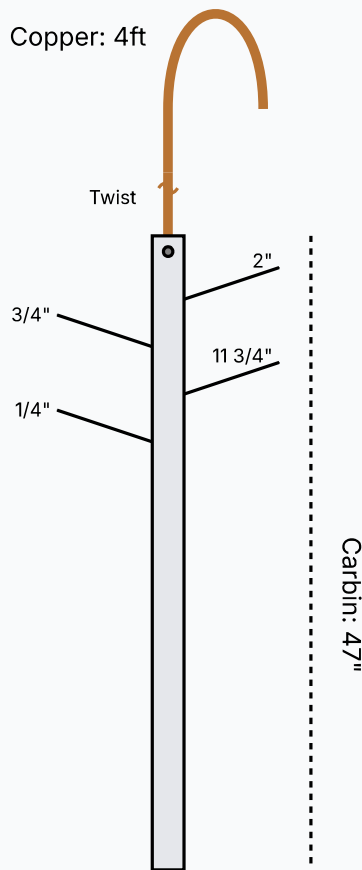


# SQD Tree Rack (10 Hook) - Build Sheet

## Visuals

### Tree Rack Assembly



## Materials & Cuts

- **Carbin:** 47" length
- **Copper Hook:** 4ft length, bent @ 2 1/2" with a twist
- **Tips:** 3/8" rod, 8 1/2" long

## Instructions

- 1 Form Hook:** Take the 4ft copper piece, make the J-bend at 2 1/2", and add the twist.
- 2 Assemble:** Bolt the copper hook to the top of the 47" carbin spine.
- 3 Weld Tips:** Cut and bend the 3/8" rod for the 10 tips. Weld them onto the spine according to the spacing measurements.

## Tip Spacing (From Top)

2", 5 3/4", 11 3/4", 15 1/4", 21 1/4", 25 1/4", 31 1/4", 34 3/4", 40 1/4", 44 1/2"