

# Reduced Graphene Oxide (rGO) based Conductometric Sensors for Drinkable Water Quality Monitoring

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## 1 Introduction

Access to clean drinking water is essential, but current monitoring systems are often expensive and technically complex. This project aimed to develop a low-cost, scalable sensor using reduced graphene oxide (*rGO*) and molybdenum disulfide (*MoS<sub>2</sub>*) to detect heavy metal ions in water.

The proposed sensor leverages the high conductivity of *rGO* and the semiconducting nature and surface activity of *MoS<sub>2</sub>*. A heterojunction formed by these materials enhances sensitivity and enables effective signal transduction upon analyte interaction.

## 2 Materials and Fabrication

Synthesis of *rGO* and *MoS<sub>2</sub>*:

- Graphene Oxide (GO) was synthesized using the modified Hummer's method, involving the oxidation of graphite using *KMnO<sub>4</sub>* and *H<sub>2</sub>SO<sub>4</sub>* under carefully controlled temperatures.
- *MoS<sub>2</sub>* nanosheets were produced using liquid-phase exfoliation in aqueous ammonia. Ultrasonication at 5°C for 3 hours ensured effective exfoliation while preserving structural quality.

**Device Fabrication:** The sensor was constructed using sequential drop-casting- 7 layers of rGO drop-casted on a clean glass substrate and dried at 70°C, with a Teflon tape mask applied to define the junction region, and 3 layers of *MoS<sub>2</sub>* dispersion deposited on the unmasked area to form the receptor layer.

## 3 Characterization and Results

Structural and Morphological Characterization:

- X-ray diffraction (XRD) confirmed that GO was successfully reduced to *rGO* (peak near 24–26°). *MoS<sub>2</sub>* showed characteristic peaks around 14.4°, indicating layered structure.

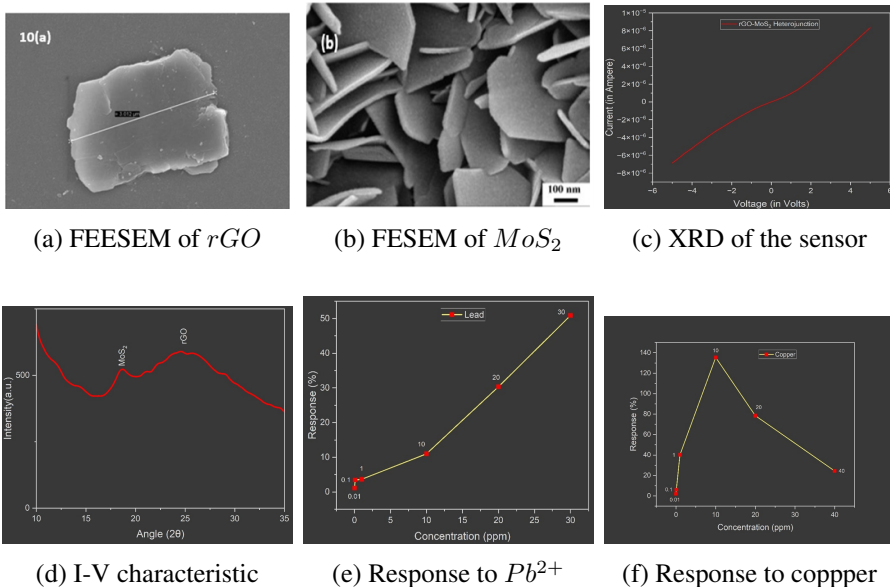


Figure 1: Results

- FESEM (Field Emission Scanning Electron Microscopy) revealed  $rGO$  nanoflakes with uniform film formation, and  $MoS_2$  nanosheets evenly distributed, confirming good adhesion and structure.

Electrical Characterization: A 4-point probe cryogenic station showed that the device displayed Shottky-type I-V characteristics, confirming the formation of a p-n heterojunction, which is crucial for sensing functionality.

## 4 Conclusion

The sensor was tested with five heavy metal ions: Nickel, Cadmium, Mercury, Lead, and Copper, across multiple concentrations.

- Highest selectivity and sensitivity observed for  $Pb^{2+}$  (Lead ions).
- Copper ions also showed strong response at higher concentrations.
- Sensor performance for  $Pb^{2+}$  was both quantifiable and consistent, with response  $> 50\%$  at 30 ppm.