







DRV8235 SLVSHO3 - APRIL 2024

DRV8235 38V 3.7A Brushed DC Motor Driver with Integrated Speed Regulation and Stall Detection

1 Features

- N-channel H-bridge brushed DC motor driver
- **4.5V to 38V** operating supply voltage range
- Integrated Voltage and Speed regulation
- Soft-Start and Stop feature for inrush current protection
- 600mΩ R_{DS(on)} (High-Side + Low-Side)
- High output current capability: 3.7A Peak, 2A RMS
- PWM with I²C control interface
 - Configuration and diagnostics on I²C registers
 - Multi-follower operation support
 - Supports standard and fast I²C mode
- Supports 3.3V, and 5V logic inputs
- Integrated current sensing and current regulation
- Analog current sense output (IPROPI)
- Internal charge pump with 100% duty cycle
- Long battery life with low-power sleep mode
 - < 1µA maximum sleep current
- Small package and footprint
 - 16-Pin WQFN with PowerPAD[™], 3 × 3mm
- Integrated protection features
 - VM undervoltage lockout (UVLO)
 - Overcurrent protection (OCP)
 - Thermal shutdown (TSD)
 - Stall detection
 - Overvoltage protection (OVP)

2 Applications

- **Printers**
- Vacuum Robots
- Washers and Dryers
- **Coffee Machines**
- **POS Printers**
- Electronic Hospital bed and bed control
- **Fitness Machine**

3 Description

The DRV8235 is a high-performance integrated Hbridge motor driver with integrated speed regulation along with additional integrated features like stall detection, current sense output, current regulation, and protection circuitry.

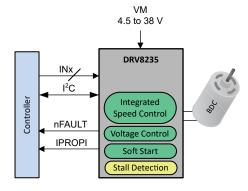
The integrated speed and voltage regulation feature uses the motor voltage and current information to regulate motor speed or voltage eliminating the potential need for external sensors to detect speed. This reduces board size and design complexity, and saves on overall system cost. Integrated speed regulation is used to maintain constant motor speed over varying input supply voltages which minimizes current consumption and saves power over time. This is critical in applications that have different loading conditions or rely on battery power for operation where the input voltage is not constant. Soft-start and stop allows for a controlled turn-on and turn-off time, reducing large inrush currents to protect the motor windings from damage, thereby increasing system reliability and longevity.

An internal current mirror implements current sensing and regulation. This eliminates the need for a large power shunt resistor, saving board area and reducing system cost. The IPROPI current sense output allows a microcontroller to detect motor stall or changes in load conditions. Using the VREF pin, this device can regulate the motor current during startup and highload events without interaction from a microcontroller. The device supports sensorless motor stall detection and reporting to microcontroller.

Device Information

| PART NUMBER | PACKAGE ⁽¹⁾ | PACKAGE SIZE (NOM) ⁽²⁾ |
|-------------|------------------------|--------------------------------------|
| DRV8235 | WQFN (16) | 3.00mm × 3.00mm |

- For all available packages, see the orderable addendum at the end of the data sheet.
- The package size (length × width) is a nominal value and includes pins, where applicable.



Simplified Schematic



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4 Device Comparison

Table 4-1. Device Comparison Table

| Part Number | Package | Supply VM (V) | $R_{DS(ON)}(m\Omega)$ | RMS Current Capacity (A) | Sensorless Position Sensing | Speed Regulation | Stall Detection | Package Size |
|-------------|---------|------------------|-----------------------|-----------------------------|-----------------------------------|---------------------|--------------------|--------------|
| DRV8214 | RTE | 1.65 to 11 | 240 | 2 | Yes | Yes | Yes | 3mm × 3mm |
| DRV8215 | RTE | 1.65 to 11 | 240 | 2 | No | Yes | Yes | 3mm × 3mm |
| DRV8234 | RTE | 4.5 to 38 | 600 | 2 | Yes | Yes | Yes | 3mm × 3mm |
| DRV8235 | RTE | 4.5 to 38 | 600 | 2 | No | Yes | Yes | 3mm × 3mm |
| DRV8213 | RTE | 1.65 to 11 | 240 | 2 | No | No | Yes | 3mm × 3mm |
| DRV8213 | DSG | 1.65 to 11 | 240 | 2 | No | No | No | 2mm × 2mm |



5 Pin Configuration and Functions

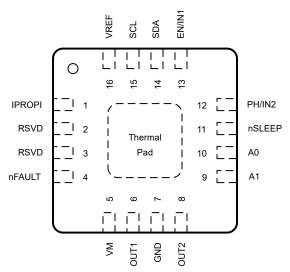


Figure 5-1. RTE Package 16-Pin WQFN Top View

Table 5-1. Pin Functions

| | PIN | TYPE ⁽¹⁾ | PERCENTION |
|--------|-----|---------------------|---|
| NAME | RTE | IYPE | DESCRIPTION |
| IPROPI | 1 | PWR | Analog current output proportional to load current. Connect a resistor from IPROPI to ground. |
| RSVD | 2 | _ | Reserved. Leave this pin unconnected. |
| RSVD | 3 | _ | Reserved. Leave this pin unconnected. |
| nFAULT | 4 | OD | Fault indicator output. Pulled low during a fault condition. Connect an external pullup resistor for open-drain operation. |
| VM | 5 | PWR | Motor power supply. Bypass this pin to the GND pin with a 0.1µF ceramic capacitor as well as sufficient bulk capacitance rated for VM. |
| OUT1 | 6 | 0 | H-bridge output. Connect directly to the motor. |
| GND | 7 | PWR | Device ground. Connect to system ground. |
| OUT2 | 8 | 0 | H-bridge output. Connect directly to the motor. |
| A1 | 9 | 1 | I ² C base address select pin. Tri-level input. |
| A0 | 10 | I | I ² C base address select pin. Tri-level input. |
| nSLEEP | 11 | I | Sleep mode input. Logic high to enable device. Logic low to enter low-power sleep mode. Internal pulldown resistor. |
| PH/IN2 | 12 | I | Controls the H-bridge output. Has internal pulldown. |
| EN/IN1 | 13 | 1 | Controls the H-bridge output. Has internal pulldown. |
| SDA | 14 | 1 | I ² C data signal. The SDA pin requires a pullup resistor. |
| SCL | 15 | I | I ² C clock signal. |
| VREF | 16 | I | Analog input to set current regulation and stall detection level. |
| PAD | _ | _ | Thermal pad. Connect to board ground. For good thermal dissipation, use large ground planes on multiple layers, and multiple nearby vias connecting those planes. |

(1) I = Input, O = Output, PWR = Power, OD = Open-Drain Output



6 Specifications

6.1 Absolute Maximum Ratings

over operating temperature range (unless otherwise noted)(1)

| | · | MIN | MAX | UNIT |
|--|------------------------------------|-----------------------|----------------------------------|------|
| Power supply pin voltage | VM | -0.5 | 40 | V |
| Power supply transient voltage ramp | VM | 0 | 2 | V/µs |
| Logic pin voltage | IN1, IN2, A1, A0, SDA, SCL, nSLEEP | -0.3 | 5.75 | V |
| Open-drain output pin voltage | nFAULT | -0.3 | 5.75 | V |
| Proportional current output pin voltage, VM ≥ 5.45 V | - IPROPI | -0.3 | 5.75 | V |
| Proportional current output pin voltage, VM < 5.45 V | IFROFI | -0.3 | V _{VM} + 0.3 | V |
| Reference input pin voltage | VREF | 0.3 | 5.75 | V |
| Output pin voltage | OUTx | -V _{SD} | V _{VM} +V _{SD} | V |
| Output current | OUTx | Internally Limited | Internally Limited | Α |
| Ambient temperature, T _A | | -40 | 125 | °C |
| Junction temperature, T _J | | -40 | 150 | °C |
| Storage temperature, T _{stg} | | -65 | 150 | °C |

⁽¹⁾ Stresses beyond those listed under Absolute Maximum Rating may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Condition. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

| | | | VALUE | UNIT |
|--------------------|---------------|--|-------|------|
| V | Electrostatic | Human body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾ | ±2000 | \/ |
| V _(ESD) | discharge | Charged device model (CDM), per JEDEC specification JESD22-C101 ⁽²⁾ | ±500 | v |

JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process. Pins listed as ± 2000 V may actually have higher performance.

6.3 Recommended Operating Conditions

over operating temperature range (unless otherwise noted)

| | | | MIN | NOM MA | X UNIT |
|----------------------|---------------------------------|----------------------------------|-----|--------|--------|
| V _{VM} | Power supply voltage | VM | 4.5 | | 38 V |
| V _{IN} | Logic input voltage | IN1, IN2,A1, A0, SDA, SCL,nSLEEP | 0 | į | .5 V |
| f _{PWM} | PWM frequency | INx | 0 | 2 | 00 kHz |
| V _{OD} | Open drain pullup voltage | nFAULT | 0 | į | .5 V |
| I _{OD} | Open drain output current | nFAULT | 0 | | 5 mA |
| I _{OUT} (1) | Peak output current | OUTx | 0 | ; | .7 A |
| I _{IPROPI} | Current sense output current | IPROPI | 0 | | 3 mA |
| V_{VREF} | Current limit reference voltage | VREF | 0 | ; | .3 V |
| T _A | Operating ambient temperature | | -40 | 1 | 25 °C |
| TJ | Operating junction temperature | | -40 | 1 | 50 °C |

(1) Power dissipation and thermal limits must be observed

⁽²⁾ JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process. Pins listed as ± 500 V may actually have higher performance.



6.4 Thermal Information

| | | DEVICE | |
|------------------------|--|------------|------|
| | THERMAL METRIC ⁽¹⁾ | RTE (WQFN) | UNIT |
| | | 16 PINS | |
| R _{0JA} | Junction-to-ambient thermal resistance | 47.8 | °C/W |
| R ₀ JC(top) | Junction-to-case (top) thermal resistance | 48.2 | °C/W |
| $R_{\theta JB}$ | Junction-to-board thermal resistance | 22.4 | °C/W |
| Ψ_{JT} | Junction-to-top characterization parameter | 1.1 | °C/W |
| Ψ_{JB} | Junction-to-board characterization parameter | 22.4 | °C/W |
| R _{θJC(bot)} | Junction-to-case (bottom) thermal resistance | 8.6 | °C/W |

⁽¹⁾ For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report.

6.5 Electrical Characteristics

 $4.5~\text{V} \le \text{V}_{\text{VM}} \le 38~\text{V}, -40^{\circ}\text{C} \le \text{T}_{\text{J}} \le 150^{\circ}\text{C}$ (unless otherwise noted). Typical values are at T_J = 27°C, V_{VM} = 24 V.

| | PARAMETER | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|------------------------|---------------------------------------|---|-----|-----|-----|------|
| POWER SU | PPLIES (VM) | | | | | |
| I _{VMQ} | VM sleep mode current | nSLEEP = 0 V, V _{VM} = 24 V, T _J = 27°C | | 0.1 | 1 | μA |
| I _{VM} | VM active mode current | nSLEEP = 3.3 V, IN1 = 3.3 V, IN2 = 0 V, V _{VM} = 24 V | | 3.5 | 4 | mA |
| t _{WAKE} | Turnon time | nSLEEP = 1 to I ² C ready | | | 410 | μs |
| LOGIC-LEV | EL INPUTS (IN1, IN2, SDA, SCL, nSLEE | P) | | | ' | |
| V _{IL} | Input logic low voltage | | 0 | | 0.5 | V |
| V _{IH} | Input logic high voltage | | 1.5 | | 5.5 | V |
| V _{HYS} | Input hysteresis | | | 160 | | mV |
| V _{HYS} | Input hysterisis | nSLEEP pin | | 60 | | |
| I _{IL} | Input logic low current | V _I = 0 V | -1 | | 1 | μA |
| I _{IH} | Input logic high current | V _I = 5 V | | 33 | 100 | μA |
| R _{PD} | Input pulldown resistance, INx | To GND | | 100 | | kΩ |
| t _{DEGLITCH} | Input logic deglitch, INx | | | 50 | | ns |
| TRI-LEVEL | INPUTS (A1, A0) | | | | ' | |
| V _{TIL} | Tri-level input logic low voltage | | 0 | | 0.6 | V |
| V _{TIHZ} | Tri-level input Hi-Z voltage | | 1.8 | 2 | 2.2 | V |
| V _{TIH} | Tri-level input logic high voltage | | 2.7 | | 5.5 | V |
| R _{TPD} | Tri-level pulldown resistance | to GND | | 200 | | kΩ |
| I _{TPU} | Tri-level pullup current | to 3.3 V | | 10 | | μA |
| OPEN-DRA | IN OUTPUTS (nFAULT, SDA) | | | | ' | |
| V _{OL} | Output logic low voltage | I _{OD} = 5 mA | | | 0.3 | V |
| l _{oz} | Output logic high current | V _{OD} = 3.3 V | -1 | | 1 | μA |
| t _{PW_nFAULT} | nFAULT low pulse width | RC Count overflow, RC_REP = 11b | 30 | 50 | 70 | μs |
| C _B | SDA capacitive load for each bus line | | | | 400 | pF |
| DRIVER OU | ITPUTS (OUTx) | | | | ' | |
| R _{DS(ON)_HS} | High-side MOSFET on resistance | I _{OUTx} = 1 A; T _J = 25 °C | | 300 | 360 | mΩ |
| R _{DS(ON)_HS} | High-side MOSFET on resistance | I _{OUTx} = 1 A; T _J = 125 °C | | 450 | 540 | mΩ |
| R _{DS(ON)_HS} | High-side MOSFET on resistance | I _{OUTx} = 1 A; T _J = 150 °C | | 500 | 600 | mΩ |
| R _{DS(ON)_LS} | Low-side MOSFET on resistance | I _{OUTx} = -1 A; T _J = 25 °C | | 300 | 360 | mΩ |
| R _{DS(ON)} LS | Low-side MOSFET on resistance | I _{OUTx} = -1 A; T _J = 125 °C | | 450 | 540 | mΩ |



