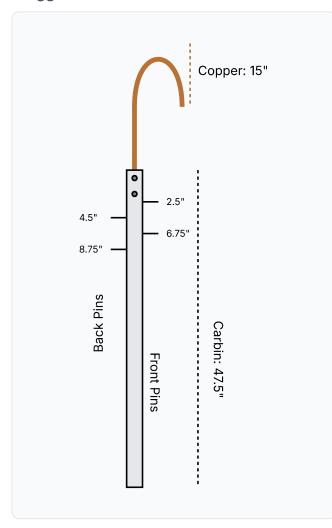
# **SQD Pin Rack - Build Sheet**

## **Visuals**

#### **Staggered Pin Rack**



## **Materials & Cuts**

• Carbin: 47.5" length

• Copper Hook: 15" length, bent @ 2.5"

• **Tips:** 1/4" rod, 12" long

• Full Length: 54"

## Instructions

- Prepare Parts: Form the J-hook from the 15" copper piece. Prepare the 1/4" rod tips.
- Assemble Frame: Bolt the copper J-hook to the top of the 47.5" carbin spine.
- Weld Tips: Weld the front and back tips to the spine using the staggered spacing measurements.

## **Tip Spacing (Bottom to Top)**

#### Front:

2.5, 6.75, 11, 15.5, 19.75, 24, 28.25, 32.5, 36.75, 41

#### Back:

4.5, 8.75, 13, 17.25, 21.5, 25.75, 30, 34.25, 38.75