



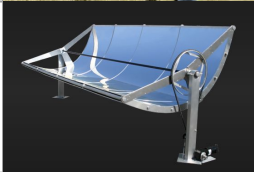


Solar Still Using Active Mirrors

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Trade Studies

Scale (1-10)

| Ideas | Weight/Size | Portability | Power Collection | Cost | Total | |
|-------------------|-------------|-------------|------------------|------|-------|---|
| Solar Power Tower | 3 | 4 | 8 | 5 | 20 |  |
| Disk Collection | 10 | 10 | 2 | 9 | 31 |  |
| Parabolic Trough | 9 | 9 | 10 | 8 | 36 |  |

Pipes

scale(1-10)



| | Thermal conductivity W/mK | Strength (GPa) | Weight (kg/m ³) | Cost \$/lb | Total |
|-----------------|---------------------------------|-------------------|--------------------------------|---------------|-------|
| copper | 10 (401) | 6 (120) | 4 (8940) | 5 (5.21) | 25 |
| stainless steel | 1 (14.4) | 8 (193) | 5 (7780) | 6 (1.6) | 20 |
| Aluminum | 6 (237) | 3 (70) | 7 (2712) | 7 (1.15) | 23 |
| Carbon steel | 1 (54) | 9 (200) | 5 (7850) | 8 (0.40) | 23 |



Mirrors



| | reflectivity | weight | Cost \$/m ² | manufactuabili ty | Total |
|----------------------------|---------------|--------|---------------------------|----------------------|-------|
| silver coat glass | 10 (0.993) | 9 | 7 (200) | 7 | 33 |
| dielectric coated glass | 9 (0.9) | 9 | 5 (300) | 5 | 28 |
| aluminum coat glass | 9 (0.9) | 9 | 8 (150) | 9 | 35 |
| alum coat acrylic | 5 (0.82) | 10 | 9 (100) | 10 | 34 |



Condenser



| | Size (m) | Cost | Maintenance | Applications |
|---|---------------------------------------|-----------------------|---------------------------------------|---|
| Reflux (vent/knockback) condenser | 0.5 – 2 | \$500 – \$5,000 | Low-cost routine checks, cleaning | Lab, pilot plants, small industries |
| Water cooled | 1 – 3 | \$1,000 – \$10,000 | Low-cost routine checks, cleaning | Small HVAC systems, small refrigeration |
| Jet (steam) | 1 – 3 | \$2,000 – \$10,000 | Routine cleaning, inspection | Small power plants, laboratory setups |
| plate heat exchanger | 0.5 m ² – 5 m ² | \$2,000 – \$20,000 | Regular cleaning and gasket checks | Small refrigeration, HVAC, lab processes |



Liquid Tank



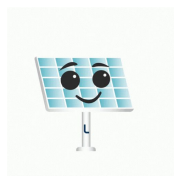
| | Weight (Density g/cm ³) | Cost (\$ per kg) | Thermal Resistance (melting temp deg C) | UV resistance (yrs) | Bacterial growth (10 [^]) CFU/cm ³ | Chemical resistance (1-5) | Total |
|-----------------------------|---|----------------------|---|---------------------------|--|---------------------------------|-------|
| HDPE | 9 (0.95) | 9 (1 to 3) | 5 (120) | 8 (5 to 10) | 4 (4 to 5) | 5 | 40 |
| Stainless Steel | 3 (7.5) | 4 (5 to 10) | 10 (870-925) | 10 (indef) | 8 (2 to 3) | 4 | 39 |
| PE | 10 (0.925) | 9 (1 to 3) | 4 (110-135) | 6 (2 to 5) | 4 (4 to 5) | 3 | 38 |
| Silver substrate HDPE | 9 (0.95) | 4 (5 to 10) | 5 (120) | 8 (5 to 10) | 10 (1 to 2) | 5 | 41 |



