**渝延（长兴）密封件制造有限公司**

**生产记录表**

生产日期：{createDate} 班次：{#sailings}🗹{/sailings}{^sailings}🞎{/sailings}A班（白班）{^sailings}🗹{/sailings}{#sailings}🞎{/sailings}C班（夜班） 单位：克

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 客户 | 1 |  | | 产品名称 | 🞎密封圈 🗹O型圈  🞎工业膜 | | | | | 规格尺寸 | | | {product1hole}\*{product1mode} | | | | | | | | 数量 | {product1count} | | | | | | | 机号 | | 1 |
|  | | 换 | | | | | | | |  | | | | | | |
|  | |  | | | | | | | |  | | | | | | |
| 2 |  | | 🗹密封圈 🞎O型圈  🞎工业膜 | | | | | {product2hole}\*{product2mode} | | | | | | | | {product2count} | | | | | | | 2 |
|  | |  | | | | | | | |  | | | | | | |
|  | |  | | | | | | | |  | | | | | | |
|  | | | | 工艺要求 | | | | 硫化工实际记录 | | | | | | | | | | | 生技巡检 | | | | | | | | | | | | |
| 胶料名称 | 1 | {product1name} | | 硫化时间  S  ±3 | {product1formationTime} | | | {product1formationTime} | | | {product1formationTime} | | | | | {product1formationTime} | | |  | | | | | | |  | | | | |  |
|  | |
|  | | {product2formationTime} | | | {product2formationTime} | | | {product2formationTime} | | | | | {product2formationTime} | | |  | | | | | | |  | | | | |  |
|  |  | |
| 2 | {product2name} | |
|  | |  | | |  | | |  | | | | |  | | |  | | | | | | |  | | | | |  |
|  | |
| 模具眼数 | 1 | {product1hole} | | 硫化温度  C  ±3 | 上 | | | {product1upperMoldTemperature} | | | {product1upperMoldTemperature} | | | | | {product1upperMoldTemperature} | | |  | | | | | | |  | | | | |  |
| 下 | | | {product2upperMoldTemperature} | | | {product2upperMoldTemperature} | | | | | {product2upperMoldTemperature} | | |  | | | | | | |  | | | | |  |
| 2 | {product2hole} | | 上 | | | {product1lower  MoldTemperature} | | | {product1lower  MoldTemperature} | | | | | {product1lower  MoldTemperature} | | |  | | | | | | |  | | | | |  |
| 下 | | | {product2lower  MoldTemperature} | | | {product2lower  MoldTemperature} | | | | | {product2lower  MoldTemperature} | | |  | | | | | | |  | | | | |  |
|  |  | | 上 | | |  | | |  | | | | |  | | |  | | | | | | |  | | | | |  |
| 下 | | |  | | |  | | | | |  | | |  | | | | | | |  | | | | |  |
| 额定模数 | 1 | {product1mode} | | 硫化压力mpa  ±3 | {product1formationPressure} | | | {product1formationPressure} | | | {product1formationPressure} | | | | | {product1formationPressure} | | |  | | | | | | |  | | | | |  |
| 2 | {product2mode} | | {product2formationPressure} | | | {product2formationPressure} | | | {product2formationPressure} | | | | | {product2formationPressure} | | |  | | | | | | |  | | | | |  |
|  |  | |  | | |  | | |  | | | | |  | | |  | | | | | | |  | | | | |  |
| 每模用料 | 1 |  | | 生技巡检 | 时间段 | | A班 | 8:00-9:00 | | | | | | | C班 | | 20:00-21:00 | | | | | | 产品 | | 首检 | | | 🞎合格 🞎其他\_\_\_\_\_\_\_\_ | | | |
| 2 |  | | 14:00-15:00 | | | | | | | 2:00-3:00 | | | | | | 抽检 | | | 🞎合格 🞎其他\_\_\_\_\_\_\_\_ | | | |
|  |  | | 19:00-20:00 | | | | | | | 7:00-8:00 | | | | | | 未检 | | | 🞎合格 🞎其他\_\_\_\_\_\_\_\_ | | | |
| 单只用料 | 1 |  | | 模具号 | {product1templateNo} | | | | **上班交接模数** | | |  | | | | | | **上班交接模数** | |  | | | | | | | 合格数 | | |  | |
| 2 |  | | {product2templateNo} | | | |  | | | | | |  | | | | | | |  | |
|  |  | |  | | | |  | | | | | |  | | | | | | |  | |
|  | 1  2 |  | | 备注： | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  | |  | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  | | 设备状态： | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 硫化工 | | |  | | | 仓管 | | | | | | | |  | | | | | | | | | |  | | | | | | | |