Quarterly Line-Area Check Sheet Form ID: QF-175 (Rev C, 9-22-25)

Instructions:

Use the following marks in the monthly columns:

- ✓ = Task completed and/or inspection passed.
- X = Item failed inspection. Note details in the comments/corrective action column.

ear:		Inspecto	or(s):						
ne Inspected: Barrel Auto 1 Aut	o3 SQD	☐ Flake/Paint ☐ Building							
nspection Item	January	April	July	October	Comments / Corrective				
GEN	ERAL & COMM	ON CHECKS (ALL LINES)						
Tasks & Inspections									
Air Vent (ID):									
PM: Vacuum motor cooling fins and drive unit. Grease fan shaft bearings. Check and clear condensate drain line. Wipe down and clean vent hoods.									
<i>Inspection:</i> Visually inspect vent tubes and ducting for signs of buildup or blockage. Check for proper airflow at hoods.									
Superstructure:									
PM: Wipe down and clean hoist trolley rails to remove process buildup. Check critical structural fasteners and bolts for proper tightness, retorque as needed.									
<i>Inspection:</i> Visually inspect all beams, columns, and weldments for signs of corrosion, stress fractures, or physical damage. Check for any loose bussing, conduit, or support components.									
Safety Shower / Eye Wash (ID): Activate unit to confirm steady, adequate water flow and clear spray pattern. Check for leaks or obstructions.									
Confirm Logs Complete: Verify that daily/monthly inspection logs for all ladders, forklifts, and safety harnesses in the area are complete and up to date.									
Measurements & Readings									
Air Vent (re: ID above): Drive Reading									
Max Current									
Frequency (Hz)									
Status (Circle One)	On / Off	On / Off	On / Off	On / Off					
	BARREL LINE	- SPECIFIC CH	ECKS						
Tasks & Inspections									
East Hoist: PM - Grease all hoist and trolley wheel bearings. Oil vertical guide rails. Lubricate proximity sensor faces and festoon cable trolley wheels.									
Inspection: Inspect lift straps for fraying/wear. Check wheels and guides for damage. Inspect welds for cracks. Check conduit for damage and ensure alarms are functional.									
Spin Dryer: PM - Grease spin basket and blower motor bearings.									
<i>Inspection:</i> Check for adequate air flow from blower. Inspect drive belts for wear, tension, and cracking.									
Plater Filter (Y=Good, N=Needs Cleaned):	Y / N	Y / N	Y / N	Y / N					
Feeder Pumps (Plater, Yellow & Clear Chromate):									
PM: Squeeze tube on each pump and check for leaks or signs of wear.									
<i>Inspection:</i> Verify each pump is operational, dosing correctly, and has no leaks. Verify limit switches on all associated tanks are functioning.									

Section Control Cont	Inspection Item	Janu	ıary	April	July	Oct	ober	Comn	nents / Corrective Action
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Interpretation in general deliver waters ferrolling. (See Mark MXVA-540) Jib Crane (Ing.) Jib Crane									
### Caracter College Col	Bubble Maker Blower (re: Source):								
### Greate Holley book or reyelet: ### ### ### ### ### ### ### ### ### ##									
Ministration Mini	Jib Crane (ID):								
Check host chair for wear and proper ubritations correctly taps(down). Measurements & Readings East Holat - Hydro Motor: Drive Reading Max Current Plater Filter PS: Pump Speeds (sec/100mL): Plater Amythit Yellow Chromate Clear Chromate Clear Chromate Clear Chromate Clear Chromate Spin Dryan Blower Amps Hot Risse Heater Amps 1 1 1 1 1	PM: Grease trolley hook or eyelet.								
Moseuroments & Roadings	Check hoist chain for wear and proper lubrication. Confirm hoist controls function								
Plater Filter PS: Pump Speeds (sec/100mL): Plater Amplifit Yellow Chromate Char Chromate L1 L2 L3 L3 Heater (ID_): Heater Amps Platers Rectifier - Current Draw L1 L2 L3 Heaters (ID_): Heater Amps Platers Rectifier - Current Draw L1 L2 L3 L3 Electro Rectifier - Current Draw L1 L1 L2 L3 L3 L3 Electro Rectifier - Current Draw L1 L1 L2 L3 L3 Electro Rectifier - Current Draw L1 L1 L2 L3 L3 Electro Rectifier - Current Draw L1 L1 L2 L3 L3 Electro Rectifier - Current Draw L1 L1 L2 L3 L3 Electro Rectifier - Current Draw L1 L1 L2 L3 L3 Electro Rectifier - Current Draw L1 L1 L3 L3 Electro Rectifier - Current Draw L1 L1 L3 L3 Electro Rectifier - Current Draw L1 L1 L3 L3 Electro Rectifier - Current Draw L1 L3 L3 L3 Electro Rectifier - Current Draw L1 L3 L3 L3 Electro Rectifier - Current Draw L1 L3									
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Check hoist chain for wear and proper lubrication. Confirm hoist controls function	PM: Grease trolley hook or eyelet.								
	Check hoist chain for wear and proper lubrication. Confirm hoist controls function								
Measurements & Readings	Measurements & Readings								

