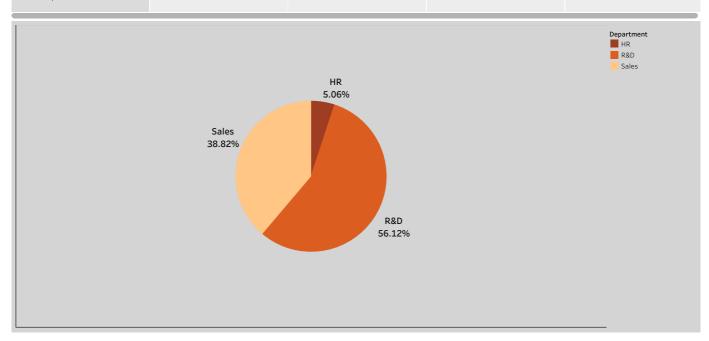
R&D department has the highest no. of attrition rate i.e) 56.12% as compared to other departments.

The highest no. of employees i.e) 213 are employed at the age of 33.

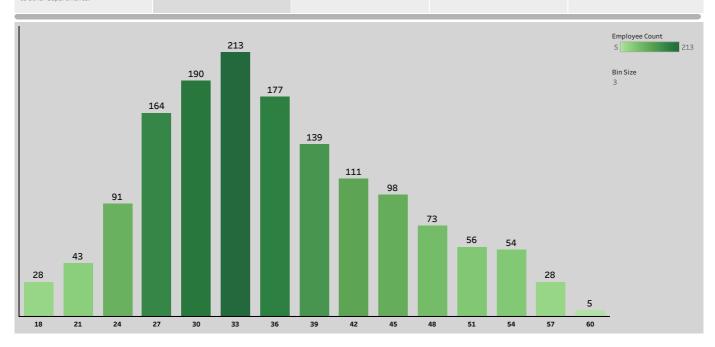
Employees are expected to be satisfied in Sales Executive job role. Most of the attrition occurs in the field of Life Sciences.



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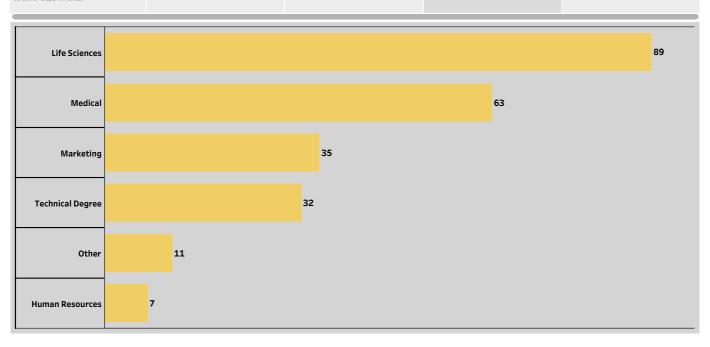
Most of the attrition occurs in the field of Life Sciences. Males are expected to leave the organisation over the age of 55.

Job Role	1	2	Job Satisfaction 3	4	Grand Total	Employee Count
Healthcare Representative	26	19		43	131	10
Human Resources	10	16	13	13	52	
Laboratory Technician	56	48	75	80	259	
Manager	21	21	27	33	102	
Manufacturing Director	26	32	49	38	145	
Research Director	15	16	27	22	80	
Research Scientist	54	53	90	95	292	
Sales Executive	69	54	91	112	326	
Sales Representative	12	21	27	23	83	
Grand Total	289	280	442	459	1,470	

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