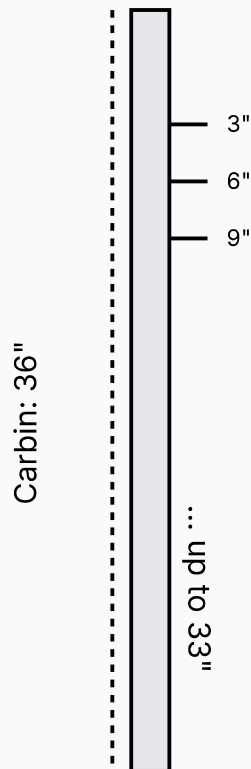


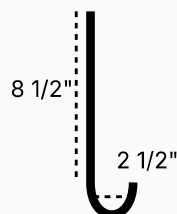
SQD Jewell Rack - Build Sheet

Visuals

Rack Assembly



Tip Bending Detail



Materials & Cuts

- **Carbin:** 36" length
- **Tips:** 1/4" rod, 12" long

Instructions

- 1 **Prepare Carbin:** Start with the 36" carbin spine.
- 2 **Bend Tips:** Cut the 12" tips. Bend each tip into a J-hook as shown in the detail diagram.
- 3 **Weld Tips:** Weld the finished J-hooks onto the carbin spine according to the spacing measurements.

Tip Spacing (From Top)

3, 6, 9, 12, 15, 18, 21, 24, 27, 30, 33