$4.5~\text{V} \le \text{V}_{\text{VM}} \le 38~\text{V}, -40^{\circ}\text{C} \le \text{T}_{\text{J}} \le 150^{\circ}\text{C}$ (unless otherwise noted). Typical values are at T_J = 27°C, V_{VM} = 24 V.

| | PARAMETER | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|------------------------|--|---|------|------|------|------|
| R _{DS(ON)_LS} | Low-side MOSFET on resistance | I _{OUTx} = -1 A; T _J = 150 °C | | 500 | 600 | mΩ |
| V _{SD} | Body diode forward voltage | I _{OUTx} = -1 A | | 0.8 | | V |
| t _{RISE} | Output rise time | V _{OUTx} rising from 10% to 90% of V _{VM} | | 200 | | ns |
| t _{FALL} | Output fall time | V _{OUTx} falling from 90% to 10% of V _{VM} | | 140 | | ns |
| t _{PD} | Input to output propagation delay | Input to OUTx | | 650 | | ns |
| t _{DEAD} | Output dead time | | | 200 | | ns |
| CURRENT | SENSE AND REGULATION (IPROPI, VRE | F) | | | | |
| V _{REF_INT} | Internal reference voltage | INT_VREF = 1b | 2.88 | 3 | 3.12 | V |
| A _{IPROPI} | Current scaling factor | | | 1500 | | μA/A |
| A _{ERR} | Current mirror total error | I _{OUT} = 0.1 A, V _{VM} ≥ 5.5 V | -10 | | 10 | % |
| A _{ERR} | Current mirror total error | 0.15 A ≤ I _{OUT} < 0.5 A, V _{VM} ≥ 5.5 V | -7 | | 7 | % |
| A _{ERR} | Current mirror total error | I _{OUT} ≥ 0.5 A, V _{VM} ≥ 5.5 V | -5 | | 5 | % |
| t _{OFF} | Current regulation off time | | | 20 | | μs |
| t _{BLANK} | Current sense blanking time | TBLANK = 0b | | 1.8 | | μs |
| t _{BLANK} | Current sense blanking time | TBLANK = 1b | | 1 | | μs |
| t _{DEG} | Current regulation and stall detection deglitch time | TDEG = 0b | | 2 | | μs |
| t _{DEG} | Current regulation and stall detection deglitch time | TDEG = 1b | | 1 | | μs |
| t _{INRUSH} | Inrush time blanking for stall detection | | 5 | | 6716 | ms |
| Voltage reg | ulation | | | | - | |
| ΔV_{LINE} | Line regulation | 5.5 V ≤ V _{VM} ≤ 38 V, V _{OUT} = 5 V, I _{OUT} = 2 | | ±2% | | |
| ΔV_{LOAD} | Load regulation | V _{VM} = 24 V, V _{OUT} = 5 V, I _{OUT} = 100 mA to 2 A | | ±1% | | |
| PROTECTION | ON CIRCUITS | | | | | |
| \/ | VM output under selte de le elseut (LIVII O) | Supply rising | 4.15 | 4.3 | 4.45 | V |
| V _{UVLO_VM} | VM supply undervoltage lockout (UVLO) | Supply falling | 4.05 | 4.2 | 4.35 | V |
| V _{UVLO_HYS} | Supply UVLO hysteresis | Rising to falling threshold | | 100 | | mV |
| t _{UVLO} | Supply undervoltage deglitch time | V _{VM} falling to OUTx disabled | | 10 | | μs |
| V _{RST} | VM UVLO reset | VM falling, device reset, no I ² C communications | | | 3.9 | V |
| V _{OVP_TH} | Overvoltage protection threshold | V _{OUT} - V _{VM} | | 200 | | mV |
| t _{OVP_ON} | Overvoltage protection turn-on time | | | 10 | | μs |
| t _{OVP_OFF} | Overvoltage protection turn-off time | | | 250 | | μs |
| I _{OCP} | Overcurrent protection trip point | | 3.7 | | | Α |
| t _{OCP} | Overcurrent protection deglitch time | | | 2 | | μs |
| t _{RETRY} | Retry time | | | 1.7 | | ms |
| T _{TSD} | Thermal shutdown temperature | | 150 | 175 | | °C |
| T _{HYS} | Thermal shutdown hysteresis | | | 40 | | °C |

6.6 I2C Timing Requirements

| | | MIN | NOM | MAX | UNIT |
|---------------------|---|-----|-----|-----|------|
| STANDARI |) MODE | | | | |
| f _{SCL} | SCL Clock frequency | 0 | | 100 | kHz |
| t _{HD,STA} | Hold time (repeated) START condition. After this period, the first clock pulse is generated | 4 | | | μs |

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| | | MIN | NOM | MAX | UNIT |
|---------------------|---|-------|-----|------|------|
| t _{LOW} | LOW period of the SCL clock | 4.7 | | | μs |
| t _{HIGH} | HIGH period of the SCL clock | 4 | | | μs |
| t _{SU,STA} | Setup time for a repeated START condition | 4.7 | | | μs |
| t _{HD,DAT} | Data hold time: For I2C bus devices | 0.035 | | 3.45 | μs |
| t _{SU,DAT} | Data set-up time | 250 | | | ns |
| t _R | SDA and SCL rise time | | | 1000 | ns |
| t _F | SDA and SCL fall time | | | 300 | ns |
| t _{SU,STO} | Set-up time for STOP condition | 4 | | | μs |
| t _{BUF} | Bus free time between a STOP and START condition | 4.7 | | | μs |
| FAST MODE | | | | | |
| f _{SCL} | SCL Clock frequency | 0 | | 400 | kHz |
| t _{HD,STA} | Hold time (repeated) START condition. After this period, the first clock pulse is generated | 0.6 | | | μs |
| t _{LOW} | LOW period of the SCL clock | 1.3 | | | μs |
| t _{HIGH} | HIGH period of the SCL clock | 0.6 | | | μs |
| t _{SU,STA} | Setup time for a repeated START condition | 0.6 | | | μs |
| t _{HD,DAT} | Data hold time: For I2C bus devices | 0.035 | | 0.9 | μs |
| t _{SU,DAT} | Data set-up time | 250 | | | ns |
| t _R | SDA and SCL rise time | | | 300 | ns |
| t _F | SDA and SCL fall time | | | 300 | ns |
| t _{SU,STO} | Set-up time for STOP condition | 0.6 | | | μs |
| t _{BUF} | Bus free time between a STOP and START condition | 1.3 | | | μs |
| t _{SP} | Pulse width of spikes to be supressed by input noise filter | | 50 | | ns |

6.7 Timing Diagrams

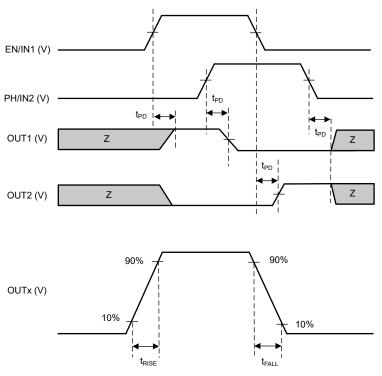


Figure 6-1. Input-to-Output Timing Diagram



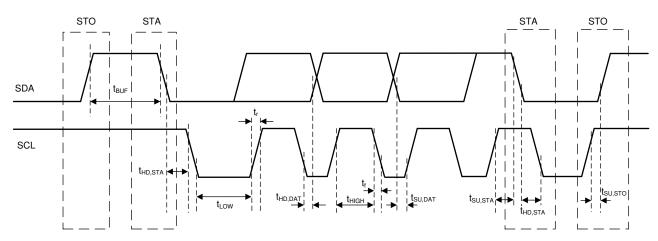
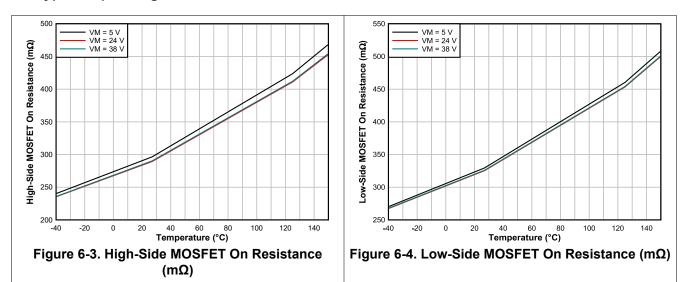


Figure 6-2. I²C Timing Diagram

6.8 Typical Operating Characteristics





7 Detailed Description

7.1 Overview

The DRV8235 is a high-performance integrated H-bridge motor driver with integrated speed and voltage regulation along with additional integrated features like stall detection, current sense output, current regulation, and protection circuitry.

The integrated speed regulation feature maintains maintains constant motor speed over varying battery voltages. The voltage regulation feature saves energy by driving the motor with a programmable lower terminal voltage. control in the device thereby reducing external components on a PCB and saving cost. The principle is based on counting the number of current ripples appearing in the motor current waveform due to commutations.

The DRV8235 contains PWM and PH/EN interfaces along with an I^2C interface for configuration and detailed diagnostics. The EN/IN1 & PH/IN2 pins control the full bridge, which consists of four N-channel MOSFETs that have a typical $R_{DS(ON)}$ of $600m\Omega$ (including one high-side and one low-side FET). Motor speed can be controlled with pulse-width modulation (PWM), at frequencies between 0 to 200kHz. The PMODE bit in I^2C registers allows to control the H-bridge solely through I^2C commands, reducing the number of GPIO inputs.

The integrated current regulation feature limits motor current to a predefined maximum based on the VREF and IPROPI settings. The IPROPI signal can provide current feedback to a microcontroller during both the drive and brake/slow-decay states of the H-bridge. The DRV8235 also has I²C programmable registers to configure a hardware stall detection feature based on the IPROPI current sensing signal.

The integrated protection features protect the device in case of a system fault. These include undervoltage lockout (UVLO), overcurrent protection (OCP), and overtemperature shutdown (TSD). Fault conditions are indicated on the nFAULT pin. Additionally, the overvoltage protection (OVP) feature puts the driver into the brake state when the motor is spun manually while the device is in sleep mode or when the H-bridge is disabled. This prevents the back EMF induced high voltages on the supply rail that could potentially damage the driver and other circuits in the system.

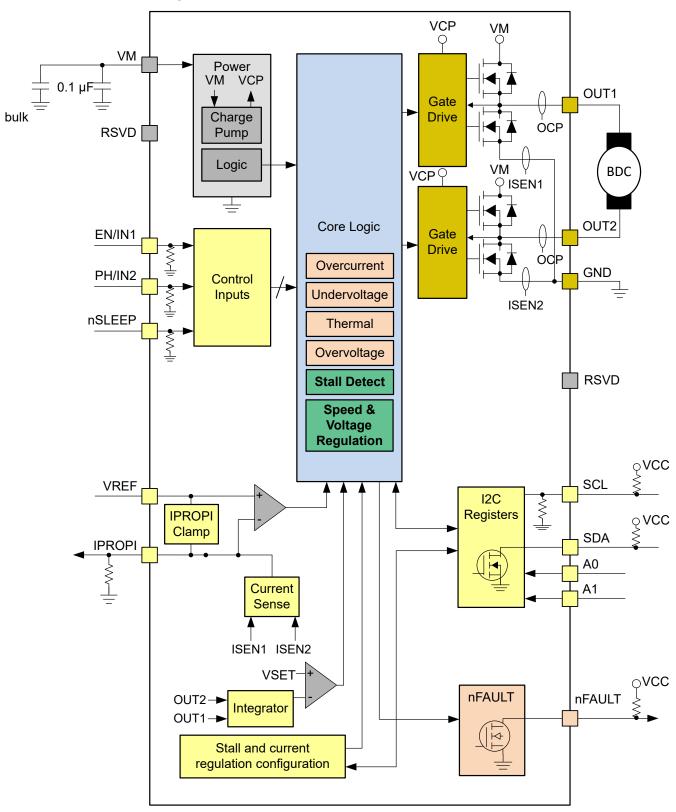
To reduce area and external components on a printed circuit board, the device integrates a charge pump regulator and the corresponding capacitors. The nSLEEP pin provides an ultra-low power mode to minimize current draw during system inactivity.

