

Cost model:

General work units:

* [Collecting unit] -> not included
* [sorting unit] -> not included
* shredding unit: PLA, PP, PP Support
* extrusion unit: PLA, PP, PP Support
* (granulating unit): just PP and PP Support

Overall costs

Cost position

Machine purchase cost

=

Operational cost

Material cost

=

Labour time

Preventive Maintenance cost

=