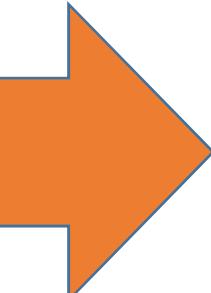


Energy and Environment Science

Unit – 3 : Wind Energy Syllabus:

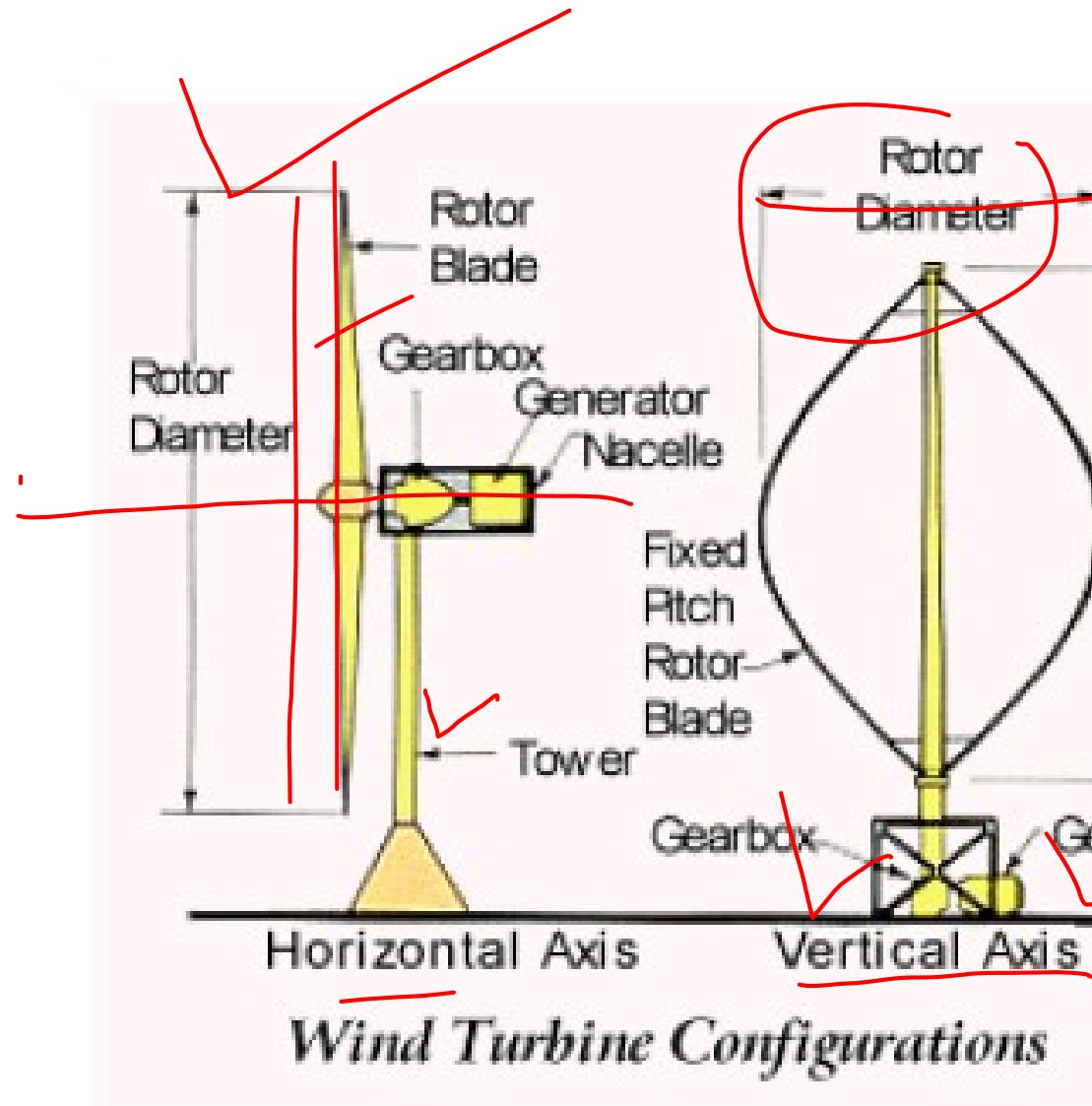
- 
- i. Power and energy from wind turbines
 - ii. Wind energy theory and Fundamentals
 - iii. **Types of wind turbines**
 - iv. **Offshore Wind energy**
 - v. India's wind energy potential
 - vi. Environmental benefits and impacts.

Types of Wind Mill and Classification

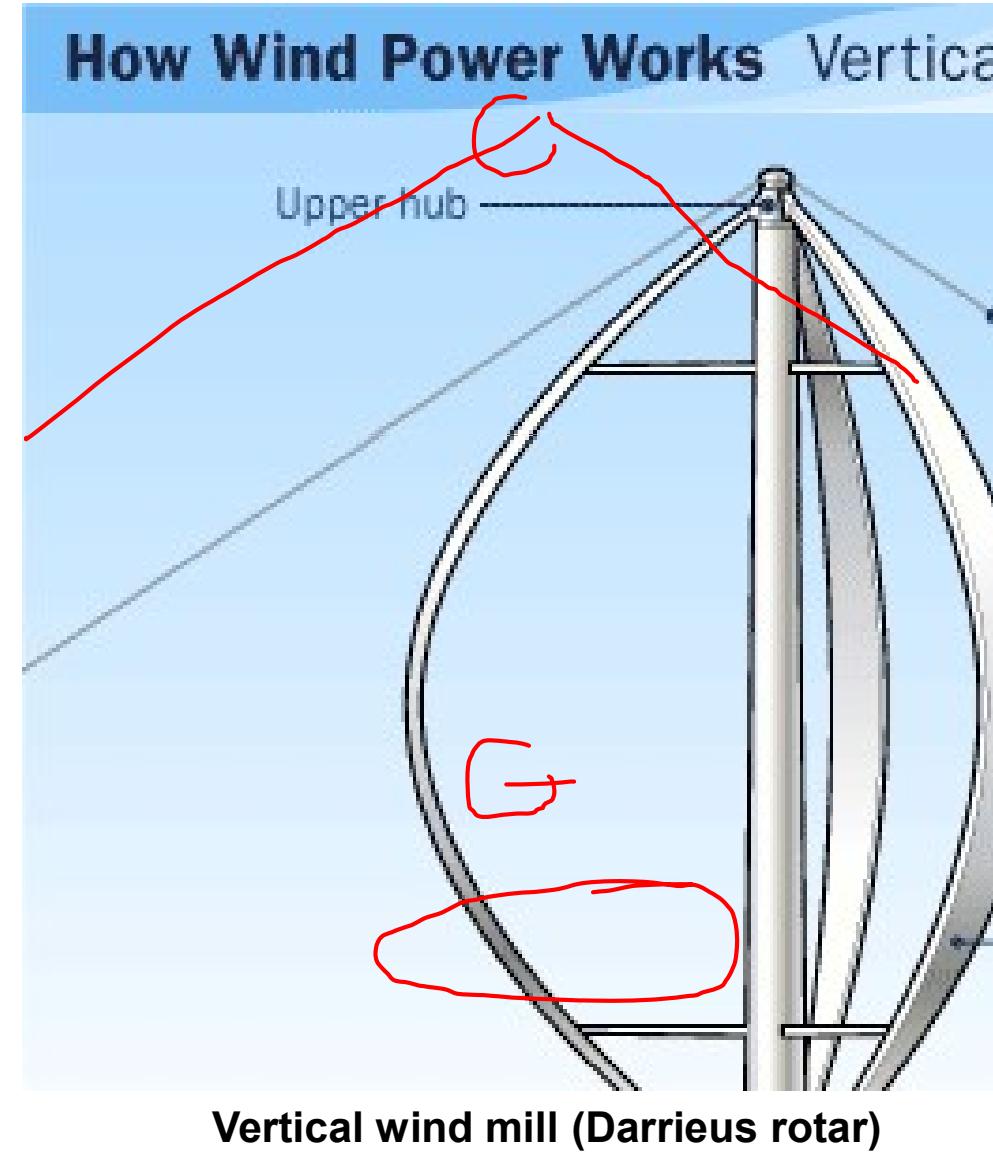
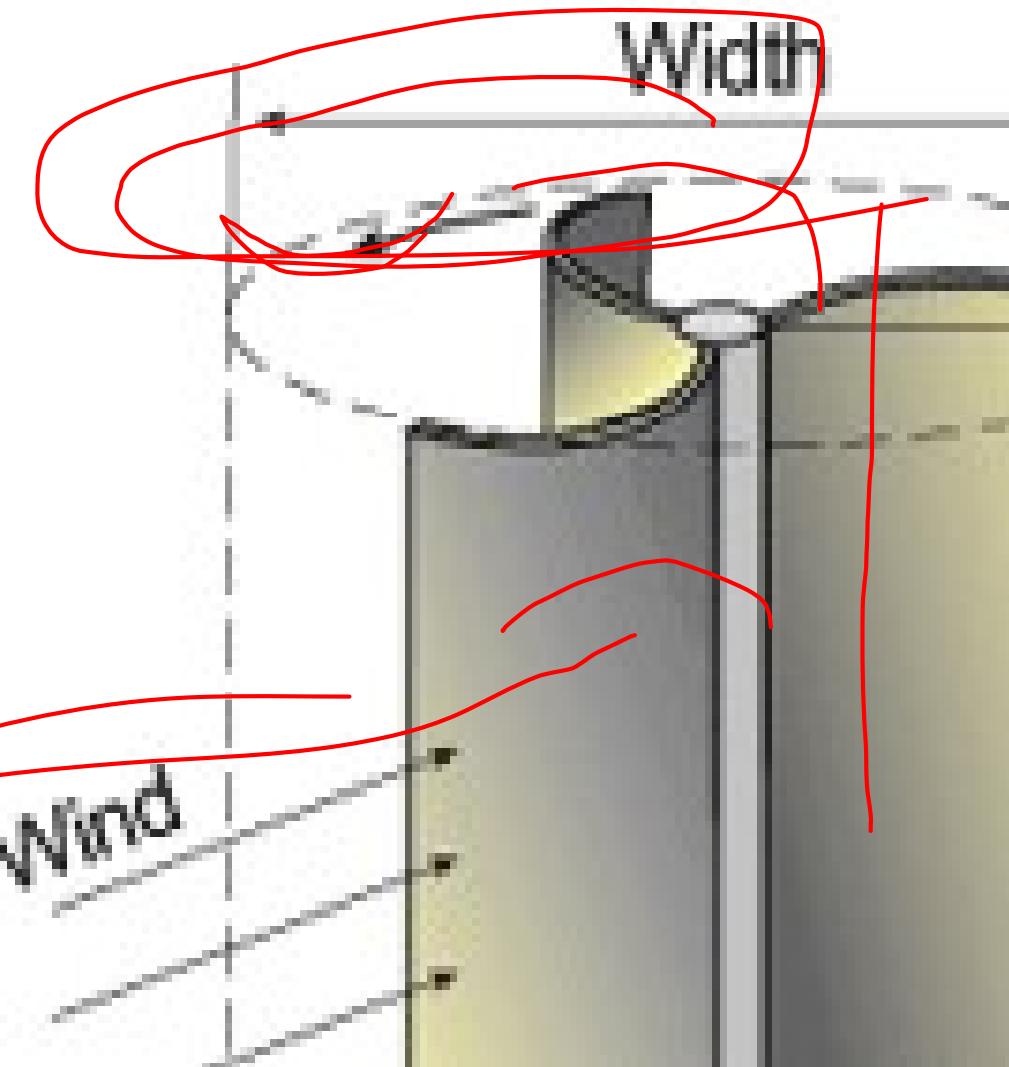


Wind Energy Design

There are two basic designs for wind electric turbines:
vertical-axis, or "egg-beater" type, and horizontal-axis machines. Horizontal-axis wind turbines are most common today.



