## Investigación de Operaciones (Proyecto Final ) Comparación de las Metaheuristicas

Dr. Omar Jorge Ibarra Rojas

Daisy Victoria Beraza Luna Carlos Eduardo Corpus Cardona Saraí Elisabet Gomez Ibarra Yulitza Yasmin Jacobo Romero Eric Armando Pulido Pérez

Universidad Autónoma de Nuevo León Facultad de Ciencias Físico Matemáticas

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# **FICO**

## Optimizador

|     | Instan    | cia         | Optimi      | zador  | GAP |
|-----|-----------|-------------|-------------|--------|-----|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo | GAP |
| 1   | 205       | 3           | 9186        | 0.155  | 0   |
| 2   | 248       | 1           | 12235       | 0.020  | 0   |
| 3   | 151       | 1           | 7279        | 0.024  | 0   |
| 4   | 127       | 2           | 5879        | 0.048  | 0   |
| 5   | 267       | 4           | 12145       | 4,517  | 0   |
| 6   | 123       | 1           | 5750        | 0.023  | 0   |
| 7   | 261       | 3           | 11848       | 0.117  | 0   |
| 8   | 226       | 1           | 10967       | 0.020  | 0   |
| 9   | 246       | 3           | 11260       | 0.138  | 0   |
| 10  | 133       | 4           | 6005        | 0.209  | 0   |
| 11  | 166       | 1           | 8106        | 0.013  | 0   |
| 12  | 191       | 3           | 8648        | 0.289  | 0   |
| 13  | 223       | 2           | 10467       | 0.047  | 0   |
| 14  | 240       | 3           | 10972       | 0.453  | 0   |
| 15  | 278       | 2           | 12881       | 0.119  | 0   |
| 16  | 284       | 2           | 12883       | 0.077  | 0   |
| 17  | 248       | 2           | 11637       | 0.015  | 0   |
| 18  | 149       | 1           | 7214        | 0.013  | 0   |
| 19  | 147       | 3           | 6844        | 0.884  | 0   |
| 20  | 109       | 4           | 4887        | 0.240  | 0   |

## Optimizador

|     | Instan    | cia         | Optimi      | zador  | GAP   |
|-----|-----------|-------------|-------------|--------|-------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo | GA!   |
| 1   | 962       | 9           | 42663       | 600    | 0.24  |
| 2   | 1043      | 4           | 47522       | 0.040  | 0     |
| 3   | 1193      | 6           | 52840       | 600    | 0.01  |
| 4   | 945       | 5           | 42374       | 2,960  | 0     |
| 5   | 1025      | 7           | 45738       | 600    | 0.013 |
| 6   | 1046      | 3           | 47196       | 0.110  | 0     |
| 7   | 938       | 9           | 41246       | 600    | 0.014 |
| 8   | 637       | 4           | 28499       | 10,460 | 0     |
| 9   | 905       | 5           | 40734       | 23,554 | 0     |
| 10  | 1011      | 9           | 44641       | 600    | 0.023 |
| 11  | 1015      | 5           | 48827       | 6,850  | 0     |
| 12  | 552       | 8           | 24519       | 7200   | 0.01  |
| 13  | 848       | 9           | 37933       | 600    | 0.031 |
| 14  | 660       | 4           | 29829       | 59,226 | 0     |
| 15  | 1089      | 4           | 49447       | 1,814  | 0     |
| 16  | 748       | 9           | 33357       | 600    | 0.027 |
| 17  | 594       | 5           | 26080       | 600    | 0.014 |
| 18  | 995       | 4           | 44510       | 3,890  | 0     |
| 19  | 790       | 3           | 36032       | 0.051  | 0     |
| 20  | 986       | 6           | 44269       | 331    | 0     |

## Optimizador

|     | Instan    | cia         | Optimi      | zador  | GAP   |
|-----|-----------|-------------|-------------|--------|-------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo | GAP   |
| 1   | 819       | 11          | 36450       | 600    | 0.026 |
| 2   | 1204      | 8           | 53665       | 618    | 0     |
| 3   | 1449      | 10          | 64181       | 600    | 0.031 |
| 4   | 1533      | 9           | 68117       | 600    | 0.023 |
| 5   | 1358      | 6           | 60537       | 15.37  | 0     |
| 6   | 1260      | 6           | 56158       | 7.16   | 0     |
| 7   | 1336      | 10          | 59055       | 635.98 | 0     |
| 8   | 720       | 14          | 32175       | 600    | 0.042 |
| 9   | 958       | 12          | 42559       | 600    | 0.031 |
| 10  | 993       | 7           | 43747       | 334    | 0     |
| 11  | 1091      | 14          | 48293       | 600    | 0.039 |
| 12  | 923       | 12          | 40937       | 600    | 0.038 |
| 13  | 1189      | 10          | 52642       | 600    | 0.019 |
| 14  | 1560      | 11          | 69413       | 600    | 0.019 |
| 15  | 1007      | 11          | 44310       | 600    | 0.027 |
| 16  | 762       | 11          | 33359       | 600    | 0.047 |
| 17  | 1330      | 10          | 57624       | 600    | 0.02  |
| 18  | 1286      | 11          | 56928       | 600    | 0.022 |
| 19  | 1125      | 9           | 50014       | 600    | 0.018 |
| 20  | 733       | 8           | 32398       | 600    | 0.015 |

# **ILS**

## Iterated Local Search

|     | Instan    | cia         | IL          | S      | Optimi      | zador  | GAP    |  |
|-----|-----------|-------------|-------------|--------|-------------|--------|--------|--|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo | Valor FnObj | Tiempo | GAP    |  |
| 1   | 205       | 3           | 9111        | 32.5   | 9186        | 0.155  | 0.0082 |  |
| 2   | 248       | 1           | 12228       | 63.6   | 12235       | 0.020  | 0.0006 |  |
| 3   | 151       | 1           | 7278        | 11.4   | 7279        | 0.024  | 0.0001 |  |
| 4   | 127       | 2           | 5875        | 6.9    | 5879        | 0.048  | 0.0007 |  |
| 5   | 267       | 4           | 12110       | 42.2   | 12145       | 4,517  | 0.0029 |  |
| 6   | 123       | 1           | 5745        | 7.8    | 5750        | 0.023  | 0.0009 |  |
| 7   | 261       | 3           | 11768       | 46.1   | 11848       | 0.117  | 0.0068 |  |
| 8   | 226       | 1           | 10965       | 48.3   | 10967       | 0.020  | 0.0002 |  |
| 9   | 246       | 3           | 11179       | 80.2   | 11260       | 0.138  | 0.0072 |  |
| 10  | 133       | 4           | 5973        | 7.2    | 6005        | 0.209  | 0.0053 |  |
| 11  | 166       | 1           | 8102        | 15.3   | 8106        | 0.013  | 0.0005 |  |
| 12  | 191       | 3           | 8608        | 26.7   | 8648        | 0.289  | 0.0046 |  |
| 13  | 223       | 2           | 10437       | 45     | 10467       | 0.047  | 0.0029 |  |
| 14  | 240       | 3           | 10959       | 58.7   | 10972       | 0.453  | 0.0012 |  |
| 15  | 278       | 2           | 12863       | 61.1   | 12881       | 0.119  | 0.0014 |  |
| 16  | 284       | 2           | 12876       | 30.3   | 12883       | 0.077  | 0.0005 |  |
| 17  | 248       | 2           | 11548       | 77.7   | 11637       | 0.015  | 0.0076 |  |
| 18  | 149       | 1           | 7212        | 10.2   | 7214        | 0.013  | 0.0003 |  |
| 19  | 147       | 3           | 6830        | 11.2   | 6844        | 0.884  | 0.0020 |  |
| 20  | 109       | 4           | 4823        | 6.4    | 4887        | 0.240  | 0.0131 |  |

