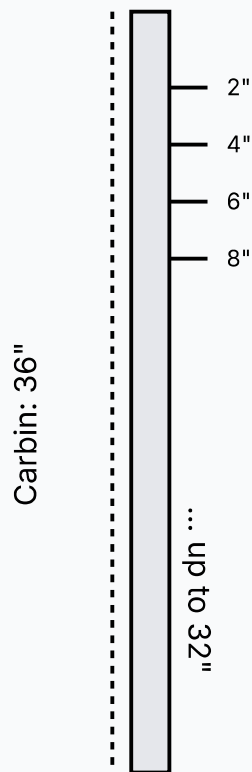


SQD Turned Halfmoon - Build Sheet

Visuals

Rack Assembly



Materials & Cuts

- **Carbin:** 36" length
- **Tips:** 12" long (3/16" or 1/8" rod)

Instructions

- 1 Prepare Carbin:** Start with the 36" carbin spine.
- 2 Prepare & Bend Tips:** Cut the 12" tips. Use a jig in the press for the first bend, then use a vise for the second bend by hand.
- 3 Weld Tips:** Weld the finished tips onto the carbin spine according to the spacing measurements.

Tip Spacing (From Top)

2, 4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30, 32