Product Folder Links: DRV8235

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7.2 Functional Block Diagram





7.3 Feature Description

7.3.1 External Components

Table 7-1 lists the recommended external components for the device.

Table 7-1. Recommended External Components

| COMPONENT | PIN 1 | PIN 2 | RECOMMENDED |
|----------------------|---------------------|--------|---|
| C _{VM1} | VM | GND | 0.1μF, low ESR ceramic capacitor, VM-rated. |
| C _{VM2} | VM | GND | Bulk Capacitance, VM-rated. |
| R _{IPROPI} | IPROPI | GND | Resistor from IPROPI pin to GND, sets the current regulation level. |
| R _{nFAULT} | System VCC | nFAULT | 10kΩ |
| R _{Pull-up} | SDA, SCL, A0, A1 | VM | 2.2kΩ |

7.3.2 Summary of Features

This section includes a summary of the key and advanced features of DRV8235.

- 1. DRV8235 Functional Block Diagram
- 2. Current Sense and Regulation (IPROPI)
- 3. Bridge Control
- 4. Protection
- 5. Advanced: Stall Detection
- 6. Advanced: Speed and Voltage Regulation
- 7. Advanced: Soft-Start and Soft-Stop using t_{INRUSH}

7.3.3 Bridge Control

The DRV8235 output consists of four N-channel MOSFETs designed to drive high current. These outputs are controlled by the two inputs EN/IN1 and PH/IN2 or the I²C bits I2C EN IN1 and I2C PH IN2.

The I2C_BC bit determines whether the bridge is controlled by the EN/IN1 and PH/IN2 pins or the I2C_EN_IN1 and I2C_PH_IN2 bits, as shown below.

Table 7-2. H-Bridge Control Interface

| I2C_BC | Description |
|--------|--|
| 0b | Bridge control configured by using the EN/IN1 and PH/IN2 pins. |
| 1b | Bridge control configured by using the I2C_EN_IN1 and I2C_PH_IN2 bits. |

The control interface is selected by the PMODE bit. DRV8235 allows users to choose either Phase-Enable mode or PWM mode, as described below.

Table 7-3. PMODE Functions

| PMODE | Control Mode |
|-------|--------------|
| 0b | PH/EN |
| 1b | PWM |

The inputs can be set to static voltages for 100% duty cycle drive, or they can be pulse-width modulated (PWM) for variable motor speed. Following diagram shows how the motor current flows through the H-bridge. The input pins can be powered before VM is applied.



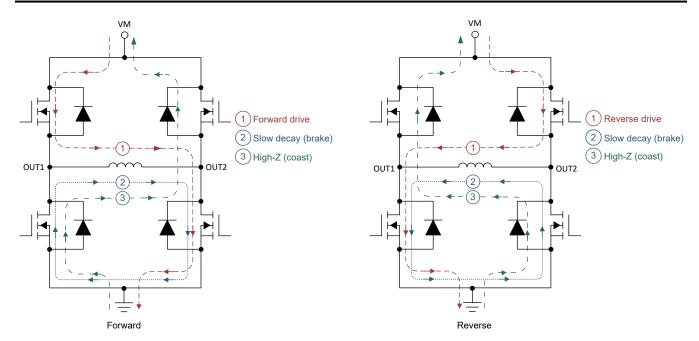


Figure 7-1. H-Bridge Current Paths

The truth tables for each control mode are shown below. Note that these tables do not take into account the internal current regulation feature. Additionally, when an output changes from driving high to driving low (or driving low to driving high), dead time is automatically inserted to prevent shoot-through.

PH/EN mode allows for the H-bridge to be controlled with a speed and direction type of interface. The truth table for PH/EN mode is shown below.

| nSLEEP | Enable | Phase | OUT1 | OUT2 | Description |
|--------|--------|-------|--------|--------|-------------------------------|
| 0 | Х | Х | High-Z | High-Z | Sleep Mode (H-bridge High-Z) |
| 1 | 1 | 0 | L | Н | Reverse (Current OUT2 → OUT1) |
| 1 | 1 | 1 | Н | L | Forward (Current OUT1 → OUT2) |
| 1 | 0 | Х | L | L | Brake; low-side slow decay |

Table 7-4. PH/EN Control Mode (PMODE = 0b)

Note

Enable refers to the EN pin when bridge control is external (I2C_BC=0b), and the I2C_EN_IN1 bit when bridge control is internal (I2C_BC=1b).

Phase refers to the PH pin when bridge control is external (I2C_BC=0b), and the I2C_PH_IN2 bit when bridge control is internal (I2C_BC=1b).

PWM mode allows for the H-bridge to enter the High-Z state while the device is awake. The truth table for PWM mode is shown below.

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| nSLEEP | Input1 | Input2 | OUT1 | OUT2 | Description |
|--------|--------|--------|--------|--------|-------------------------------|
| 0 | Х | Х | High-Z | High-Z | Sleep Mode (H-bridge High-Z) |
| 1 | 0 | 0 | High-Z | High-Z | Coast (H-bridge High-Z) |
| 1 | 0 | 1 | L | Н | Reverse (Current OUT2 → OUT1) |
| 1 | 1 | 0 | Н | L | Forward (Current OUT1 → OUT2) |
| 1 | 1 | 1 | L | L | Brake; low-side slow decay |

Note

Input1 refers to the IN1 pin when bridge control is external (I2C_BC=0b), and the I2C_EN_IN1 bit when bridge control is internal (I2C_BC=1b).

Input2 refers to the IN2 pin when bridge control is external (I2C BC=0b), and the I2C PH IN2 bit when bridge control is internal (I2C BC=1b).

The following timing diagram shows the timing of the inputs and outputs of the motor driver.

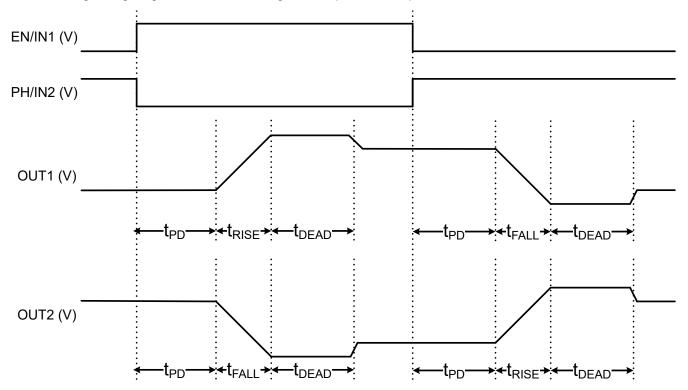


Figure 7-2. H-Bridge Timing Diagram

The t_{DFAD} time is the time in the middle when the output is High-Z. The output pin voltage during t_{DFAD} depends on the direction of the output current. If the current is sourced from the pin, the voltage is a diode voltage drop below ground. If the current is sunk to pin, the voltage is a diode voltage drop above VM. This diode is the body diode of the high-side or low-side FET.

The propagation delay time (tpD) is measured as the time between an input edge to output change. This time accounts for input deglitch time and other internal logic propagation delays. The input deglitch time prevents noise on the input pins from affecting the output state. Additional output slew delay timing accounts for FET turn on or turn off times (t_{RISE} and t_{FALL}).



7.3.4 Current Sense and Regulation (IPROPI)

The DRV8235 integrates current sensing, regulation, and current sense feedback. The internal current mirror allows the device to sense the output current without an external sense resistor or sense circuitry, thereby reducing system size, cost, and complexity. The current regulation feature allows for the device to limit the output current in case of motor stall or high load torque events. The IPROPI output provides a current output proportional to the load current. This I_{IPROPI} current can be converted to a V_{IPROPI} output voltage by connecting a suitable resistor R_{IPROPI} from this pin to the circuit ground. The following diagram shows the IPROPI timings specified in the Electrical Characteristics table.

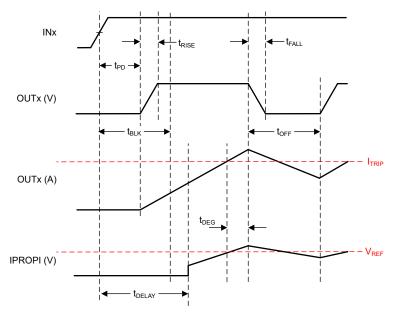


Figure 7-3. Detailed IPROPI Timing Diagram

7.3.4.1 Current Sensing

The IPROPI pin outputs an analog current proportional to the current flowing through the low-side power MOSFETs in the H-bridge and scaled by the current mirror gain (A_{IPROPI}). The IPROPI output current can be calculated by the following equation. The I_{LSX} in the equation is only valid when the current flows from drain to source in the low-side MOSFET. If current flows from source to drain or through the body diode, the value of I_{LSX} for that channel is zero. For instance, if the bridge is in the brake, slow-decay state, then the current out of IPROPI is only proportional to the current in one of the low-side MOSFETs.

$$I_{PROPI}(\mu A) = (I_{LS1} + I_{LS2})(A) \times A_{IPROPI}(\mu A/A)$$
 (1)

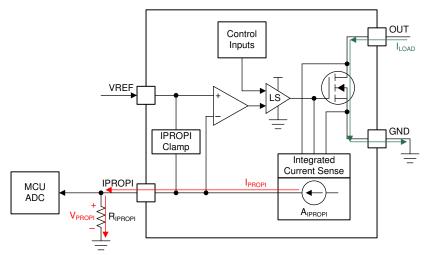
The A_{ERR} parameter in the Electrical Characteristics table is the error associated with the A_{IPROPI} gain. It indicates the combined effect of offset error added to the I_{OUT} current and gain error. The current mirror gain A_{IPROPI} is fixed at 1500 μ A/A.

The motor current is measured by an internal current mirror architecture on the low-side FETs which removes the need for an external power sense resistor as shown below. The current mirror architecture senses motor winding current in both the drive and brake low-side slow-decay periods, therefore allowing continuous current monitoring in typical bidirectional brushed DC motor applications. In coast mode, the current is freewheeling and cannot be sensed because it flows from source to drain. However, the current can be sampled by briefly reenabling the driver in either drive or slow-decay modes and measuring the current before switching back to coast mode again.

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Figure 7-4. Integrated Current Sensing

The IPROPI pin should be connected to an external resistor (RIPROPI) to ground in order to generate a proportional voltage (V_{IPROPI}) on the IPROPI pin with the I_{IPROPI} analog current output. This allows for the load current to be measured as the voltage drop across the RIPROPI resistor with a standard analog to digital converter (ADC). The RIPROPI resistor can be sized based on the expected load current in the application so that the full range of the controller ADC is utilized. Additionally, the DRV8235 implements an internal IPROPI voltage clamp circuit to limit V_{IPROPI} with respect to V_{VREF} on the VREF pin and protect the external ADC in case of output overcurrent or unexpected high current events. TI recommends designing for at least 1.25 V of headroom between V_{VM} and the maximum V_{IPROPI} voltage to be measured by the ADC, $V_{IPROPI\ MAX}$. This ensures good accuracy across the range of VIPROPI voltages measured by the ADC. For instance, if V_{VM} is 4.55 V to 11 V, V_{IPROPI MAX} can be as high as 3.3 V. However, if V_{VM} is 3.3 V, then VIPROPI will have good accuracy up to 2.05

The corresponding IPROPI voltage to the output current can be calculated as shown below -

$$V_{IPROPI}(V) = I_{PROPI}(A) \times R_{IPROPI}(\Omega)$$
(2)

The IPROPI output bandwidth is limited by the sense delay time (t_{DELAY}) of the internal current sensing circuit. This time is the delay from the low-side MOSFET enable command (from the INx pins) to the IPROPI output being ready.

If the device is alternating between drive and slow-decay (brake) in an H-bridge PWM pattern then the low-side MOSFET sensing the current is continuously on and the sense delay time has no impact to the IPROPI output. If a command on the INx pins disables the low-side MOSFETs (according to the truth tables), the IPROPI output will disable with the input logic signal. Although the low-side MOSFETs may still conduct current as they disable according to the device slew rate (specified in the Electrical Characteristics table by t_{RISE} time), IPROPI will not represent the current in the low-side MOSFETs during this turnoff time.