Inspection Item				Jan	uary	April	Jul	у	October	Com	ments / Corrective Action
Max Current											
East Hoist - Drive	Motor: Dr	rive Readin	ıa								
Max Current											
West Hoist - Lift N	/lotor: Driv	ve Reading	 I								
Max Current											
West Hoist - Drive	Motor: D	rivo Poadi	na								
	e Motor. D	nive Reau	iig								
Max Current											
Plater Filter PSI:											
Sealer Filter PSI:											
Pump Speeds (se	c/100mL)	:									
Plater Amp/Hr											
Yellow Chromat	te										
Clear Chromate)										
Component Amp	Readings										
eft Side Components	Jan	Apr	Jul	Oct	Right S	Side onents	Jan	Apr	Jul	Oct	Comments
Dryer: Blower Amps						n Air (ID): Pus	h Air Amp	s			
L1					L						
L2					L						
L3					L						
	tor A						ana				
Heaters (ID): Heat	ter Amps					ulation Pump An	ııps				
L1					L						
L2					L						
L3					L						
Hot Rinse Heater Am	nps					Heater Amps					
L1					L	1					
L2					L	2					
L3					L	3					
Platers Rectifier - Cu	ırrent Drav	w			Elec	tro Rectifier - Cu	ırrent Dra	w			
L1					L	l					
L2					L	2					
L3					L	3					
				ALITO	3 I INF	- SPECIFIC CH	ECKS				
- 1 01 ···				A010	5 LIIVE	31 E311 13 311					
East Hoist: PM - G wheel bearings. O proximity sensor f	il vertica l (
Inspection: Inspec		oc for frovin	ng/woor								
Check wheels and welds for cracks. (ensure alarms are	l guides fo Check cor	or damage. nduit for da	Inspect								
Spin Dryer: PM - (motor bearings.	Grease sp	in basket a	nd blower								
Inspection: Check blower. Inspect dri cracking.											
Plater Filter (Y=Go	ood, N=Ne	eds Clean	ed):	Y	/ N	Y / N	Υ/	N	Y / N		
Feeder Pumps (Plate	er, Black &	Clear Chr	omate):								
PM: Squeeze tube leaks or signs of w	on each										
Inspection: Verify dosing correctly, a switches on all ass	each pum and has no	o leaks. Ver	rify limit								
Measurements & Rea		anno are ru	g.								
East Hoist - Lift M		e Reading									
Max Current	J.J., DIIV	Judilig									
	Motor: 5	rivo Da = -!!									
East Hoist - Drive	iviotor: Dř	ive keadin	ıy								
Max Current											
Plater Filter PSI:											
Pump Speeds (se	c/100mL)	:									
Plater Amp/Hr											
Black Chromate											