2.3.2.Wind energy- Classification



Vertical wind mill (Darrieus rotar)

WIND TURBINE TYPES AND THEIR CONSTRUCTION

Wind turbines are broadly classified into two categories.

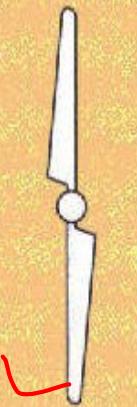
- **Horizontal Axis Wind Turbine (HAWT),**
- **Vertical Axis Wind Turbine (VAWT).**

When the axis of rotation is parallel to the air stream (i.e. horizontal), the turbine is said to be a **Horizontal Axis Wind Turbine (HAWT)**, A horizontal axis machine has its blades rotating on an axis parallel to the ground

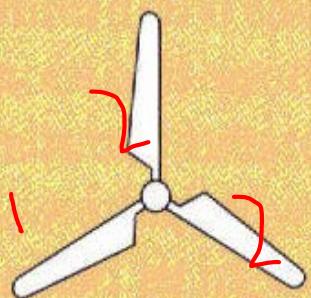
When it is perpendicular to the air stream (i.e. vertical), it is said to be a **Vertical Axis Wind Turbine (VAWT)**.

A vertical axis machine has its blades rotating on an axis perpendicular to the ground.

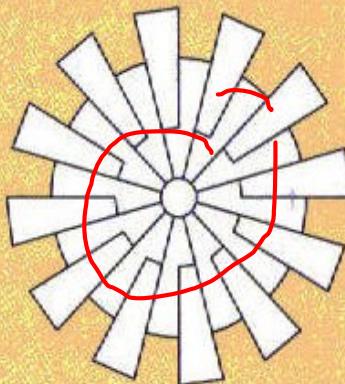
horizontal axis



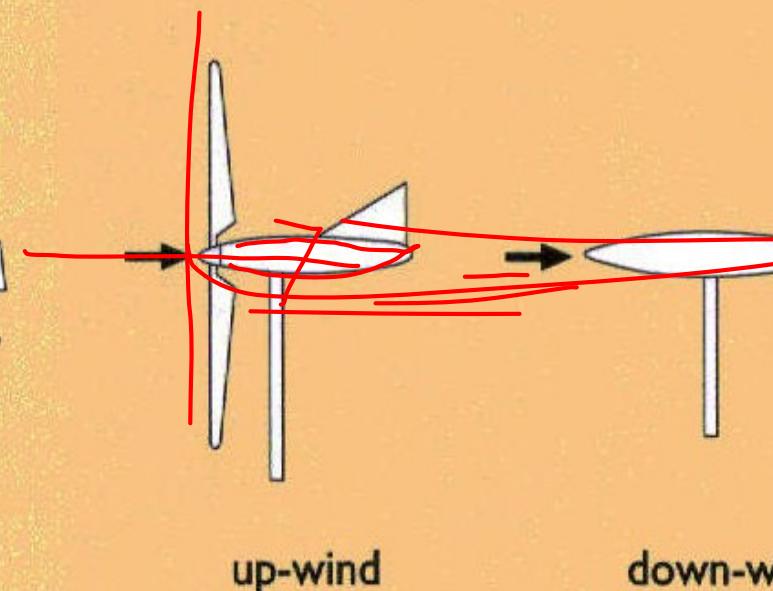
double-bladed



three-bladed

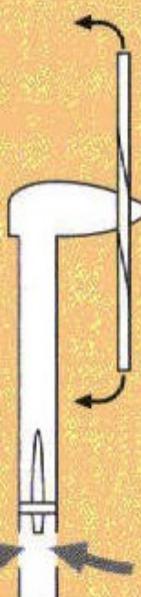


multi-bladed

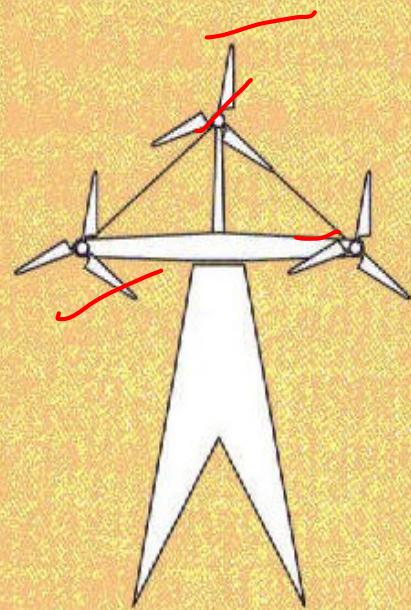


up-wind

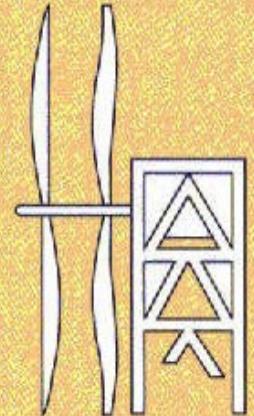
down-wind



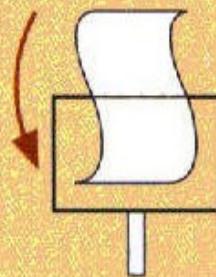
Vandamme



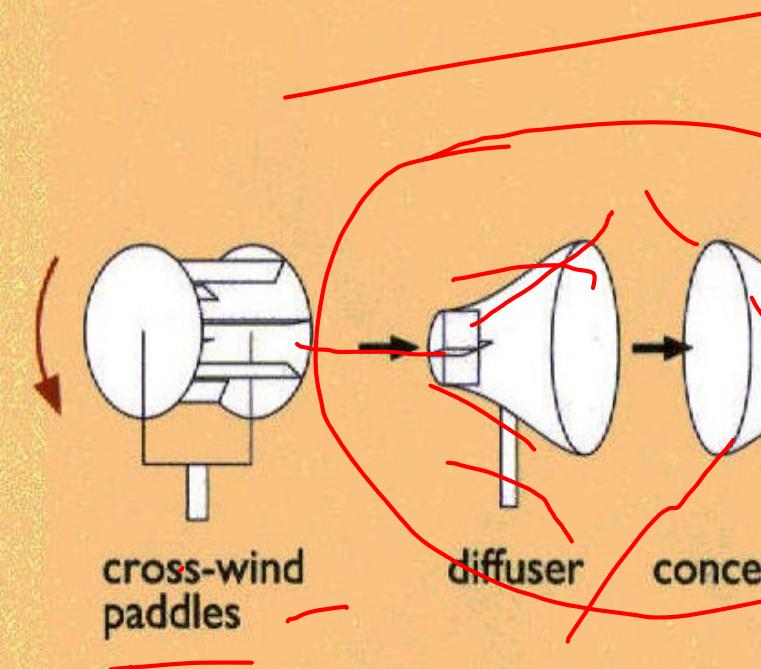
multi-rotor



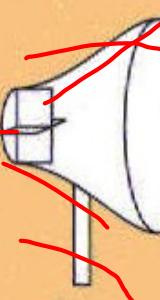
counter-rotating blades



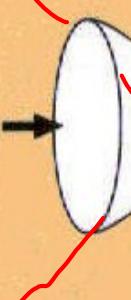
cross-wind
Savonius



cross-wind
paddles



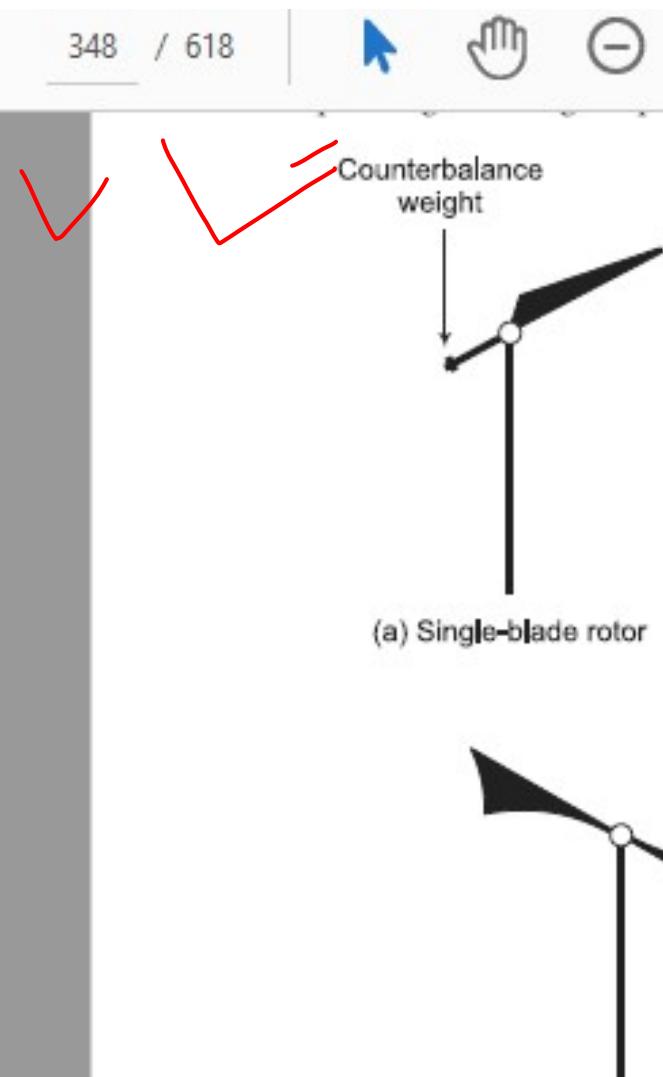
diffuser



concentrator

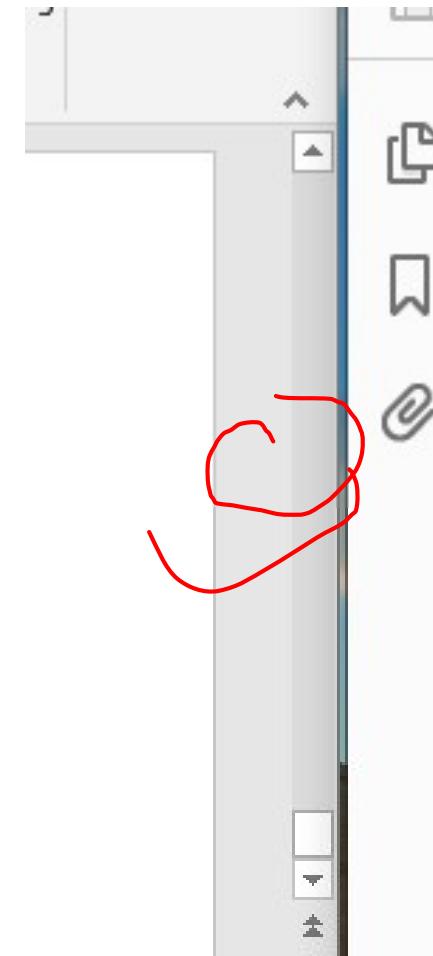
Horizontal Axis Wind Turbine (HAWT)

Types of Rotors



3. Teetering of Rotor

- As wind speed rises with height, the axial force on blade when it attains the upper position is significantly higher as compared to that when it is at lower position.
- For one and two blade rotors this causes cyclic (sinusoidal) load on a rigid hub leading to fatigue. This is greatly relieved by providing a teeter hinge (a pivot within the hub) that allows a see-saw motion to take place out of the plane of rotation