## Iterated Local Search

|     | Instan    | cia         | IL:         | S      | Optimi      | zador  | GAP   |
|-----|-----------|-------------|-------------|--------|-------------|--------|-------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo | Valor FnObj | Tiempo | GAP   |
| 1   | 962       | 9           | 42348       | 287.38 | 42663       | 600    | 0.007 |
| 2   | 1043      | 4           | 47417       | 346.41 | 47522       | 0.040  | 0.002 |
| 3   | 1193      | 6           | 52709       | 446.99 | 52840       | 600    | 0.002 |
| 4   | 945       | 5           | 42286       | 268.30 | 42374       | 2,960  | 0.002 |
| 5   | 1025      | 7           | 45652       | 333.20 | 45738       | 600    | 0.002 |
| 6   | 1046      | 3           | 47163       | 375.92 | 47196       | 0.110  | 0.001 |
| 7   | 938       | 9           | 41027       | 269.13 | 41246       | 600    | 0.005 |
| 8   | 637       | 4           | 28460       | 227.80 | 28499       | 10,460 | 0.001 |
| 9   | 905       | 5           | 40625       | 261.19 | 40734       | 23,554 | 0.003 |
| 10  | 1011      | 9           | 44547       | 307.59 | 44641       | 600    | 0.002 |
| 11  | 1015      | 5           | 48653       | 317.41 | 48827       | 6,850  | 0.004 |
| 12  | 552       | 8           | 24385       | 179.29 | 24519       | 7200   | 0.005 |
| 13  | 848       | 9           | 37755       | 257.95 | 37933       | 600    | 0.005 |
| 14  | 660       | 4           | 29735       | 229.52 | 29829       | 59,226 | 0.003 |
| 15  | 1089      | 4           | 49337       | 445.13 | 49447       | 1,814  | 0.002 |
| 16  | 748       | 9           | 33278       | 238.51 | 33357       | 600    | 0.002 |
| 17  | 594       | 5           | 25978       | 185.65 | 26080       | 600    | 0.004 |
| 18  | 995       | 4           | 44371       | 289.78 | 44510       | 3,890  | 0.003 |
| 19  | 790       | 3           | 35963       | 239.61 | 36032       | 0.051  | 0.002 |
| 20  | 986       | 6           | 44142       | 284.57 | 44269       | 331    | 0.003 |

## Iterated Local Search

|     | Instan    | cia         | ILS         | S      | Optimi      | zador  | GAP   |  |
|-----|-----------|-------------|-------------|--------|-------------|--------|-------|--|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo | Valor FnObj | Tiempo | GAP   |  |
| 1   | 819       | 11          | 36293       | 517.44 | 36450       | 600    | 0.004 |  |
| 2   | 1204      | 8           | 53493       | 581.84 | 53665       | 618    | 0.003 |  |
| 3   | 1449      | 10          | 64101       | 649.47 | 64181       | 600    | 0.001 |  |
| 4   | 1533      | 9           | 67099       | 789.78 | 68117       | 600    | 0.015 |  |
| 5   | 1358      | 6           | 60487       | 639.01 | 60537       | 15.37  | 0.001 |  |
| 6   | 1260      | 6           | 56012       | 613.87 | 56158       | 7.16   | 0.003 |  |
| 7   | 1336      | 10          | 58991       | 629.55 | 59055       | 635.98 | 0.001 |  |
| 8   | 720       | 14          | 31826       | 446.7  | 32175       | 600    | 0.011 |  |
| 9   | 958       | 12          | 42317       | 529.95 | 42559       | 600    | 0.006 |  |
| 10  | 993       | 7           | 43602       | 544.6  | 43747       | 334    | 0.003 |  |
| 11  | 1091      | 14          | 48094       | 563.21 | 48293       | 600    | 0.004 |  |
| 12  | 923       | 12          | 40817       | 523.3  | 40937       | 600    | 0.003 |  |
| 13  | 1189      | 10          | 52418       | 581.05 | 52642       | 600    | 0.004 |  |
| 14  | 1560      | 11          | 69373       | 848.02 | 69413       | 600    | 0.001 |  |
| 15  | 1007      | 11          | 44019       | 545.05 | 44310       | 600    | 0.007 |  |
| 16  | 762       | 11          | 33281       | 501.07 | 33359       | 600    | 0.002 |  |
| 17  | 1330      | 10          | 57460       | 623.47 | 57624       | 600    | 0.003 |  |
| 18  | 1286      | 11          | 56715       | 621.38 | 56928       | 600    | 0.004 |  |
| 19  | 1125      | 9           | 49911       | 574.16 | 50014       | 600    | 0.002 |  |
| 20  | 733       | 8           | 32167       | 481.64 | 32398       | 600    | 0.007 |  |

# **MSLS**

### Multi - Start Local Search

|     | Instanc   | ia          | MS          | LS       | Optimi      | zador  | GAP      |
|-----|-----------|-------------|-------------|----------|-------------|--------|----------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo   | Valor FnObj | Tiempo | GAF      |
| 1   | 205       | 3           | 7706        | 0.108232 | 9186        | 0.155  | 0.108232 |
| 2   | 248       | 1           | 9231        | 0.091389 | 12235       | 0.020  | 0.091389 |
| 3   | 151       | 1           | 5709        | 0.03502  | 7279        | 0.024  | 0.03502  |
| 4   | 127       | 2           | 4923        | 0.057443 | 5879        | 0.048  | 0.057443 |
| 5   | 267       | 4           | 10395       | 0.137391 | 12145       | 4,517  | 0.137391 |
| 6   | 123       | 1           | 4369        | 0.042895 | 5750        | 0.023  | 0.042895 |
| 7   | 261       | 3           | 9754        | 0.145871 | 11848       | 0.117  | 0.145871 |
| 8   | 226       | 1           | 8965        | 0.084962 | 10967       | 0.020  | 0.084962 |
| 9   | 246       | 3           | 9172        | 0.11318  | 11260       | 0.138  | 0.11318  |
| 10  | 133       | 4           | 5057        | 0.080775 | 6005        | 0.209  | 0.080775 |
| 11  | 166       | 1           | 6088        | 0.039361 | 8106        | 0.013  | 0.039361 |
| 12  | 191       | 3           | 7265        | 0.129475 | 8648        | 0.289  | 0.129475 |
| 13  | 223       | 2           | 8384        | 0.067486 | 10467       | 0.047  | 0.067486 |
| 14  | 240       | 3           | 8741        | 0.123504 | 10972       | 0.453  | 0.123504 |
| 15  | 278       | 2           | 10573       | 0.119315 | 12881       | 0.119  | 0.119315 |
| 16  | 284       | 2           | 10620       | 0.117587 | 12883       | 0.077  | 0.117587 |
| 17  | 248       | 2           | 9428        | 0.102615 | 11637       | 0.015  | 0.102615 |
| 18  | 149       | 1           | 5432        | 0.053815 | 7214        | 0.013  | 0.053815 |
| 19  | 147       | 3           | 5921        | 0.082376 | 6844        | 0.884  | 0.082376 |
| 20  | 109       | 4           | 4118        | 0.06651  | 4887        | 0.240  | 0.06651  |

