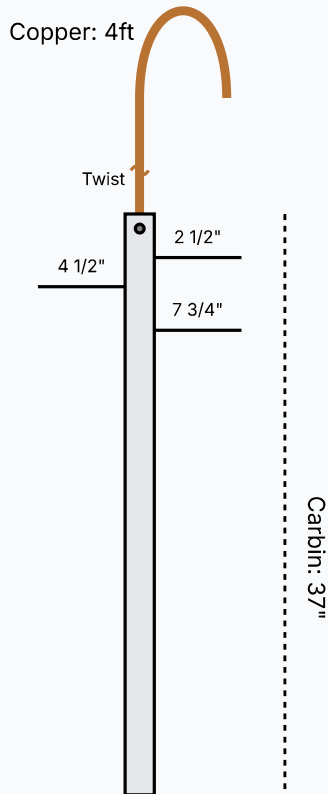


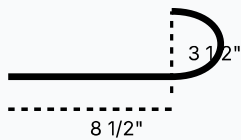
Auto 1 Tree Rack (12 hook) - Build Sheet

Visuals

Rack Assembly



Tip Bending Detail



Materials & Cuts

- **Carbin:** 37" length
- **Copper Hook:** 4ft length, bent @ 2 1/2" with a twist
- **Tips (12 total):** 3/8" rod, 8 1/2" long, bent @ 3 1/2"

Instructions

- 1 **Form Hook:** Take the 4ft copper piece, make the J-bend at 2 1/2", and add the twist.
- 2 **Assemble:** Bolt the copper hook to the top of the 37" carbin spine.
- 3 **Bend & Weld Tips:** Bend the 12 tips as shown in the detail diagram. Weld them onto the spine according to the spacing measurements.

Tip Spacing (From Top)

2 1/2", 4 1/2", 7 3/4", 10 1/4", 13 1/4", 16 1/4", 19 1/2", 21 3/4", 25 1/4", 27 1/2", 30 1/2", 33 1/4"