A teetered hub

Number of Blades –

- Rotor must move more rapidly to capture same amount of wind
 - Gearbox ratio reduced
 - Added weight of counterbalance negates some benefits of lighter design
 - ~~Higher speed~~ means more noise, visual, and wildlife impacts
- Blades easier to install because entire rotor can be



Number of Blades -

- Advantages & disadvantages similar to one blade
- Need teetering hub and or shock absorbers because of gyroscopic imbalances
- Capture 5% less

|



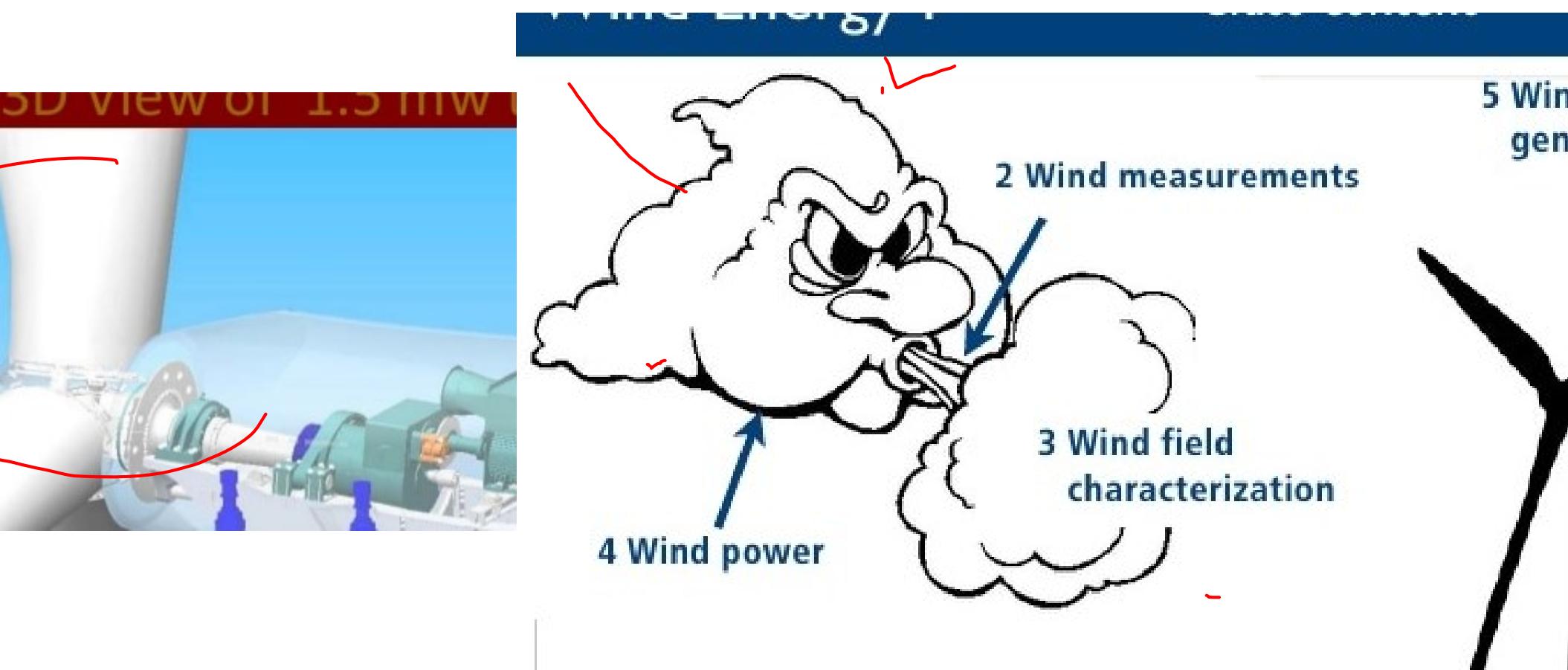
Number of Blades -

- ◆ Balance of gyroscopic forces
- ◆ Slower rotation
 - increases gearbox & transmission costs

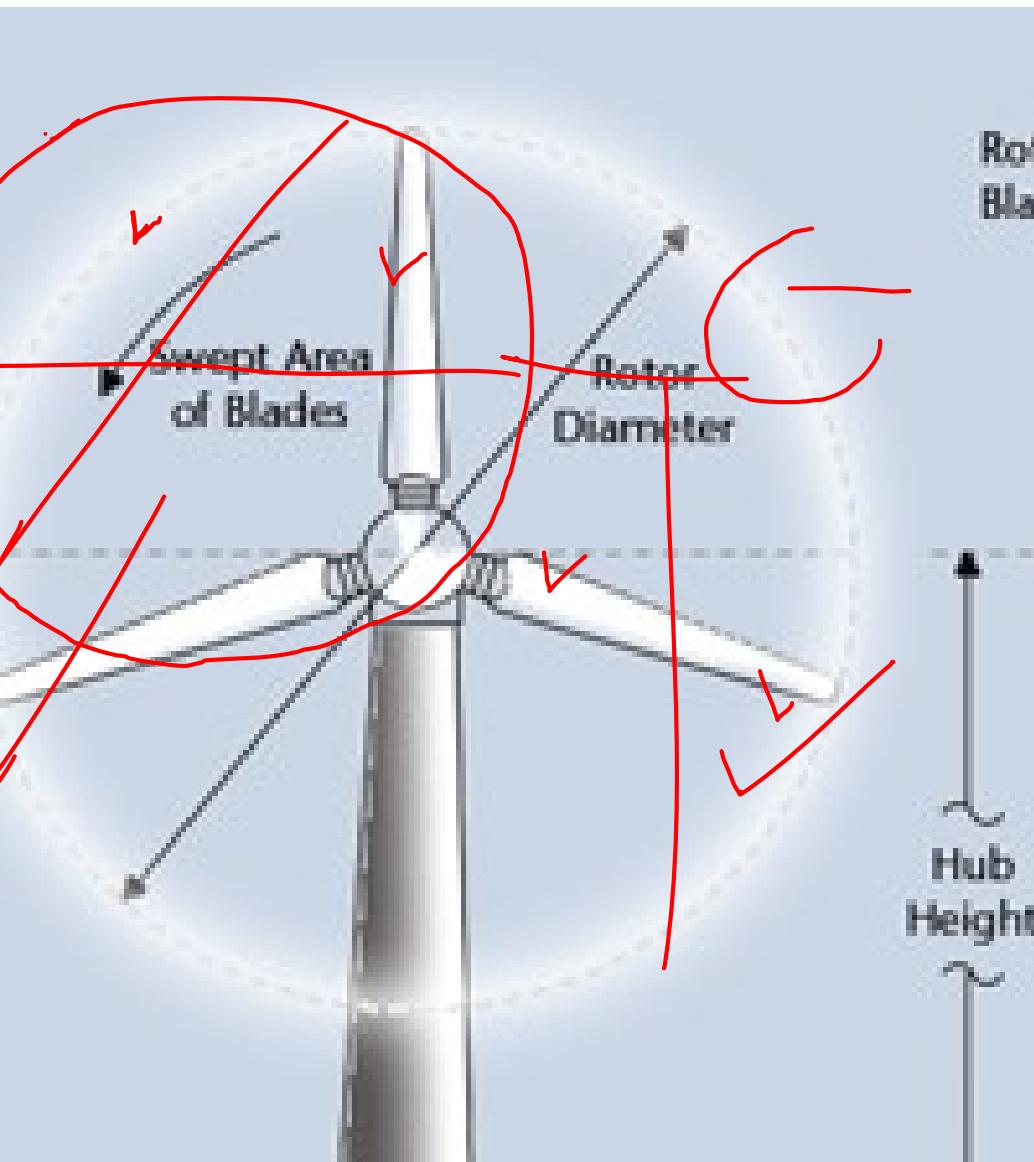
Blade Composition Metal

- ✓
- ✓
- ◆ Steel
 - Heavy & expensive
- ◆ Aluminum
 - Lighter-weight and easy

WIND MILL SYSTEMS & ITS COMPONENTS



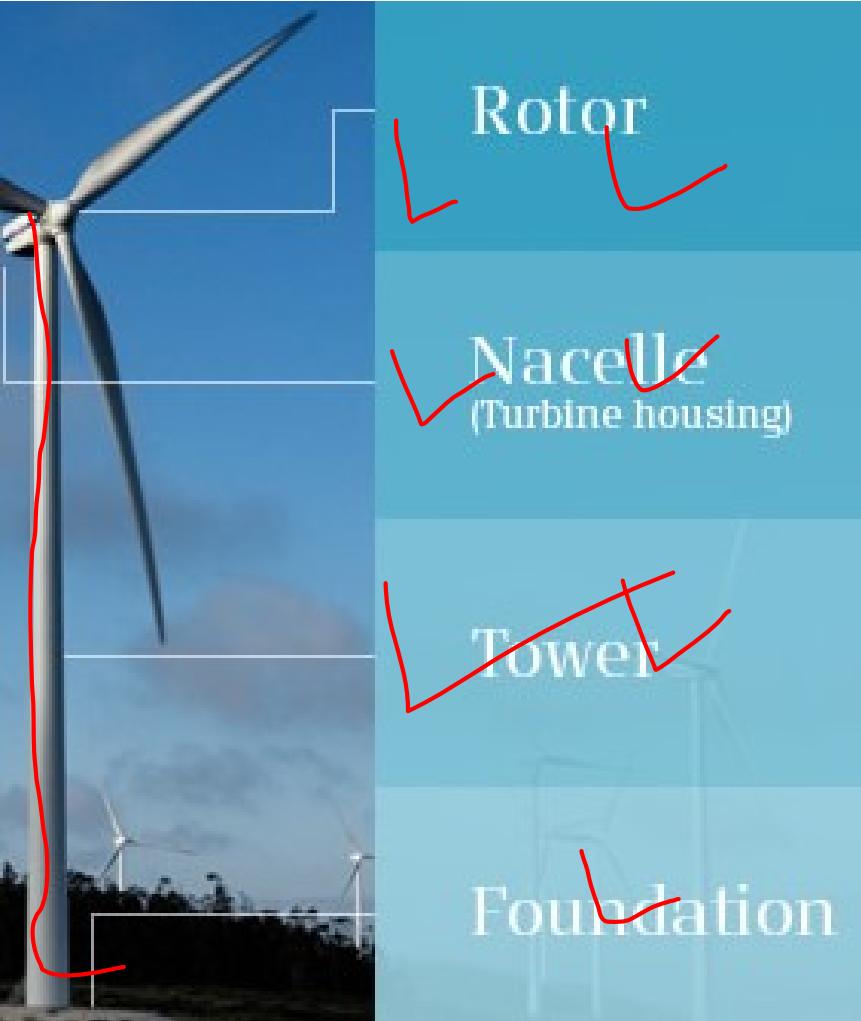
Horizontal-axis wind Mill



Rotor and Blades

Horizontal-axis wind turbines which are the most common have the main rotor shaft and electrical generator at the top of a tower, and must be pointed into the wind.

