

Work instructions

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Work Instructions

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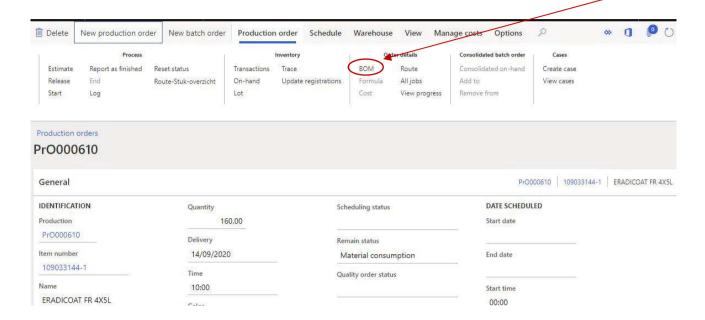
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1. Purchase Order for services

1.1.1 Creating a Purchase Order for service in the Production Order

Please note the Purchase Order for the tolling service is created automatically from the Production Order.



Once in the BOM, go at the end of the BOM line for the tolling service to reach the PO. Click on the PO n° to go in the service PO.



In the BOM, a line will be created for each service that could be part of the same PO (ex: fixed and variable cost at the toller) or could be split in different POs if different suppliers/tollers.



1.1.1 Approve a Service Purchase Order

Once in the PO and once all the main PO info checked (delivery date, quantity ...), the PO can be approved via the Workflow. Pls note as long as the service PO has not been approved, it cannot be confirmed.

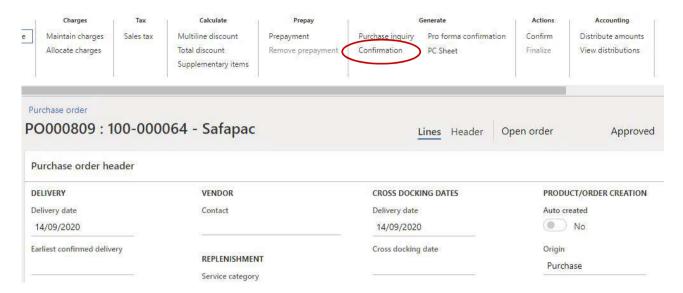




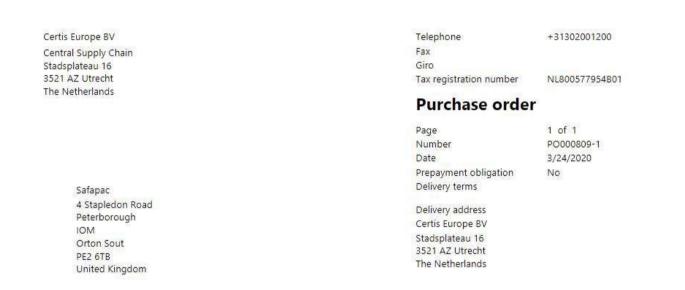
1.2 Confirm a service Purchase Order

Option 1: via "Confirmation" button

By clicking on "Confirmation", the PO is confirmed and a pdf PO document is generated.



Purchase Order document (pdf format)



This Purchase Order will be sent automatically in your email box along with the PC Sheet (see below PC Sheet creation process).

Option 2: via "Confirm" button

By clicking on "Confirmation", the PO is confirmed but no document is generated. This option can be used when the PO is amended but does not require a PO document to be generated again (internal change that does not need to be communicated to the toller).

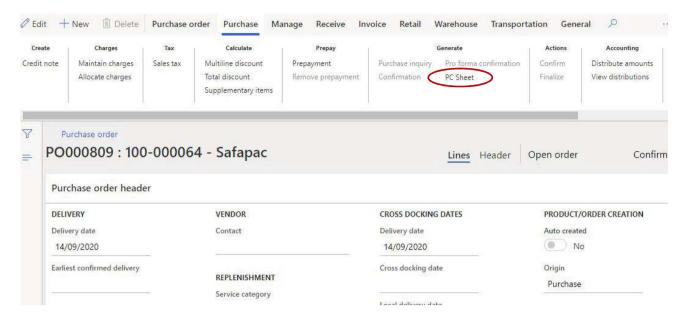




1.3 Generate a PC Sheet

1.3.1 From the Service Purchase Order

If not automated, the PC Sheet can be generated by clicking on "PC Sheet". The PC Sheet will also be sent automatically in your email box.



PC Sheet





1.3.2 From the Production Order BOM

The PC Sheet can also be generated from the BOM inside the PR as follows:

