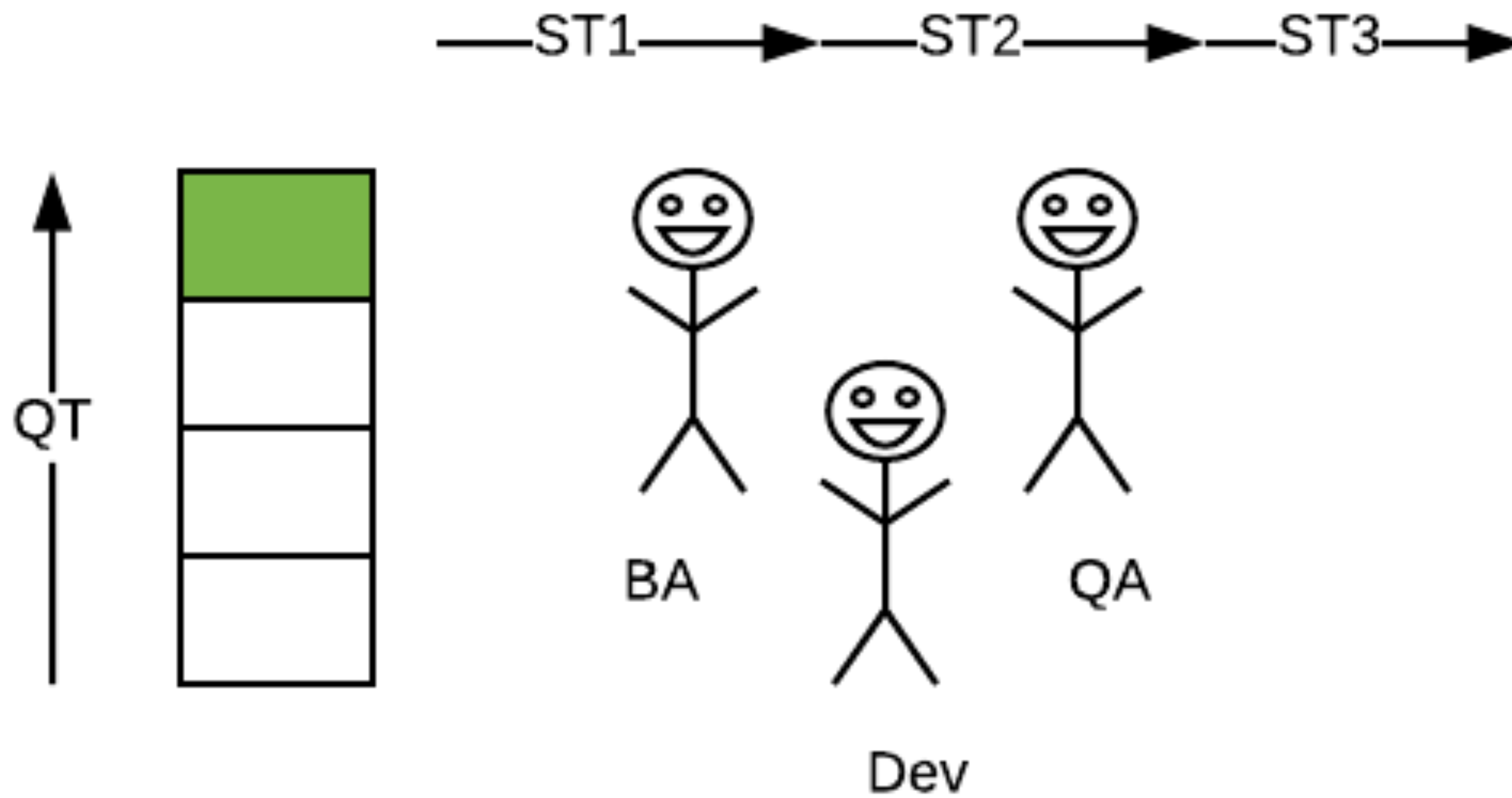


$$\text{Cycle Time} = (\text{QT1} + \text{ST1}) + (\text{QT2} + \text{ST2}) + (\text{QT3} + \text{ST3})$$

# ILLUSION OF AN EFFICIENT TEAM



$$\text{Cycle Time} = QT + ST1 + ST2 + ST3$$

***NICGE* IS EFFECTIVE**