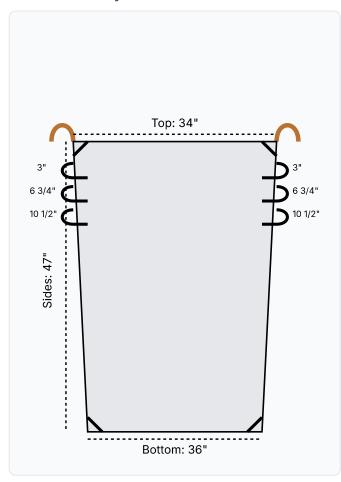
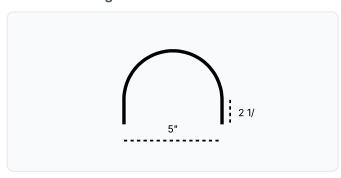
# **SQD Frame - Build Sheet**

# **Visuals**

#### **Frame Assembly**



#### **Saddle Bending Detail**



### **Materials & Cuts**

• Carbin Sides (2): 47"

• Carbin Top: 34"

Carbin Bottom: 36"

• Copper Hooks (2): From 4ft total length, bent @ 2 1/2"

• Saddles/Tips: 5" length, bent @ 2 1/2"

• Corner Pieces: 3"

• Full Length: 54 1/2"

# **Instructions**

- Assemble Frame: Weld the top, bottom, and side carbin pieces together, using the 3" corner pieces to create diagonal braces at all four corners.
- Attach Hooks: Form the two small copper J-hooks and attach them to the top-left and top-right corners of the frame.
- Add Saddles: Form the saddles as shown in the detail diagram. Weld them to the frame according to the spacing measurements.

# **Tip Spacing (From Top)**

3", 6 3/4", 10 1/2", 14 1/4", 18 1/4", 21 3/4", 25 1/2", 29 1/4", 33", 36 3/4", 40 1/2", 44 1/2"