Major components of System



- **Rotor, or blades**, which convert the wind's energy into rotational shaft energy.
- **Nacelle (enclosure)** containing a drive train, usually including a gearbox (Some turbines operate without a gearbox and a generator).
- **Tower**, to support the rotor and drive train; and
- **Electronic equipment** such as control electrical cables, ground support equipment, and interconnection equipment

Horizontal Axis Wind Turbine (HAWT)

in Components

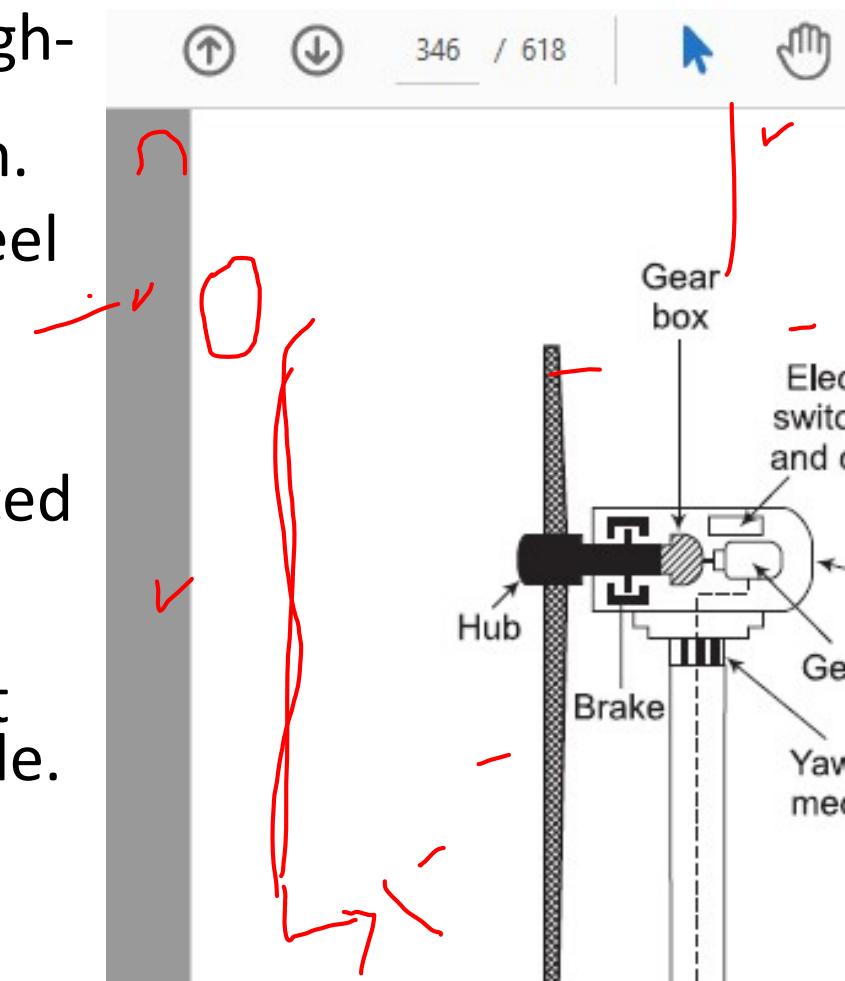
Turbine Blades - Turbine blades are made of high-density wood or glass fiber and epoxy composites. They have airfoil type cross-section.

Hub - The central solid portion of the rotor wheel known as hub.

Nacelle - The term nacelle is derived from the name for housing containing the engines of an aircraft. The rotor is attached to nacelle, mounted at the top of a tower.

Yaw Control Mechanism - The mechanism to adjust the nacelle around vertical axis to keep it facing the wind is provided at the base of nacelle.

Tower - Tower supports nacelle and rotor. For medium and large sized turbines, the tower is slightly taller than the rotor diameter.

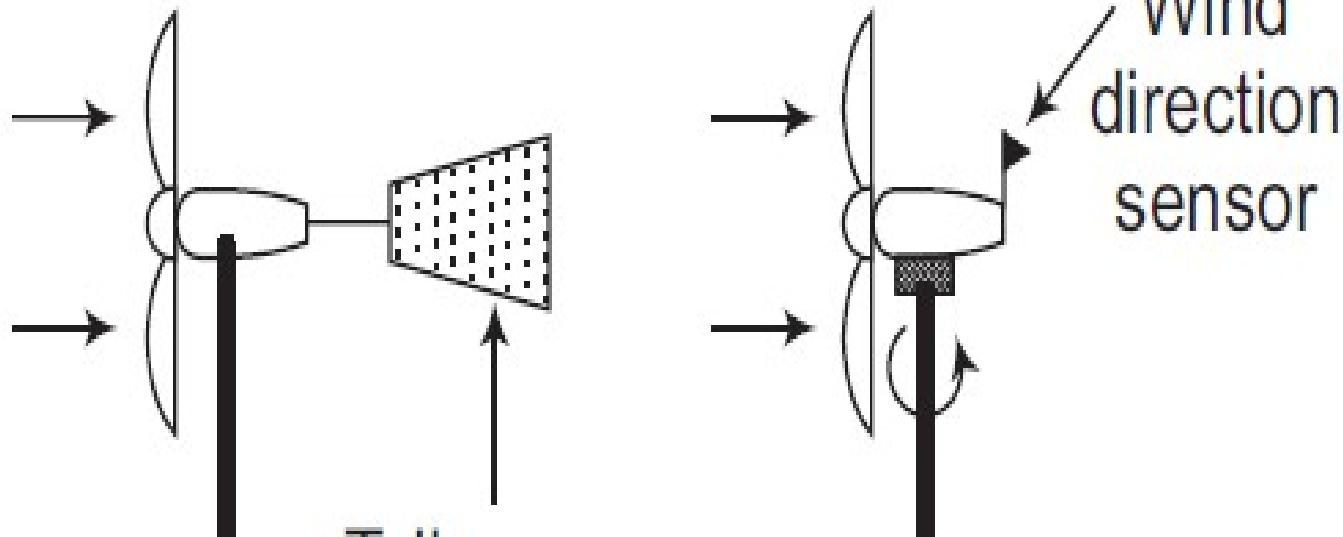


Horizontal Axis Wind Turbine (HAWT)

wind and Downwind Machines

In upwind machine, rotor is located upwind (in front) of the tower whereas in downwind machine, the rotor is located downwind of (behind) the tower

~~dangerous as it may cause any natural mode of vibration or resonance due to harmonics.~~

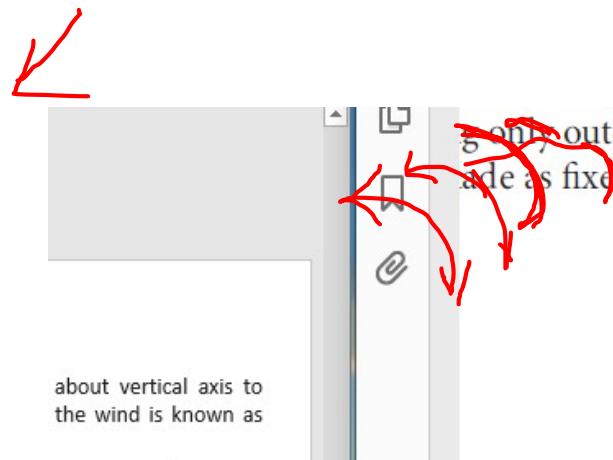


Horizontal Axis Wind Turbine (HAWT)

Yaw Control System

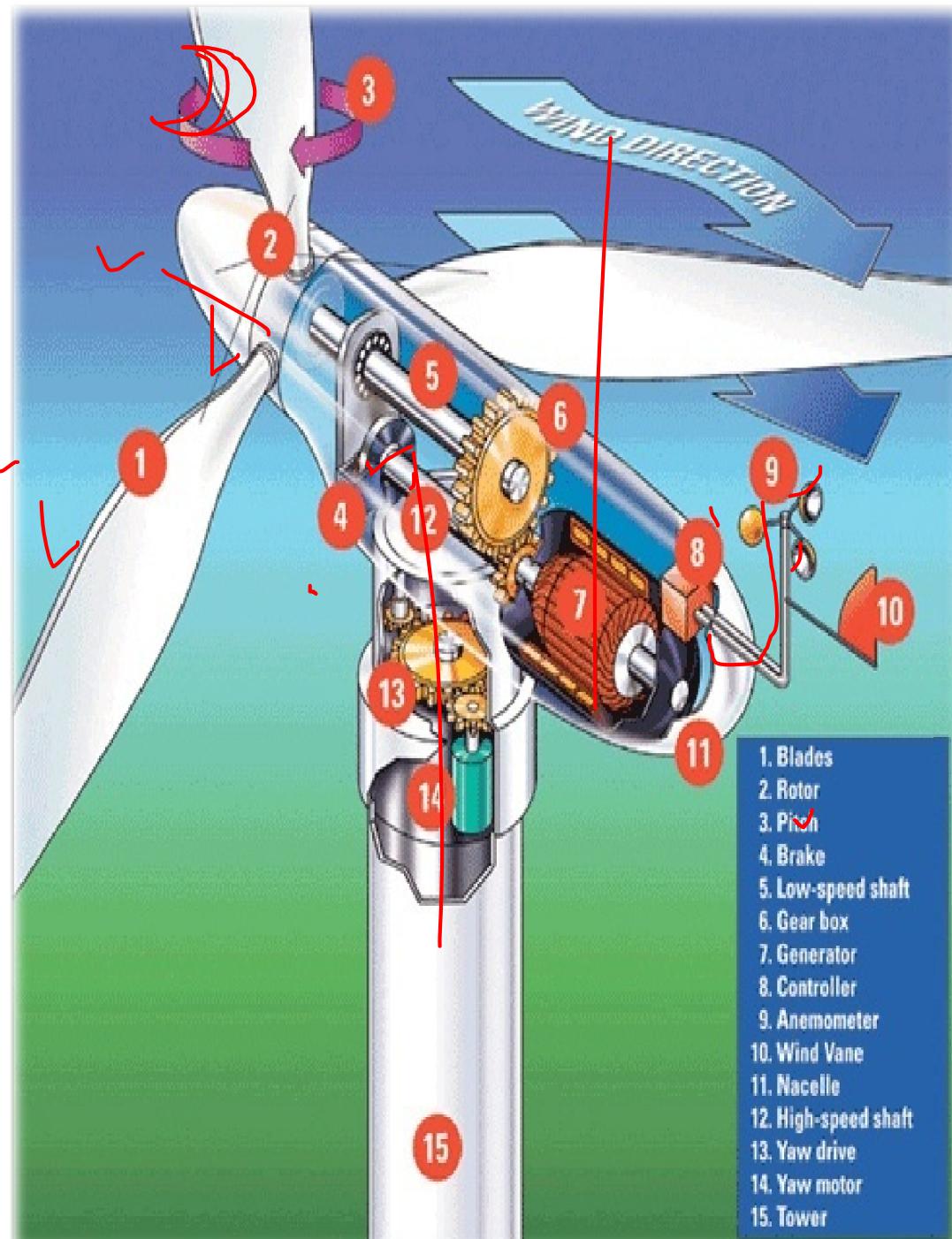
Adjusting the nacelle about vertical axis to bring the rotor facing wind is known as yaw control.

The yaw control system continuously adjusts the rotor in the direction of wind.