7.3.4.2 Current Regulation

The DRV8235 integrates current regulation using either a fixed off-time or a cycle-by-cycle PWM current regulation scheme. This allows the device to limit the output current in case of a motor stall, high torque, or other high current load events autonomously. The current regulation scheme is selectable by the REG CTRL bit in I²C.

The internal current regulation can be disabled by tying IPROPI to GND and setting the VREF pin voltage greater than GND if current feedback is not required. Additionally, current regulation can also be disabled by setting IMODE to 00b as explained below. If current feedback is required and current regulation is not required, set V_{VREF} and R_{IPROPI} such that V_{IPROPI} never reaches the V_{VREF} threshold. For proper operation of the current



regulation circuit, V_{VREF} must be within the range of the VREF pin voltage specified in the Recommended Operating Conditions table.

Table 7-6. REG_CTRL Functions

| Bit* | Current Regulation Mode |
|------|-------------------------|
| 00b | Fixed Off-Time |
| 01b | Cycle-By-Cycle |

Note

The current regulation threshold (I_{TRIP}) is set through a combination of the VREF voltage (V_{VREF}) and IPROPI output resistor (R_{IPROPI}). This is done by comparing the voltage drop across the external R_{IPROPI} resistor to V_{VREF} with an internal comparator.

$$I_{TRIP}(A) \times A_{IPROPI}(\mu A/A) = V_{VREF}(V) / R_{IPROPI}(\Omega)$$
(3)

For example, if V_{VREF} = 3.3 V, R_{IPROPI} = 1100 Ω and A_{IPROPI} = 1500 μ A/A, then I_{TRIP} will be approximately 2 A.

 V_{VREF} must be lower than V_{VM} by at least 1.25 V. The maximum recommended value of V_{VREF} is 3.3 V. If INT_VREF bit is set to 1b, V_{VREF} is internally selected with a fixed value of 3 V.

The I_{TRIP} comparator has both a blanking time (t_{BLANK}) and a deglitch time (t_{DEG}). The internal blanking time helps to prevent voltage and current transients during output switching from affecting the current regulation. These transients may be caused by a capacitor inside the motor or motor terminals. The internal deglitch time ensures that transient conditions do not prematurely trigger the current regulation. In certain cases where the transient conditions are longer than the deglitch time, placing a 10-nF capacitor on the IPROPI pin, close to the device, helps filter the transients on IPROPI output so current regulation does not prematurely trigger. The capacitor value can be modified as needed, however large capacitor values may slow down the response time of the current regulation circuit.

The IMODE bits determine the behavior of current regulation for the motor driver.

- When IMODE is 00b, current regulation is disabled.
- When IMODE is 01b, the device performs current regulation only during the t_{INRUSH} time when stall detection is enabled.
- When IMODE is 10b, current regulation is enabled at all times.

The following table summarizes the IMODE bit settings.

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Table 7-7. IMODE configuration

| IMODE | EN_STALL | Description |
|-------|----------|--|
| 00b | X | No current regulation at any time |
| 01b | 0b | Current regulation at all times |
| Olb | 1b | Current regulation during t _{INRUSH} only |
| 1Xb | X | Current regulation at all times |

^{*}Additional REG_CTRL options 10b and 11b allow selection between motor voltage or speed regulation described in Section 7.3.6.2.1.



7.3.4.2.1 Fixed Off-Time Current Regulation

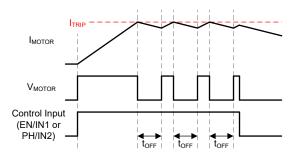


Figure 7-5. Fixed Off-Time Current Regulation

In the fixed off-time mode, the H-bridge enters a brake/low-side slow decay state (both low-side MOSFETs ON) for t_{OFF} duration after l_{OUT} exceeds l_{TRIP} . After t_{OFF} the outputs are re-enabled according to the control inputs unless l_{OUT} is still greater than l_{TRIP} . If l_{OUT} is still greater than l_{TRIP} , the H-bridge will enter another period of brake/low-side slow decay for t_{OFF} . If the state of the EN/IN1 or PH/IN2 control pin inputs or I2C_EN_IN1 or I2C_PH_IN2 bits changes during the t_{OFF} time, the remainder of the t_{OFF} time is ignored, and the outputs will again follow the inputs.

The fixed off-time mode allows for a simple current regulation scheme independent of the external controller. Fixed off-time mode will support 100% duty cycle current regulation since the H-bridge automatically enables after the t_{OFF} period and does not require a new control input edge on the control input pins or bits to reset the outputs.

7.3.4.2.2 Cycle-By-Cycle Current Regulation

In cycle-by-cycle mode, the H-bridge enters a brake, low-side slow decay state (both low-side MOSFETs ON) after I_{OUT} exceeds I_{TRIP} until the next control input edge on either the EN/IN1 or PH/IN2 pins or 0 to 1 transitions on the I2C_EN_IN1 or I2C_PH_IN2 bits. This allows for additional control of the current regulation by the external controller. This is shown in the diagram below. Cycle-by-cycle mode will not support 100% duty cycle current regulation as a new control input edge is required to reset the outputs after the brake, low-side slow decay state has been entered.

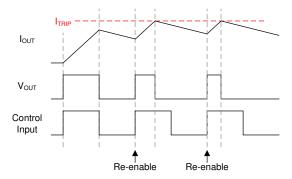


Figure 7-6. Cycle-By-Cycle Current Regulation

In cycle-by-cycle mode, the device can indicate whenever the H-bridge enters internal current regulation by pulling the nFAULT pin low. This can be used to determine when the device outputs will differ from the control inputs or the load has reached the I_{TRIP} threshold. This behavior is controlled by the CBC_REP bit. This is shown in the following diagram. In cycle-by-cycle mode, if the CBC_REP bit is 1b, nFAULT will be pulled low when the H-bridge enters internal current regulation and nFAULT will be released whenever the next control input edge is received by the device and the outputs are reset.

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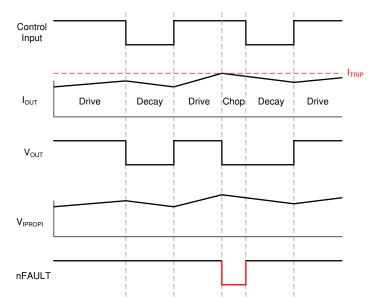


Figure 7-7. Cycle-By-Cycle Current Regulation, CBC_REP = 1b

No device functionality is affected when the nFAULT pin is pulled low for the current regulation indicator. The nFAULT pin is only used as an indicator and the device will continue normal operation. To distinguish a device fault from the current regulation indicator, the nFAULT pin can be compared with the control inputs. The current regulation indicator can only assert when the control inputs are commanding a forward or reverse drive state. If the nFAULT pin is pulled low and the control inputs are commanding the high-Z or slow-decay states, then a device fault has occurred.

7.3.5 Stall Detection

The DRV8235 integrates a stall detection feature. The principle of the stall detection scheme relies on the fact that motor current increases during stall conditions. The DRV8235 compares the voltage on the IPROPI pin to the voltage on the VREF pin or 3 V to determine whether a motor stall condition has occurred. The setting is deterimed by the INT_VREF register. Table 7-8 shows the configurable options for INT_VREF. The following paragraphs describe how to configure the I²C registers for the desired stall detection response.

Table 7-8. Settings for INT_VREF

| Bit | Description |
|-----|---|
| 0b | V _{VREF} not fixed |
| 1b | V _{VREF} fixed internally at 3 V |

The STALL bit in status register changes to 1b when a motor stall is detected. The EN_STALL bit is used to enable or disable stall detection. The following table summarizes the EN_STALL bit settings.

Table 7-9. EN_STALL configuration

| EN_STALL | Description |
|----------|---|
| 0b | Stall detection disabled. If IMODE = 01b, current regulation occurs at all times when $V_{IPROPI} \ge V_{VREF}$. |
| 1b | Stall detection enabled. |

The IPROPI pin provides the current sense signal to the stall detection module. The VREF pin sets the I_{TRIP} current level at which a stall condition is detected. As shown in Table 7-8, V_{VREF} is internally fixed at 3 V when INT_VREF = 1b. When $V_{IPROPI} \ge V_{VREF}$, it implies $I_{OUT} \ge I_{TRIP}$. The device detects a stall condition here. Stall detection is blanked for a period of time, t_{INRUSH} , to avoid false detection due to high inrush currents during motor startup. The IPROPI and VREF pins also support current regulation, as described earlier.



The TINRUSH[15:0] bits set the period of time the stall detection logic will ignore the inrush current during motor startup (t_{INRUSH}). After t_{INRUSH} time expires, the DRV8235 indicates a stall condition the next instant V_{IPROPI} is greater than or equal to V_{VREF} .

When voltage or speed soft-start is disabled, the t_{INRUSH} time directly reflects the setting of the TINRUSH bits. The t_{INRUSH} can be set to a value between 5 ms (corresponding to 0000h) and 6.7 s (corresponding to FFFFh), with a default value of 1 s. Each increment of LSB corresponds to 102.4 μ s of the inrush time.

When voltage or speed soft-start is enabled, target motor voltage or speed is soft-started and soft-stopped for the duration of t_{INRUSH} time. The TINRUSH bits should be setup such that the t_{INRUSH} = TINRUSH bit setting x WSET_VSET. For example, if WSET_VSET = 10 and intended inrush time is 1 s, then TINRUSH bit setting should correspond to 100 ms.

The following conditions cause the stall detection scheme to ignore the inrush current for t_{INRUSH} time -

- Power-up of the DRV8235
- · Recovering from faults
- · After device exits from sleep mode
- After recovering from stall, as explained in Table 7-10

The SMODE bit programs the device's response to a stall condition. When SMODE = 0b, the outputs disable, and the STALL bit becomes 1b. When SMODE = 1b, the STALL bit becomes 1b, but the outputs continue to drive current into the motor. Table 7-10 summarizes the SMODE bit settings.

Table 7-10. SMODE configuration

| Table 7 Tot Gill Galaction | | | | |
|----------------------------|--|--|--|--|
| SMODE | Description | Recovery from Stall Condition | | |
| 0b | Latched disable with indication: the OUTx pins disable and the STALL bit becomes 1b. | A clear fault must be issued by writing 1b to the CLR_FLT bit. STALL bit changes to 0b after a clear fault is issued. After waking up from stall, the stall detection scheme ignores the inrush current for t_{INRUSH} time as described earlier. After t_{INRUSH} time, if motor current is still higher than t_{ITRIP} , a stall condition is detected again. | | |
| 1b | Indication only: the OUTx pins remain active and the STALL bit becomes 1b. | A clear fault must be issued by writing 1b to the CLR_FLT bit to make STALL bit 0b. After t_{INRUSH} time, if motor current is still higher than I_{TRIP} , a stall condition is detected again. | | |

The **IMODE** bits determine the behavior of current regulation in the motor driver. Table 7-7 summarizes the IMODE pin settings. For more details on current regulation, see Section 7.3.4.2.

The STALL_REP bit determines whether stall is reported on nFAULT pin. When STALL_REP bit is 1b, nFAULT is pulled low whenever stall is detected and STALL bit is 1b. If STALL_REP bit is 0b, stall is not reported on nFAULT output.

The following diagrams show example timing diagrams for different configurations of the hardware stall detection feature.



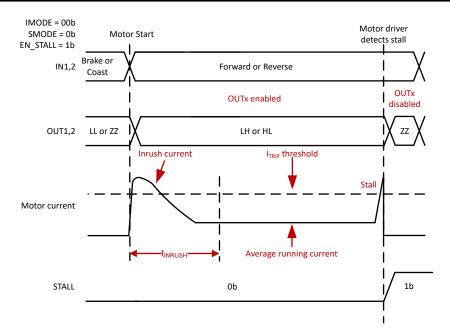


Figure 7-8. Stall Detection with Latched Disable

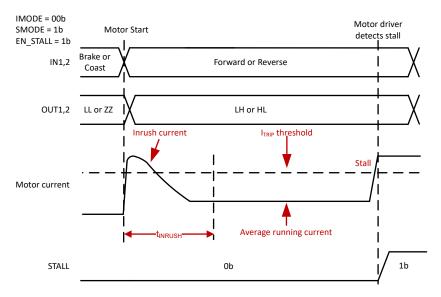


Figure 7-9. Stall Detection with STALL indication only



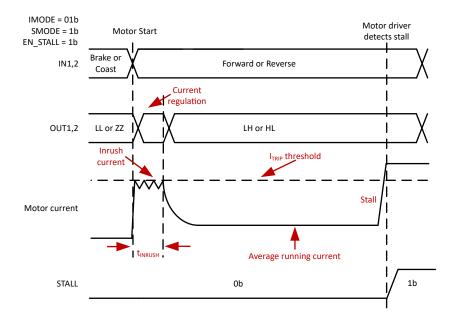


Figure 7-10. Stall Detection with current regulation during inrush

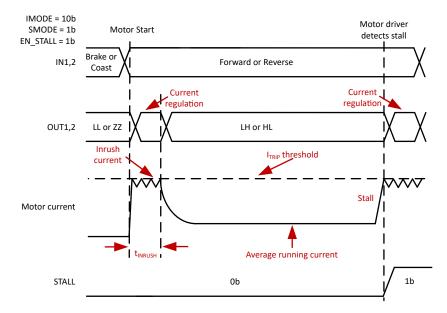


Figure 7-11. Stall Detection with current regulation

7.3.6 Motor Voltage and Speed Regulation

The DRV8235 provides the ability to regulate the voltage applied to the motor winding or to regulate the speed of the motor. This feature allows constant motor speed to be maintained even when operating from a varying supply voltage such as a discharging battery. The DRV8235 uses a pulse-width modulation (PWM) technique instead of a linear circuit to minimize current consumption and maximize battery life.