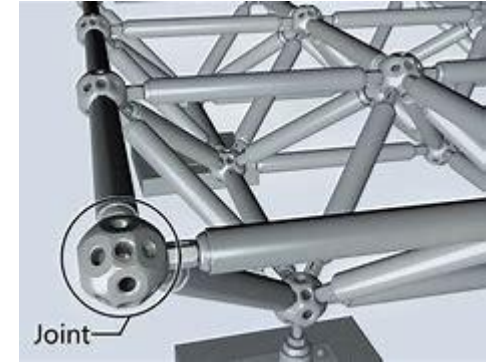
Properties

- Hold 1-1.5 L/day
- Long term storage
- Inhibitions of biofilm formation
- Cheaper water storage, increase safety

Mirror Support Structures



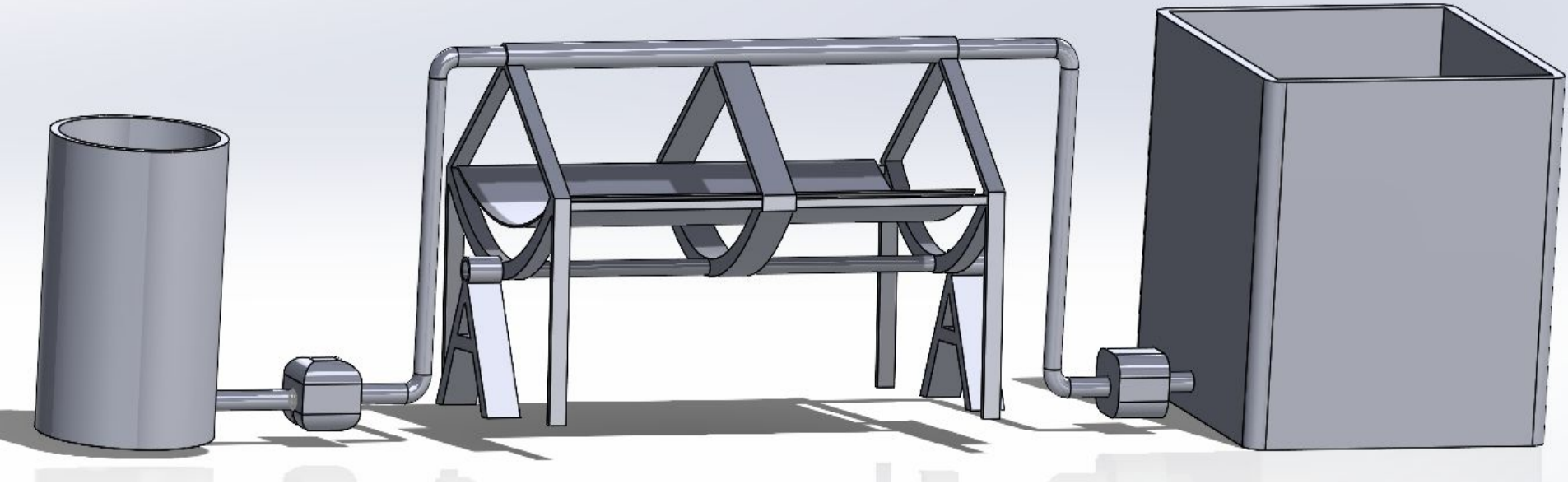
| | Strength (Mpa) | Weight (Density g/cm3) | Corrosion Resistance (1-5) | Cost (\$/kg) | Manufactura bility | Total |
|--------------------|-------------------|------------------------------|----------------------------------|-------------------|-----------------------|-------|
| Aluminum | 7 (275) | 8 (2.7) | 4 | 6 (3 to 5) | CNC | 26 |
| Carbon steel | 6 (250) | 3 (7.9) | 1 | 10 (.8 to 1.5) | machining + weld | 20 |
| Stainless steel | 9 (505) | 5 (8) | 5 | 2 (5 to 10) | machining | 26 |
| ABS | 1 (40) | 10 (1) | 1 | 8 (2 to 4) | 3D | 25 |
| PLA | 2 (60) | 9 (1.25) | 2 | 9 (1.5 to 3) | 3D | 27 |
| PETG | 2 (50) | 9 (1.27) | 4 | 6 (3 to 5) | 3D | 26 |