6. Pitch Control System

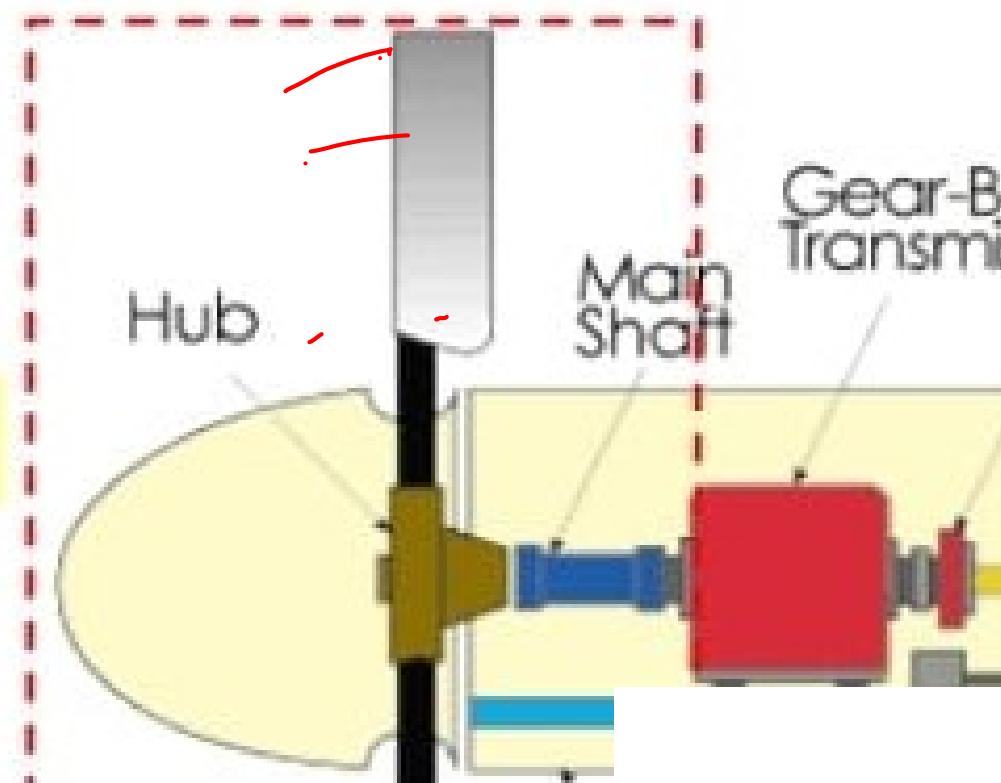
- Pitch control mechanism is provided through the hub using hydraulic jack in the nacelle.
- The control system continuously adjusts the pitch to obtain optimal performance.



Components of Wind Turbine

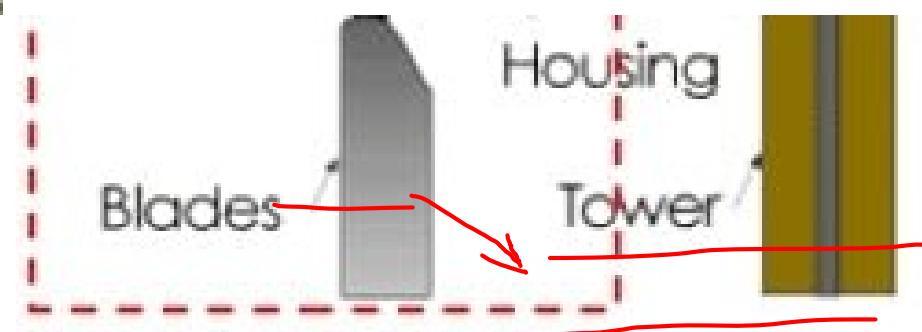
- 1. ROTOR**
- 2. DRIVE TRAIN**
- 3. TOWER**
- 4. CONTROL SYSTEM**
- 5. YAW SYSTEM**
- 6. MAIN FRAME**
- 7. NACELLE**

Rotor



- Two- and three-bladed rotors are commonly used for power generation.

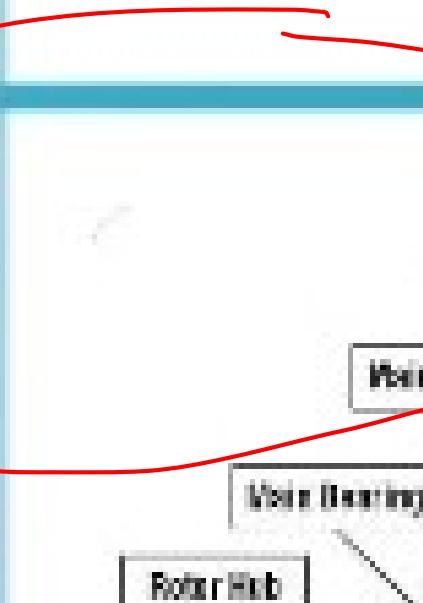
Multi-bladed rotors have large starting torque in light winds and are used for water pumping and low frequency mechanical power.

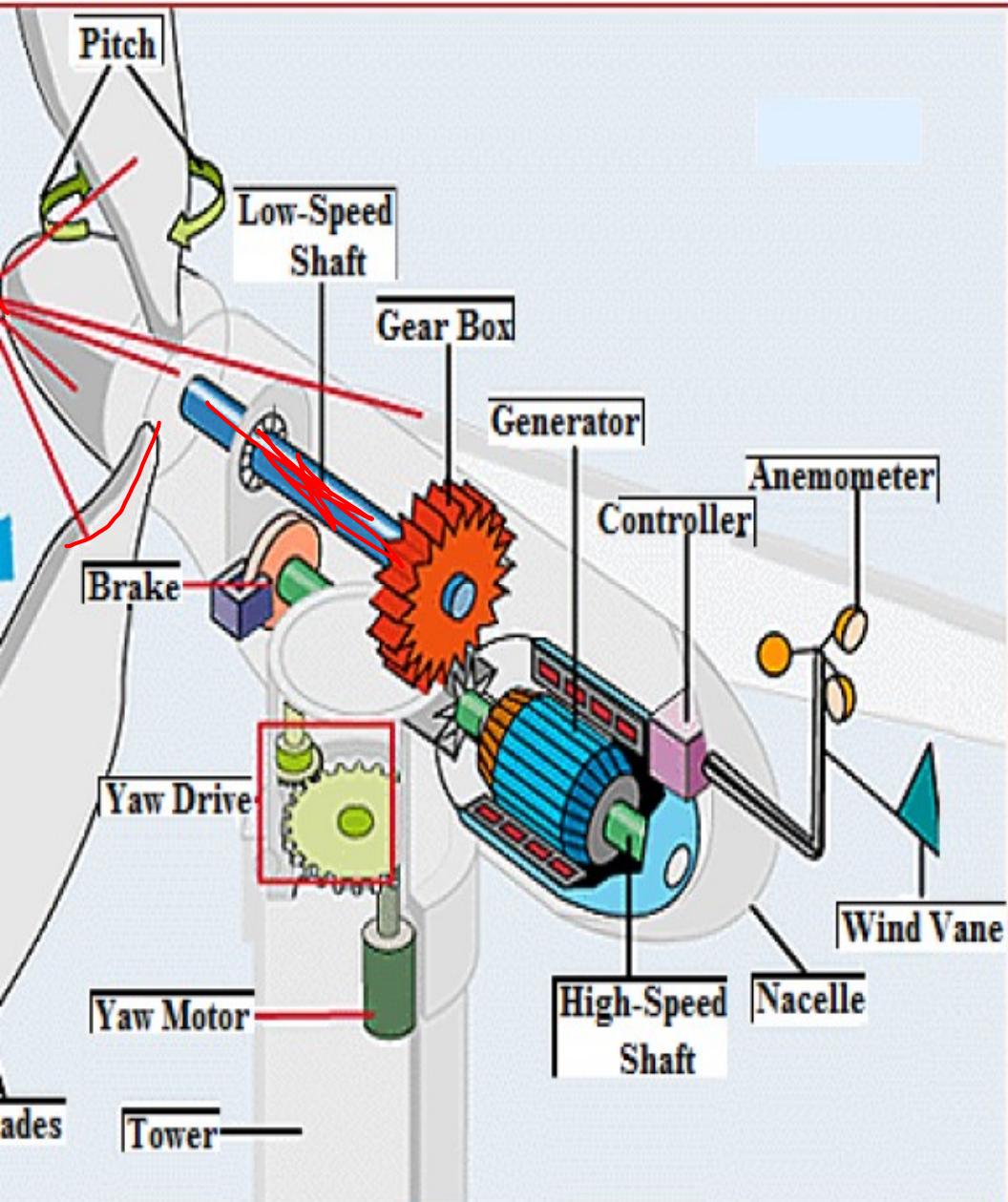


- Blades are connected to a hub, which

NACELLE

- The term nacelle is derived from the name for housing (casing) containing the engines of an wind turbine (Aerogenerator).
- The rotor is attached to the nacelle, and mounted at top of a

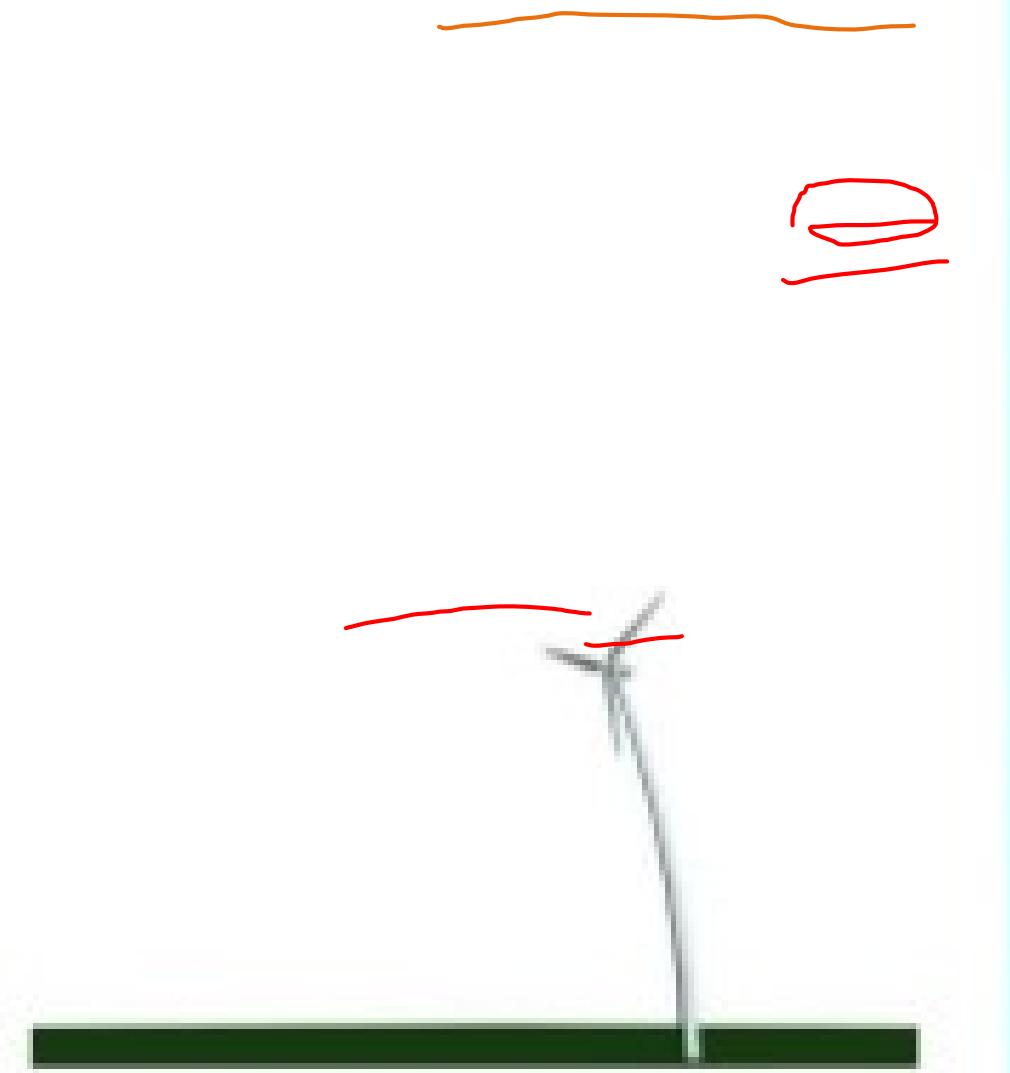
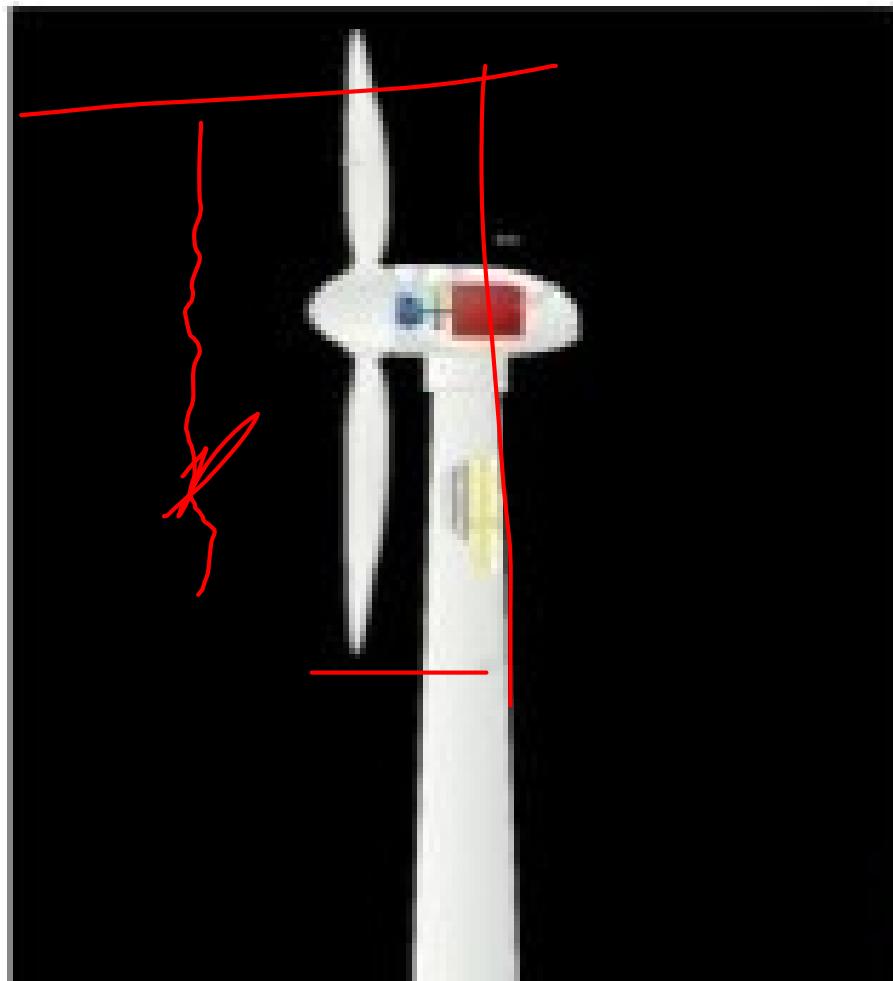




