_F = 0.0533 N_A = 0.0533 \times 975 = 52 \text{ rpm}$$

19. (b)

$$\omega_{AB} \times 0.2 = \omega_{BD} \times 0.25$$

$$\therefore 15 \times 0.2 = \omega_{BD} \times 0.25$$

$$\omega_{BD} = 12 \text{ rad/s}$$

20. (d)

$$\omega_{\max} = \frac{\omega_1}{\cos \alpha}$$

$$\omega_{\min} = \omega_1 \cos \alpha$$

$$\text{Variation of speed, } \omega_{\max} - \omega_{\min} = \omega_1 \left[ \frac{1}{\cos \alpha} - \cos \alpha \right]$$

Permissible variation of speed =  $\pm 4$  % of mean speed

$$\text{or, } \omega_1 \left[ \frac{1}{\cos \alpha} - \cos \alpha \right] = 0.08 \omega_1$$

$$\text{or, } \cos^2 \alpha + 0.08 \cos \alpha - 1 = 0$$

$$\cos \alpha = 0.96$$

$$\Rightarrow \alpha = 16.1^\circ$$



21. (c)

$$h = GO = GH + HO = AE \cos \theta + EH \cot \theta$$

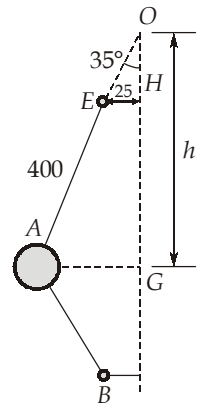
$$h = 400 \cos 35^\circ + 25 \cot 35^\circ = 363.4 \text{ mm}$$

$$h' = 400 \cos 30^\circ + 25 \cot 30^\circ = 389.7 \text{ mm}$$

Now, 
$$h = \frac{g}{\omega^2} \text{ and } h' = \frac{g}{\omega'^2}$$

$$\frac{\omega'}{\omega} = \sqrt{\frac{h}{h'}} = \sqrt{\frac{363.4}{389.7}} = 0.966$$

$$\text{Decrease in speed} = (1 - 0.966) \times 100 = 3.44\%$$



22. (a)

As per given data,  $I = 1.5 \text{ kg-m}^2$

The angular velocity of spin of the disc,

$$\omega = \frac{2\pi \times 500}{60} = \frac{100\pi}{6} \text{ rad/s}$$

The angular velocity of precession ,

$$\omega_p = \frac{2\pi}{5} \text{ rad/s}$$

Gyroscopic couple,  $T = I\omega\omega_p$

$$= 1.5 \times \frac{100\pi}{6} \times \frac{2\pi}{5} = 10\pi^2 = \frac{20\pi^2}{2} \text{ kg-m}^2/\text{s}^2$$

23. (d)

24. (c)

Disturbing force,  $F = (1 - c) m r \omega^2 \cos \theta$

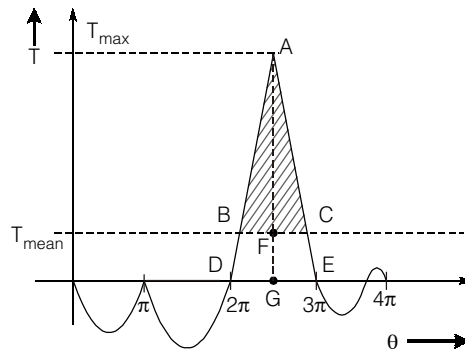
$$= (1 - 0.4) \times 6 \times 0.10 \times 15^2 \times \cos 60 = 40.5 \text{ N}$$

25. (b)

$$\omega = \frac{2\pi N}{60} = \frac{2\pi \times 120}{60} = 12.57 \text{ rad/sec}$$

for SHM 
$$a_{\max} = \frac{h}{2} \left( \frac{\pi \omega}{\phi_a} \right)^2 = \frac{30}{2} \left( \frac{\pi \times 12.57}{180 \times \frac{\pi}{180}} \right)^2 = 2370.0735 \text{ mm/s}^2 = 2.37 \text{ m/s}^2$$

26. (c)



$$P = \frac{2\pi NT_{\text{mean}}}{60}$$

$$\Rightarrow T_{\text{mean}} = \frac{60 \times 40 \times 10^3}{2 \times \pi \times 130} = 2938.245 \text{ N-m}$$

$$\Rightarrow \text{Energy produced} = T_{\text{mean}} \times 4\pi = 36923.076 \text{ N-m}$$

Now, work done during the power stroke

$$= 1.5 \times \text{Energy produced per cycle}$$

$$= 1.5 \times 36923.076$$

$$= 55384.615 \text{ Nm}$$

Now, from similar triangles ABC, ADE;

$$\frac{AF}{AG} = \frac{BC}{DE}$$

$$\frac{1}{2} \times T_{\text{max}} \times \pi = 55384.6$$

$$\Rightarrow T_{\text{max}} = 35258.93 \text{ Nm} = AG$$

$$\text{Now, } \frac{35258.93 - 2938.245}{35258.93} = \frac{BC}{\pi}$$

$$\Rightarrow BC = 2.879 \text{ rad}$$

$$\text{Now, maximum fluctuation of energy} = \frac{1}{2} \times AF \times BC$$

$$= \frac{1}{2} \times (35258.93 - 2938.245) \times 2.879$$

$$= 46525.62 \text{ N-m}$$

27. (b)