### Multi - Start Local Search

|     | Instanc   | cia         | MS          | ils      | Optimi      | zador  | GAP        |
|-----|-----------|-------------|-------------|----------|-------------|--------|------------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo   | Valor FnObj | Tiempo | GAP        |
| 1   | 962       | 9           | 36748       | 1.78708  | 42663       | 600    | 0.13864473 |
| 2   | 1043      | 4           | 39533       | 0.911214 | 47522       | 0.040  | 0.16811161 |
| 3   | 1193      | 6           | 44827       | 1.27444  | 52840       | 600    | 0.15164648 |
| 4   | 945       | 5           | 35568       | 0.818951 | 42374       | 2,960  | 0.16061736 |
| 5   | 1025      | 7           | 37484       | 1.32189  | 45738       | 600    | 0.18046264 |
| 6   | 1046      | 3           | 39385       | 0.854858 | 47196       | 0.110  | 0.16550131 |
| 7   | 938       | 9           | 35946       | 1.68788  | 41246       | 600    | 0.12849731 |
| 8   | 637       | 4           | 23812       | 0.466038 | 28499       | 10,460 | 0.16446191 |
| 9   | 905       | 5           | 34064       | 0.73843  | 40734       | 23,554 | 0.16374527 |
| 10  | 1011      | 9           | 38255       | 1.69158  | 44641       | 600    | 0.14305235 |
| 11  | 1015      | 5           | 38848       | 0.983143 | 48827       | 6,850  | 0.20437463 |
| 12  | 552       | 8           | 20783       | 0.854872 | 24519       | 7200   | 0.15237163 |
| 13  | 848       | 9           | 32536       | 1.5952   | 37933       | 600    | 0.14227717 |
| 14  | 660       | 4           | 24467       | 0.476593 | 29829       | 59,226 | 0.17975795 |
| 15  | 1089      | 4           | 41311       | 0.967955 | 49447       | 1,814  | 0.16453981 |
| 16  | 748       | 9           | 28175       | 1.75745  | 33357       | 600    | 0.1553497  |
| 17  | 594       | 5           | 22025       | 0.501146 | 26080       | 600    | 0.15548313 |
| 18  | 995       | 4           | 36706       | 0.804845 | 44510       | 3,890  | 0.17533139 |
| 19  | 790       | 3           | 29993       | 0.548827 | 36032       | 0.051  | 0.16760102 |
| 20  | 986       | 6           | 36918       | 1.12108  | 44269       | 331    | 0.16605299 |

## Multi - Start Local Search

|     | Instanc   | ia          | MS          | MSLS    |             | Optimizador |             |
|-----|-----------|-------------|-------------|---------|-------------|-------------|-------------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo  | Valor FnObj | Tiempo      | GAP         |
| 1   | 819       | 11          | 30749       | 2.57894 | 36450       | 600         | 0.156406036 |
| 2   | 1204      | 8           | 45447       | 1.9312  | 53665       | 618         | 0.153135191 |
| 3   | 1449      | 10          | 54416       | 2.88648 | 64181       | 600         | 0.152147832 |
| 4   | 1533      | 9           | 57609       | 2.58245 | 68117       | 600         | 0.154263987 |
| 5   | 1358      | 6           | 50229       | 1.59633 | 60537       | 15.37       | 0.17027603  |
| 6   | 1260      | 6           | 46621       | 1.37965 | 56158       | 7.16        | 0.169824424 |
| 7   | 1336      | 10          | 50355       | 2.63161 | 59055       | 635.98      | 0.147320295 |
| 8   | 720       | 14          | 26861       | 3.46947 | 32175       | 600         | 0.165159285 |
| 9   | 958       | 12          | 36861       | 3.53315 | 42559       | 600         | 0.133884725 |
| 10  | 993       | 7           | 36606       | 1.21697 | 43747       | 334         | 0.16323405  |
| 11  | 1091      | 14          | 41191       | 6.08001 | 48293       | 600         | 0.147060651 |
| 12  | 923       | 12          | 34402       | 3.46769 | 40937       | 600         | 0.159635538 |
| 13  | 1189      | 10          | 44715       | 2.43907 | 52642       | 600         | 0.150583185 |
| 14  | 1560      | 11          | 59122       | 3.52191 | 69413       | 600         | 0.148257531 |
| 15  | 1007      | 11          | 37882       | 3.02576 | 44310       | 600         | 0.145068833 |
| 16  | 762       | 11          | 28523       | 2.43141 | 33359       | 600         | 0.144968374 |
| 17  | 1330      | 10          | 48977       | 2.55809 | 57624       | 600         | 0.150059003 |
| 18  | 1286      | 11          | 48689       | 2.93597 | 56928       | 600         | 0.144726672 |
| 19  | 1125      | 9           | 42582       | 1.8978  | 50014       | 600         | 0.148598392 |
| 20  | 733       | 8           | 27334       | 1.13542 | 32398       | 600         | 0.156305945 |

# **GRASP**

## Greedy Randomized Adaptive Search Procedure

|     | Instan    | cia         | GRA         | SP     | Optimizador |        | GAP        |
|-----|-----------|-------------|-------------|--------|-------------|--------|------------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo | Valor FnObj | Tiempo | GAP        |
| 1   | 205       | 3           | 5987        | 0.125  | 9186        | 0.155  | 0.34824733 |
| 2   | 248       | 1           | 7854        | 0.654  | 12235       | 0.02   | 0.35807111 |
| 3   | 151       | 1           | 4977        | 0.78   | 7279        | 0.024  | 0.31625223 |
| 4   | 127       | 2           | 4152        | 0.64   | 5879        | 0.048  | 0.29375744 |
| 5   | 267       | 4           | 7840        | 0.987  | 12145       | 4,517  | 0.35446686 |
| 6   | 123       | 1           | 3654        | 0.087  | 5750        | 0.023  | 0.36452174 |
| 7   | 261       | 3           | 7214        | 0.845  | 11848       | 0.117  | 0.39112086 |
| 8   | 226       | 1           | 7648        | 0.65   | 10967       | 0.02   | 0.30263518 |
| 9   | 246       | 3           | 7458        | 0.478  | 11260       | 0.138  | 0.33765542 |
| 10  | 133       | 4           | 4102        | 0.43   | 6005        | 0.209  | 0.31690258 |
| 11  | 166       | 1           | 5931        | 0.25   | 8106        | 0.013  | 0.26831976 |
| 12  | 191       | 3           | 6125        | 0.248  | 8648        | 0.289  | 0.29174376 |
| 13  | 223       | 2           | 6654        | 0.874  | 10467       | 0.047  | 0.36428776 |
| 14  | 240       | 3           | 7458        | 0.87   | 10972       | 0.453  | 0.32026978 |
| 15  | 278       | 2           | 7996        | 0.698  | 12881       | 0.119  | 0.37924074 |
| 16  | 284       | 2           | 8015        | 0.917  | 12883       | 0.077  | 0.3778623  |
| 17  | 248       | 2           | 7831        | 0.632  | 11637       | 0.015  | 0.32706024 |
| 18  | 149       | 1           | 5124        | 0.248  | 7214        | 0.013  | 0.28971444 |
| 19  | 147       | 3           | 4874        | 0.354  | 6844        | 0.884  | 0.28784337 |
| 20  | 109       | 4           | 3547        | 0.048  | 4887        | 0.24   | 0.27419685 |

## Greedy Randomized Adaptive Search Procedure

|     | Instan    | cia         | GRA         | SP     | Optimi      | zador  | GAP        |
|-----|-----------|-------------|-------------|--------|-------------|--------|------------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo | Valor FnObj | Tiempo | GAP        |
| 1   | 962       | 9           | 25840       | 2.35   | 42663       | 600    | 0.39432295 |
| 2   | 1043      | 4           | 24871       | 1.569  | 47522       | 0.040  | 0.4766424  |
| 3   | 1193      | 6           | 28976       | 2.897  | 52840       | 600    | 0.45162755 |
| 4   | 945       | 5           | 26541       | 2.645  | 42374       | 2,960  | 0.37364894 |
| 5   | 1025      | 7           | 28945       | 3.1    | 45738       | 600    | 0.36715641 |
| 6   | 1046      | 3           | 25764       | 1.254  | 47196       | 0.110  | 0.45410628 |
| 7   | 938       | 9           | 29865       | 3.654  | 41246       | 600    | 0.27592979 |
| 8   | 637       | 4           | 19785       | 0.987  | 28499       | 10,460 | 0.30576511 |
| 9   | 905       | 5           | 21548       | 1.24   | 40734       | 23,554 | 0.47100702 |
| 10  | 1011      | 9           | 23654       | 2.56   | 44641       | 600    | 0.47012836 |
| 11  | 1015      | 5           | 30215       | 2.984  | 48827       | 6,850  | 0.38118254 |
| 12  | 552       | 8           | 17548       | 0.785  | 24519       | 7200   | 0.28431013 |
| 13  | 848       | 9           | 23651       | 1.648  | 37933       | 600    | 0.37650594 |
| 14  | 660       | 4           | 20045       | 1.365  | 29829       | 59,226 | 0.32800295 |
| 15  | 1089      | 4           | 31254       | 3.715  | 49447       | 1,814  | 0.3679293  |
| 16  | 748       | 9           | 24786       | 3.21   | 33357       | 600    | 0.25694757 |
| 17  | 594       | 5           | 14786       | 0.487  | 26080       | 600    | 0.43305215 |
| 18  | 995       | 4           | 26943       | 2.412  | 44510       | 3,890  | 0.39467535 |
| 19  | 790       | 3           | 23486       | 1.654  | 36032       | 0.051  | 0.3481905  |
| 20  | 986       | 6           | 30026       | 3.125  | 44269       | 331    | 0.32173756 |