The intended voltage or speed can be programmed by the WSET_VSET bits. Refer to Section 7.3.6.2.1 for further explanation.

Four ranges of motor speed can be selected using the W SCALE bits to support low, moderate and high speed applications. The speed regulation loop compares the motor speed estimated by the speed estimator with the user definded target speed. The following section describes the internal bridge control logic taking voltage regulation as an example, but is also applicable for speed regulation.



Figure 7-12 shows the closed loop PI control for regulating speed and voltage.

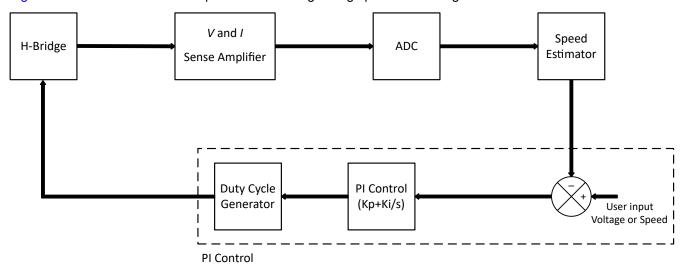


Figure 7-12. Speed and Voltage Regulation with PI Control

Note

Please note that the sampling frequency of the ADC is 80kHz.

7.3.6.1 Internal Bridge Control

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For voltage regulation, an internal circuit monitors the voltage difference between the output pins. This voltage difference is integrated over time to get an average DC voltage value. The time depends on the cut-off frequency of the output filter which can be set by the OUT_FLT register. For best results, choose a cut-off frequency equal to a value at least 20 times lower than the PWM frequency. Eg, if you PWM at 20kHz, OUT_FLT=11b (1000Hz) is sufficient.

The DC voltage value is compared to the target motor voltage programmed by the I²C register, WSET_VSET.

When speed/voltage regulation mode is active, an internal bridge control scheme is employed. DUTY_CTRL must be set to 0b. The duty cycle cannot be manually programmed by the user.

- If the averaged output voltage is lower than VSET, the duty cycle of the internal bridge control output is increased.
- If the averaged output voltage is higher than VSET, the duty cycle of the internal bridge control output is decreased.
- During PWM regulation, the H-bridge is enabled to drive current through the motor winding during the PWM
 on time. The current flow direction depends on the EN/IN1 and PH/IN2 polarity.
- During the PWM off time, winding current is recirculated by enabling both of the low-side FETs in the bridge.
- If the programmed output voltage (VSET) is greater than the VM supply voltage, the device operates at 100% duty cycle and the voltage regulation feature is disabled. In this mode, the device behaves like a conventional H-bridge driver.

Note

- 1. During Speed/Voltage regulation, the duty cycle can be read from the DUTY_READ register
- 2. PWM_FREQ sets the PWM frequency for internal PWM generation. Variation around the value of PWM_FREQ is ±30%.



Table 7-11. PWM_FREQ Settings

| Bit | Value |
|-----|--------|
| 0b | 50 kHz |
| 1b | 25 kHz |

Note

In voltage regulation mode, the motor speed can vary slightly because the voltage drop across the motor coil resistance introduces a small error. The speed regulation mode eliminates this error by directly regulating the target motor speed. To enable speed regulation, the REG_CTRL bit must be set to 10b.

Note

When Speed/Voltage regulation is inactive, the user can still PWM internally. To do this, set DUTY_CTRL to 1b and program the duty cycle value into PROG_DUTY. Please note that in this case, I2C_BC is used to decide if the information about the direction or rotation (Forward/Reverse/Coast/Brake/Sleep) is extracted:

- 1. Externally, from the EN/IN1 and PH/IN2 pins; I2C_BC=0b), or
- 2. Internally (from the I2C EN IN1 and I2C PH IN2 bits; I2C BC=1b)

Please note that the setting for PMODE does not matter in this case.

As an example, if the settings in Table 7-12 are followed, the device PWMs at 50kHz with approximately 50% duty cycle in the forward direction.

Bit Value I2C_BC 1b DUTY CTRL 1b **PMODE** 1b PWM FREQ Ωh PROG DUTY 011111b I2C_EN_IN1 1b I2C PH IN2 θb

Table 7-12. Example settings

7.3.6.2 Setting Speed/Voltage Regulation Parameters

For obtaining an accurate output from speed and voltage regulation, the following parameters need to be set (for an in-depth explanation, refer to Section 8).

7.3.6.2.1 Speed and Voltage Set

Denoted by WSET_VSET, this parameter helps set the target speed or motor voltage, based on the REG_CTRL register setting.

When REG_CTRL is set to 10b, the speed regulation mode is enabled. WSET_VSET is an 8-bit register and can be set to a value between 00h (corresponds to 0 rad/s) and FFh (corresponds to the maximum speed allowable by W_SCALE). The speed control loop matches the value of the SPEED register to the target speed set by WSET VSET. Please note that the maximum value of the SPEED register is 255.

When REG_CTRL is set to 11b, the motor voltage regulation mode is enabled. The motor voltage in this case can be set to a value between 0 for 0V and 255 for approximately 42.67V drive output voltage. Please note that the maximum value of WSET_VSET is 255. Each bit corresponds to approximately a 0.167mV resolution of the



output voltage setting. Setting WSET_VSET to 255 sets the target voltage to approximately 42.7V. The formula to calculate the decimal value is represented by the equation:

Register Setting Value = Desired Target Voltage
$$\times \left(\frac{255}{42.67}\right)$$
 (4)

For example, if desired target voltage is 5V, Register Setting Value = 5*(255/42.67) = 29.88. Hence, setting a value of 30 (or 1Eh) outputs approximately 5V.

Note

- 1. In practice, the driver's Over Voltage Protection shuts the device down before 42.67V.
- 2. The maximum voltage for VM under Section 6.3 is 38V.
 - a. Recommended to set the target voltage below 38V for better accuracy.
- 3. To set the target voltage to 38V, set WSET_VSET to 227.

7.3.6.2.2 Speed Scaling Factor

Denoted by W_SCALE, this is a scaling factor which helps in setting the target ripple speed when speed regulation mode is enabled. Settings for W_SCALE are shown below. This register also sets the maximum value of ripple speed under each setting of W_SCALE.

 Bit
 W_SCALE
 Maximum Ripple Speed

 00b
 16
 4080 rad/s

 01b
 32
 8160 rad/s

 10b
 64
 16320 rad/s

Table 7-13. Settings for W_SCALE

Example setting for W_SCALE: If SPEED register = 15, W_SCALE = 01b, then the actual ripple speed = 15*32=480 rad/s.

128

Note

Explanation for Maximum Ripple Speed: W_SCALE inadvertently sets the upper limit for the target ripple speed under that setting of W_SCALE. For example, if W_SCALE = 00b, then the maximum ripple speed under this setting = 255*16 rad/s = 4080 rad/s. Hence, the maximum target speed achievable under this setting is 4080 rad/s. Furthermore, under this setting of W_SCALE, FFh corresponds to 4080 rad/s for WSET_VSET when speed regulation mode is activated (REG_CTRL=10b).

7.3.6.2.2.1 Target Speed Setting Example

11b

To set a target speed in rpm, you need to know the following information:

- · Gear ratio of the system, GR
- Number of current ripples per motor revolution, N_R. This can be found by taking the lowest common multiple, LCM, of the number of brushes (N_B) and the number of commutator segments (N_C). LCM can easily be calculated using an online calculator.
- Choose an appropriate W_SCALE value.

As an example, if desired target speed is 10000rpm, WSET_VSET value can be calculated using the following equation :

$$WSET_{-}VSET = \frac{rpm}{W \ SCALE} \times \frac{2\pi}{60} \times N_{R} \times Gear \ Ratio$$
 (5)

Assuming:

32640 rad/s



- $N_R=6$
- W_SCALE = 00b (16 rad/s)
- Gear ratio = 50:1

WSET_VSET =
$$\frac{10000 \text{rpm}}{16} \times \frac{2\pi}{60} \times 6 \times \frac{1}{50} = 7.86$$
 (6)

Thus, set WSET_VSET to 0x08.

7.3.6.2.3 Motor Resistance Inverse

Denoted by INV R, this is the equivalent of the conductance (inverse of resistance) of the motor scaled by a scaling factor, INV R SCALE. Scaling allows a wide range of motor resistance values to be accepted using the combination of INV R and INV R SCALE.

7.3.6.2.4 Motor Resistance Inverse Scale

Denoted by INV R SCALE, this is the scaling factor for the inverse of motor resistance (INV R). Since the inverse of a motor resistance is generally not an integer, the value must be rounded off to the nearest integer. Settings are described in Table 7-14.

Table 7-14. Settings for INV_R_SCALE

| Bit | Value of INV_R_SCALE |
|-----|----------------------|
| 00b | 2 |
| 01b | 64 |
| 10b | 1024 |
| 11b | 8192 |

INV_R is represented by the equation:

$$INV_R = \frac{1}{Motor Resistance} \times INV_R - SCALE$$
 (7)

Please note that the maximum value of INV_R is 255. Please refer to Section 9.2.3.1.1 for an example on how to select the appropriate INV_R_SCALE for a given value of motor resistance.

7.3.6.2.5 KMC Scaling Factor

Denoted by KMC_SCALE, this is a scaling factor for the parameter KMC. KMC is represented by the following equation:

$$KMC = \frac{K_V}{N_R} \times KMC_SCALE$$
 (8)

Where, K_V is the motor back emf constant and N_R is the number of ripples per revolution. N_R is calculated by taking the LCM (Least Common Multiple) of the number of brushes, N_B, and the number of commutators, N_C:

$$N_{R} = LCM(N_{B}, N_{C}) \tag{9}$$

Please note that LCM can be easily calculated by using any online LCM calculator.

Tuning KMC appropriately is critical for the speed and voltage regulation algorithm to perform accurately. Scaling is done because the value of motor back emf constant is generally small. Scaling allows integer values to be written on to registers.



| Table 7-15. | Settings | for KMC | SCALE |
|-------------|----------|-----------|-------|
| 14510 1 10 | 9090 | 101 11110 | |

| Bit | Value of KMC_SCALE |
|-----|----------------------|
| 00b | 24 x 2 ⁸ |
| 01b | 24 x 2 ⁹ |
| 10b | 24 x 2 ¹² |
| 11b | 24 x 2 ¹³ |

7.3.6.2.6 KMC

This register is a motor constant representing a proportional value of the motor back emf constant. See KMC Tuning for a detailed tuning procedure.

7.3.6.2.7 VSNS_SEL

This parameter is used to select the motor voltage output filtering method (analog or digital) during PWM. The analog filter (0b) filters out the noise based on the voltage difference between the output pins. The digital filter (1b) multiplies the PWM duty cycle with VM to render an average output voltage. Settings are shown in Table 7-16. When analog filter is selected, the cut-off frequency can be selected using the OUT_FLT register. Recommended setting is the analog filter (0b).

Table 7-16. Settings for VSNS_SEL

| Bit | Description |
|-----|-----------------------|
| 0b | Analog Output Filter |
| 1b | Digital Output Filter |

7.3.6.3 Soft-Start and Soft-Stop

The DRV8235 integrates a soft-start and stop feature to safeguard the device from high inrush currents during start up. This feature can be activated by setting the EN_SS bit to 1b when the REG_CTRL register is set to 10b (Speed Regulation) or 11b (Voltage Regulation). If speed or voltage regulation modes are inactive, the EN_SS bit has no influence on the device performance.

Soft-start comes into effect during motor start up. The motor current is slowly ramped up to the current value corresponding to the target speed over the duration of t_{INRUSH} time. The inrush time t_{INRUSH} can be set by the user via the 16-bit TINRUSH register. During this time t_{INRUSH} , the FETs are internally PWMed with a duty cycle generated using the PI control loop.

