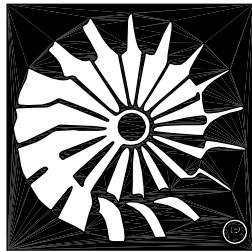




☐ ALARM
☐ FAULT

☐ 24A
☐ 24B



CCC

PCC



☐ ACTIVE
☐ READY
☐ ALARM
☐ FAULT
☐ CPU
☐ LEARN

Lk Act
☐ ECAT

Tx Rx
P1 ☐ ☐
P2 ☐ ☐
P3 ☐ ☐ SERIAL
P4 ☐ ☐

Tx Rx
E1 ☐ ☐
E2 ☐ ☐ ETH

☐
APP



☐ FAULT

LNK / ACT

☐ IN
☐ SLOT 1A
☐ SLOT 1B
☐ SLOT 2A
☐ SLOT 2B
☐ SLOT 3A
☐ SLOT 3B
☐ SLOT 4A
☐ SLOT 4B
☐ SLOT 5A
☐ SLOT 5B
☐ SLOT 6A
☐ SLOT 6B
☐ OUT

IES



☐ ACTIVE
☐ READY
☐ ALARM
☐ FAULT
☐ CPU
☐ LEARN

Lk Run ERR
A ☐ ☐ ☐
ECAT

B ☐ ☐ ☐
STATE / FAULT

☐ IN1
☐ IN2
☐ IN3
☐ IN4
☐ IN5
☐ IN6
☐ IN7
☐ IN8
☐ IN9
☐ IN10
☐ OUT1
☐ OUT2
☐ OUT3
☐ OUT4
☐ OUT5
☐ OUT6

☐
IOP-DM1



☐ ACTIVE
☐ READY
☐ ALARM
☐ FAULT
☐ CPU
☐ LEARN

Lk Run ERR
A ☐ ☐ ☐
ECAT

B ☐ ☐ ☐
FAULT

☐ IN1
☐ IN2
☐ IN3
☐ IN4
☐ IN5
☐ IN6
☐ IN7
☐ IN8
☐ IN9
☐ IN10
☐ IN11
☐ IN12
☐ OUT1
☐ OUT2
☐ OUT3
☐ OUT4

☐
IOP-AM1