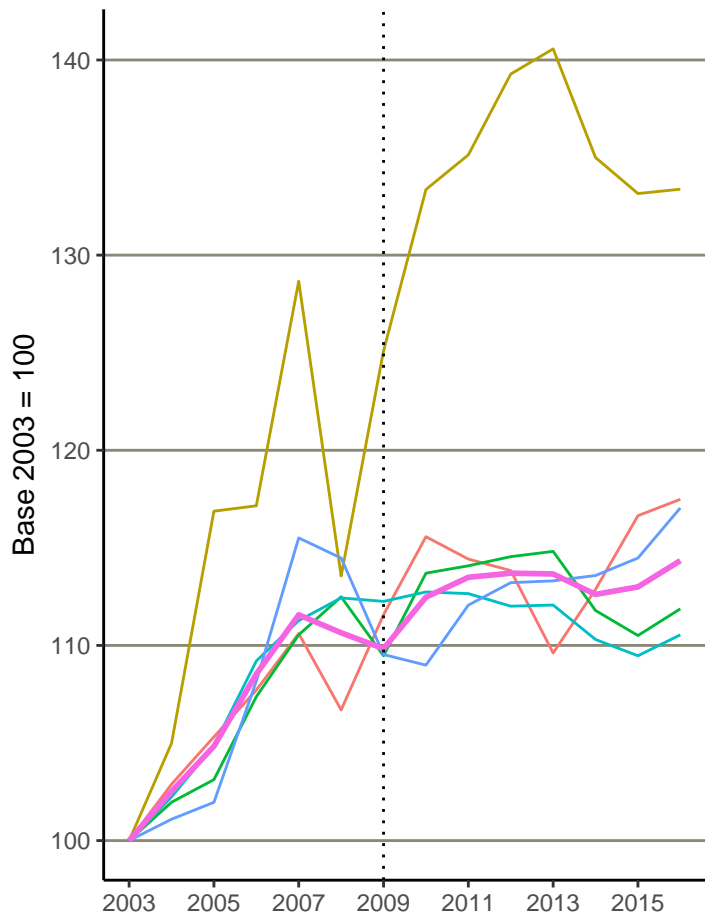
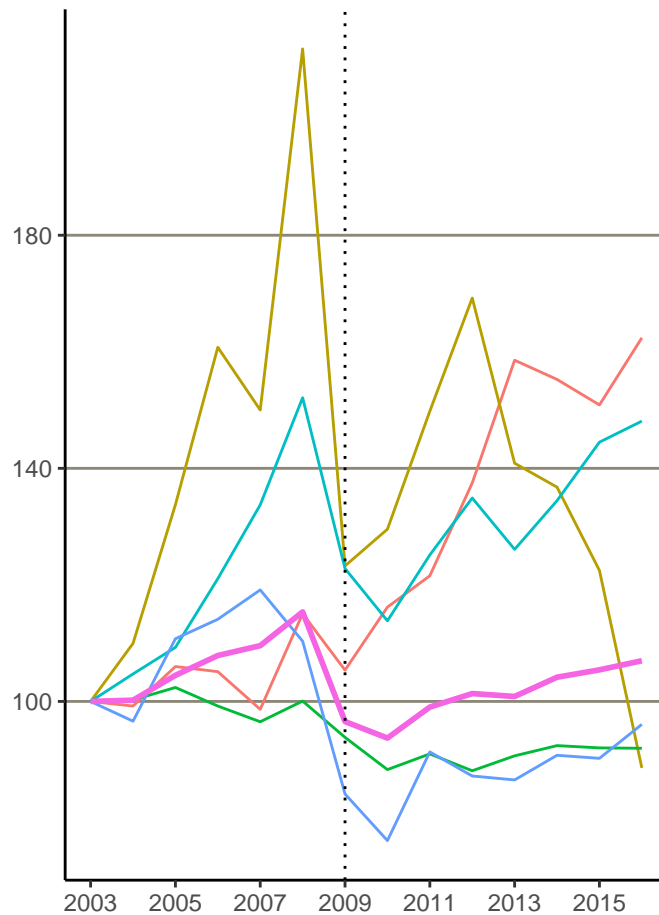


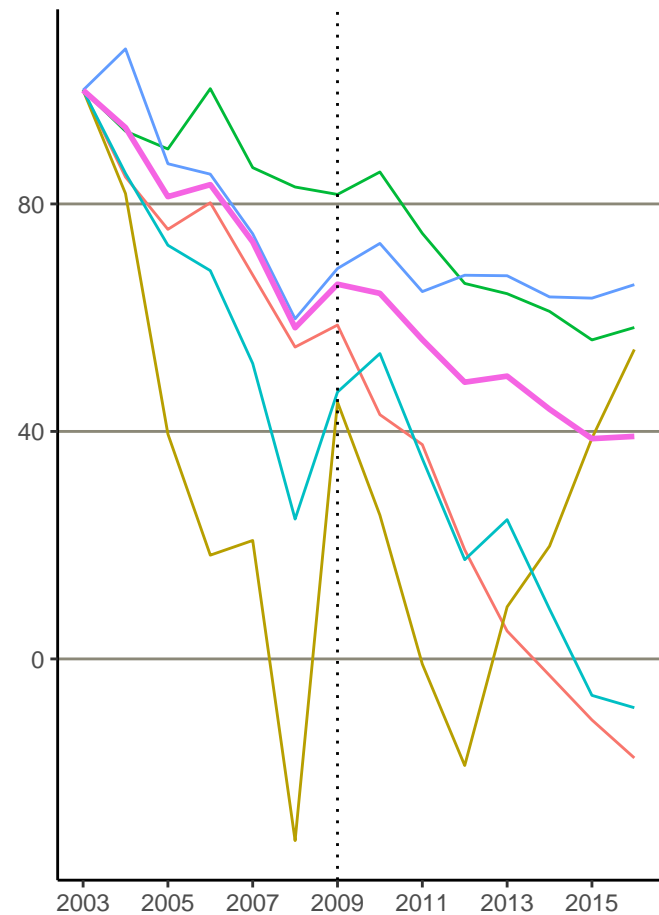
Technique



Scale



Composition



Chemicals
Coke, refined petroleum, fuels
Food, beverages, tobacco
Machinery and equipment
Other non-metallic minerals
Total Manufacturing