## Greedy Randomized Adaptive Search Procedure

|     | Instancia |             | GRA         | SP     | Optimi      | zador  | GAP        |
|-----|-----------|-------------|-------------|--------|-------------|--------|------------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo | Valor FnObj | Tiempo | GAP        |
| 1   | 819       | 11          | 28756       | 3.152  | 36450       | 600    | 0.21108368 |
| 2   | 1204      | 8           | 34587       | 4.651  | 53665       | 618    | 0.35550172 |
| 3   | 1449      | 10          | 39786       | 4.152  | 64181       | 600    | 0.38009691 |
| 4   | 1533      | 9           | 43587       | 5.12   | 68117       | 600    | 0.36011568 |
| 5   | 1358      | 6           | 41532       | 3.24   | 60537       | 15.37  | 0.31394023 |
| 6   | 1260      | 6           | 31478       | 2.78   | 56158       | 7.16   | 0.43947434 |
| 7   | 1336      | 10          | 38596       | 4.079  | 59055       | 635.98 | 0.34643976 |
| 8   | 720       | 14          | 24789       | 2.478  | 32175       | 600    | 0.22955711 |
| 9   | 958       | 12          | 33541       | 3.657  | 42559       | 600    | 0.21189408 |
| 10  | 993       | 7           | 31784       | 3.47   | 43747       | 334    | 0.27345875 |
| 11  | 1091      | 14          | 40152       | 5.001  | 48293       | 600    | 0.16857516 |
| 12  | 923       | 12          | 25796       | 4.678  | 40937       | 600    | 0.36986101 |
| 13  | 1189      | 10          | 39714       | 3.41   | 52642       | 600    | 0.24558337 |
| 14  | 1560      | 11          | 42796       | 5.036  | 69413       | 600    | 0.38345843 |
| 15  | 1007      | 11          | 33647       | 3.765  | 44310       | 600    | 0.24064545 |
| 16  | 762       | 11          | 24786       | 2.984  | 33359       | 600    | 0.25699212 |
| 17  | 1330      | 10          | 38514       | 3.749  | 57624       | 600    | 0.33163265 |
| 18  | 1286      | 11          | 43971       | 5.125  | 56928       | 600    | 0.22760329 |
| 19  | 1125      | 9           | 35961       | 4.687  | 50014       | 600    | 0.28098133 |
| 20  | 733       | 8           | 22047       | 1.997  | 32398       | 600    | 0.31949503 |

## **VND**

## Variable Neighborhood Descent

|     | Instan    | cia         | VN          | ID     | Optimi      | zador  | GAP    |
|-----|-----------|-------------|-------------|--------|-------------|--------|--------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo | Valor FnObj | Tiempo | GAP    |
| 1   | 205       | 3           | 9093        | 0.35   | 9186        | 0.155  | 1,012% |
| 2   | 248       | 1           | 12235       | 0.49   | 12235       | 0.020  | 0,000% |
| 3   | 151       | 1           | 7278        | 0.052  | 7279        | 0.024  | 0,014% |
| 4   | 127       | 2           | 5875        | 0.038  | 5879        | 0.048  | 0,068% |
| 5   | 267       | 4           | 12112       | 0.969  | 12145       | 4.517  | 0,272% |
| 6   | 123       | 1           | 5745        | 0.025  | 5750        | 0.023  | 0,087% |
| 7   | 261       | 3           | 11791       | 0.532  | 11848       | 0.117  | 0,481% |
| 8   | 226       | 1           | 10962       | 0.312  | 10967       | 0.020  | 0,046% |
| 9   | 246       | 3           | 11164       | 0.523  | 11260       | 0.138  | 0,853% |
| 10  | 133       | 4           | 5972        | 0.116  | 6005        | 0.209  | 0,550% |
| 11  | 166       | 1           | 8102        | 0.055  | 8106        | 0.013  | 0,049% |
| 12  | 191       | 3           | 8624        | 0.203  | 8648        | 0.289  | 0,278% |
| 13  | 223       | 2           | 10457       | 0.711  | 10467       | 0.047  | 0,096% |
| 14  | 240       | 3           | 10955       | 0.493  | 10972       | 0.453  | 0,155% |
| 15  | 278       | 2           | 12861       | 0.547  | 12881       | 0.119  | 0,155% |
| 16  | 284       | 2           | 12863       | 0.469  | 12883       | 0.077  | 0,155% |
| 17  | 248       | 2           | 11593       | 0.467  | 11637       | 0.015  | 0,378% |
| 18  | 149       | 1           | 7212        | 0.044  | 7214        | 0.013  | 0,028% |
| 19  | 147       | 3           | 6825        | 0.096  | 6844        | 0.884  | 0,278% |
| 20  | 109       | 4           | 4855        | 0.067  | 4887        | 0.240  | 0,655% |

## Variable Neighborhood Descent

|     | Instan    | cia         | VN          | ID      | Optimi      | zador  | CAR    |
|-----|-----------|-------------|-------------|---------|-------------|--------|--------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo  | Valor FnObj | Tiempo | GAP    |
| 1   | 962       | 9           | 42410       | 78.473  | 42663       | 600    | 0,593% |
| 2   | 1043      | 4           | 47436       | 32.315  | 47522       | 0.040  | 0,181% |
| 3   | 1193      | 6           | 52715       | 66.656  | 52840       | 600    | 0,237% |
| 4   | 945       | 5           | 42290       | 28.499  | 42374       | 2.960  | 0,198% |
| 5   | 1025      | 7           | 45600       | 49.623  | 45738       | 600    | 0,302% |
| 6   | 1046      | 3           | 47141       | 26.882  | 47196       | 0.110  | 0,117% |
| 7   | 938       | 9           | 41060       | 97.268  | 41246       | 600    | 0,451% |
| 8   | 637       | 4           | 28456       | 7.416   | 28499       | 10.460 | 0,151% |
| 9   | 905       | 5           | 40621       | 25.359  | 40734       | 23.554 | 0,277% |
| 10  | 1011      | 9           | 44515       | 64.14   | 44641       | 600    | 0,282% |
| 11  | 1015      | 5           | 48117       | 109.881 | 48827       | 6.850  | 1,454% |
| 12  | 552       | 8           | 24373       | 8.657   | 24519       | 7200   | 0,595% |
| 13  | 848       | 9           | 37758       | 34.385  | 37933       | 600    | 0,461% |
| 14  | 660       | 4           | 29739       | 8.231   | 29829       | 59.226 | 0,302% |
| 15  | 1089      | 4           | 49292       | 36.964  | 49447       | 1.814  | 0,313% |
| 16  | 748       | 9           | 33255       | 28.683  | 33357       | 600    | 0,306% |
| 17  | 594       | 5           | 25964       | 7.047   | 26080       | 600    | 0,445% |
| 18  | 995       | 4           | 44404       | 46.869  | 44510       | 3.890  | 0,238% |
| 19  | 790       | 3           | 35962       | 12.766  | 36032       | 0.051  | 0,194% |
| 20  | 986       | 6           | 44116       | 37.26   | 44269       | 331    | 0,346% |

