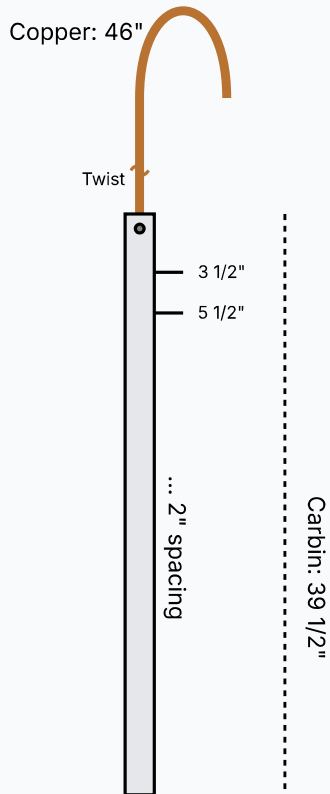


Auto 1 Tube Rack (ID) - Build Sheet

Visuals

Rack Assembly



Materials & Cuts

- **Carbin:** 39 1/2" length
- **Copper Hook:** 46" length, bent @ 2 1/2" with a twist
- **Tips:** 1/4" rod, 9" long

Instructions

- 1 Form Hook:** Take the 46" copper piece, make the J-bend at 2 1/2", and add the twist.
- 2 Assemble:** Bolt the copper hook to the top of the 39 1/2" carbin spine.
- 3 Bend & Weld Tips:** Bend the 1/4" rod for the tips in a bending machine. Weld them onto the spine according to the spacing measurements.

Tip Spacing (From Top)

First tip starts 3 1/2" down from the top. Then, there is 2" spacing between each subsequent tip.