Nacelle Assembly: Nacelle is the part of wind turbine at top of tower housing containing gear box, generator assemblies and any control component.

Low-speed shaft: The low-speed shaft, which is the main shaft, is connected directly to the rotor hub. The rotor turns the low-speed shaft at a

30 to 60 rotations per minute.



TYPES OF TOWERS

1. The reinforced concrete tower,
2. The pole tower,
3. The built up shell-tube tower, and



Features of major Components

Tower



- **Tubular Tower for better strength**
- **Designed stiffness to withstand high frequencies**
- **Designed to reduce the risk of fatigue to minimum**
- **Load Separation plates at the base of the foundation for better load distribution.**
- **Ergonomically designed ladders and platforms for necessary safety equipment.**
- **Superior cable management system.**

Wind turbines: Components

Blades	Most turbines have three blades. The turning of
Hub	Centre of the rotor to which the rotor blades are
Motor	Blades and hub referred together
Low-speed shaft	Turned by the rotor at about 30 to 60 rotations per
Gears	Connects low-speed shaft to high-speed shaft and increases speed from about 30 to 60 rpm to about 1000 to 1800 rpm required by most generators to produce electricity
Generator	Produces electricity
High-speed shaft	Drives generator
Controller	Starts up and shuts off the machine
Anemometer	Measures wind speed and transmits wind speed information to controller
Wind vane	Measures wind direction and communicates with controller

Technical specifications

- ♦ Tower



Nominal Power - 1500 kW

Rotor diameter -

Hub height -

Rotor cone angle -

Swept area - 5000 m²

Rotor speed (at rated power) -

Rotational speed 1 -

Tip speed (at rated power) -

Blade length -

Vertical Axis Wind Turbine

- 1920 :Invented by G. M. Darrieus (French Engineer): Darrieus Rotor
- 500 kW, 34m long was undertaken in 1980 by Sandia national Lab, USA but leaving the business in 1997

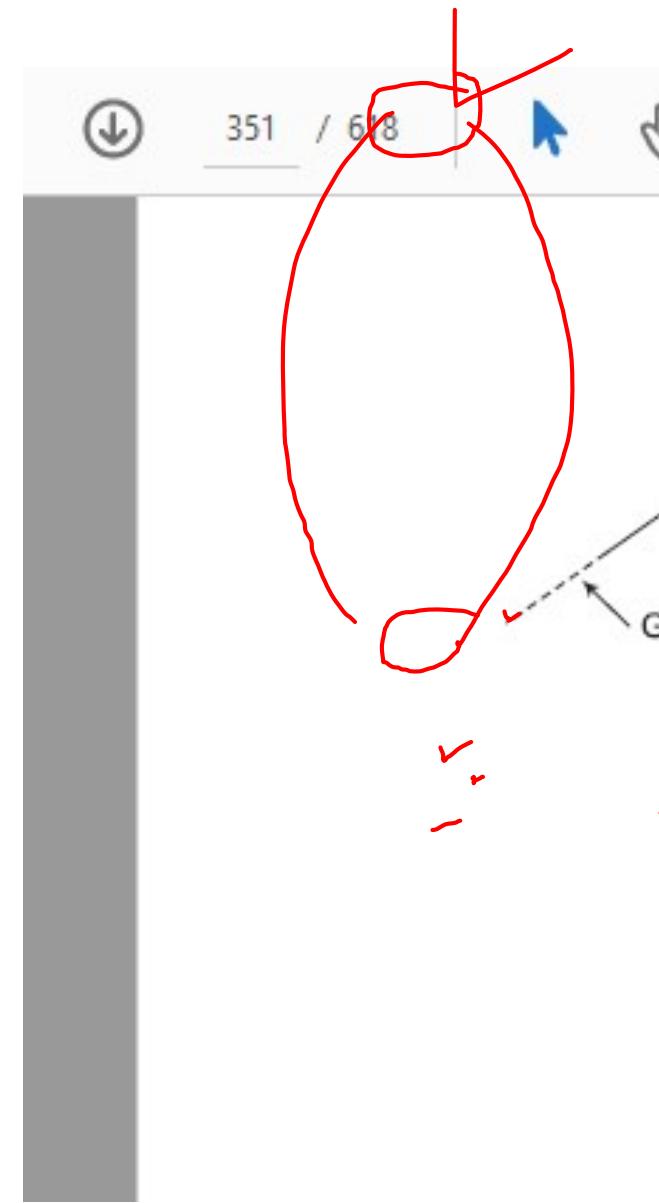
Vertical Axis Wind Turbine (VAWT)

Main Components

Tower (or Rotor Shaft) - The tower is a hollow vertical rotor shaft, which rotates freely about vertical axis between top and bottom bearings. It is installed above a support structure.

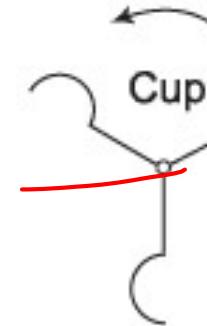
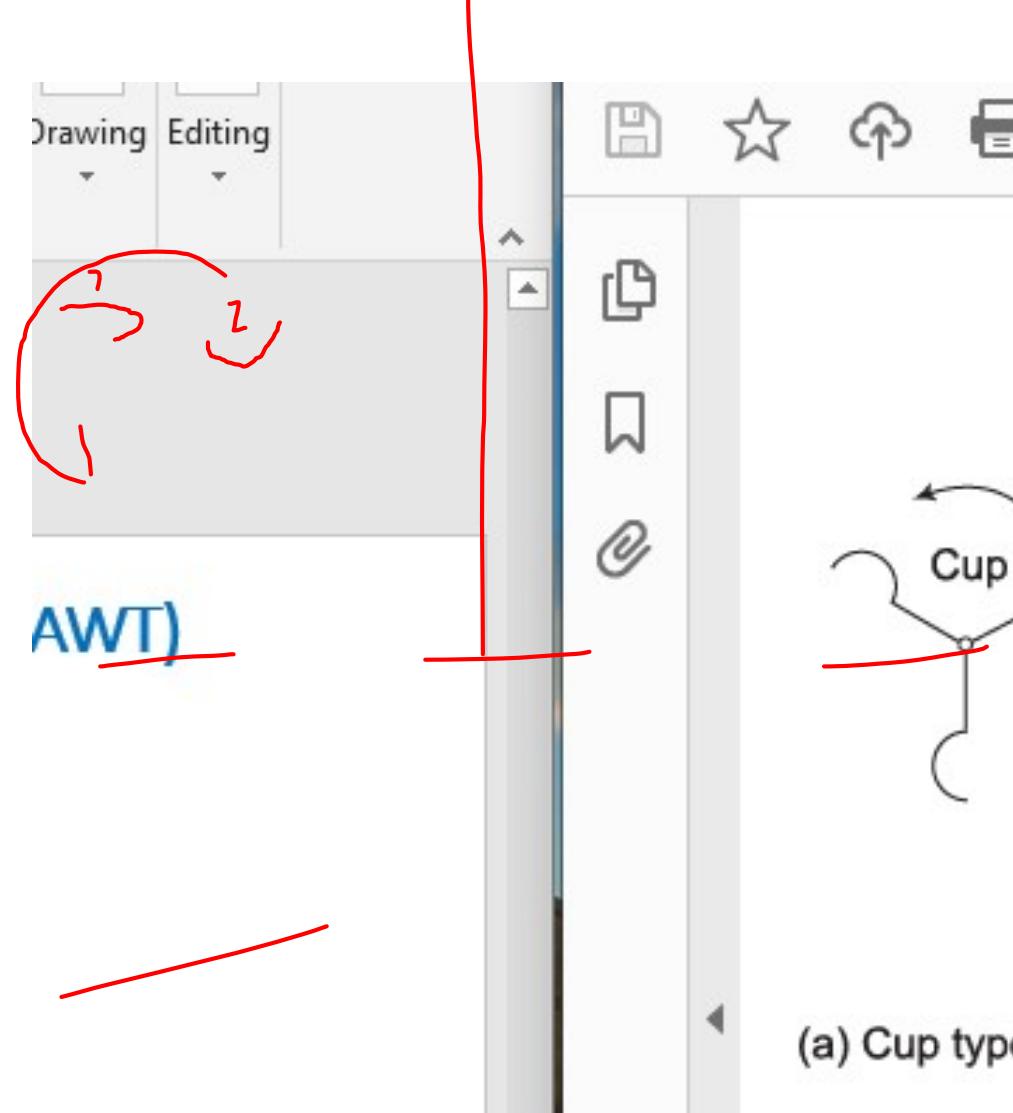
Blades - It has two or three thin, curved blades shaped like an eggbeater in profile, with blades curved in a form that minimizes the bending stress caused by centrifugal forces-the so-called 'Troposkien' profile. The blades have airfoil crosssection with constant chord length.