Soft-stop results in a slow ramp down of motor current in time t_{INRUSH}. This can be triggered by the following methods:

- 1. The direction of rotation is changed on-the-fly. The soft stop function prevents a high current build-up through the motor windings by ramping down the current slowly and performing soft-start on the other direction
- 2. Setting I2C_EN_IN1 and I2C_PH_IN2 to 0. Please note that this method sets outputs to Hi-Z after triggering soft stop, which deviates from conventional device operation where setting inputs to 0 causes the device to immediately go Hi-Z and enter coast mode.
- 3. Set WSET_VSET to 0x00.

A reference block diagram containing the PI loop can be found in Section 7.3.6. Figure 7-13 shows the motor current slow ramp up at start up and ramp down at motor stop within time t_{INRUSH} .



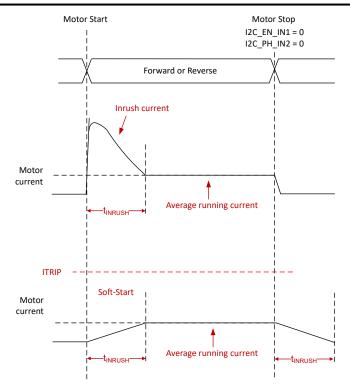


Figure 7-13. Soft Start and Soft Stop

7.3.6.3.1 T_{INRUSH}

The inrush time, t_{INRUSH}, is set using the 16-bit TINRUSH register. As described earlier, t_{INRUSH} has a dual purpose:

- t_{INRUSH} is duration of time for which the stall detection scheme ignores the motor inrush current. This prevents false detection of stall during start up. Stall detection is blanked for this duration of time. A detailed description can be found in the Stall Detection section.
- 2. Additionally, t_{INRUSH} is also the duration of time for which the soft-start and stop feature ramps up the speed or voltage from 0 to a value set by WSET_VSET, or ramps down the speed or voltage from the existing value to 0.
 - a. When EN SS is set to 0b, the TINRUSH register bit settings directly reflect the t_{INRUSH} time. Time $t_{\sf INRLISH}$ can be set to a value between 5 ms (0000h) and 6.7 s (FFFFh). Default value is 1 s.
 - When EN_SS is set to 1b during motor speed or voltage regulation mode, the target motor speed or voltage is soft-started and stopped over the duration of t_{INRUSH} as describe above. In this case, t_{INRUSH} = TINRUSH x WSET VSET. As an example, if WSET VSET = 10 and intended t_{INRUSH} time is 1 s, then TINRUSH is to be set to 100 ms.

7.3.7 Protection Circuits

The DRV8235 is fully protected against supply undervoltage, overcurrent, and overtemperature events. In addition, the device supports overvoltage protection in sleep mode and when the H-bridge is disabled.

7.3.7.1 Overcurrent Protection (OCP)

An analog current limit circuit on each FET limits the current through the FET by limiting the gate drive internally. If this analog current limit persists for longer than the OCP deglitch time (t_{OCP}), all FETs in the H-bridge will disable, FAULT and OCP bits become 1b and nFAULT is pulled low.

The OCP MODE bit programs the response of the device to overcurrent event. The device can either latch-off or perform automatic retry to recover from an overcurrent event.



In automatic retry mode, the MOSFETs will be disabled and the nFAULT pin driven low for a duration of t_{RETRY}. After t_{RFTRY}, the MOSFETs are re-enabled according to the control inputs. If the overcurrent condition is still present, the cycle repeats; otherwise normal device operation resumes. This is explained by the following diagram -

In latch-off mode, the MOSFETs will remain disabled and the nFAULT pin will be driven low until the device is reset by a CLR FLT command or by cycling the VM power supply.

Overcurrent conditions are detected independently on both high- and low-side FETs. This means that a short to ground, supply, or across the motor winding will all result in an overcurrent shutdown. Overcurrent protection does not use the current sense circuitry used for current regulation, so it functions regardless of VREF and IPROPI settings.

7.3.7.2 Thermal Shutdown (TSD)

If the die temperature exceeds the thermal shutdown temperature threshold (T_{TSD}), all FETs in the H-bridge are disabled, TSD and FAULT bits become 1b, and nFAULT is pulled low. The TSD MODE bit programs the response of the device to overtemperature event. The device can either latch-off or perform automatic retry to recover from overtemperature.

In automatic retry mode, normal operation will resume (driver operation starts, nFAULT is released and FAULT bit changes to 0b) when the junction temperature falls below the overtemperature threshold limit minus the hysteresis (T_{TSD} - T_{HYS}). The TSD bit remains at 1b indicating that a thermal shutdown event occurred until a CLR FLT command is issued.

In latch-off mode, once the overtemperature condition is removed, normal operation resumes after sending a CLR FLT command, or a power cycling.

7.3.7.3 VM Undervoltage Lockout (VM UVLO)

If at any time the voltage on the VM pin falls below the UVLO falling threshold voltage:

- All the outputs are disabled (High-Z)
- The internal charge pump is disabled
- nFAULT is driven low

Normal operation resumes when the VM voltage recovers above the UVLO rising threshold.

If the voltage on the VM pin falls below the UVLO falling threshold voltage, but is above the V_{RST}:

- I²C communication is available and the digital core of the device is active
- The FAULT and UVLO bits are made high
- The nFAULT pin is driven low

From this condition, if the VM voltage recovers above the UVLO rising threshold voltage:

- nFAULT pin is released (is pulled-up to the external voltage)
- The FAULT bit is reset
- The UVLO bit remains latched high until cleared through the CLR_FLT command.



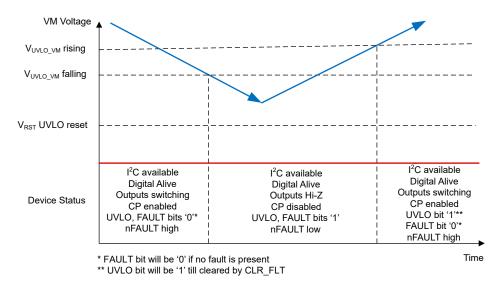


Figure 7-14. Supply Voltage Ramp Profile

When the voltage on the VM pin falls below the V_{RST}:

- I²C communication is unavailable and the digital core is shutdown
- · The FAULT and UVLO bits are low
- The nFAULT pin is high

During a subsequent power-up, when the VM voltage exceeds the V_{RST} voltage:

- The digital core comes alive
- · UVLO bit stays low
- The FAULT bit is made high
- · The nFAULT pin is pulled low
- When the VM voltage exceeds the VM UVLO rising threshold
 - FAULT bit is reset
 - UVLO bit stays low
 - nFAULT pin is pulled high.

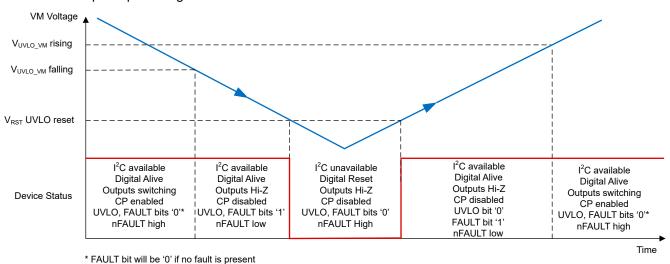


Figure 7-15. Supply Voltage Ramp Profile



7.3.7.4 Overvoltage Protection (OVP)

When the motor is driven by external force, it acts as a generator and pumps back current to the supply voltage rail. This can potentially damage other circuits connected to the supply rail. In low-power sleep mode or when the H-bridge is disabled (High-Z), if the voltage of the output nodes rise above the supply voltage by about 200 mV, the DRV8235 turns on the two low-side MOSFETs. This allows the device to actively brake a motor connected to the outputs by shorting the back emf across the motor terminals.

The overvoltage protection (OVP) function is enabled by default. After power-up, the EN_OVP bit can be made 0b to disable this feature. The EN_OVP logic state is latched, so that in sleep mode the device bahves as per the EN_OVP bit setting, even though the internal digital logic is reset.

In sleep mode, if there is a short circuit to power supply fault present in the power stage, a simple overcurrent detector circuit is provided to disable the low-side MOSFET if a high current event is detected while braking. This is needed since the normal overcurrent protection circuits are disabled during the low-power sleep mode.

7.3.7.5 nFAULT Output

The nFAULT pin has an open-drain output and should be pulled up to a 5-V or 3.3-V supply. nFAULT pin will be high after power-up. When a fault is detected, the nFAULT pin will be logic low.

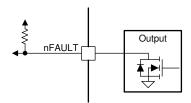


Figure 7-16. nFAULT Pin

7.4 Device Functional Modes

The following table summarizes the DRV8235 functional modes described in this section.

| Table 7-17. Modes of Operation | | | | | |
|--------------------------------|----------------------------|-----------|---------------------------|--|--|
| MODE | CONDITION | H-BRIDGE | INTERNAL CIRCUITS | | |
| Active Mode | nSLEEP = 1, EN_OUT = 1b | Operating | Operating | | |
| Low-Power Sleep Mode | nSLEEP = 0 | Disabled | Disabled | | |
| Fault Mode | Any fault condition met | Disabled | See Fault Mode section | | |

Table 7-17. Modes of Operation

7.4.1 Active Mode

After the supply voltage on the VM pin has crossed the rising undervoltage threshold, if nSLEEP is logic high and t_{WAKE} has elapsed, and if the EN_OUT bit is 1b, the device enters active mode. In this mode, the full-bridge, and internal logic are active and the device is ready to receive inputs.

7.4.2 Low-Power Sleep Mode

When the nSLEEP pin is low for $t_{TURNOFF}$ time, the DRV8235 enters a low-power sleep mode. In sleep mode, the outputs remain High-Z and the device draws minimal current from the supply pin. After n_{SLEEP} is set high for longer than the duration of t_{WAKE} , the device becomes fully operational.

7.4.3 Fault Mode

The DRV8235 enters fault mode when it encounters a fault condition. This protects the device and the load on the outputs. Table 7-18 describes the device behavior in the fault mode which depends on the fault condition.

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The device will leave the fault mode and re-enter the active mode when the system meets the recovery condition.

Table 7-18. Fault Conditions Summary

| FAULT | FAULT CONDITION | CONFIGURATION | ERROR REPORT | FULL- BRIDGE | INTERNA L CIRCUITS | RECOVERY CONDITION |
|------------------------------|---|---------------------------|-----------------------------------|-----------------|--|--|
| VM undervoltage (VM UVLO) | V _{VM} < V _{UVLO_VM} | - | nFAULT / I ² C | Disabled | Disabled | V _{VM} > V _{UVLO_VM} |
| Overcurrent | I > I | OCP_MODE = 0b | nFAULT / I ² C | Disabled | Operating | Latched: CLR_FLT |
| (OCP) | (OCP) I _{OUT} > I _{OCP} | OCP_MODE = 1b | nFAULT / I ² C | Disabled | Operating | Automatic retry: t _{RETRY} |
| Th | | TSD_MODE = 0b | nFAULT / I ² C | Disabled | Operating | Latched: CLR_FLT |
| Thermal $T_J > T_{TSD}$ | TSD_MODE = 1b | nFAULT / I ² C | Disabled | Operating | Automatic: $T_J < T_{TSD}$ - T_{HYS} | |
| Overvoltage protection (OVP) | OUTx = Hi-Z or $nSLEEP = 0$; $V_{VOUT} - V_{VM} > V_{SD}$ | - | I ² C when OUTx = Hi-Z | Disabled | Disabled | Automatic: V _{VOUT} - V _{VM} < V _{SD} |

7.5 Programming

7.5.1 I²C Communication

The I^2C interface allows control and monitoring of the DRV8235 by a microcontroller. The I^2C bus consists of a data line (SDA) and a clock line (SCL) with off-chip pull-up resistors. When the bus is idle, both SDA and SCL lines are pulled high.

A leader device, usually a microcontroller or a digital signal processor, controls the bus. The leader is responsible for generating the SCL signal and device addresses. The leader also generates specific conditions that indicate the START and STOP of data transfer. A follower device receives and/or transmits data on the bus under control of the leader device. DRV8235 is a follower device.

