

## Source Code

Start

1 Excel advanced: Open "C:\Users\DELL\Downloads\ai4i2020.xlsx"

2 Comment "Looping through each row in Excel sheet"

3 Loop : For each row in worksheet and assign to \$row\$

4 Comment "Extract last service date, interval, email, and machine name"

5 String: Assign \$row[0]\$ to \$UDI\$

6 Message box "UDI: \$UDI\$"

7 String: Assign \$row[1]\$ to \$productID\$

8 Message box "PID: \$productID\$"

9 String: Assign "\$row[2]\$" to \$type\$

10 String: Assign \$row[3]\$ to \$airTemp\$

11 String: Assign \$row[4]\$ to \$processTemp\$

12 String: Assign \$row[5]\$ to \$rpm\$

13 String: Assign \$row[6]\$ to \$torque\$

14 String: Assign \$row[7]\$ to \$toolWear\$

15 String: Assign \$row[8]\$ to \$failure\$

16 String: Assign \$row[9]\$ to \$lastServiceDateStr\$

17 String: Assign \$row[11]\$ to \$email\$

18 Message box "Last Service Date: \$lastServiceDateStr\$"

19 Comment "Convert service date string to datetime"

20 Datetime: Assign \$lastServiceDateStr\$ with format "dd-MM-yyyy" to \$lastServiceDate\$

21 Comment "calculating interval"

22 String: To number Convert string \$rpm\$ to a number and assign it to number variable \$numRpm\$

23 String: To number Convert string \$torque\$ to a number and assign it to number variable \$numTorque\$

24 String: To number Convert string \$toolWear\$ to a number and assign it to number variable \$numWear\$

25 String: Trim \$type\$ and assign the result to \$cleantype\$

26 NumberUtils: Calc Calculate Expression

27 # Number: To string convert \$tempInterval\$ to a string datatype and assign output to \$tempIntervalNum\$

28 Message box "interval : \$tempIntervalNum\$"

29 Comment "Add interval to get next service date"

30 Datetime: Add \$tempInterval\$ Days to \$lastServiceDate\$ and assign result to \$nextServiceDate\$

31 Datetime: To string Convert \$nextServiceDate\$ and assign result to \$nextServiceDateStr\$

32 Message box "next service date \$nextServiceDateStr\$"

33 Datetime: Subtract 7 Days from \$nextServiceDate\$ and assign result to \$reminderDate\$

34 Datetime: Add 5 Days to \$nextServiceDate\$ and assign result to \$overdueDate\$

35 Datetime: Assign \$\$System:Date\$ to \$todayDate\$

36 Message box "checking due date"

37 Comment "Compare with today's date"

36	Message box "checking due date"
37	Comment "Compare with today's date"
38	Message box "checking condition to send mail"
39	Comment "send email if due"
40	If ( \$todayDate\$ Greater Than or Equal To(>=) \$reminderDate\$ ) and ( \$todayDate\$ Less Than (<) \$nextServiceDate\$ )
41	Message box "condition fulfilled sending mail"
42	String: Trim \$email\$ and assign the result to \$emailTrimmed\$
43	String: Replace "\n" with "" in \$emailTrimmed\$ and assign the result to \$emailclean\$
44	String: Replace "\r" with "" in \$emailTrimmed\$ and assign the result to \$emailclean1\$
45	Email: Send an email to \$emailclean1\$ with subject : "Machine Service Due - \$productID\$"
46	Message box "mail send"
47	If: Else If \$todayDate\$ Equals to(=) \$nextServiceDate\$
48	Email: Send an email to \$email\$ with subject : "Machine Service Due - \$productID\$"
49	If: Else If ( \$todayDate\$ Greater Than (>) \$nextServiceDate\$ ) and ( \$todayDate\$ Less Than or Equal To (<=) \$overdueDate\$ )
50	Email: Send an email to \$email\$ with subject : "Machine Service Due - \$productID\$"
51	If: Else