## Variable Neighborhood Descent

|     | Instan    | cia         | VN          | ID      | Optimi      | zador  | GAP    |
|-----|-----------|-------------|-------------|---------|-------------|--------|--------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo  | Valor FnObj | Tiempo | GAP    |
| 1   | 819       | 11          | 36316       | 37.632  | 36450       | 600    | 0,368% |
| 2   | 1204      | 8           | 53480       | 93.444  | 53665       | 618    | 0,345% |
| 3   | 1449      | 10          | 63861       | 191.412 | 64181       | 600    | 0,499% |
| 4   | 1533      | 9           | 67915       | 210.405 | 68117       | 600    | 0,297% |
| 5   | 1358      | 6           | 60365       | 97.64   | 60537       | 15.37  | 0,284% |
| 6   | 1260      | 6           | 56018       | 78.98   | 56158       | 7.16   | 0,249% |
| 7   | 1336      | 10          | 58690       | 153.263 | 59055       | 635.98 | 0,618% |
| 8   | 720       | 14          | 31850       | 46.824  | 32175       | 600    | 1,010% |
| 9   | 958       | 12          | 42365       | 114.241 | 42559       | 600    | 0,456% |
| 10  | 993       | 7           | 43599       | 44.85   | 43747       | 334    | 0,338% |
| 11  | 1091      | 14          | 48117       | 109.881 | 48293       | 600    | 0,364% |
| 12  | 923       | 12          | 40817       | 58.017  | 40937       | 600    | 0,293% |
| 13  | 1189      | 10          | 52444       | 109.304 | 52642       | 600    | 0,376% |
| 14  | 1560      | 11          | 69280       | 267.196 | 69413       | 600    | 0,192% |
| 15  | 1007      | 11          | 44060       | 122.515 | 44310       | 600    | 0,564% |
| 16  | 762       | 11          | 33305       | 31.228  | 33359       | 600    | 0,162% |
| 17  | 1330      | 10          | 57456       | 140.694 | 57624       | 600    | 0,292% |
| 18  | 1286      | 11          | 56719       | 148.312 | 56928       | 600    | 0,367% |
| 19  | 1125      | 9           | 49874       | 84.95   | 50014       | 600    | 0,280% |
| 20  | 733       | 8           | 32232       | 36.324  | 32398       | 600    | 0,512% |

# **VNS**

## Variable Neighborhood Search

|     | Insta     | ncia        | VN          | IS       | Optimiz     | ador   | GAP         |
|-----|-----------|-------------|-------------|----------|-------------|--------|-------------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo   | Valor FnObj | Tiempo | GAF         |
| 1   | 205       | 3           | 9118        | 0.168686 | 9186        | 0.155  | 0.007402569 |
| 2   | 248       | 1           | 12235       | 0.125515 | 12235       | 0.02   | 0           |
| 3   | 151       | 1           | 7279        | 0.038826 | 7279        | 0.024  | 0           |
| 4   | 127       | 2           | 5776        | 0.033846 | 5879        | 0.048  | 0.017519986 |
| 5   | 267       | 4           | 11922       | 0.357649 | 12145       | 4,517  | 0.018361466 |
| 6   | 123       | 1           | 5750        | 0.016879 | 5750        | 0.023  | 0           |
| 7   | 261       | 3           | 11688       | 0.282336 | 11848       | 0.117  | 0.013504389 |
| 8   | 226       | 1           | 10967       | 0.102731 | 10967       | 0.02   | 0           |
| 9   | 246       | 3           | 11121       | 0.237926 | 11260       | 0.138  | 0.012344583 |
| 10  | 133       | 4           | 5868        | 0.058359 | 6005        | 0.209  | 0.022814321 |
| 11  | 166       | 1           | 8106        | 0.045747 | 8106        | 0.013  | 0           |
| 12  | 191       | 3           | 8566        | 0.141656 | 8648        | 0.289  | 0.009481961 |
| 13  | 223       | 2           | 10335       | 0.146455 | 10467       | 0.047  | 0.012611063 |
| 14  | 240       | 3           | 10860       | 0.225868 | 10972       | 0.453  | 0.010207802 |
| 15  | 278       | 2           | 12791       | 0.278695 | 12881       | 0.119  | 0.006987035 |
| 16  | 284       | 2           | 12660       | 0.29034  | 12883       | 0.077  | 0.017309633 |
| 17  | 248       | 2           | 11578       | 0.178422 | 11637       | 0.015  | 0.005070035 |
| 18  | 149       | 1           | 7214        | 0.033867 | 7214        | 0.013  | 0           |
| 19  | 147       | 3           | 6753        | 0.063414 | 6844        | 0.884  | 0.013296318 |
| 20  | 109       | 4           | 4771        | 0.031257 | 4887        | 0.24   | 0.023736444 |

## Variable Neighborhood Search

|     | Instanc   | ia          | VNS         | 5       | Optimiz     | ador   | GAP         |
|-----|-----------|-------------|-------------|---------|-------------|--------|-------------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo  | Valor FnObj | Tiempo | GAP         |
| 1   | 962       | 9           | 41971       | 69.3329 | 42663       | 600    | 0.016220144 |
| 2   | 1043      | 4           | 47011       | 20.6177 | 47522       | 0.04   | 0.010752914 |
| 3   | 1193      | 6           | 52126       | 44.3207 | 52840       | 600    | 0.013512491 |
| 4   | 945       | 5           | 41684       | 17.6821 | 42374       | 2,960  | 0.01628357  |
| 5   | 1025      | 7           | 45273       | 29.1836 | 45738       | 600    | 0.010166601 |
| 6   | 1046      | 3           | 46673       | 18.3021 | 47196       | 0.11   | 0.011081448 |
| 7   | 938       | 9           | 40608       | 52.4947 | 41246       | 600    | 0.015468167 |
| 8   | 637       | 4           | 28191       | 4.57205 | 28499       | 10,460 | 0.010807397 |
| 9   | 905       | 5           | 40275       | 16.7902 | 40734       | 23,554 | 0.011268228 |
| 10  | 1011      | 9           | 44010       | 37.168  | 44641       | 600    | 0.014134988 |
| 11  | 1015      | 5           | 45345       | 23.0547 | 48827       | 6,850  | 0.071313003 |
| 12  | 552       | 8           | 24259       | 4.93748 | 24519       | 7200   | 0.010604021 |
| 13  | 848       | 9           | 37475       | 22.4997 | 37933       | 600    | 0.01207392  |
| 14  | 660       | 4           | 29587       | 5.42423 | 29829       | 59,226 | 0.00811291  |
| 15  | 1089      | 4           | 48962       | 25.4225 | 49447       | 1,814  | 0.009808482 |
| 16  | 748       | 9           | 32826       | 28.0664 | 33357       | 600    | 0.015918698 |
| 17  | 594       | 5           | 25660       | 4.39756 | 26080       | 600    | 0.016104294 |
| 18  | 995       | 4           | 44185       | 18.2132 | 44510       | 3,890  | 0.00730173  |
| 19  | 790       | 3           | 35660       | 8.22335 | 36032       | 0.051  | 0.010324156 |
| 20  | 986       | 6           | 43895       | 23.1867 | 44269       | 331    | 0.00844835  |

## Variable Neighborhood Search

|     | Insta     | ncia        | VNS         | S       | Optimiza    | ador         | GAP         |
|-----|-----------|-------------|-------------|---------|-------------|--------------|-------------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo  | Valor FnObj | Tiempo       | GAF         |
| 1   | 819       | 11          | 35996       | 23.4245 | 36450       | 600          | 0.012455418 |
| 2   | 1204      | 8           | 52868       | 59.5798 | 53665       | 618          | 0.014851393 |
| 3   | 1449      | 10          | 63187       | 134.73  | 64181       | 600          | 0.01548745  |
| 4   | 1533      | 9           | 67507       | 143.614 | 68117       | 600          | 0.00895518  |
| 5   | 1358      | 6           | 59718       | 70.3964 | 60537       | 15.37        | 0.013528916 |
| 6   | 1260      | 6           | 55305       | 60.0106 | 56158       | 7.16         | 0.015189287 |
| 7   | 1336      | 10          | 58326       | 155.495 | 59055       | 635.98       | 0.012344425 |
| 8   | 720       | 14          | 31764       | 24.0811 | 32175       | 600          | 0.012773893 |
| 9   | 958       | 12          | 42043       | 76.1954 | 42559       | 600          | 0.012124345 |
| 10  | 993       | 7           | 43007       | 30.8286 | 43747       | 334          | 0.016915446 |
| 11  | 1091      | 14          | 47583       | 87.8824 | 48293       | 600          | 0.014701924 |
| 12  | 923       | 12          | 40284       | 52.4288 | 40937       | 600          | 0.01595134  |
| 13  | 1189      | 10          | 51871       | 107.063 | 52642       | 600          | 0.0146461   |
| 14  | 1560      | 11          | 68367       | 176.079 | 69413       | 600          | 0.015069223 |
| 15  | 1007      | 11          | 43718       | 55.8715 | 44310       | 600          | 0.013360415 |
| 16  | 762       | 11          | 32947       | 39.6081 | 33359       | 600          | 0.01235049  |
| 17  | 1330      | 10          | 56681       | 138.021 | 57624       | 600          | 0.016364709 |
| 18  | 1286      | 11          | 56356       | 99.7064 | 56928       | 600          | 0.01004778  |
| 19  | 1125      | 9           | 49390       | 191.133 | 50014       | 600          | 0.012476507 |
| 20  | 733       | 8           | 31887       | 12.3657 | 32398       | 600          | 0.015772579 |
|     |           |             |             |         | 4 □ ▶       | <b>∢</b> 🗗 ▶ | ← 분 → ← 분 → |

