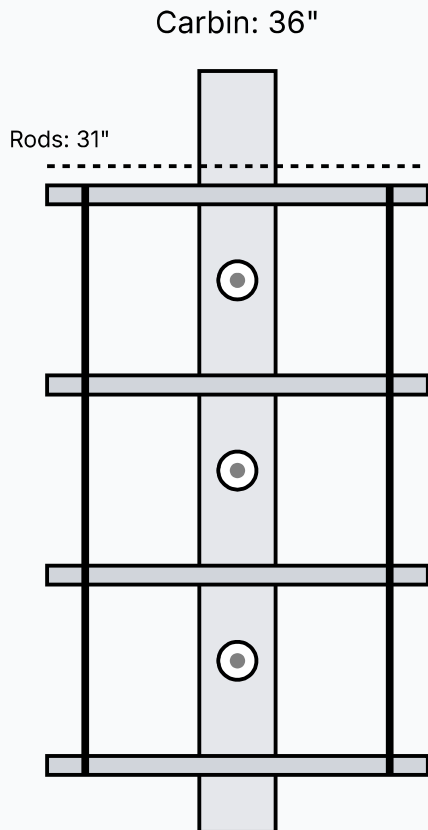


SQD Tape Pin Rack - Build Sheet

Visuals

Rack Assembly



Materials & Cuts

- **Carbin:** 36" length (double saddled)
- **Long Rods:** (4) pieces @ 31"
- **Short Rods:** (20) pieces @ 3 3/4"
- **Mid Rods:** (4) pieces @ 8 1/2"
- Center washer and bolt

Instructions

- 1 Assemble Frame:** Weld the horizontal and vertical rods together to create the grid frame.
- 2 Attach to Carbin:** Weld the assembled frame to the 36" carbin spine.
- 3 Center Bolt:** Add the center washer and bolt everything into the squares as indicated.

Spacing Notes

Refer to the original diagram for specific weld points and spacing measurements (e.g., 3 1/2", 8 3/8", 15", 21 3/4", etc.).