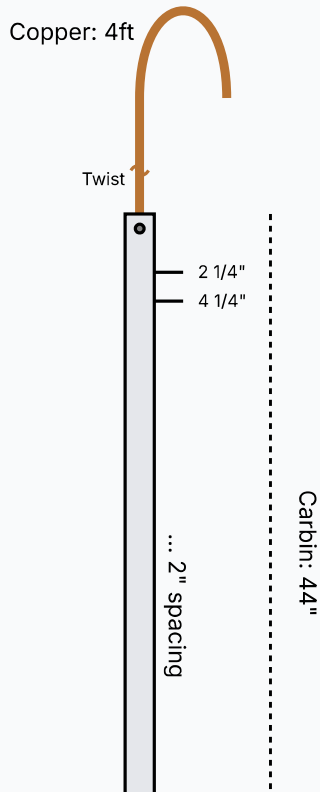


SQD Vertical Halfmoon - Build Sheet

Visuals

Rack Assembly



Materials & Cuts

- **Carbin:** 44" length
- **Copper Hook:** 4ft length, bent @ 2 1/2" with a twist
- **Tips (21 total):** 1/4" or 3/16" rod, 12" long

Instructions

- 1 Form Hook:** Take the 4ft copper piece, make the J-bend at 2 1/2", and add the twist.
- 2 Assemble:** Bolt the copper hook to the top of the 44" carbin spine.
- 3 Bend & Weld Tips:** Bend the 21 tips in a press with a jig. Weld them onto the spine according to the spacing measurements.

Tip Spacing (From Top)

First tip starts 2 1/4" down from the top. Then, there is 2" spacing between each subsequent tip.