Basic Inspection Lot Creation & Processing (SAP QM)

Module: SAP Quality Management (QM)

1. Purpose

This document describes the complete SAP QM process for creating and processing Inspection lots during Goods Receipt (GR). It is designed for SAP QM users, consultants, and learners.

2. Covered Processes

Material inspection at Goods Receipt

Automatic Inspection Lot Creation

Results Recording

Usage Decision

Stock posting based on UD

3. Related Transaction Codes

Activity	T-Code
Material Master	MM01 / MM02
Display Inspection Lot	QA03
Inspection Lot Worklist	QA32
Results Recording	QE51N
Usage Decision	QA11
Goods Receipt	MIGO
Quality Info Records	QI01/QI02

4. Prerequisites

Material master created with QM view

Inspection type "01" active

Purchase Order exists

GR will create the inspection lot

5. Output of the Process

Inspection Lot created

Results recorded

Usage Decision completed

Stock posted to unrestricted / blocked / scrap