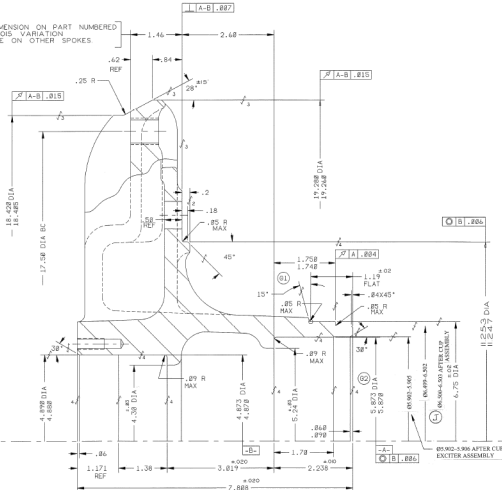


SET-UP DIMENSION ON PART NUMBERED  
SPOKE,  $\pm 0.015$  VARIATION  
PERMISSIBLE ON OTHER SPOKES



# SECTION A-A

USE FX196 CASTING