Support Structure - Support structure is provided at the ground to support the weight of the rotor. Gearbox, generator, brakes, electrical switchgear and controls are housed within this structure.



Vertical Axis Wind Turbine (VAWT)

2. Types of Rotors



(a) Cup type

Types of WT contd..

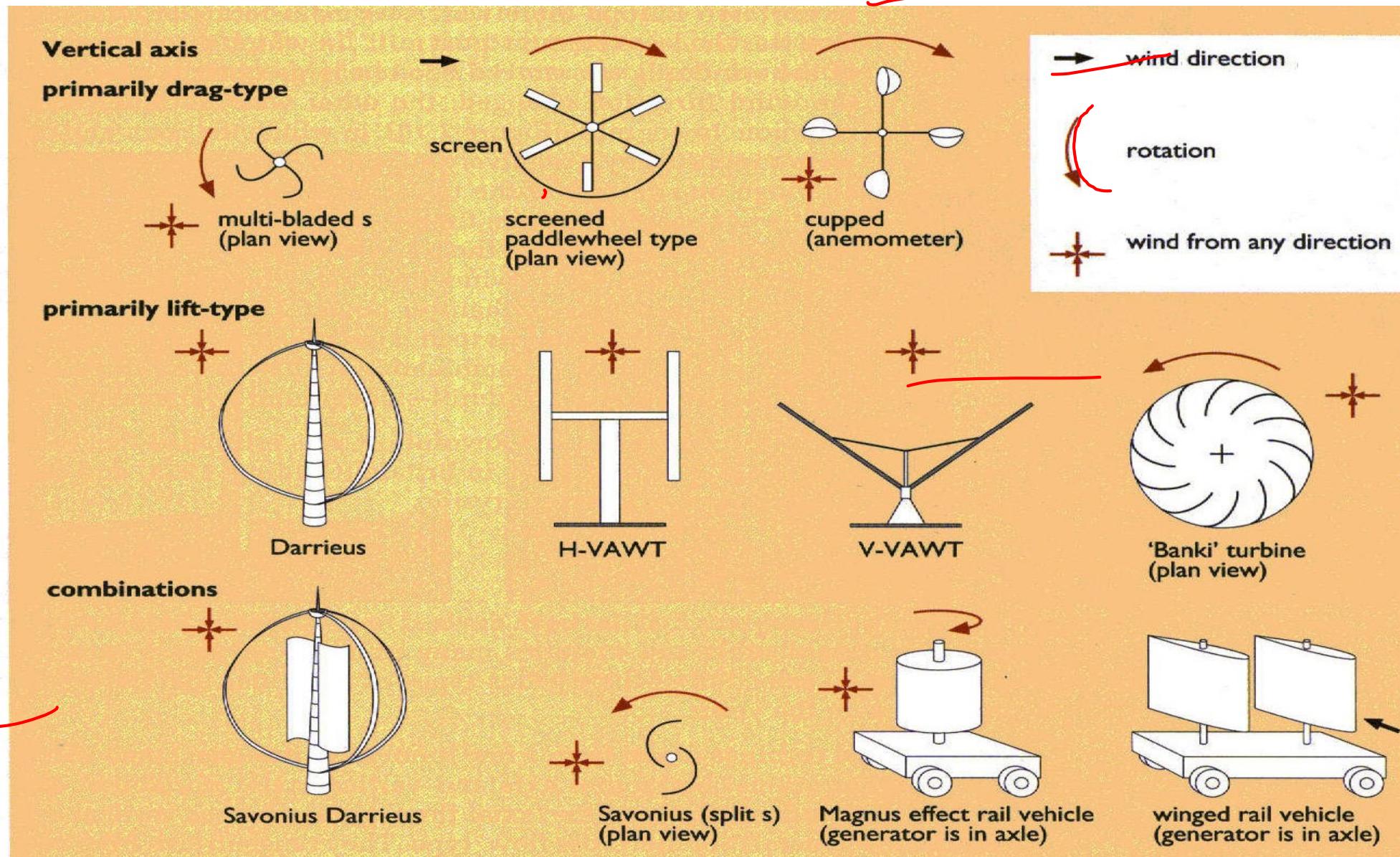


Figure 7.9 Some examples of the machines that have been proposed for wind energy conversion (source: adapted from Eldridge, 1975. For further information on these machines see Eldridge, 1975 and Golding, 1955)

TYPES OF WIND TURBINES

- ♦ **1. Onshore:**
- ♦ Onshore wind turbines are placed in hilly and mountainous places and are at least three kilometers away from the nearest shore.



11

Near-shore wind turbines are placed within three kilometers of the nearest shore.

Lift and Drag Type Machines

Wind turbines make use of either lift force or drag force predominantly. They use motion and accordingly known as lift or drag type machines.

In lift devices the ratio of lift to drag forces may be as high as 30:1.

In drag design, the wind literally pushes the blades out of the way.

Drag devices are less efficient and turn slower than wind.

They produce high torque and thus are suitable for pumping applications. At high wind speeds they spill wind instead of producing more energy.

Thus they do not benefit from high energy density available in wind.

The lift blade design employs the same principle that enables aeroplanes and birds to fly.

The blade is essentially an airfoil, or wing. When air flows past the blade, the air speed and pressure differential is created between the upper and lower blade surfaces.

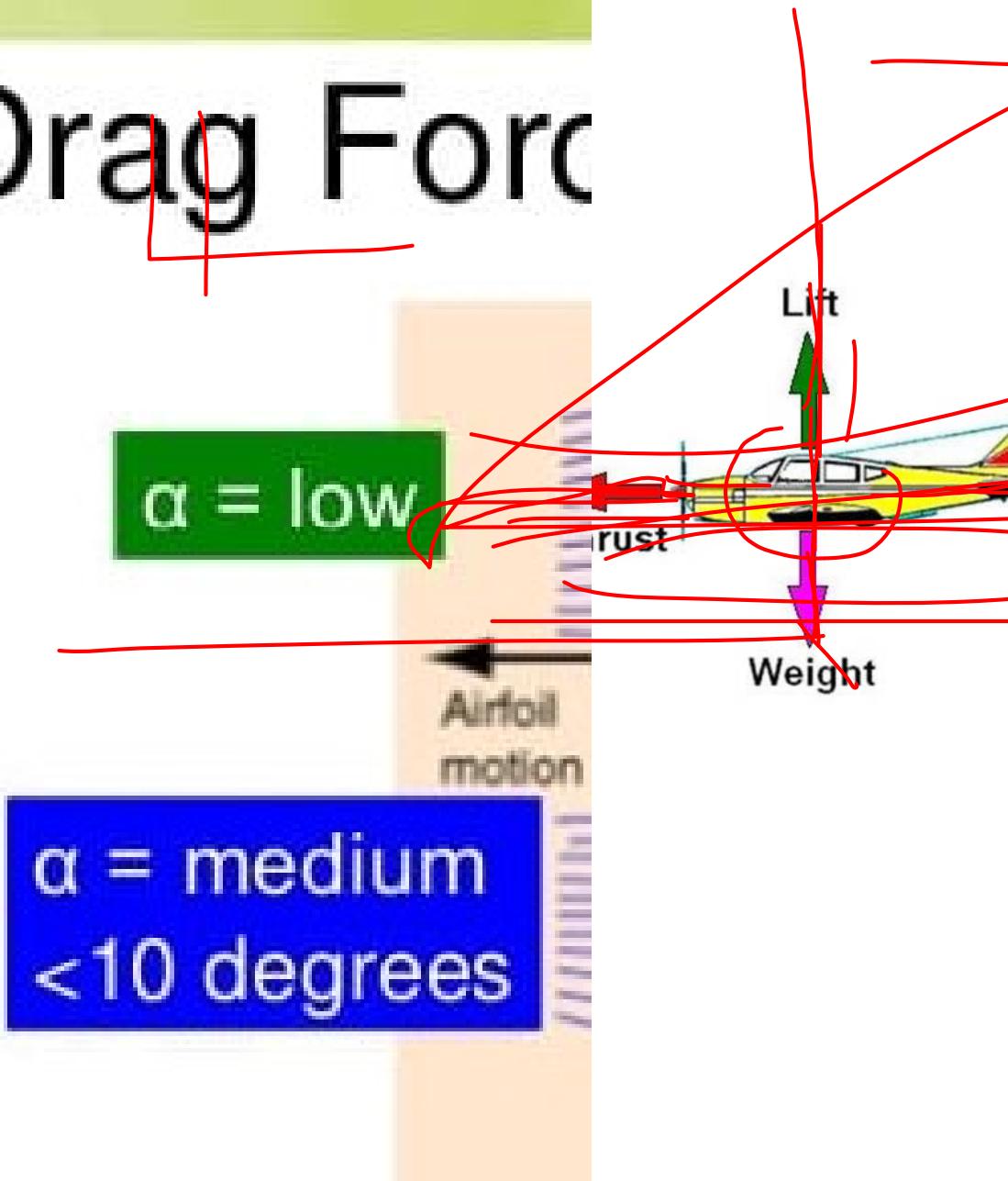
Lift & Drag Force

The Lift Force is perpendicular to the direction of motion. We want to make this force BIG.

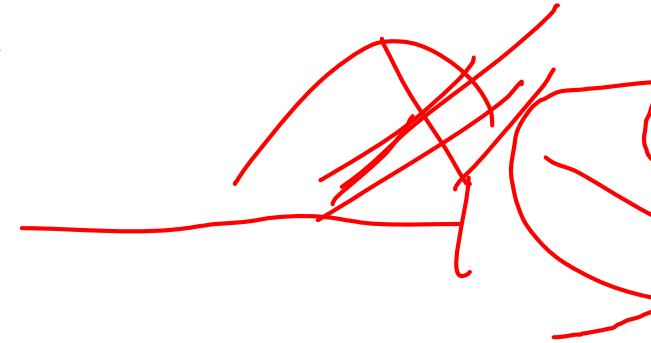
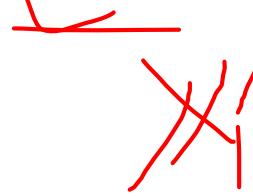


$\alpha = \text{low}$

$\alpha = \text{medium}$
 $< 10 \text{ degrees}$



Effect of Solidity



High solidity rotors use drag force and turn slower.

Solidity of Savonius rotor is unity and that of American multi-blade rotor it is typically 0.7.

Low solidity rotors, on the other hand, use lift force.

Lift devices usually have solidity in the range of 0.01 to 0.1.

They have slender airfoil blades. When solidity is less than 0.1, the device will usually not start up without first being rotated to generate lift.

Horizontal Axis vs Vertical Axis Turbin

most wind turbines, used at present are of horizontal axis type.

They have been well researched and have gone through extensive field trials. As a result, well-established technology is available for HAWTs.

Some advantages of VAWT have recently generated considerable interest in this type of turbine.

These are:

- (i) it can accept wind from any direction without adjustment, which avoids the cost and complexity of yaw orientation system,
- (ii) gearing and generators, etc., are located at ground level, which simplifies the design of tower, the installation and subsequent inspection and maintenance,
- and (iii) also they are less costly as compared to HAWTs.

