Cycle Time = (QT1+ST1) + (QT2+ST2) + (QT3+ST3)

ILLUSION OF AN EFFICIENT TEAM
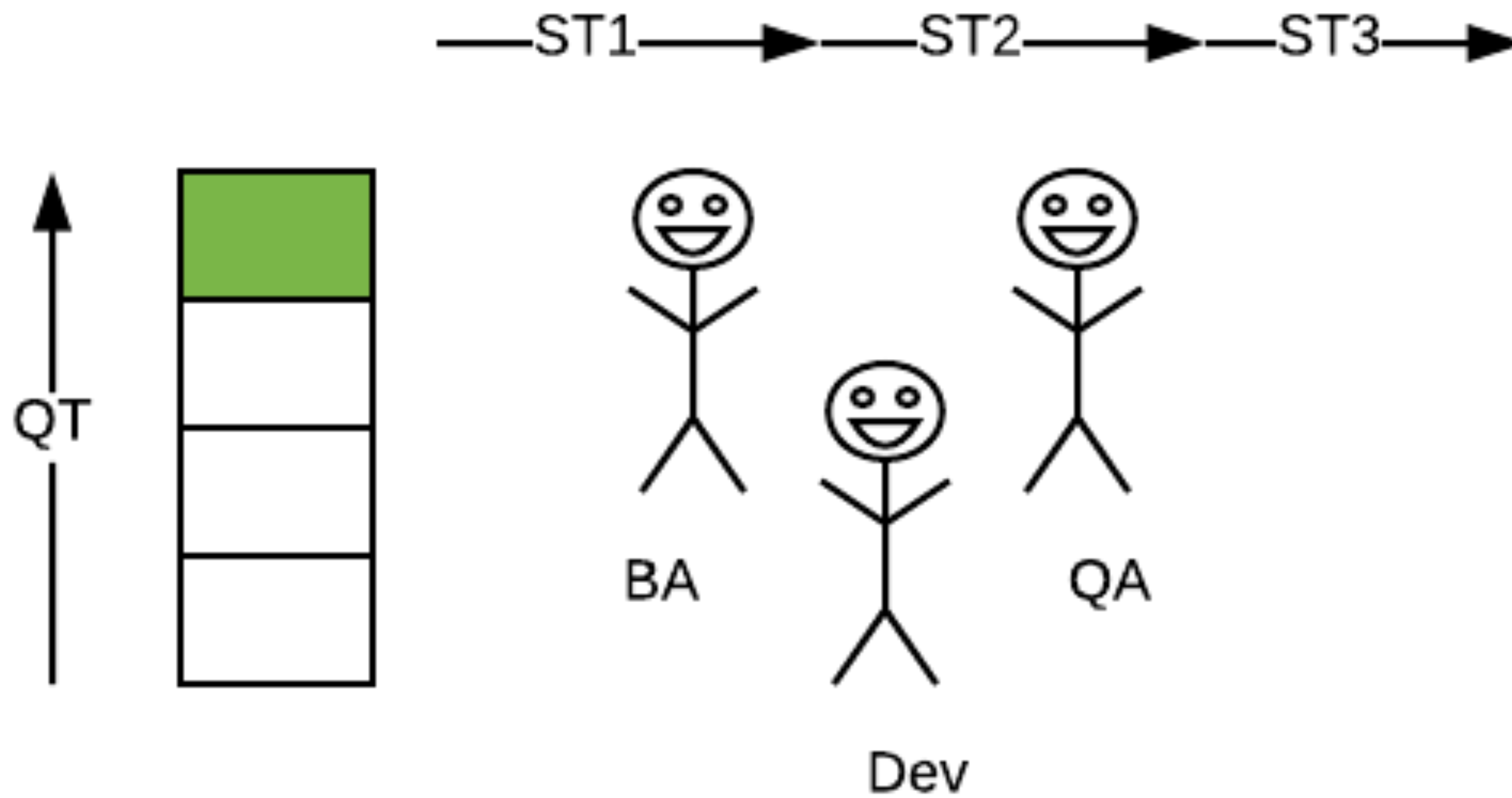
Cycle Time = QT+ST1 + ST2 + ST3

NICCE IS EFFECTIVE