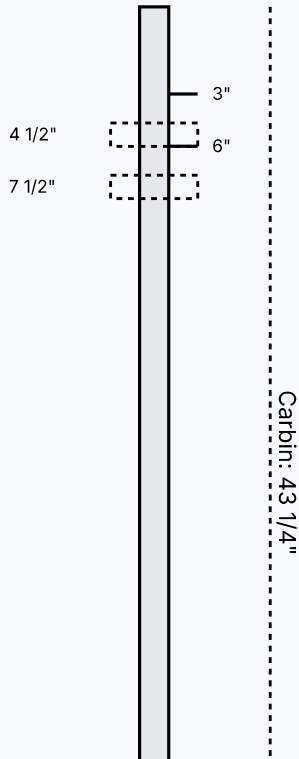


# Auto 1 Jewell Rack - Build Sheet

## Visuals

### Rack Assembly



## Materials & Cuts

- **Carbin:** 43 1/4" length
- **Tips:** 1/4" rod, 12" long
- **Note:** Also has spacing for double saddles

## Instructions

- 1 Cut Carbin:** Cut the main carbin spine to its 43 1/4" length.
- 2 Bend & Weld Tips:** Bend the 1/4" rod for the tips in a bending machine. Weld them onto the spine according to the standard spacing.
- 3 Double Saddles:** Note the separate spacing measurements for adding double saddles if required.

## Tip Spacing

### Standard Spacing:

3", 6", 9", 12", 15", 18", 21", 24", 27", 30", 33", 36", 39"

### Double Saddle Spacing:

4 1/2", 7 1/2", 10 1/2", 13 1/2", 16 1/2", 19 1/2", 22 1/2", 25 1/2", 28 1/2", 31 1/2"