Properties

- Weathering Resistance needed for long term use in various climates
- Considerations of portability (movable for adjusting position)

Prototypes (CAD)



Designs Methods



Mathematical models

- Mirror focal length
- Mass flow rate, Power requirements
- Heat transfer (thermal analysis)
 - Between the pipes and fluid
 - Mirror to pipes
- Stress analysis (supports) - very simplified 2D model

FEA Representations

- Stress Analysis of supports, especially for mobility
- Thermal Analysis - heat flux heat transfer from materials

Mirror Focal Length

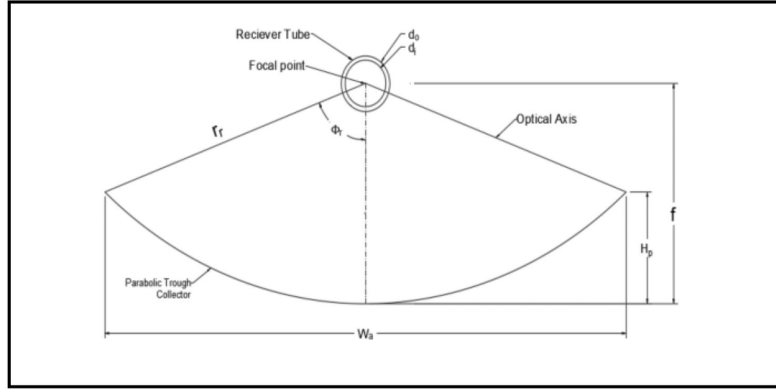


Fig.1 Parameters of the parabolic trough collector

Focal length is given as:

$$f = \frac{W_a}{4 \tan\left(\frac{\phi_r}{2}\right)}$$



Radius of parabola calculated by:

$$r_r = \frac{2f}{1 + \cos \phi_r}$$

The vertical height of parabola is given by:

$$H_p = \frac{W_a^2}{16f}$$

Arc length of parabola:

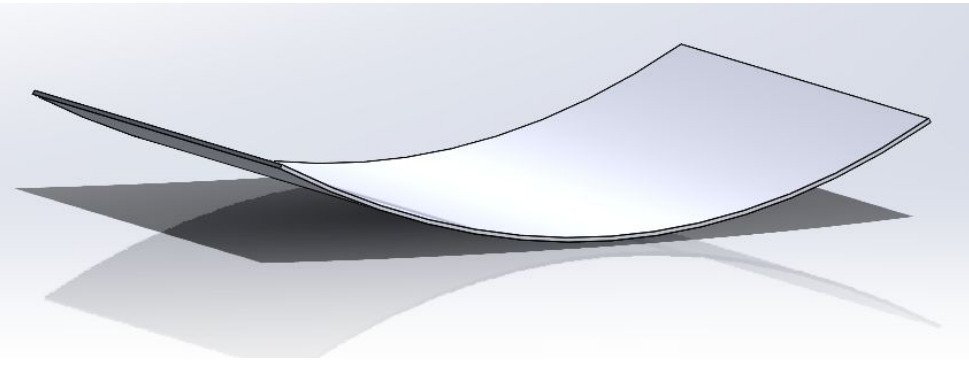
$$S = \frac{H_p}{2} \left\{ \sec\left(\frac{\phi_r}{2}\right) \tan\left(\frac{\phi_r}{2}\right) + \ln \left[\sec\left(\frac{\phi_r}{2}\right) + \tan\left(\frac{\phi_r}{2}\right) \right] \right\}$$