Inspection Item	am Do!'			Juli	uary	April	Ju	,	October		Action
Component An Left Side		A	11	0.1	Right Si	de			L. 1	0-4	0.5
Components	Jan	Apr	Jul	Oct	Compo		Jan	Apr	Jul	Oct	Comments
Spin Dryer: Blowe	r Amps					lation Pump A	Amps				
L1					L1						
L2					L2						
L3					L3		0				
Heaters (ID): H	eater Amps				Platei	s Rectifier - (Current Dra	iw			
L2					L1						
L2 L3					L2						
Electro Rectifier -	Current Dray	A/			LO						
L1	Ourrent Drav										
L2											
L3											
				600	I INE - C	PECIFIC CHI	ECKE				
Tools Observation				עש	LINE - 3	PECIFIC CHI	ECNS				
Tasks & Inspection		. 11.1	• , ,								
East & West Ho trolley wheel be Lubricate proxii	earings. Oil ve	ertical gui									
Inspection: Ins Check wheels a welds for crack ensure alarms a	and guides fo s. Check con	r damage Iduit for da	. Inspect								
Dryer: PM - Green			wer motor								
<i>Inspection:</i> Che blower. Inspect wear, tension, a	conveyor an	d blower b									
Plater Filter (Y=	Good, N=Ne	eds Clear	ied):	Υ	/ N	Y / N	Υ/	N	Y / N		
Sealer Filter (Y	=Good, N=Ne	eeds Clea	ned):	Υ	/ N	Y / N	Υ/	N	Y / N		
Feeder Pumps (Pl Chromate):	ater, Yellow,	Clear & Bl	ack								
PM: Squeeze to leaks or signs o	of wear.										
Inspection: Ver dosing correctly switches on all	y, and has no	leaks. Ve	rify limit								
Regeneration Ven	t Pipes:										
PM: Visually ins Ensure clear air		an out any	y buildup.								
Jib Crane (ID):											
PM: Grease tro											
Inspection: Vis Check hoist cha lubrication. Cor correctly (up/do	ain for wear a nfirm hoist co	and prope	•								
Measurements &	Readings										
East Hoist - Lift	Motor: Drive	e Reading									
Max Current											
East Hoist - Dri	ve Motor: Dr	ive Readi	ng								
Max Current											
West Hoist - Li	ft Motor: Driv	e Reading	g								
Max Current											
West Hoist - Dr	rive Motor: D	rive Read	ing								
Max Current											
Plater Filter PS	l:										
Sealer Filter PS	SI:										
Pump Speeds (sec/100mL):	:									
Plater Amp/F	Hr										
Yellow Chror	mate										
Clear Chrom	ate										
Black Chrom	ate										

Inspection Item				Jan	uary	April	Jul	у	October	Comr	nents / Corrective Action
Left Side Components	Jan	Apr	Jul	Oct	Right Sid		Jan	Apr	Jul	Oct	Comments
Dryer: Blower Amps						leater Amps					
L1					L1						
L2					L2						
L3					L3						
Heaters (ID): Heat	er Amps					ation Pump Ar	mps				
L1	o. 7po				L1	инот т читр / н					
L2					L2						
L3					L3						
Hot Rinse Heater Am	ns					Rectifier - C	urrent Dra	w			
L1	PO				L1						
L2					L2						
L3					L3						
Platers Rectifiers	#1_6 _ Cu	rront Drou									
				0.1	D. H.C.	- 44 0				0.1	0
Rectifiers #1-3	Jan	Apr	Jul	Oct	Rectifier		Jan	Apr	Jul	Oct	Comments
Platers Rectifier #1						s Rectifier #4					
L1					L1						
L2					L2						
L3					L3						
Platers Rectifier #2						Rectifier #5					
L1					L1						
L2					L2						
L3					L3						
Platers Rectifier #3					Plater	s Rectifier #6					
L1					L1						
L2					L2						
L3					L3						
Tasks & Inspections			F	_AKE/P/	AINT LINE	- SPECIFIC	CHECKS				
Paint Booth (ID):											
<i>Inspection (Filters</i> intake and exhaust	filters; re	place if ne	ecessary.								
Inspection (Lights proper operation. Control burnt-out bulbs as	<i>):</i> Check a Clean lens	a ll light fixt	tures for								
Inspection (Blowe tension, and cracki	<i>r):</i> Inspec										
Curing Oven (ID):	g. (Deit	IVIA V 4-									
for proper tension inspect burner tube or damage.	and lubric	cation. Visu	ually								
Inspection (Temperis set to correct ter	np per pr	ocess she	et. Check								
Measurements & Rea	dings										
Component Amp F	Readings										
Left Side Components	Jan	Apr	Jul	Oct	Right Sid		Jan	Apr	Jul	Oct	Comments
Paint Booth (ID): E	xhaust Fa	an Amps			Curing	oven (ID)	: Circulatio	on Fan Am	nps		
L1					L1						
L2					L2						
L3					L3						
				RIIII		PECIFIC CHE	CKS				
TI 01				BUIL	PINO SI		9N3				
Tasks & Inspections											
Building Number:											
Emergency Lighting											
	test butto	n on all em	nergency								
<i>Inspection:</i> Press to light units to confire Check for physical	m battery	and bulb	function.								

Jan	Apr	Jul	Oct	Comments
	Jan	Jan Apr	Jan Apr Jul	Jan Apr Jul Oct

[&]quot;We are committed to provide a quality plating processes to our customers, while listening to the voice of our stakeholders Driven by this voice we will strive for continuous improvement in all aspects of our business."