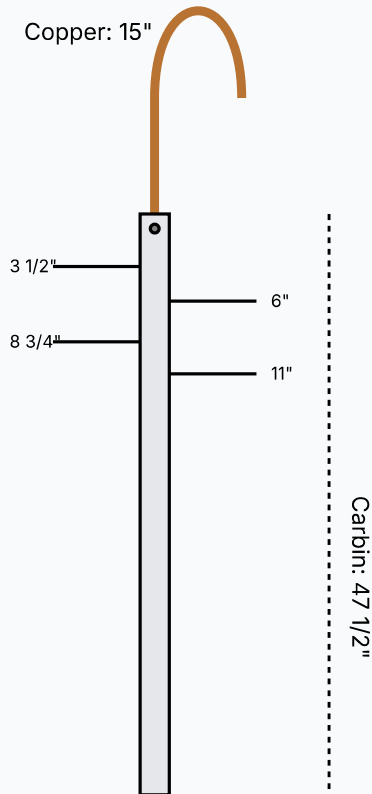


SQD Big Tip Pin Rack - Build Sheet

Visuals

Rack Assembly



Materials & Cuts

- **Carbin:** 47 1/2" length
- **Copper Hook:** 15" length, bent @ 2 1/2"
- **Tips:** 1/4" rod, 12" long
- **Full Length:** 54"

Instructions

- 1 Form Hook:** Take the 15" copper piece and make the J-bend at 2 1/2".
- 2 Assemble:** Bolt the copper hook to the top of the 47 1/2" carbin spine.
- 3 Bend & Weld Tips:** Bend the 1/4" rod for the tips. Weld them onto the front and back of the spine according to the spacing measurements.

Tip Spacing (From Bottom)

Front:

6", 11", 16", 21", 26", 31", 36", 41"

Back:

3 1/2", 8 3/4", 13 1/2", 18 1/2", 23 1/2", 28 1/2", 33 1/2", 38 1/2"