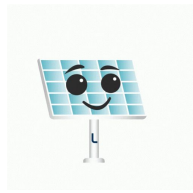
Aperture area is calculated by:

$$A_p = W_a \times L$$

Effective aperture area is calculated by:

$$A_p = (W_a - d_o) \times L$$





Mass Flow Rate Power Requirements

Useful heat $Q_u = \Delta T \dot{m} C_p$

Incident heat $Q_i = A I_s$

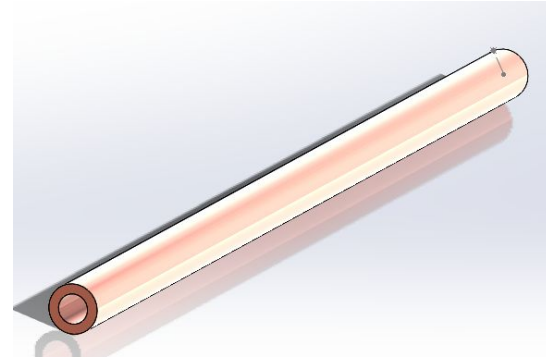
Efficiency based
on incidental
heat $\eta_{col} = \frac{Q_u}{Q_i}$

Efficiency of Mirror
reflectance $\eta_{Thermal,g} = \frac{q_{SolAbs-a} - q_{ThermalLoss,g}}{A G_s}$

$$Q_{loss} = U_L \cdot A_{ro} \cdot (T_r - T_{am}),$$

$$Q_{loss} = \frac{\sigma \cdot A_{ro} \cdot (T_r^4 - T_c^4)}{\frac{1}{\epsilon_r} + \frac{1 - \epsilon_c}{\epsilon_c} \cdot \frac{A_{ro}}{A_{ci}}},$$

$$Q_{loss} = A_{co} \cdot h_{ca} \cdot (T_c - T_{am}) + \epsilon_c \cdot A_{co} \cdot \sigma \cdot (T_c^4 - T_{am}^4),$$



Heat Transfer

Thermal Analysis



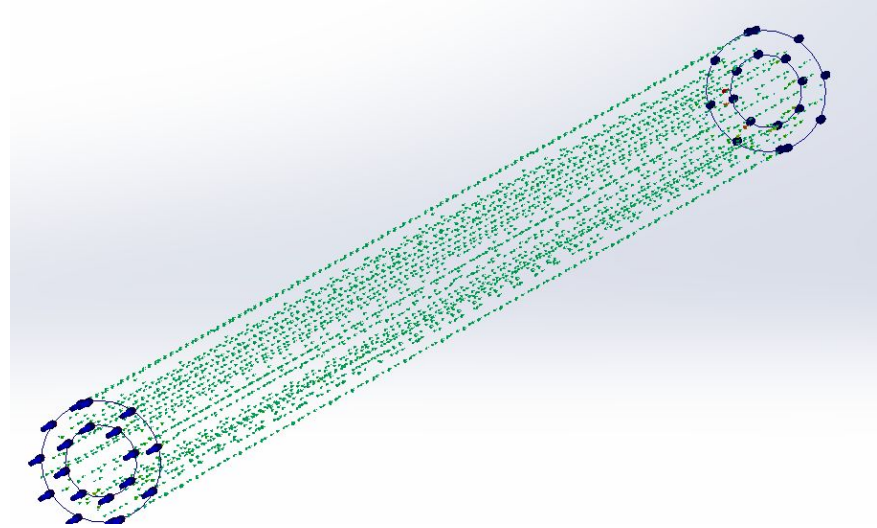
Through pipes $Q = -kA \frac{dT}{dx}$

Internal flow $q_s = \dot{m}c_p[T_{mo} - T_{mi}]$

$$\bar{T}_m = (T_{mi} + T_{mo})/2$$

$$Re_D = \frac{\bar{u}D}{\nu} \quad \dot{m} = \rho \bar{u} \frac{\pi D^2}{4}$$

$$q_s'' = h(x)[T_s - T_m(x)]$$



Solar Panel

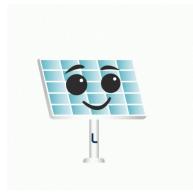
$$Re = \frac{VD}{\nu} \quad Q = VA$$

- Pump Power Requirements

$$h_L = \frac{LV^2}{2Dg} \quad P = \rho g Q h_L$$

- Selecting the Rotation motor and condenser
will allow us to determine the total power needed
- Total Power will allow for the selection of the solar panel needed