For the Hartnell governor  
spring stiffness is given by

$$k = 2 \left( \frac{a}{b} \right)^2 \left( \frac{F_1 - F_2}{r_1 - r_2} \right)$$

$$k = 2 \left( \frac{a}{b} \right)^2 \left( \frac{1500 - 100}{20 - 15} \right)$$

$$k = 2 \left( \frac{1400}{5} \right) = 560 \text{ N/cm} \quad (\because a \text{ and } b \text{ are same})$$

28. (b)

Given, Lift,  $h = 25 \text{ mm}$   
Offset,  $x = 12 \text{ mm}$   
Speed,  $N = 300 \text{ rpm}$

$$\omega = \frac{2\pi N}{60} = \frac{2\pi \times 300}{60} = 10\pi \text{ rad/s}$$

Ascent angle,  $\phi_a = 60^\circ$

Descent angle,  $\phi_d = 90^\circ$

Dwell angle,  $\delta_1 = 45^\circ$

Now,  $\delta_2 = 360^\circ - (60^\circ + 90^\circ + 45^\circ) = 165^\circ$

During out stroke:

$$(a_{\text{uniform}})_{o.s} = \frac{4h\omega^2}{\phi_a^2} = \frac{4 \times 25 \times (10\pi)^2 \times 10^{-3}}{\left(60 \times \frac{\pi}{180}\right)^2}$$

$$= 100 \times 100 \times 10^{-3} \times 9 = 90 \text{ m/s}^2$$

During return stroke:]

$$(a_{\text{uniform}})_{r.s} = \frac{4h\omega^2}{\phi_d^2} = \frac{4 \times 25 \times (10\pi)^2 \times 10^{-3}}{\left(90 \times \frac{\pi}{180}\right)^2} = 40 \text{ m/s}^2$$

$$\frac{(a_{\text{uniform}})_{o.s}}{(a_{\text{uniform}})_{r.s}} = \frac{90}{40} = 2.25$$

29. (b)

(i) Controlling force,  $F = 3r - 60$

At lower extreme radii,  $F_1 = 3 \times 120 - 60 = 300 \text{ N}$

Controlling force at maximum speed,  $F_1 = 300 + 30 = 330 \text{ N}$

Controlling force at minimum speed,  $F_2 = 300 - 30 = 270 \text{ N}$

$$\text{Coefficient of insensitiveness} = \frac{N_1 - N_2}{N_{\text{mean}}} \frac{(N_1 - N_2)(N_1 + N_2)}{2 \times N_{\text{mean}}^2}$$

$$= \frac{N_1^2 - N_2^2}{2N_{\text{mean}}^2} = \frac{F_1 - F_2}{2F} = \frac{330 - 270}{2 \times 300} \quad \{F \propto \omega^2 \propto N^2\}$$

$$\text{Coefficient of insensitiveness} = \frac{60}{600} = 0.1 = 10\%$$

(ii) At upper extreme radii:

$$F = 3r - 60 = 3 \times 190 - 60 = 510 \text{ N}$$

Controlling force at maximum speed,  $F_1 = 510 + 30 = 540 \text{ N}$

Controlling force at minimum speed,  $F_2 = 510 - 30 = 480 \text{ N}$

$$\text{Coefficient of insensitiveness} = \frac{F_1 - F_2}{2F} = \frac{540 - 480}{2 \times 510} = \frac{60}{2 \times 510} = 0.0588 = 5.88\%$$

Coefficient of insensitiveness at upper extreme radii = 5.88%

Coefficient of insensitiveness at lower extreme radii = 10.00%

30. (a)

Given: Mass,  $m = 12 \text{ kg}$ Number of oscillations,  $N = 45$ Time,  $t = 7 \text{ seconds}$ 

$$\frac{X_0}{X_4} = \left(\frac{X_0}{X_1}\right) \times \left(\frac{X_1}{X_2}\right) \times \left(\frac{X_2}{X_3}\right) \times \left(\frac{X_3}{X_4}\right) \quad \left(\frac{X_0}{X_1} = \frac{X_1}{X_2} = \frac{X_2}{X_3} = \frac{X_3}{X_4}\right)$$

$$\frac{X_0}{X_4} = \left(\frac{X_0}{X_1}\right)^4$$

$$\frac{X_0}{X_1} = \left(\frac{X_0}{X_4}\right)^{1/4} = \left(\frac{1}{0.4}\right)^{0.25} = 1.25743$$

$$\text{Logarithmic decrement, } \delta = \ln\left(\frac{X_0}{X_4}\right) = \ln(1.25743) = 0.229$$

$$\therefore \delta = \frac{2\pi\xi}{\sqrt{1-\xi^2}}$$

$$(0.229)^2 (1 - \xi^2) = (2\pi)^2 \xi^2$$

$$1 - \xi^2 = 752.8159\xi^2$$

$$\xi = 0.03672$$

$$\omega_d = \sqrt{1-\xi^2} \omega_n \quad \{\omega_d = 45 \times 2\pi/7 = 40.392 \text{ rad/s}\}$$

$$40.392 = \sqrt{1-\xi^2} \omega_n = 0.9993255 \omega_n$$

$$\omega_n = 40.419262$$

$$\text{Damping coefficient, } C = 2\xi\omega_n m$$

$$= 2 \times 12 \times 40.419262 \times 0.03642$$

$$C = 35.6206 \text{ kg/s}$$

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