



# **EPC:** How is it changing the supply chain?

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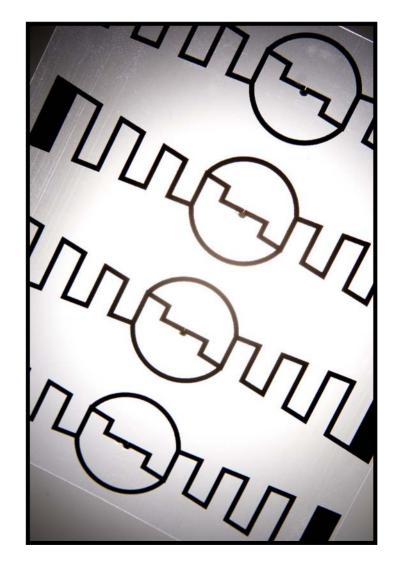
Director, Global Supply Chain Wal-Mart Stores, Inc.

University of Illinois at Chicago Forum on Regional Competitiveness

## **Agenda**



- Wal-Mart's Mission
- Why RFID
- Benefits of Electronic Product Codes
- Moving Forward



## Supply chain efficiency





"Our philosophy has always been this simple:

We are agents for our customers.

And to do the best job possible, we've got to become the most efficient deliverer of merchandise that we can."

- Sam M. Walton



"It's on the water."



"We're waiting for it to be released."



"It's being loaded as we speak."

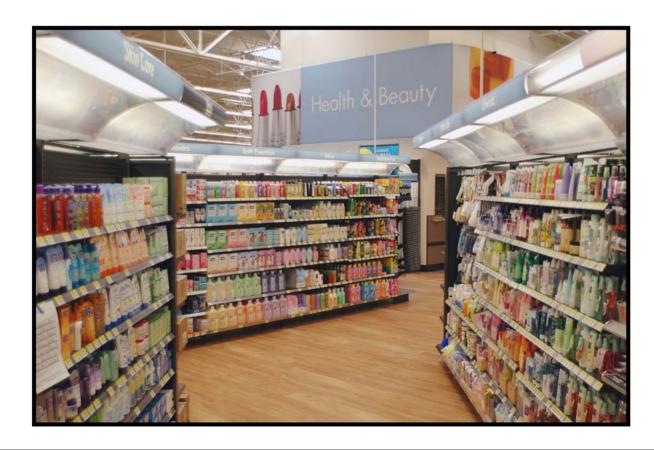
"It just left our loading dock."



## Simple job:



■ Ensure products are on the shelf when customers want to buy them



# Reality check ...





## **Getting product to the customer**



Innovation and precise execution are instrumental in getting to the customer the:

right product,

to the right place,

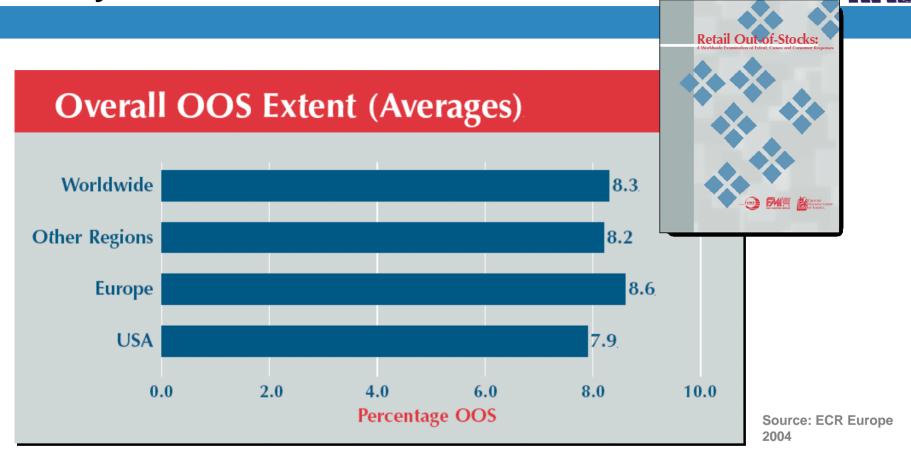
in the right quantity,

at the right time.





Why RFID



7.9% OOS = 14 million customers per week not finding what they came for!