## **BRKGA**

|     | Insta     | ncia        | BRK         | GA      | Optimiz     | ador   | CAD         |
|-----|-----------|-------------|-------------|---------|-------------|--------|-------------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo  | Valor FnObj | Tiempo | GAP         |
| 1   | 205       | 3           | 8323        | 10.0371 | 9186        | 0.155  | 0.093947311 |
| 2   | 248       | 1           | 10459       | 11.4961 | 12235       | 0.02   | 0.145157336 |
| 3   | 151       | 1           | 6630        | 3.65474 | 7279        | 0.024  | 0.089160599 |
| 4   | 127       | 2           | 5539        | 2.94603 | 5879        | 0.048  | 0.057832965 |
| 5   | 267       | 4           | 10550       | 16.4214 | 12145       | 4,517  | 0.131329765 |
| 6   | 123       | 1           | 5255        | 3.87226 | 5750        | 0.023  | 0.086086957 |
| 7   | 261       | 3           | 10442       | 12.7373 | 11848       | 0.117  | 0.118669818 |
| 8   | 226       | 1           | 9986        | 32.7032 | 10967       | 0.02   | 0.089450169 |
| 9   | 246       | 3           | 10278       | 31.0605 | 11260       | 0.138  | 0.087211368 |
| 10  | 133       | 4           | 5484        | 4.93642 | 6005        | 0.209  | 0.086761032 |
| 11  | 166       | 1           | 7660        | 14.0951 | 8106        | 0.013  | 0.055020972 |
| 12  | 191       | 3           | 7805        | 4.62729 | 8648        | 0.289  | 0.097479186 |
| 13  | 223       | 2           | 9459        | 10.5107 | 10467       | 0.047  | 0.096302666 |
| 14  | 240       | 3           | 9621        | 7.65632 | 10972       | 0.453  | 0.123131608 |
| 15  | 278       | 2           | 11504       | 17.9915 | 12881       | 0.119  | 0.106901638 |
| 16  | 284       | 2           | 11107       | 12.8167 | 12883       | 0.077  | 0.137856089 |
| 17  | 248       | 2           | 10311       | 25.204  | 11637       | 0.015  | 0.113946894 |
| 18  | 149       | 1           | 6447        | 7.00744 | 7214        | 0.013  | 0.106321042 |
| 19  | 147       | 3           | 6275        | 3.02632 | 6844        | 0.884  | 0.083138515 |
| 20  | 109       | 4           | 4625        | 2.81207 | 4887        | 0.24   | 0.053611623 |

|     | Instanc   | ia          | BRK         | GA      | Optimiz     | ador   | CAD         |
|-----|-----------|-------------|-------------|---------|-------------|--------|-------------|
| No. | Articulos | Dimensiones | Valor FnObj | Tiempo  | Valor FnObj | Tiempo | GAP         |
| 1   | 962       | 9           | 36416       | 193.207 | 42663       | 600    | 0.146426646 |
| 2   | 1043      | 4           | 40333       | 198.852 | 47522       | 0.04   | 0.151277303 |
| 3   | 1193      | 6           | 44502       | 119.76  | 52840       | 600    | 0.157797123 |
| 4   | 945       | 5           | 35760       | 150.332 | 42374       | 2.96   | 0.156086279 |
| 5   | 1025      | 7           | 38855       | 155.447 | 45738       | 600    | 0.15048756  |
| 6   | 1046      | 3           | 39723       | 316.617 | 47196       | 0.11   | 0.15833969  |
| 7   | 938       | 9           | 35118       | 154.528 | 41246       | 600    | 0.148571983 |
| 8   | 637       | 4           | 24861       | 129.267 | 28499       | 10.46  | 0.127653602 |
| 9   | 905       | 5           | 33867       | 87.9129 | 40734       | 23.554 | 0.168581529 |
| 10  | 1011      | 9           | 37624       | 164.02  | 44641       | 600    | 0.157187339 |
| 11  | 1015      | 5           | 38656       | 107.344 | 48827       | 6.85   | 0.208306879 |
| 12  | 552       | 8           | 20940       | 70.6649 | 24519       | 7200   | 0.145968433 |
| 13  | 848       | 9           | 32451       | 48.332  | 37933       | 600    | 0.144517966 |
| 14  | 660       | 4           | 25734       | 138.726 | 29829       | 59226  | 0.13728251  |
| 15  | 1089      | 4           | 41655       | 128.361 | 49447       | 1814   | 0.157582867 |
| 16  | 748       | 9           | 28673       | 55.4018 | 33357       | 600    | 0.140420302 |
| 17  | 594       | 5           | 22345       | 90.2911 | 26080       | 600    | 0.14321319  |
| 18  | 995       | 4           | 37337       | 82.8207 | 44510       | 3890   | 0.161154797 |
| 19  | 790       | 3           | 29872       | 59.9172 | 36032       | 0.051  | 0.170959147 |
| 20  | 986       | 6           | 37168       | 88.0679 | 44269       | 331    | 0.160405702 |

|     | Insta     | ncia | BRK         | GA      | Optimiz     | ador   |            |
|-----|-----------|------|-------------|---------|-------------|--------|------------|
| No. | Articulos |      | Valor FnObj | Tiempo  | Valor FnObj | Tiempo | GAP        |
| 1   | 819       | 11   | 30935       | 86.1725 | 36450       | 600    | 0.15130316 |
| 2   | 1204      | 8    | 45343       | 268.71  | 53665       | 618    | 0.15507314 |
| 3   | 1449      | 10   | 54752       | 364.711 | 64181       | 600    | 0.14691264 |
| 4   | 1533      | 9    | 58093       | 285.599 | 68117       | 600    | 0.14715857 |
| 5   | 1358      | 6    | 51310       | 278.761 | 60537       | 15.37  | 0.15241918 |
| 6   | 1260      | 6    | 47099       | 191.556 | 56158       | 7.16   | 0.16131272 |
| 7   | 1336      | 10   | 50307       | 287.024 | 59055       | 635.98 | 0.1481331  |
| 8   | 720       | 14   | 27446       | 73.1939 | 32175       | 600    | 0.14697747 |
| 9   | 958       | 12   | 36381       | 136.061 | 42559       | 600    | 0.14516319 |
| 10  | 993       | 7    | 36878       | 75.5934 | 43747       | 334    | 0.15701648 |
| 11  | 1091      | 14   | 41788       | 301.196 | 48293       | 600    | 0.13469861 |
| 12  | 923       | 12   | 34698       | 127.255 | 40937       | 600    | 0.15240491 |
| 13  | 1189      | 10   | 44846       | 197.675 | 52642       | 600    | 0.14809468 |
| 14  | 1560      | 11   | 58403       | 179.44  | 69413       | 600    | 0.15861582 |
| 15  | 1007      | 11   | 37845       | 131.871 | 44310       | 600    | 0.14590386 |
| 16  | 762       | 11   | 28336       | 74.1205 | 33359       | 600    | 0.15057406 |
| 17  | 1330      | 10   | 48964       | 214.429 | 57624       | 600    | 0.1502846  |
| 18  | 1286      | 11   | 48340       | 168.075 | 56928       | 600    | 0.15085722 |
| 19  | 1125      | 9    | 42953       | 235.839 | 50014       | 600    | 0.14118047 |
| 20  | 733       | 8    | 27774       | 60.2581 | 32398       | 600    | 0.14272486 |

