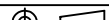
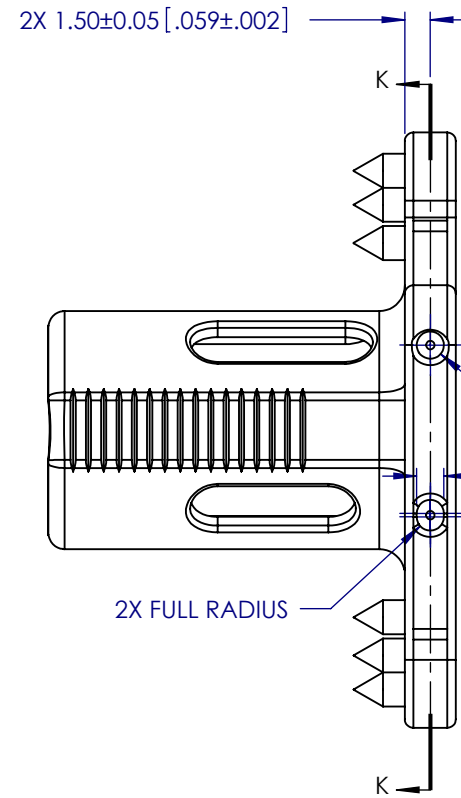
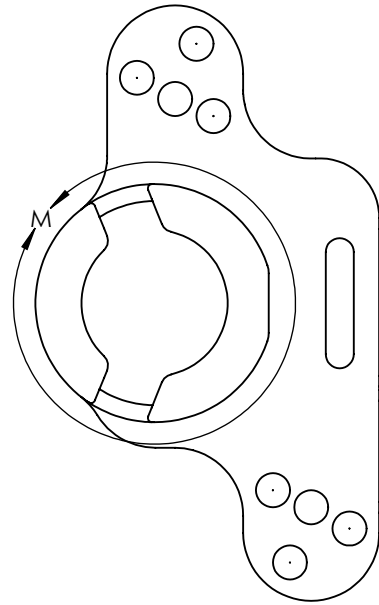
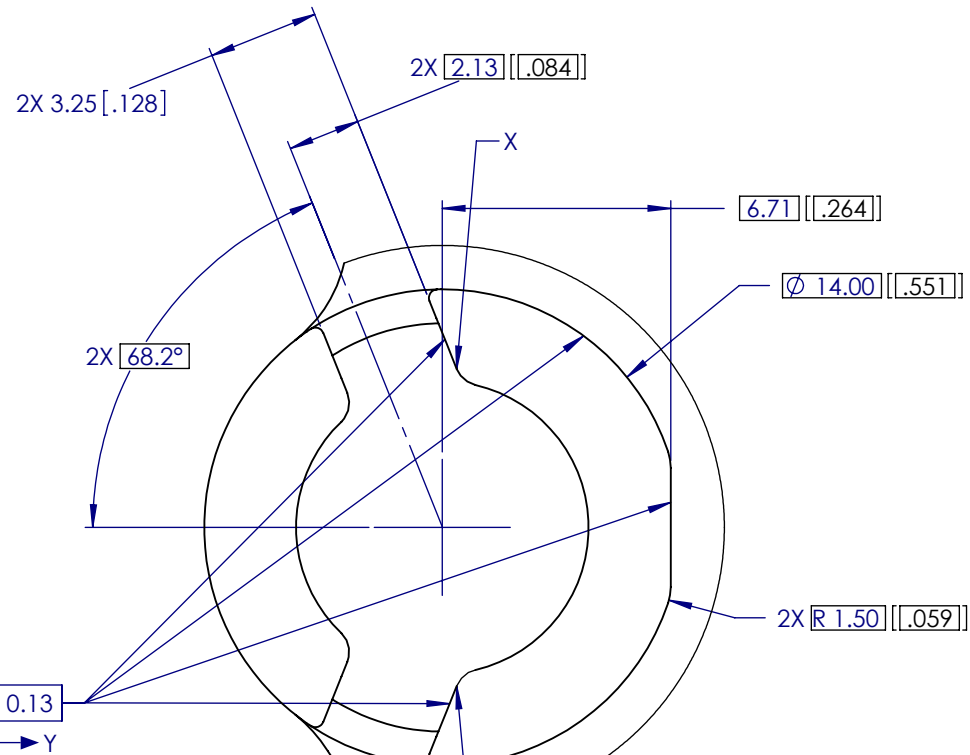
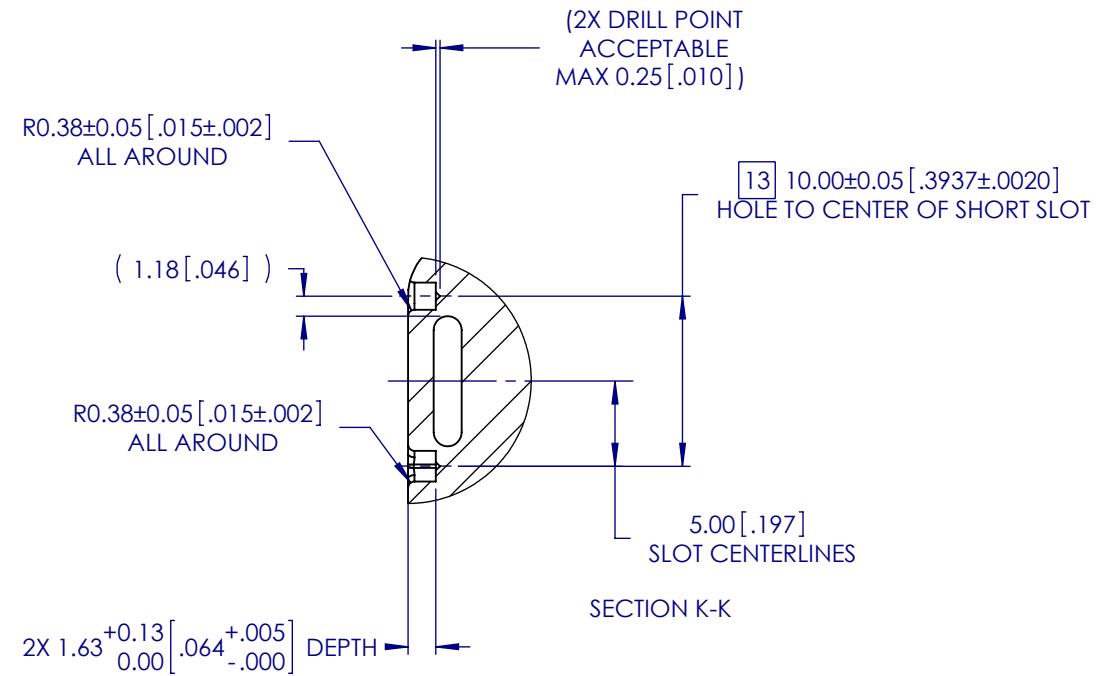