## How does the consumer respond?



■ Does not purchase the item:	9%
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■ Substitutes a different brand: 26%

■ Buys item at another store: 31%

■ Substitutes the same brand: 19%

■ Delays purchase: 15%

# Verifying the results



- Independent study over 29 weeks
- Largest out-of-stock study globally
- Conducted by University of Arkansas
- Results are published and available at <a href="http://scmr.uark.edu">http://scmr.uark.edu</a>



Supply Chain
Management Research
Center



#### What are the results?



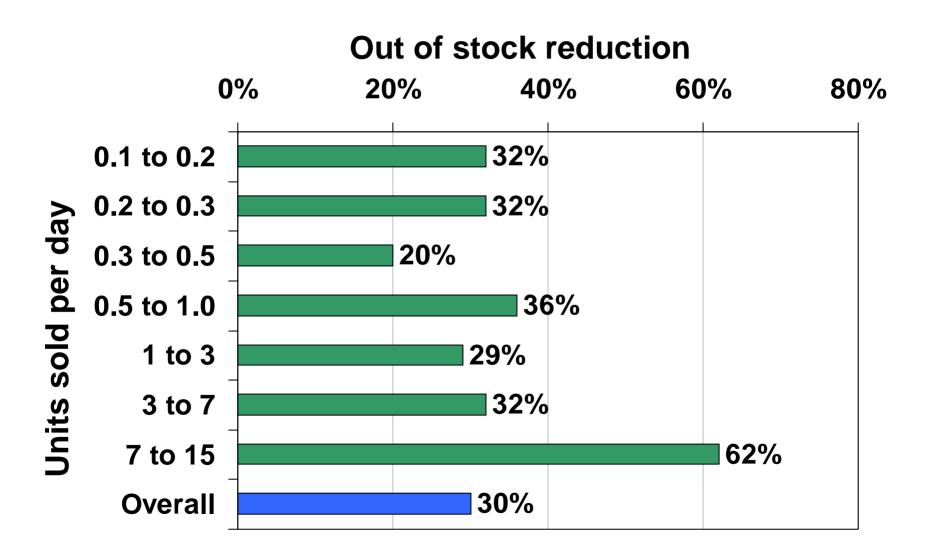
- Out of stock items replenished 3 times faster than nontagged items
- 10% reduction in manual orders
  - Reduced inventory



Customer seeing effects at the shelf

# **Reducing out of stocks**





#### **Benefits of RFID**



- Supply chain visibility
  - From manufacturer to store shelf
  - Enables root cause analysis of supply chain inadequacies
  - Near real time visibility
  - Enables exception management

# Manufacturing

Packaging

Manufacturer's Warehouse

**Transportation** 

Customer Dist. Ctr.

Store Backroom

Store Shelf

## **Benefits of RFID**



- Supply chain security
- Pedigree
- Smart recall





## **Benefits of RFID**



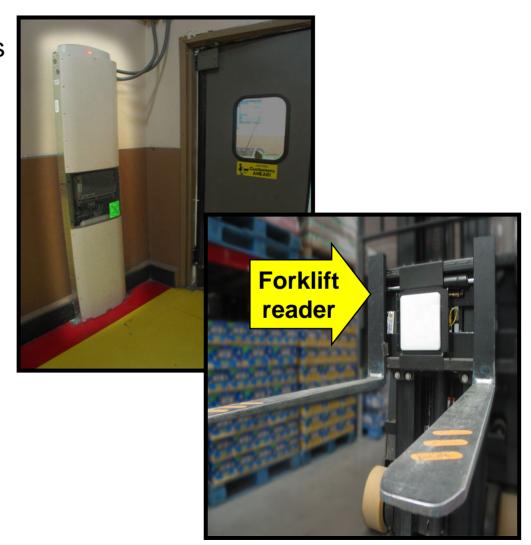
- Reduction of manual orders
- Claims
  Administration
- **■** EPOD



## What can the Chicago area do?



- Encourage retail suppliers to take advantage of EPC benefits
- Certified EPC Lab for Suppliers to test
- Public Warehouses and 3PL's RFID Enabled
- Encourage and support technology and supply chain secondary education



## **Perspective**



#### **Korean Proverb:**

A turtle travels only when it sticks its neck out.



About to be Taken to a Whole New Level



### **Contact information**



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