# **CONCLUSIÓN GENERAL**

### Conclusión General

|     | Instanc   | ia .        |      | LS     | N     | ISLS     | GRA   | SP     | VI   | ND O   | ١    | /NS      | BR    | KGA     | Meior GAP |
|-----|-----------|-------------|------|--------|-------|----------|-------|--------|------|--------|------|----------|-------|---------|-----------|
| No. | Articulos | Dimensiones | GAP  | Tiempo | GAP   | Tiempo   | GAP   | Tiempo | GAP  | Tiempo | GAP  | Tiempo   | GAP   | Tiempo  | Wejor GAP |
| 1   | 205       | 3           | 0.82 | 32.5   | 10.82 | 0.108232 | 34.82 | 0.125  | 1.01 | 0.35   | 0.74 | 0.168686 | 9.39  | 10.0371 | 0.74      |
| 2   | 248       | 1           | 0.06 | 63.6   | 9.14  | 0.091389 | 35.81 | 0.654  | 0.00 | 0.49   | 0.00 | 0.125515 | 14.52 | 11.4961 | 0.00      |
| 3   | 151       | 1           | 0.01 | 11.4   | 3.50  | 0.03502  | 31.63 | 0.78   | 0.01 | 0.052  | 0.00 | 0.038826 | 8.92  | 3.65474 | 0.00      |
| 4   | 127       | 2           | 0.07 | 6.9    | 5.74  | 0.057443 | 29.38 | 0.64   | 0.07 | 0.038  | 1.75 | 0.033846 | 5.78  | 2.94603 | 0.07      |
| 5   | 267       | 4           | 0.29 | 42.2   | 13.74 | 0.137391 | 35.45 | 0.987  | 0.27 | 0.969  | 1.84 | 0.357649 | 13.13 | 16.4214 | 0.27      |
| 6   | 123       | 1           | 0.09 | 7.8    | 4.29  | 0.042895 | 36.45 | 0.087  | 0.09 | 0.025  | 0.00 | 0.016879 | 8.61  | 3.87226 | 0.00      |
| 7   | 261       | 3           | 0.68 | 46.1   | 14.59 | 0.145871 | 39.11 | 0.845  | 0.48 | 0.532  | 1.35 | 0.282336 | 11.87 | 12.7373 | 0.48      |
| 8   | 226       | 1           | 0.02 | 48.3   | 8.50  | 0.084962 | 30.26 | 0.65   | 0.05 | 0.312  | 0.00 | 0.102731 | 8.95  | 32.7032 | 0.00      |
| 9   | 246       | 3           | 0.72 | 80.2   | 11.32 | 0.11318  | 33.77 | 0.478  | 0.85 | 0.523  | 1.23 | 0.237926 | 8.72  | 31.0605 | 0.72      |
| 10  | 133       | 4           | 0.53 | 7.2    | 8.08  | 0.080775 | 31.69 | 0.43   | 0.55 | 0.116  | 2.28 | 0.058359 | 8.68  | 4.93642 | 0.53      |
| 11  | 166       | 1           | 0.05 | 15.3   | 3.94  | 0.039361 | 26.83 | 0.25   | 0.05 | 0.055  | 0.00 | 0.045747 | 5.50  | 14.0951 | 0.00      |
| 12  | 191       | 3           | 0.46 | 26.7   | 12.95 | 0.129475 | 29.17 | 0.248  | 0.28 | 0.203  | 0.95 | 0.141656 | 9.75  | 4.62729 | 0.28      |
| 13  | 223       | 2           | 0.29 | 45     | 6.75  | 0.067486 | 36.43 | 0.874  | 0.10 | 0.711  | 1.26 | 0.146455 | 9.63  | 10.5107 | 0.10      |
| 14  | 240       | 3           | 0.12 | 58.7   | 12.35 | 0.123504 | 32.03 | 0.87   | 0.15 | 0.493  | 1.02 | 0.225868 | 12.31 | 7.65632 | 0.12      |
| 15  | 278       | 2           | 0.14 | 61.1   | 11.93 | 0.119315 | 37.92 | 0.698  | 0.16 | 0.547  | 0.70 | 0.278695 | 10.69 | 17.9915 | 0.14      |
| 16  | 284       | 2           | 0.05 | 30.3   | 11.76 | 0.117587 | 37.79 | 0.917  | 0.16 | 0.469  | 1.73 | 0.29034  | 13.79 | 12.8167 | 0.05      |
| 17  | 248       | 2           | 0.76 | 77.7   | 10.26 | 0.102615 | 32.71 | 0.632  | 0.38 | 0.467  | 0.51 | 0.178422 | 11.39 | 25.204  | 0.38      |
| 18  | 149       | 1           | 0.03 | 10.2   | 5.38  | 0.053815 | 28.97 | 0.248  | 0.03 | 0.044  | 0.00 | 0.033867 | 10.63 | 7.00744 | 0.00      |
| 19  | 147       | 3           | 0.20 | 11.2   | 8.24  | 0.082376 | 28.78 | 0.354  | 0.28 | 0.096  | 1.33 | 0.063414 | 8.31  | 3.02632 | 0.20      |
| 20  | 109       | 4           | 1.31 | 6.4    | 6.65  | 0.06651  | 27.42 | 0.048  | 0.65 | 0.067  | 2.37 | 0.031257 | 5.36  | 2.81207 | 0.65      |