Wind turbines: Types

- Depending on Capacity
 - Utility scale (900kW to 2MW per turbine): used to generate bulk energy sold in power markets.
 - Industrial scale (50kW to 250kW per unit): used in commercial/community power applications, typically for wind farms.
 - Residential Scale (400 watts to 50kW): used in residential settings.
- Depending on operations at different wind speeds

Variable speed

Operates at a wider range of wind speeds

Attains peak efficiency at higher wind speeds

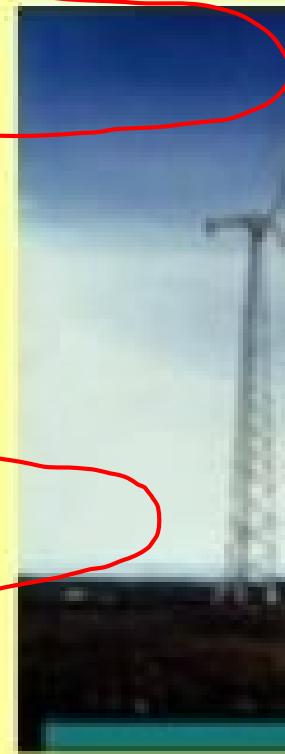
Turbines: Different Sizes and Applications



Small ($\leq 10 \text{ kW}$)

- Homes (Grid-connected)
- Farms
- Remote Applications

(e.g. battery changing, water pumping, telecom sites)



Wind Turbine Techn

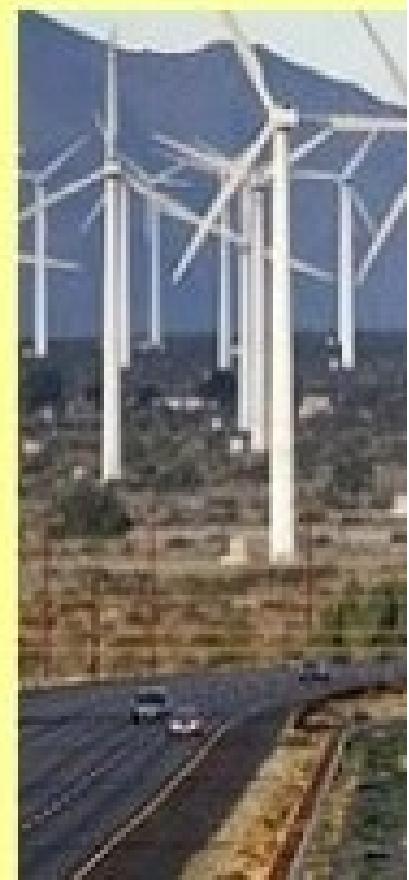


Part 4

WIND FIRMS

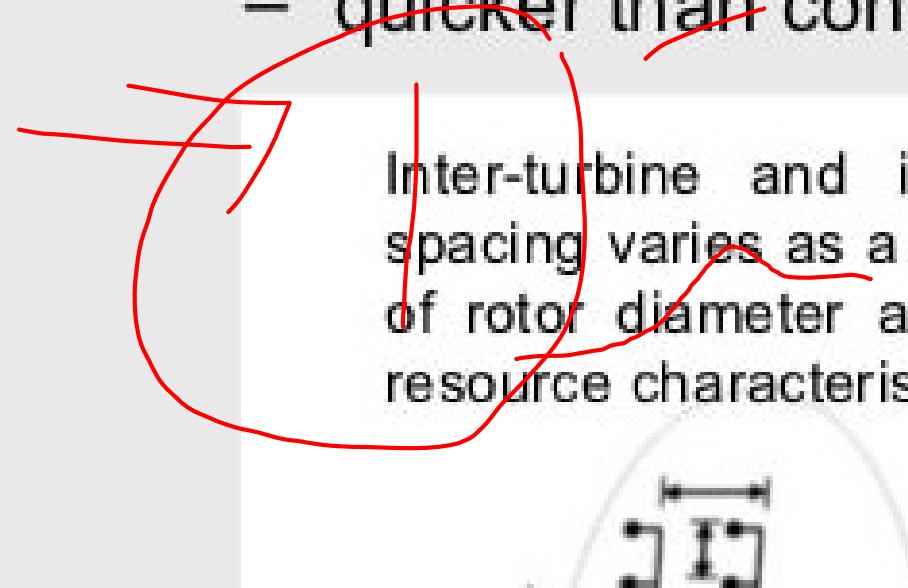


Wind farms



Wind farms

- Group of wind turbines operating in the same area
- Sizes range between 20 and 300MW
- Can be typically set up in a year
 - quicker than conventional energy plants

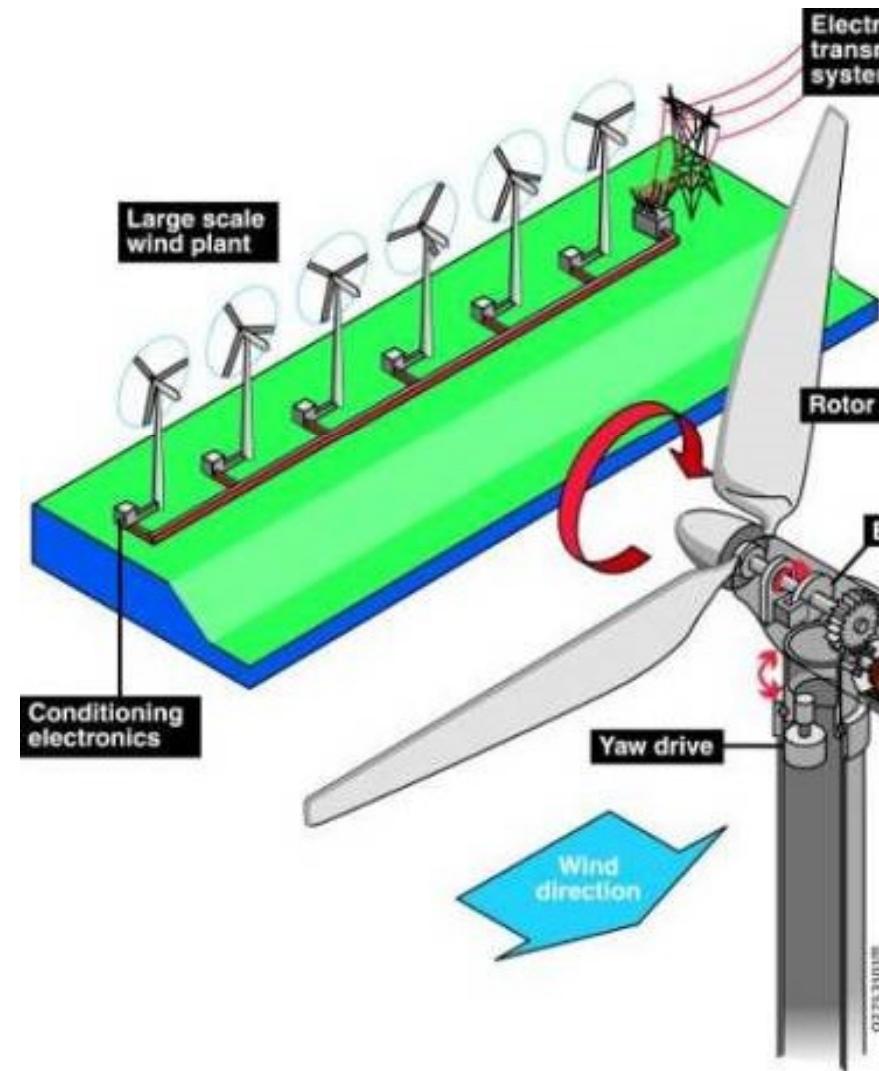


Inter-turbine and inter-row spacing varies as a function of rotor diameter and wind resource characteristics

Wide spacing can maximize energy output if off-shore exists.

Sub-station

Large Wind Turbines / Wind Farms



Part 4

On shore off shore



Onshore or offshore?

Onshore advantages

A regular onshore turbine last for around 20 years

Normally it takes about 2-3 months before the wind turbine has paid itself back. This also includes the energy, which were used to produce, install, maintain and remove the wind

Onshore

Wind tu
Each or
the sam
as a far
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Some p
that the

Onshore or offshore

Offshore advantages

- A offshore wind turbine is stronger than a onshore turbine. It lasts around 25-30 years, and produces about 50 % more energy than a onshore turbine.
- When a strong wind blows, it produces around 3-5

Offshore

- More energy
- More difficult maintenance

Speed Control Strategies for Wind Turbine

- Various options are available for speed control of a turbine. The particular control strategy depends on the size of the turbine.
- These methods may be grouped in the following categories:
 - i. **No speed control at all**. Various components of the entire system are designed to **withstand extreme speed under gusty wind**.
 - ii. **Yaw and tilt control**, in which the **rotor axis is shifted out of wind direction**, either by yaw control or by tilting the rotor plane with respect to normal vertical plane **when the wind exceeds the design limit**.
 - iii. **Pitch control**, in which the pitch of the rotor blades is controlled **to regulate the speed**.
 - iv. **Stall control**, in which the blades are shifted to a position such that they stall **when wind speed exceeds the safe limit**.

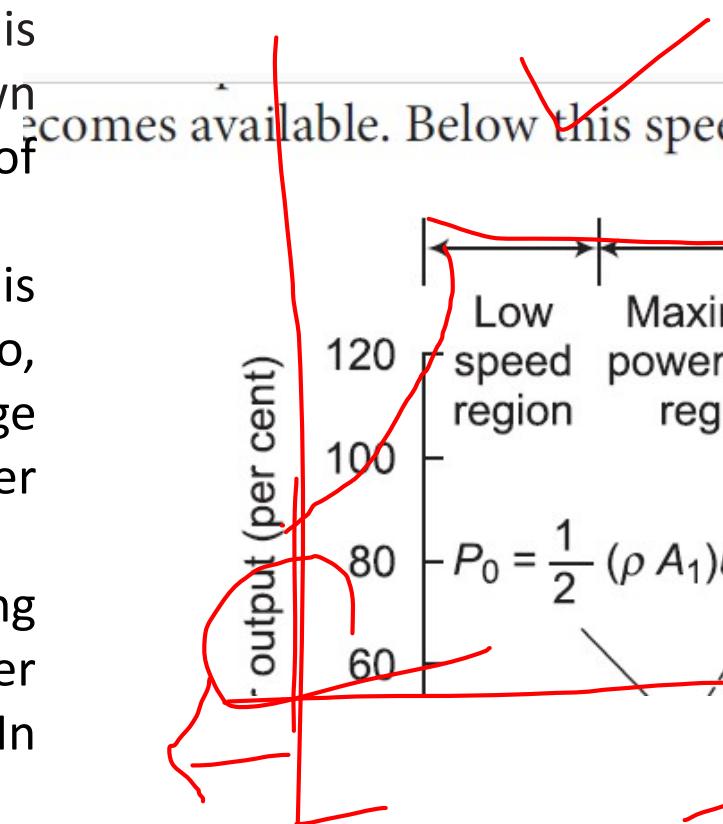
Wind Turbine Operation and Power versus Wind Speed Characteristics

Speed Region (Zero to Cut-in Speed) In this region, the turbine is in braked position till minimum wind speed (about 5 m/s), known as cut-in speed becomes available. Below this speed the operation of the turbine is not efficient.

Maximum Power Coefficient Region In this region, rotor speed is synchronized with wind speed so as to operate it at constant tip-speed ratio, corresponding to maximum power coefficient, CP_{max} . In this range the nature of characteristics is close to that of maximum power available in the wind.

Constant Power Region (Constant Turbine Speed Region) During high speed winds (above 12 m/s), the rotor speed is limited to upper permissible value based on the design limits of system components. In this region the power coefficient is lower than CP_{max} .

Cutting Speed Region (Cut-out Speed and Above) Beyond certain maximum value of wind speed (around 25 m/s) rotor is shut down and power generation is stopped to protect the blades, generator and other components of the system.



Thank You

Save energy and water for Sustainable Life



Dr.P.Dharmalingam
Accredited Energy Auditor
Director, EnSave Academy
<https://ensaveindia.in>
<https://training.ensaveindia.in>
<https://ecourse.ensaveindia.in>