The lower four bits of the device address are derived from the inputs from the pins A1 and A0, which can be tied to board level power supply for logic high, GND for logic low, or left open. These four address bits are latched into the device at power up, so cannot be changed dynamically. The upper address bits of the device address are fixed at 0x60h, so the device address is as follows -

Table 7-19. Device Addresses

| A1 Pin | A0 Pin | A3A2A1A0 bits | ADDRESS (WRITE) | ADDRESS (READ) |
|--------|--------|---------------|-----------------|----------------|
| 0 | 0 | 0000b | 0x60h | 0x61h |
| 0 | High-Z | 0001b | 0x62h | 0x63h |
| 0 | 1 | 0010b | 0x64h | 0x65h |
| High-Z | 0 | 0011b | 0x66h | 0x67h |
| High-Z | High-Z | 0100b | 0x68h | 0x69h |
| High-Z | 1 | 0101b | 0x6Ah | 0x6Bh |
| 1 | 0 | 0110b | 0x6Ch | 0x6Dh |
| 1 | High-Z | 0111b | 0x6Eh | 0x6Fh |
| 1 | 1 | 1000b | 0x70h | 0x71h |

Using the A0 and A1 pins, up to 9 DRV8235 follower devices can be controlled by one I^2C bus. The DRV8235 does not respond to the general call address. It is recommended to use a $2.2k\Omega$ pull-up resistor for these pins.



7.5.1.1 I²C Write

To write on the I²C bus, the leader device sends a START condition on the bus with the address of the 7-bit follower device. Also, the last bit (the R/W bit) is set to 0b, which signifies a write. After the follower sends the acknowledge bit, the leader device then sends the register address of the register to be written. The follower device sends an acknowledge (ACK) signal again which notifies the leader device that the follower device is ready. After this process, the leader device sends 8-bit write data and terminates the transmission with a STOP condition.



Figure 7-17. I²C Write Sequence

7.5.1.2 I²C Read

To read from a follower device, the leader device must first communicate to the follower device which register will be read from. This communication is done by the leader starting the transmission similarly to the write process which is by setting the address with the R/W bit equal to 0b (signifying a write). The leader device then sends the register address of the register to be read from. When the follower device acknowledges this register address, the leader device sends a START condition again, followed by the follower address with the R/W bit set to 1b (signifying a read). After this process, the follower device acknowledges the read request and the leader device releases the SDA bus, but continues supplying the clock to the follower device.

During this part of the transaction, the leader device becomes the leader-receiver, and the follower device becomes the follower-transmitter. The leader device continues sending out the clock pulses, but releases the SDA line so that the follower device can transmit data. At the end of the byte, the leader device sends a negative-acknowledge (NACK) signal, signaling to the follower device to stop communications and release the bus. The leader device then sends a STOP condition.

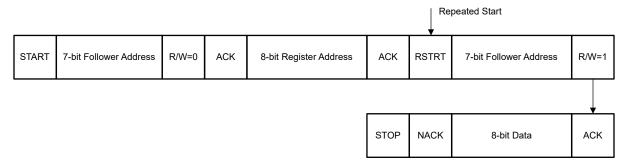


Figure 7-18. I²C Read Sequence



8 Register Map

The following table lists the memory-mapped I²C registers for the DRV8235. The I²C registers are used to configure the DRV8235 and for device diagnostics.

Note

Do not modify reserved registers or addresses not listed in the register map (Table 8-1). Writing to these registers can have unintended effects. For all reserved bits, the default value is 0b.

Table 8-1, I²C Registers

| Table 8-1. I ² C Registers | | | | | | | | | | |
|---------------------------------------|--------------|---------|--|--------------|---------------|----------------|---------------|----------------|----------------|--------|
| Address | Name | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 | Access |
| 0x00 | FAULT_STATUS | FAULT | RSVD | STALL | OCP | OVP | TSD | NPOR | RSVD | R |
| 0x01 | RC_STATUS1 | | | | SPEE | D[7:0] | | | | R |
| 0x02 | RC_STATUS2 | | | | RS | VD | | | | R |
| 0x03 | RC_STATUS3 | | | | RS | VD | | | | R |
| 0x04 | REG_STATUS1 | | | | VMTI | R[7:0] | | | | R |
| 0x05 | REG_STATUS2 | | | | IMTF | R[7:0] | | | | R |
| 0x06 | REG_STATUS3 | RS | VD | | | DUTY_R | EAD[5:0] | | | R |
| 0x07 | REG_STATUS4 | | | | RS | VD | | | | |
| 80x0 | REG_STATUS5 | | | | RS | VD | | | | |
| 0x09 | CONFIG0 | EN_OUT | EN_OVP | EN_STAL L | VSNS_S EL* | RS | VD | CLR_FLT | DUTY_C TRL* | RW |
| 0x0A | CONFIG1 | | | | TINRUSH | I_LSB[7:0] | | | , | RW |
| 0x0B | CONFIG2 | | | | TINRUSH_ | _MSB[15:8] | | | | RW |
| 0x0C | CONFIG3 | IMOD | IMODE[1:0]* | | INT_VRE F* | TBLANK* | TDEG* | OCP_MO DE* | TSD_MO DE* | RW |
| 0x0D | CONFIG4 | RS | RSVD | | CBC_RE P | PMODE* | I2C_BC* | I2C_EN_I N1 | I2C_PH_I N2 | RW |
| 0x0E | REG_CTRL0 | RS | VD | EN_SS | REG_C | ΓRL[1:0]* | PWM_FR EQ* | W_SCA | ALE[1:0] | RW |
| 0x0F | REG_CTRL1 | | | | WSET_V | /SET[7:0] | | | | RW |
| 0x10 | REG_CTRL2 | OUT_F | LT[1:0] | | | PROG_E | OUTY[5:0] | | | RW |
| 0x11 | RC_CTRL0 | | | | RS | VD | | | | RW |
| 0x12 | RC_CTRL1 | | | | RS | VD | | | | RW |
| 0x13 | RC_CTRL2 | INV_R_S | CALE[1:0] | KMC_SC | CALE[1:0] | | RS | SVD | | RW |
| 0x14 | RC_CTRL3 | | INV_R[7:0] | | | | | RW | | |
| 0x15 | RC_CTRL4 | | KMC[7:0] | | | | RW | | | |
| 0x16 | RC_CTRL5 | | | | RS | VD | | | | RW |
| 0x17 | RC_CTRL6 | | | | RS | VD | | | | RW |
| 0x18 | RC_CTRL7 | | <p_div[2:0< td=""><td>]</td><td></td><td>ŀ</td><td>(P_MUL[4:0</td><td>0]</td><td></td><td>RW</td></p_div[2:0<> |] | | ŀ | (P_MUL[4:0 | 0] | | RW |
| 0x19 | RC_CTRL8 | | KI_DIV[2:0] |] | KI_MUL[4:0] | | | RW | | |

Note

*Writable only when EN_OUT=0.



Table 8-2. Access Type Codes

| Access Type | Code | Description | | | |
|------------------|------------------------|--|--|--|--|
| Read Type | Read Type | | | | |
| R | R | Read | | | |
| Write Type | | | | | |
| W | W | Write | | | |
| Reset or Default | Reset or Default Value | | | | |
| -n | | Value after reset or the default value | | | |



8.1 DRV8235_STATUS Registers

Table 8-3 lists the memory-mapped registers for the DRV8235_STATUS registers. All register offset addresses not listed in Table 8-3 should be considered as reserved locations and the register contents should not be modified.

Table 8-3. DRV8235_STATUS Registers

| Offset | Acronym | Register Name | Section |
|--------|--------------|--------------------------------------|---------------|
| 0h | FAULT_STATUS | Various fault registers' status. | Section 8.1.1 |
| 1h | RC_STATUS1 | Status Registers - 1. | Section 8.1.2 |
| 2h | RC_STATUS2 | Status Registers - 2. | Section 8.1.3 |
| 3h | RC_STATUS3 | Status Registers - 3. | Section 8.1.4 |
| 4h | REG_STATUS1 | Regulation Status Registers - (1/5). | Section 8.1.5 |
| 5h | REG_STATUS2 | Regulation Status Registers - (2/5). | Section 8.1.6 |
| 6h | REG_STATUS3 | Regulation Status Registers - (3/5). | Section 8.1.7 |
| 7h | REG_STATUS4 | Regulation Status Registers - (4/5). | Section 8.1.8 |
| 8h | REG_STATUS5 | Regulation Status Registers - (5/5). | Section 8.1.9 |

Complex bit access types are encoded to fit into small table cells. Table 8-4 shows the codes that are used for access types in this section.

Table 8-4. DRV8235_STATUS Access Type Codes

| | · · · · · · — · | | | |
|------------------------|-----------------|--|--|--|
| Access Type | Code | Description | | |
| Read Type | | | | |
| R | R | Read | | |
| Reset or Default Value | | | | |
| -n | | Value after reset or the default value | | |



8.1.1 FAULT_STATUS Register (Offset = 0h) [Reset = 00h]

FAULT_STATUS is shown in Table 8-5.

Return to the Summary Table.

Status of various fault and protection bits.

Table 8-5. FAULT_STATUS Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|----------|------|-------|--|
| 7 | FAULT | R | 0h | 0b during normal operation, 1b during a fault condition. nFAULT pin is pulled down when FAULT bit is 1b. nFAULT pin is released during normal operation. |
| 6 | RESERVED | R | 0h | |
| 5 | STALL | R | 0h | When this bit is 1b, it indicates motor stall. |
| 4 | OCP | R | 0h | 0b during normal operation, 1b if OCP event occurs. |
| 3 | OVP | R | 0h | 0b during normal operation, 1b if OVP event occurs. |
| 2 | TSD | R | 0h | 0b during normal operation, 1b if TSD event occurs. |
| 1 | NPOR | R | 0h | Reset and latched low if VM>VUVLO. Remains reset until the CLR_FLT bit is set to issue a clear fault command. After power up, automatically latched high once CLR_FLT command is issued. Refer to Section 7.3.7.3 for further explanation. |
| 0 | RSVD | R | 0h | Reserved. |

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8.1.2 RC_STATUS1 Register (Offset = 1h) [Reset = 00h]

RC_STATUS1 is shown in Table 8-6.

Return to the Summary Table.

Estimated speed of motor ripples.

Table 8-6. RC STATUS1 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-------|------|-------|--|
| 7-0 | SPEED | R | | Outputs the motor current ripple speed estimated by an internal algorithm. |



8.1.3 RC_STATUS2 Register (Offset = 2h) [Reset = 00h]

RC_STATUS2 is shown in Table 8-7.

Return to the Summary Table.

Reserved.

Table 8-7. RC_STATUS2 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-------|------|-------|-------------|
| 7-0 | RSVD | R | 0h | Reserved. |



8.1.4 RC_STATUS3 Register (Offset = 3h) [Reset = 00h]

RC_STATUS3 is shown in Table 8-8.

Return to the Summary Table.

Reserved.

Table 8-8. RC_STATUS3 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-------|------|-------|-------------|
| 7-0 | RSVD | R | 0h | Reserved. |



8.1.5 REG_STATUS1 Register (Offset = 4h) [Reset = 00h]

REG_STATUS1 is shown in Table 8-9.

Return to the Summary Table.

Value corresponding to the output voltage across the motor terminals.

Table 8-9. REG_STATUS1 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-------|------|-------|--|
| 7-0 | VMTR | R | | Outputs the voltage across the motor terminals, maximum value FFh. 00h corresponds to 0 V and E4h corresponds to 38 V. |



8.1.6 REG_STATUS2 Register (Offset = 5h) [Reset = 00h]

REG_STATUS2 is shown in Table 8-10.

Return to the Summary Table.

Output corresponding to current flowing through the motor.

Table 8-10. REG STATUS2 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-------|------|-------|---|
| 7-0 | IMTR | R | | Outputs the current flowing through the motor. 00h corresponds to 0 A and C0h corresponds to the maximum value. |



8.1.7 REG_STATUS3 Register (Offset = 6h) [Reset = 00h]

REG_STATUS3 is shown in Table 8-11.

Return to the Summary Table.

Internal pwm duty cycle.

Table 8-11. REG_STATUS3 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-----------|------|-------|---|
| 7-6 | RSVD | R | 0h | Reserved. |
| 5-0 | DUTY_READ | R | 0h | Represents the bridge control duty cycle generated by an internal regulation logic. This register is applicable when speed or voltage regulation is activated. The range of duty cycle is 0% (000000b) to 100% (111111b). Refer to Section 7.3.6.1 for further explanation on the internal PWM generation scheme. |



8.1.8 REG_STATUS4 Register (Offset = 7h) [Reset = 00h]

REG_STATUS4 is shown in Table 8-12.

Return to the Summary Table.

Reserved.

Table 8-12. REG STATUS4 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-------|------|-------|-------------|
| 7-0 | RSVD | R | 0h | Reserved. |



8.1.9 REG_STATUS5 Register (Offset = 8h) [Reset = 00h]

REG_STATUS5 is shown in Table 8-13.

Return to the Summary Table.

Reserved.

Table 8-13. REG STATUS5 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-------|------|-------|-------------|
| 7-0 | RSVD | R | 0h | Reserved. |



8.2 DRV8235_CONFIG Registers

Table 8-14 lists the memory-mapped registers for the DRV8235_CONFIG registers. All register offset addresses not listed in Table 8-14 should be considered as reserved locations and the register contents should not be modified.

