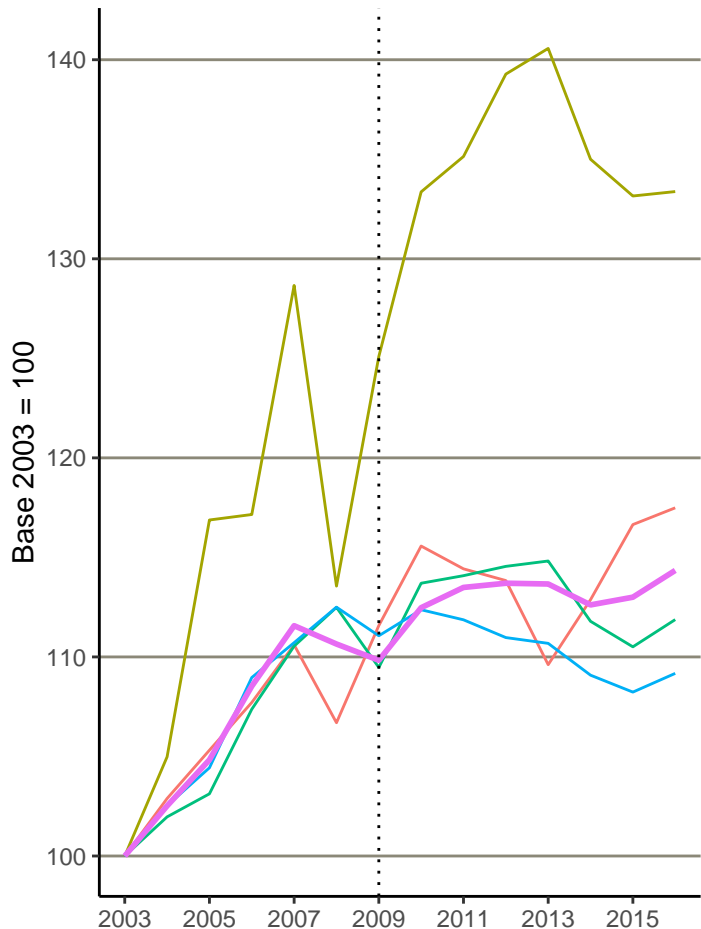
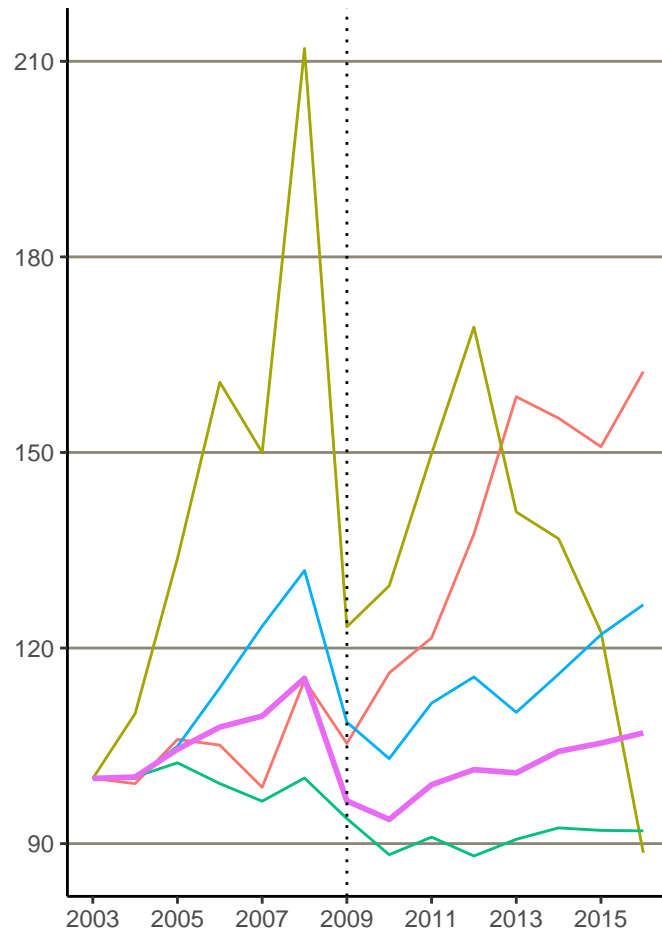


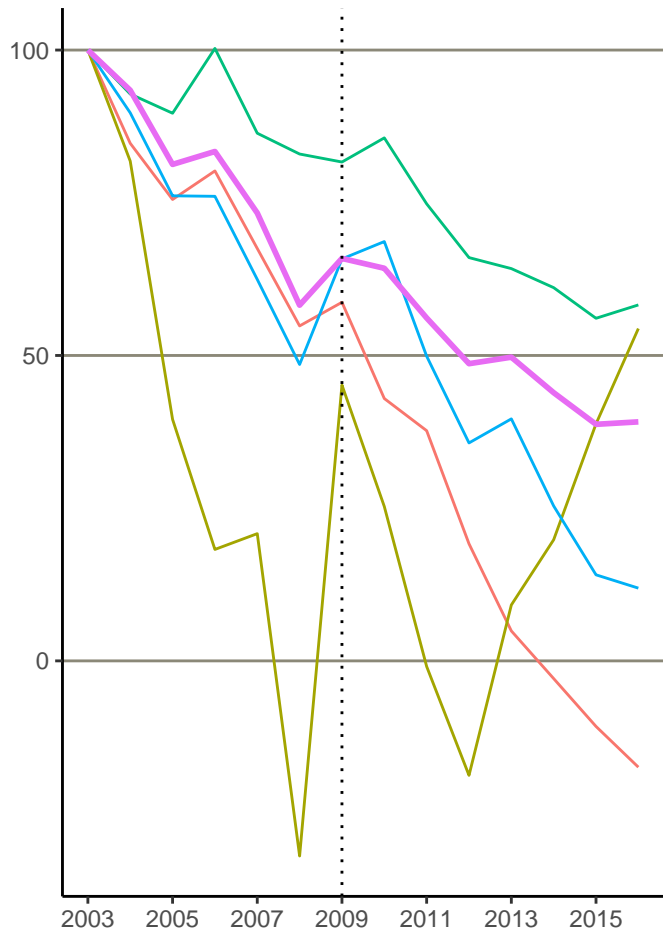
Technique



Scale



Composition



Food, beverages, tobacco Chemicals and pharmaceuticals Metal products, electronics, machinery Coke, petroleum Total Manufacturing