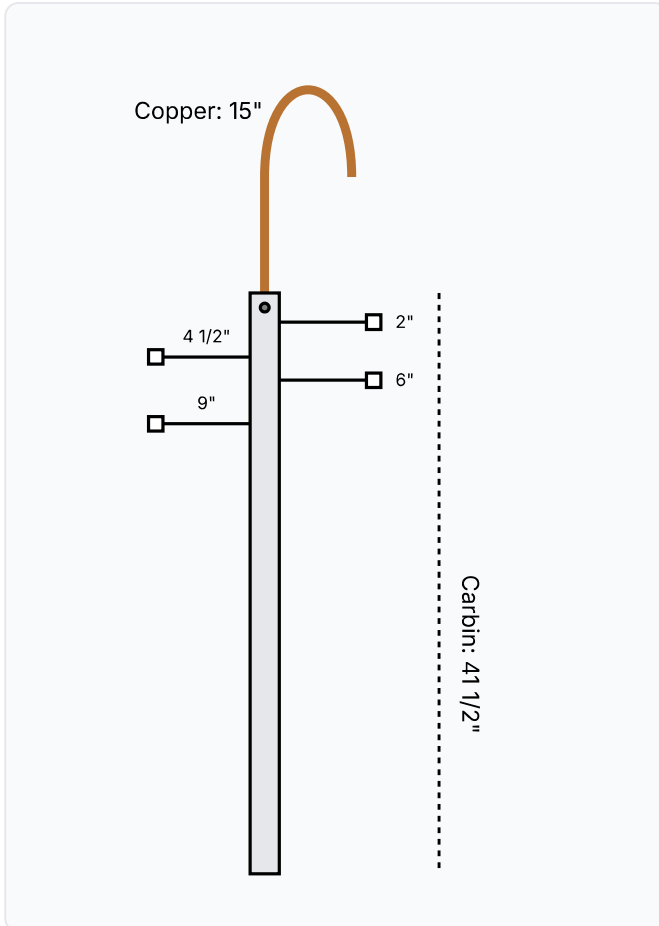


# Auto 1 Double Sided Pin Rack - Build Sheet

## Visuals

### Rack Assembly



## Materials & Cuts

- **Carbin:** 41 1/2" length
- **Copper Hook:** 15" length, bent @ 2 1/2"
- **Tips:** 12" long
- **Stops:** 5 1/2" long
- **Full Length:** 46 1/2"

## Instructions

- 1 Form Hook:** Take the 15" copper piece and make the J-bend at 2 1/2".
- 2 Assemble:** Bolt the copper hook to the top of the 41 1/2" carbin spine.
- 3 Bend & Weld Tips/Stops:** Bend the tips and stops using the appropriate benders. Weld them onto the spine according to the spacing measurements.

## Tip Spacing (From Bottom)

### Front:

2", 6", 10", 15", 19 1/2", 24", 28 1/2", 32 1/2"

### Back:

4 1/2", 9", 13 1/4", 17 1/2", 22", 26 1/2", 31", 35"