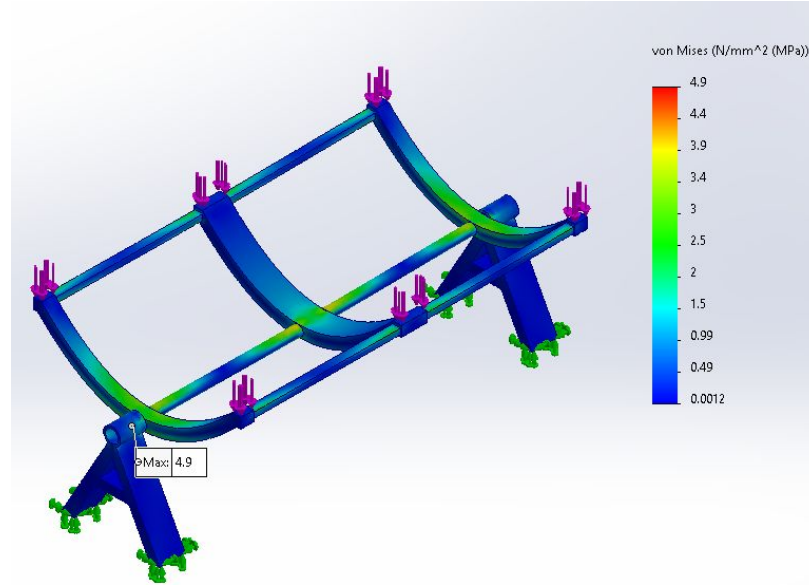
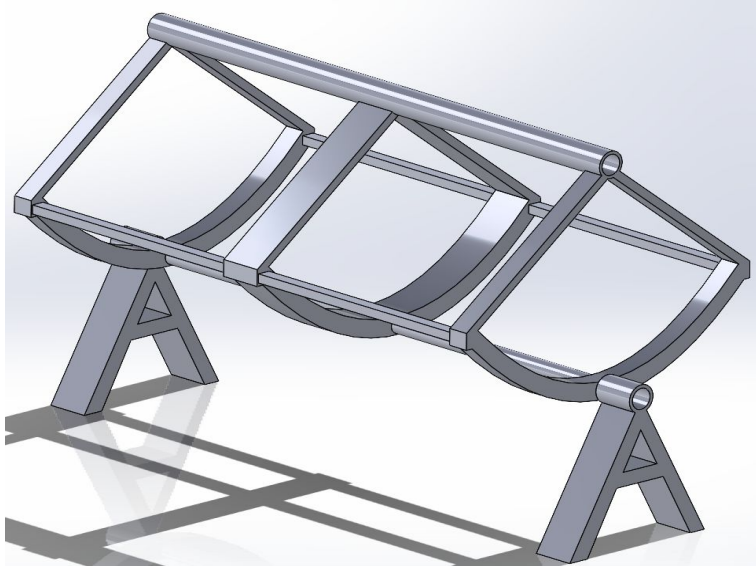
Stress Analysis

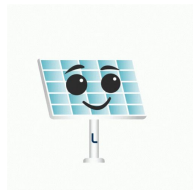


FEA Simplified geometry for matrix representations. Based on PLA

$$\begin{Bmatrix} u'_1 \\ u'_2 \end{Bmatrix} = \begin{bmatrix} C_x & C_y & C_z & 0 & 0 & 0 \\ 0 & 0 & 0 & C_x & C_y & C_z \end{bmatrix} \begin{Bmatrix} u_1 \\ v_1 \\ w_1 \\ u_2 \\ v_2 \\ w_2 \end{Bmatrix}$$

$$\begin{Bmatrix} f'_{1x} \\ f'_{2x} \end{Bmatrix} = \frac{AE}{L} \begin{bmatrix} 1 & -1 \\ -1 & 1 \end{bmatrix} \begin{Bmatrix} u'_1 \\ u'_2 \end{Bmatrix} \quad \{\sigma\} = \frac{E}{L} [-1 \quad 1] [T^*] \{d\}$$





Next Steps

Sensors: Digital Level (Electronic Level), Optical Level (Spirit Level), Water Level Sensor

Cost analysis: more pinpointed budgeting

Reiterate design based on stress and thermal analysis

Thank You!