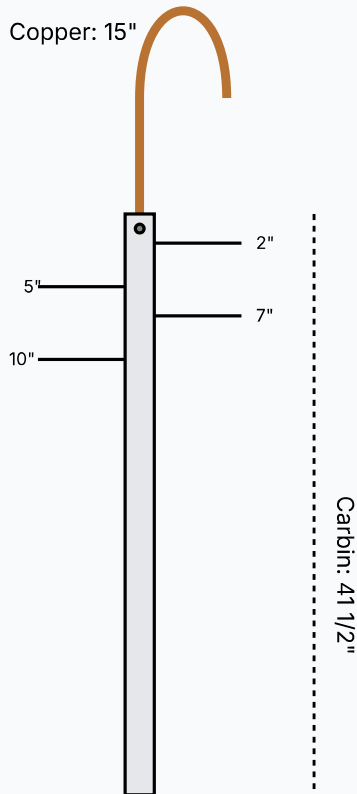


Auto 1 Big Tip Pin Rack - Build Sheet

Visuals

Rack Assembly



Materials & Cuts

- **Carbin:** 41 1/2" length
- **Copper Hook:** 15" length, bent @ 2 1/2"
- **Tips:** 14" long
- **Stops:** 5 1/2" long (1 per tip)

Instructions

- 1 Form Hook:** Take the 15" copper piece and make the J-bend at 2 1/2".
- 2 Assemble:** Bolt the copper hook to the top of the 41 1/2" carbin spine.
- 3 Add Tips & Stops:** Weld the tips and stops to the front and back of the spine according to the spacing measurements.

Tip Spacing (From Bottom)

Front:

2", 7", 12", 17 1/2", 22 1/2", 27 1/2", 32 1/2"

Back:

5", 10", 15", 20", 25", 30", 35"