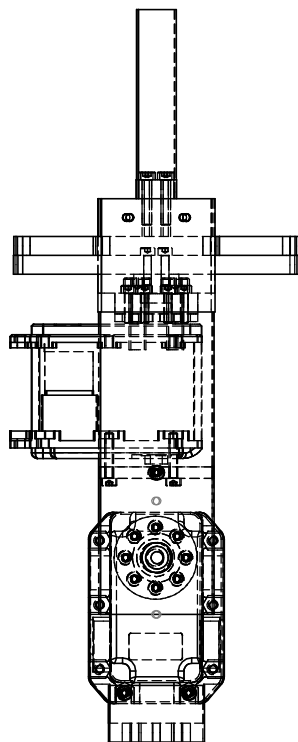
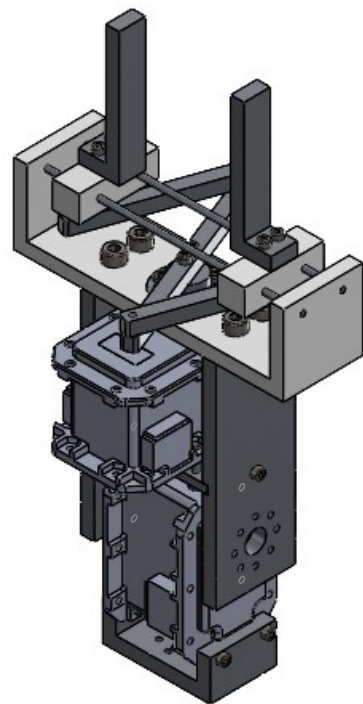
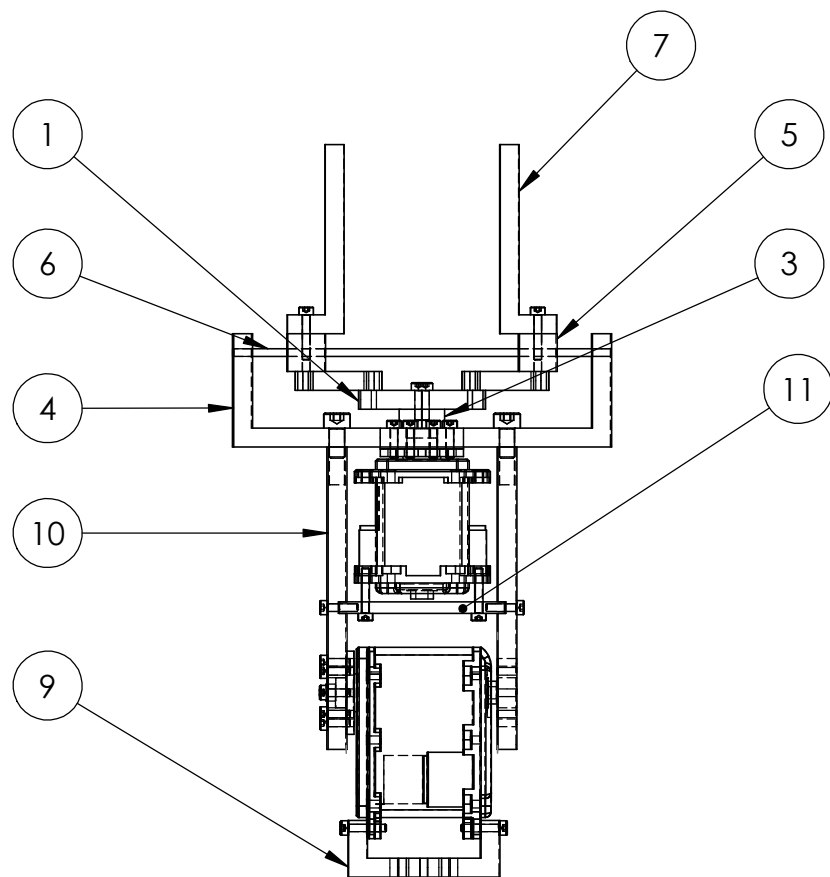
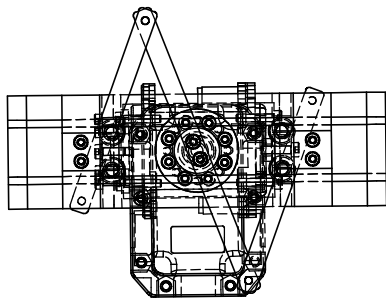


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ITEM NO.	PART NUMBER	QTY.
1	Rotating Center	1
2	Rotating Outer	2
3	Gripper Motor Coupling	1
4	Gripper Base	1
5	Linear Bearing Mount	2
6	Guide Shaft	2
7	Gripper Plate	2
8	Motor	2
9	Motor Bracket	1
10	Gripper Mounting Bracket	2
11	Gripper Motor Mounting Plate	1
12	B18.3.1M - 2 x 0.4 x 6 Hex SHCS -- 6NHX	8
13	B18.3.1M - 2 x 0.4 x 8 Hex SHCS -- 8NHX	12
14	B18.3.1M - 2 x 0.4 x 12 Hex SHCS -- 12NHX	8
15	B18.3.1M - 4 x 0.7 x 8 Hex SHCS -- 8NHX	4
16	B18.3.1M - 2 x 0.4 x 10 Hex SHCS -- 10NHX	4

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:		
		DIMENSIONS ARE IN INCHES	DRAWN					
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV		
		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:2 WEIGHT: 309.52 SHEET 1 OF 1		

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