### Conclusión General

|     | Instan    | cia         | П     | LS     | M      | SLS    | GR     | ASP    | VI    | ND GI   | ٧     | NS      | BR     | KGA     | Mejor GAP |
|-----|-----------|-------------|-------|--------|--------|--------|--------|--------|-------|---------|-------|---------|--------|---------|-----------|
| No. | Articulos | Dimensiones | GAP   | Tiempo | GAP    | Tiempo | GAP    | Tiempo | GAP   | Tiempo  | GAP   | Tiempo  | GAP    | Tiempo  | Wejor GAF |
| 1   | 205       | 3           | 0,70% | 287,38 | 13,86% | 1,787  | 39,43% | 2,350  | 0,59% | 78,473  | 1,62% | 69,3329 | 14,64% | 193,207 | 0,59%     |
| 2   | 248       | 1           | 0,20% | 346,41 | 16,81% | 0,911  | 47,66% | 1,569  | 0,18% | 32,315  | 1,08% | 20,6177 | 15,13% | 198,852 | 0,18%     |
| 3   | 151       | 1           | 0,20% | 446,99 | 15,16% | 1,274  | 45,16% | 2,897  | 0,24% | 66,656  | 1,35% | 44,3207 | 15,78% | 119,76  | 0,20%     |
| 4   | 127       | 2           | 0,20% | 268,3  | 16,06% | 0,819  | 37,36% | 2,645  | 0,20% | 28,499  | 1,63% | 17,6821 | 15,61% | 150,332 | 0,20%     |
| 5   | 267       | 4           | 0,20% | 333,2  | 18,05% | 1,322  | 36,72% | 3,100  | 0,30% | 49,623  | 1,02% | 29,1836 | 15,05% | 155,447 | 0,20%     |
| 6   | 123       | 1           | 0,10% | 375,92 | 16,55% | 0,855  | 45,41% | 1,254  | 0,12% | 26,882  | 1,11% | 18,3021 | 15,83% | 316,617 | 0,10%     |
| 7   | 261       | 3           | 0,50% | 269,13 | 12,85% | 1,688  | 27,59% | 3,654  | 0,45% | 97,268  | 1,55% | 52,4947 | 14,86% | 154,528 | 0,45%     |
| 8   | 226       | 1           | 0,10% | 227,8  | 16,45% | 0,466  | 30,58% | 0,987  | 0,15% | 74,16   | 1,08% | 4,57205 | 12,77% | 129,267 | 0,10%     |
| 9   | 246       | 3           | 0,30% | 261,19 | 16,37% | 0,738  | 47,10% | 1,240  | 0,28% | 25,359  | 1,13% | 16,7902 | 16,86% | 87,9129 | 0,28%     |
| 10  | 133       | 4           | 0,20% | 307,59 | 14,31% | 1,692  | 47,01% | 2,560  | 0,28% | 64,14   | 1,41% | 37,168  | 15,72% | 164,02  | 0,20%     |
| 11  | 166       | 1           | 0,40% | 317,41 | 20,44% | 0,983  | 38,12% | 2,984  | 1,45% | 109,881 | 7,13% | 23,0547 | 20,83% | 107,344 | 0,40%     |
| 12  | 191       | 3           | 0,50% | 179,29 | 15,24% | 0,855  | 28,43% | 0,785  | 0,60% | 8,657   | 1,06% | 4,93748 | 14,60% | 70,6649 | 0,50%     |
| 13  | 223       | 2           | 0,50% | 257,95 | 14,23% | 1,595  | 37,65% | 1,648  | 0,46% | 34,385  | 1,21% | 22,4997 | 14,45% | 48,332  | 0,46%     |
| 14  | 240       | 3           | 0,30% | 229,52 | 17,98% | 0,477  | 32,80% | 1,365  | 0,30% | 8,231   | 0,81% | 5,42423 | 13,73% | 138,726 | 0,30%     |
| 15  | 278       | 2           | 0,20% | 445,13 | 16,45% | 0,968  | 36,79% | 3,715  | 0,31% | 36,964  | 0,98% | 25,4225 | 15,76% | 128,361 | 0,20%     |
| 16  | 284       | 2           | 0,20% | 238,51 | 15,53% | 1,757  | 25,69% | 3,210  | 0,31% | 28,683  | 1,59% | 28,0664 | 14,04% | 55,4018 | 0,20%     |
| 17  | 248       | 2           | 0,40% | 185,65 | 15,55% | 0,501  | 43,31% | 0,487  | 0,44% | 7,047   | 1,61% | 4,39756 | 14,32% | 90,2911 | 0,40%     |
| 18  | 149       | 1           | 0,30% | 289,78 | 17,53% | 0,805  | 39,47% | 2,412  | 0,24% | 46,869  | 0,73% | 18,2132 | 16,12% | 82,8207 | 0,24%     |
| 19  | 147       | 3           | 0,20% | 239,61 | 16,76% | 0,549  | 34,82% | 1,654  | 0,19% | 12,766  | 1,03% | 8,22335 | 17,10% | 59,9172 | 0,19%     |
| 20  | 109       | 4           | 0,30% | 284,57 | 16,61% | 1,121  | 32,17% | 3,125  | 0,35% | 37,26   | 0,84% | 23,1867 | 16,04% | 88,0679 | 0,30%     |

### Conclusión General

|     | Instan    | cia         | 1    | ILS    | M     | SLS     | GR    | ASP    | VI   | ND      | ١    | /NS     | BR    | KGA     | Meior GAP |
|-----|-----------|-------------|------|--------|-------|---------|-------|--------|------|---------|------|---------|-------|---------|-----------|
| No. | Articulos | Dimensiones | GAP  | Tiempo | GAP   | Tiempo  | GAP   | Tiempo | GAP  | Tiempo  | GAP  | Tiempo  | GAP   | Tiempo  | mejor GAR |
| _1  | 819       | 11          | 0.43 | 517.44 | 15.64 | 2.57894 | 21.11 | 3.152  | 0.37 | 37,632  | 1.25 | 23.4245 | 15.13 | 86.1725 | 0.37      |
| 2   | 1204      | 8           | 0.32 | 581.84 | 15.31 | 1.9312  | 35.55 | 4.651  | 0.34 | 93,444  | 1.49 | 59.5798 | 15.51 | 268.71  | 0.32      |
| 3   | 1449      | 10          | 0.12 | 649.47 | 15.21 | 2.88648 | 38.01 | 4.152  | 0.50 | 191,412 | 1.55 | 134.73  | 14.69 | 364.711 | 0.12      |
| 4   | 1533      | 9           | 1.49 | 789.78 | 15.43 | 2.58245 | 36.01 | 5.12   | 0.30 | 210,405 | 0.90 | 143.614 | 14.72 | 285.599 | 0.30      |
| 5   | 1358      | 6           | 0.08 | 639.01 | 17.03 | 1.59633 | 31.39 | 3.24   | 0.28 | 97.64   | 1.35 | 70.3964 | 15.24 | 278.761 | 0.08      |
| 6   | 1260      | 6           | 0.26 | 613.87 | 16.98 | 1.37965 | 43.95 | 2.78   | 0.25 | 78.98   | 1.52 | 60.0106 | 16.13 | 191.556 | 0.25      |
| 7   | 1336      | 10          | 0.11 | 629.55 | 14.73 | 2.63161 | 34.64 | 4.079  | 0.62 | 153,263 | 1.23 | 155.495 | 14.81 | 287.024 | 0.11      |
| 8   | 720       | 14          | 1.08 | 446.7  | 16.52 | 3.46947 | 22.96 | 2.478  | 1.01 | 46,824  | 1.28 | 24.0811 | 14.70 | 73.1939 | 1.01      |
| 9   | 958       | 12          | 0.57 | 529.95 | 13.39 | 3.53315 | 21.19 | 3.657  | 0.46 | 114,241 | 1.21 | 76.1954 | 14.52 | 136.061 | 0.46      |
| 10  | 993       | 7           | 0.33 | 544.6  | 16.32 | 1.21697 | 27.35 | 3.47   | 0.34 | 44.85   | 1.69 | 30.8286 | 15.70 | 75.5934 | 0.33      |
| 11  | 1091      | 14          | 0.41 | 563.21 | 14.71 | 6.08001 | 16.86 | 5.001  | 0.36 | 109,881 | 1.47 | 87.8824 | 13.47 | 301.196 | 0.36      |
| 12  | 923       | 12          | 0.29 | 523.3  | 15.96 | 3.46769 | 36.99 | 4.678  | 0.29 | 58,017  | 1.60 | 52.4288 | 15.24 | 127.255 | 0.29      |
| 13  | 1189      | 10          | 0.43 | 581.05 | 15.06 | 2.43907 | 24.56 | 3.41   | 0.38 | 109,304 | 1.46 | 107.063 | 14.81 | 197.675 | 0.38      |
| 14  | 1560      | 11          | 0.06 | 848.02 | 14.83 | 3.52191 | 38.35 | 5.036  | 0.19 | 267,196 | 1.51 | 176.079 | 15.86 | 179.44  | 0.06      |
| 15  | 1007      | 11          | 0.66 | 545.05 | 14.51 | 3.02576 | 24.06 | 3.765  | 0.56 | 122,515 | 1.34 | 55.8715 | 14.59 | 131.871 | 0.56      |
| 16  | 762       | 11          | 0.23 | 501.07 | 14.50 | 2.43141 | 25.70 | 2.984  | 0.16 | 31,228  | 1.24 | 39.6081 | 15.06 | 74.1205 | 0.16      |
| 17  | 1330      | 10          | 0.28 | 623.47 | 15.01 | 2.55809 | 33.16 | 3.749  | 0.29 | 140,694 | 1.64 | 138.021 | 15.03 | 214.429 | 0.28      |
| 18  | 1286      | 11          | 0.37 | 621.38 | 14.47 | 2.93597 | 22.76 | 5.125  | 0.37 | 148,312 | 1.00 | 99.7064 | 15.09 | 168.075 | 0.37      |
| 19  | 1125      | 9           | 0.21 | 574.16 | 14.86 | 1.8978  | 28.10 | 4.687  | 0.28 | 84.95   | 1.25 | 191.133 | 14.12 | 235.839 | 0.21      |
| 20  | 733       | 8           | 0.71 | 481.64 | 15.63 | 1.13542 | 31.95 | 1.997  | 0.51 | 36,324  | 1.58 | 12.3657 | 14.27 | 60.2581 | 0.51      |