



Certificate of Conformance number:		26957		Date:		21-Apr-14	
Customer name		MINDTECK					
Customer P.O. #		MT/Po/BLR/2014-15/640/15-4-2014					
PCB Part number		17-600541-100 REV A IOP-AI1 CARD					
Applicable Standard		IPC-600-Class 2					
Invoice reference #		0111/2014-2015					
1)	Manufacturing Date Code		WK15 / YR2014		Quantity		12 No's
1) a)	Layer Count :	8L					
2)	PTH Copper Hole Thickness ( Microns)		Avg 20 microns, min 18 microns		IPC-600 Class 2		31-35 $\mu$
3)	PCB Thickness (Metal To Metal in mm)		Requirement	Tolerance +	Tolerance -	Actual Measured	
			1.530	0.077	0.070	1.540	
3) a)	MINIMUM LINE WIDTH		Requirement	Tolerance +	Tolerance -	Actual Measured	
			5.93	20.00%	20.00%	5.93 MIL	
3) b)	MINIMUM SPACING		Requirement	Tolerance +	Tolerance -	Actual Measured	
			5.99	20.00%	20.00%	5.99 MIL	
4)	SURFACE FINISH		TYPE	Thickness required	Reference	Thickness Actual	ROHS
			Immersion Ni/Au	NI - 3 To 6 $\mu$	IPC 4552	4.461	Yes
				Au - 0.05 $\mu$ min		0.059	
5)	Material Requested		FR4 High Tg		Laminate used		EMC 827
	Material Reference						
6)	TG Requested ( DEG)		170 Deg C		TG used (degrees)		170 Deg C
7)	SOLDER MASK TYPE		PISM BLACK		Reference		Black
8)	SOLDER MASK ADHESION TEST		Tape test-Passed				
9)	SOLDERABILITY TEST		Passed				
10)	SOLDER MASK REQUIREMENT		complete coverage and no Cu exposure				YES
11)	Legend Color		White, No Serial Number				
12)	ELECTRICAL /BBT TEST		Passed				
13)	UL LOGO PRINTING		YES				
14)	Warpage value		Tolerance +	Tolerance -	Actual Measured		
			0.75%	0.75%	OK		
15)	Impedance Measured with coupon using TDR		Tolerance +	Tolerance -	Actual Measured		
			10.00%	10.00%	Report enclosed		

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16) Trace Copper thickness (microns)									
	Layer #	Customer requirement		Tolerance		Tol Ref	Actual Measured Finished	Ref #	
		Base	Finish	Positive	Negative				
	L1	18 $\mu$	50 $\mu$	No value	0 $\mu$	IPC-600 Class 2	56 $\mu$		
	L2-L3	35 $\mu$	35 $\mu$	No value	24.9 $\mu$	IPC-600 Class 2	35 $\mu$		
	L4-L5	35 $\mu$	35 $\mu$	No value	24.9 $\mu$	IPC-600 Class 2	35 $\mu$		
	L6-L7	35 $\mu$	35 $\mu$	No value	24.9 $\mu$	IPC-600 Class 2	35 $\mu$		
	L8	18 $\mu$	50 $\mu$	No value	0 $\mu$	IPC-600 Class 2	56 $\mu$		
17) Drill Diameter information									
Tool No.	Size in mm	No. of holes	PTH / NPTH	Tolerance +	Tolerance -	Tol Ref	Actual Measured		
1	0.2540	593	PTH	0.0800	0.0800	IPC-600 Class 2	-		
2	0.3048	1031	PTH	0.0800	0.0800	IPC-600 Class 2	-		
3	0.4064	14	PTH	0.0500	0.0500	IPC-600 Class 2	-		
4 *	0.5001	144	PTH	0.0800	0.0800	IPC-600 Class 2	0.520		
5	0.5080	5	PTH	0.0800	0.0800	IPC-600 Class 2	-		
6 *	0.7500	18	PTH	0.0800	0.0800	IPC-600 Class 2	0.760		
7	0.8001	2	PTH	0.0800	0.0800	IPC-600 Class 2	0.820		
8	0.8636	5	PTH	0.0800	0.0800	IPC-600 Class 2	0.870		
9	0.8999	8	PTH	0.0800	0.0800	IPC-600 Class 2	0.920		
10	1.0160	8	PTH	0.0800	0.0800	IPC-600 Class 2	1.020		
11	1.1176	18	PTH	0.0800	0.0800	IPC-600 Class 2	1.120		
12	2.0000	2	PTH	0.0800	0.0800	IPC-600 Class 2	2.070		
13	3.5560	4	PTH	0.0800	0.0800	IPC-600 Class 2	3.610		
14	4.0000	3	PTH	0.0800	0.0800	IPC-600 Class 2	4.060		
15	1.0200	4	NPTH	0.0500	0.0500	IPC-600 Class 2	1.020		
16	2.1000	2	NPTH	0.0500	0.0500	IPC-600 Class 2	2.110		
17	2.4384	1	NPTH	0.0500	0.0500	IPC-600 Class 2	2.460		
				Required	Tolerance +	Tolerance -	Tolerance Ref	Measured	
				161.82	0.20	0.20	IPC-600 Class 2	161.87	
18) DIMENSION WITH TOLERANCE (MM)				127.00	0.20	0.20	IPC-600 Class 2	126.98	
We confirm all PCB's shipped herewith are in conformance with all your specifications , requirements , drawings , order and in conformance with IPC standards. <b>These boards are ROHS compliant boards.</b>									
Certified by									
Signature									