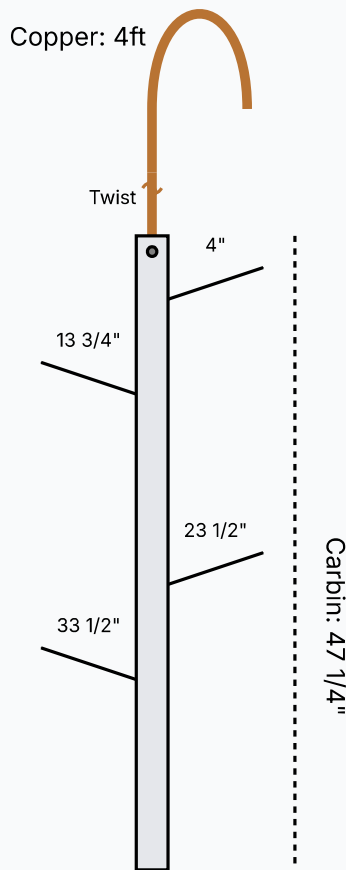


SQD Tree Rack (4 Hook) - Build Sheet

Visuals

Tree Rack Assembly



Materials & Cuts

- **Carbin:** 47 1/4" length
- **Copper Hook:** 4ft length, bent @ 2 1/2" with a twist
- **Tips:** 3/8" rod, 8 1/2" long

Instructions

- 1 Form Hook:** Take the 4ft copper piece, make the J-bend at 2 1/2", and add the twist.
- 2 Assemble:** Bolt the copper hook to the top of the 47 1/4" carbin spine.
- 3 Weld Tips:** Cut and bend the 3/8" rod for the 4 tips. Weld them onto the spine according to the spacing measurements.

Tip Spacing (From Top)

4", 13 3/4", 23 1/2", 33 1/2"