6211-0014-003											LANX		
	01	080180	JRM 03/31/08	ANL 03/31/08							TI-6AL-4V ELI PER ASTM F136		
	02	080229	JRM 04/14/08	ANL 04/14/08									
	03	080313	JT 5/28/08	AL 5/28/08				ISPD WIDE PLATE - POST BODY 35Hx14Wx14S					
	04	080615	JT 12/8/08	AL 12/19/08	2.25:1								
								JRM	03/31/08	6211-0014-003			
							12/15/2017 SHEET 1 OF 3		B	04			

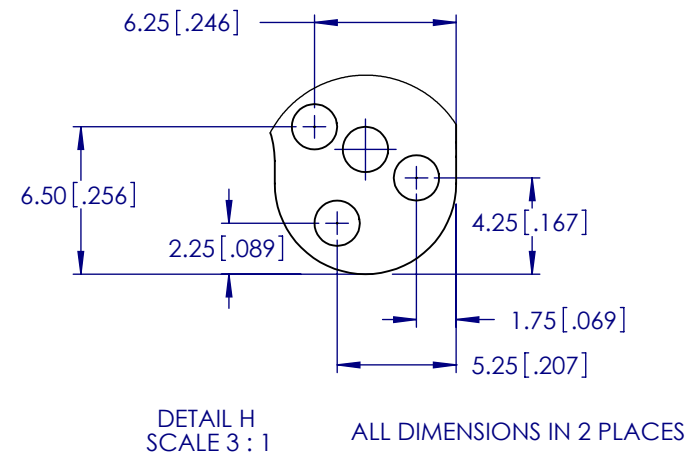


12 $\varnothing 1.60^{+0.075}_{-0.025} [.0630^{+0.0030}_{-0.0010}]$
HOLE DIAMETER
12 $1.60^{+0.075}_{-0.025} [.0630^{+0.0030}_{-0.0010}]$
SHORT SLOT WIDTH
 $0.20^{+0.10}_{0.00} [.008^{+0.004}_{-0.000}]$
SHORT SLOT LENGTH



