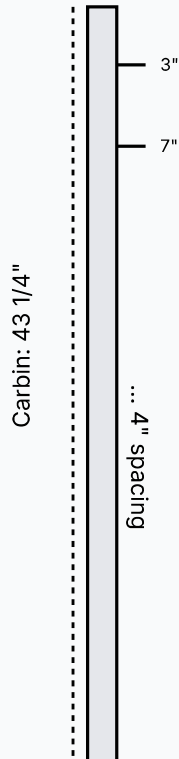


# Auto 1 Sleeve Rack (20 station) - Build Sheet

## Visuals

### Rack Assembly



## Materials & Cuts

- **Carbin:** 43 1/4" length
- **Tips (20 total):** 3/16" rod, 16" long

## Instructions

- 1 Cut Carbin:** Cut the main carbin spine to its 43 1/4" length.
- 2 Bend & Weld Tips:** Bend the 3/16" rod for the 20 tips using the blue bending machine. Weld them onto the spine according to the spacing notes.

## Hook Spacing

First tip starts 3" in from the side. Then, there is 4" spacing between each subsequent tip.

3", 7", 11", 15", 19", 23", 27", 31", 35", 39",  
...