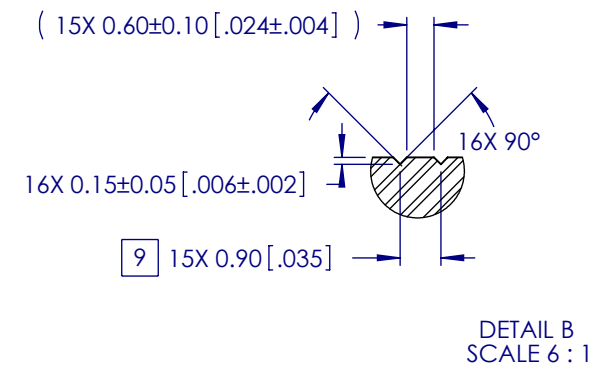
4X R0.25 [.010]
PROFILE DOES NOT APPLY
TO THESE RADII

DETAIL M
SCALE 4.5 : 1



DETAIL H
SCALE 3 : 1

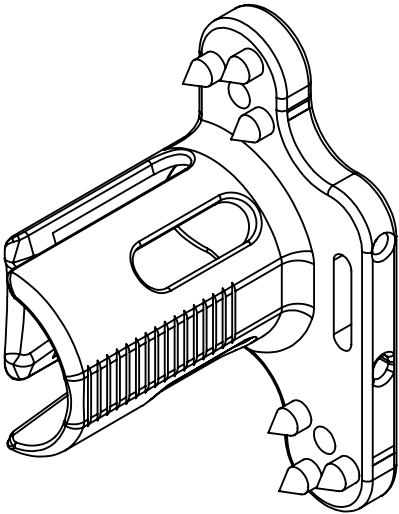
ALL DIMENSIONS IN 2 PLACES



DETAIL B
SCALE 6 : 1

6211-0014-003									LANX				
	01	080180	JRM 03/31/08	ANL 03/31/08					TI-6AL-4V ELI PER ASTM F136				
	02	080229	JRM 04/14/08	ANL 04/14/08					ISPD WIDE PLATE - POST BODY				
	03	080313	JT 5/28/08	AL 5/28/08	2.25:1			JRM	03/31/08	35Hx14Wx14S			
	04	080615	JT 12/8/08	AL 12/19/08					6211-0014-003				
									12/15/2017				
									SHEET 2 OF 3				
								B					
								04					

INSPECTION CHECKLIST					
*Type: D-Dimensional, F-Functional, V-Visual			*Who: V-Vendor, L-Lanx		
Item	Description	Type*	Method	Who*	Sample Size
1	OAL	D	Calipers or Optical Comparator	V/L	AQL 0.4
2	Outer Diameter	D	Micrometer or Calipers	V/L	AQL 0.4
3	Post Length	D	Calipers or Optical Comparator	V/L	AQL 0.4
4	Spike Length	D	Calipers or Optical Comparator	V/L	AQL 0.4
5	Radius	V	Present, all around	V/L	AQL 0.4
6	Plate Thickness	D	Calipers or Optical Comparator	V/L	AQL 0.4
7	Radius	V	Present between plate and post	V/L	AQL 0.4
8	Radius	V	Present around slot corners and post tip	V/L	AQL 0.4
9	Grooves	V	Present	V/L	AQL 0.4
10	Fit with Plate	F	Post mates correctly w/ 6201-0014-001 component. Use gauge, if available	V/L	AQL 0.4
11	Inserter Slot	D	Pin gauges or Optical Comparator	V/L	AQL 0.4
12	Inserter Hole and Short Slot	D	Pin gauges or Optical Comparator Functional gauge, if available	V/L	AQL 0.4
13	Inserter Hole and Short Slot	D	Optical Comparator or Micrometers Functional gauge, if available	V/L	AQL 0.4
14	Etching	V	Verify Part Number, Lot Number, Size "14" 2X, and Logo are present and accurate.	V/L	AQL 0.4
15	Vendor certs	V	(1) TI-6AL-4V ELI per ASTM F-136 (2) Anodized per AMS 2488 Type II Grey.	V/L	1/Lot
16	Spike Point	V	Visually Sharp	V/L	AQL 0.4
17	Etched line, 2X	D	Comparator, Calipers, or Scale	V/L	AQL 0.4



6211-0014-003											<div>LANX</div>				
	01	080180	JRM 03/31/08	ANL 03/31/08							TI-6AL-4V ELI PER ASTM F136				
	02	080229	JRM 04/14/08	ANL 04/14/08											
	03	080313	JT 5/28/08	AL 5/28/08							ISPD WIDE PLATE - POST BODY				
	04	080615	JT 12/8/08	AL 12/19/08	2:1			JRM	03/31/08				35Hx14Wx14S		
								12/15/2017							
								SHEET 3 OF 3			B				
										6211-0014-003			04		