Table 8-14. DRV8235_CONFIG Registers

| Offset | Acronym | Register Name | Section |
|--------|---------|---|---------------|
| 9h | CONFIG0 | Configuration Registers - Faults (1/5). | Section 8.2.1 |
| Ah | CONFIG1 | Configuration Registers - (2/5). | Section 8.2.2 |
| Bh | CONFIG2 | Configuration Registers - (3/5). | Section 8.2.3 |
| Ch | CONFIG3 | Configuration Registers - (4/5). | Section 8.2.4 |
| Dh | CONFIG4 | Configuration Registers - (5/5). | Section 8.2.5 |

Complex bit access types are encoded to fit into small table cells. Table 8-15 shows the codes that are used for access types in this section.

Table 8-15. DRV8235_CONFIG Access Type Codes

| Access Type | Code | Description | | | |
|------------------------|------|--|--|--|--|
| Read Type | | | | | |
| R | R | Read | | | |
| Write Type | | | | | |
| W | W | Write | | | |
| Reset or Default Value | | | | | |
| -n | | Value after reset or the default value | | | |



8.2.1 CONFIG0 Register (Offset = 9h) [Reset = 60h]

CONFIG0 is shown in Table 8-16.

Return to the Summary Table.

Enable/Disable various faults like OCP, OVP, STALL, etc.

Table 8-16. CONFIG0 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-----------|------|-------|--|
| 7 | EN_OUT | R/W | 0h | 0b: All driver FETs are Hi-Z. 1b: Enables the driver outputs. |
| 6 | EN_OVP | R/W | 1h | Enables the OVP feature. 1b by default, can be made 0b after power-up to disable the OVP feature. Refer to Section 7.3.7.4 for further explanation. |
| 5 | EN_STALL | R/W | 1h | Enables the Stall Detection feature. Stall detection feature can be disabled by setting this bit to 0b. Refer to EN_STALL configuration under Section 7.3.5 for further explanation. |
| 4 | VSNS_SEL | R/W | Oh | Ob: Use the analog low-pass filter to average out the output voltage for voltage regulation. Refer to OUT_FLT for further description of the analog low-pass filter. Ob is the recommended value. 1b: Use the digital low-pass filter for voltage regulation. This option perfroms multiplication of the duty cycle with VM to obtain the output voltage. |
| 3-2 | RSVD | R | 0h | Reserved |
| 1 | CLR_FLT | R/W | 0h | Clears all latched faults when set to 1b. CLR_FLT is automatically reset. |
| 0 | DUTY_CTRL | R/W | 0h | 0b: User cannot program duty cycle manually. 1b: When speed regulation is disabled and the DUTY_CTRL bit is 1b, user can write desired PWM duty to PROG_DUTY bits. The range of duty is 0% (000000b) to 100% (111111b). |



8.2.2 CONFIG1 Register (Offset = Ah) [Reset = 00h]

CONFIG1 is shown in Table 8-17.

Return to the Summary Table.

Configure the inrush time (1/2).

Table 8-17. CONFIG1 Register Field Descriptions

| | | | | • |
|-----|-------------|------|-------|--|
| Bit | Field | Туре | Reset | Description |
| 7-0 | TINRUSH_LSB | R/W | | Lower half 8-bit output out of the total 16-bit output for inrush time blanking for stall detection. Sets the amount of time for which the stall detection scheme ignores motor inrush current. Refer to Section 7.3.6.3.1 for further explanation. |



8.2.3 CONFIG2 Register (Offset = Bh) [Reset = 00h]

CONFIG2 is shown in Table 8-18.

Return to the Summary Table.

Configure the inrush time (2/2).

Table 8-18. CONFIG2 Register Field Descriptions

| Bi | it | Field | Туре | Reset | Description |
|----|----|-------------|------|-------|---|
| 7- | 0 | TINRUSH_MSB | R/W | | Upper half 8-bit output out of the total 16-bit output for inrush time blanking for stall detection. Sets the amount of time for which the stall detection scheme ignores motor inrush current. Refer to Section 7.3.6.3.1 for further explanation. |



8.2.4 CONFIG3 Register (Offset = Ch) [Reset = 63h]

CONFIG3 is shown in Table 8-19.

Return to the Summary Table.

Enable/Disable various device modes like IMODE, SMODE, and blanking time.

Table 8-19. CONFIG3 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|----------|------|-------|---|
| | | | | · |
| 7-6 | IMODE | R/W | 1h | Determines the behavior of current regulation. Refer to IMODE configuration under Section 7.3.4.2 for further explanation. |
| 5 | SMODE | R/W | 1h | Programs device response to a stall condition. Refer to SMODE configuration under Section 7.3.5 for further explanation. |
| 4 | INT_VREF | R/W | 0h | If set to 1b, sets VREF voltage to 3 V internally. Voltage is not fixed if INT_VREF is set to 0b. Refer to Section 7.3.5 for further explanation. |
| 3 | TBLANK | R/W | 0h | Sets the current sense blanking time. If set to 0b, t_{BLANK} =1.8 μ s. If set to 1b, t_{BLANK} =1.0 μ s. |
| 2 | TDEG | R/W | 0h | Sets the current regulation and stall detection deglitch time. If set to 0b, t_{DEG} =2 μ s. If set to 1b, t_{DEG} =1 μ s. |
| 1 | OCP_MODE | R/W | 1h | Programs device response to an overcurrent event. If set to 0b, device is latched off in case of an OCP event. Can be cleared using CLR_FLT. If set to 1b, device performs auto-retry after time tretry in case of an OCP event. Refer to Section 7.3.7.1 for further explanation. |
| 0 | TSD_MODE | R/W | 1h | Programs device response to an overtemperature event. If set to 0b, device is latched off in case of a TSD event. If set to 1b, device performs auto-retry when T _J <t<sub>TSD-T_{HYS}.</t<sub> |



8.2.5 CONFIG4 Register (Offset = Dh) [Reset = 38h]

CONFIG4 is shown in Table 8-20.

Return to the Summary Table.

Configure the report registers like RC_REP and STALL_REP.

Table 8-20. CONFIG4 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|------------|------|-------|--|
| 7-6 | RSVD | R | 0h | Reserved. |
| 5 | STALL_REP | R/W | 1h | Determines whether stall is reported on the nFAULT pin. When set to 1b, nFAULT is low whenever stall is detected. When set to 0b, stall is not reported on nFAULT output. Refer to Section 7.3.5 for further explanation. |
| 4 | CBC_REP | R/W | 1h | When REG_CTRL is set to 01b, the device enters cycle-by-cycle mode of current regulation. In this mode, the device can indicate whenever the H-bridge enters internal current regulation. CBC_REP bit is used to determine device outputs' behavior in the cycle-by-cycle mode. 1b: nFAULT is pulled low when H-Bridge enters internal current regulation. 0b: nFAULT is not pulled low when H-Bridge enters internal current regulation. Refer to Section 7.3.4.2.2 for further explanation. |
| 3 | PMODE | R/W | 1h | Switch between phase/enable mode and PWM mode. 0b: PH/EN. 1b: PWM. |
| 2 | I2C_BC | R/W | 0h | Decides the H-Bridge Control Interface. 0b: Bridge control configured by INx pins. 1b: Bridge control configured by I2C bits I2C_EN_IN1 and I2C_PH_IN2. |
| 1 | I2C_EN_IN1 | R/W | 0h | Enable/PWM Input Bit 1 for internal bridge control. Used when I2C_BC=1b. Ignored when I2C_BC=0b. |
| 0 | I2C_PH_IN2 | R/W | 0h | Phase/PWM Input Bit 2 for internal bridge control. Used when I2C_BC=1b.lgnored when I2C_BC=0b. |



8.3 DRV8235_CTRL Registers

Table 8-21 lists the memory-mapped registers for the DRV8235_CTRL registers. All register offset addresses not listed in Table 8-21 should be considered as reserved locations and the register contents should not be modified.

Table 8-21. DRV8235_CTRL Registers

| Offset | Acronym | Register Name | Section |
|--------|-----------|-------------------------------------|----------------|
| Eh | REG_CTRL0 | Regulation control registers (1/3). | Section 8.3.1 |
| Fh | REG_CTRL1 | Regulation control registers (2/3). | Section 8.3.2 |
| 10h | REG_CTRL2 | Regulation control registers (3/3). | Section 8.3.3 |
| 11h | RC_CTRL0 | Control Registers - (1/9). | Section 8.3.4 |
| 12h | RC_CTRL1 | Control Registers - (2/9). | Section 8.3.5 |
| 13h | RC_CTRL2 | Control Registers - (3/9). | Section 8.3.6 |
| 14h | RC_CTRL3 | Control Registers - (4/9). | Section 8.3.7 |
| 15h | RC_CTRL4 | Control Registers - (5/9). | Section 8.3.8 |
| 16h | RC_CTRL5 | Control Registers - (6/9). | Section 8.3.9 |
| 17h | RC_CTRL6 | Control Registers - (7/9). | Section 8.3.10 |
| 18h | RC_CTRL7 | Control Registers - (8/9). | Section 8.3.11 |
| 19h | RC_CTRL8 | Control Registers - (9/9). | Section 8.3.12 |

Complex bit access types are encoded to fit into small table cells. Table 8-22 shows the codes that are used for access types in this section.

Table 8-22. DRV8235_CTRL Access Type Codes

| - 10000 0 == 21110=00 <u>=</u> 111=1100000 1 3 po 00000 | | | | | | | |
|--|------|--|--|--|--|--|--|
| Access Type | Code | Description | | | | | |
| Read Type | | | | | | | |
| R | R | Read | | | | | |
| Write Type | | | | | | | |
| W | W | Write | | | | | |
| Reset or Default Value | | | | | | | |
| -n | | Value after reset or the default value | | | | | |



8.3.1 REG_CTRL0 Register (Offset = Eh) [Reset = 27h]

REG_CTRL0 is shown in Table 8-23.

Return to the Summary Table.

Set features like Soft Start/Stop and speed scaling factor.

Table 8-23. REG_CTRL0 Register Field Descriptions

| Bit | Field | Type | Reset | Description |
|-----|----------|------|-------|---|
| 7-6 | RSVD | R | 0h | Reserved. |
| 5 | EN_SS | R/W | 1h | Used to enable/disable soft start/stop. 1b: Target motor voltage or speed is soft-started and soft-stopped over the duration of t _{INRUSH} time. 0b: Soft-start/stop feature is disabled. Refer to Section 7.3.6.3 for further explanation. |
| 4-3 | REG_CTRL | R/W | Oh | Selects the current regulation scheme (fixed off-time or cycle-bycycle) or motor speed and voltage regulation. 00b: Fixed Off-Time Current Regulation. 01b: Cycle-By-Cycle Current Regulation. 10b: Motor speed is regulated. 11b: Motor voltage is regulated. Refer to Section 7.3.4.2 for further explanation. |
| 2 | PWM_FREQ | R/W | 1h | Sets the PWM frequency when bridge control is configured by INx bits (I2C_BC=1b). Ob: PWM frequency is set to 50kHz. 1b: PWM frequency is set to 25kHz. |
| 1-0 | W_SCALE | R/W | 3h | Scaling factor that helps in setting the target motor current ripple speed. 00b: 16 01b: 32 10b: 64 11b: 128 Refer to Section 7.3.6.2.2 for further explanation. |

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8.3.2 REG_CTRL1 Register (Offset = Fh) [Reset = FFh]

REG_CTRL1 is shown in Table 8-24.

Return to the Summary Table.

Set the target motor voltage and speed.

Table 8-24. REG_CTRL1 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-----------|------|-------|---|
| 7-0 | WSET_VSET | R/W | | Sets the target motor voltage or current ripple speed. A detailed explanation is provided in Section 7.3.6.2.1. |



8.3.3 REG_CTRL2 Register (Offset = 10h) [Reset = 00h]

REG_CTRL2 is shown in Table 8-25.

Return to the Summary Table.

Set the duty cycle and cut-off frequency for output voltage filtering.

Table 8-25. REG_CTRL2 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-----------|------|-------|--|
| 7-6 | OUT_FLT | R/W | Oh | Programs the cut-off frequency of the output voltage filtering. 00b: 250Hz 01b: 500Hz 10b: 750Hz 11b: 1000Hz For best results, choose a cut-off frequency equal to a value at least 20 times lower than the PWM frequency. Eg, if you PWM at 20kHz, OUT_FLT=11b (1000Hz) is sufficient. |
| 5-0 | PROG_DUTY | R/W | 0h | When speed/voltage regulation is inactive and DUTY_CTRL is set to 1b, the user can write the desired PWM duty cycle to this register. The range of duty cycle is 0% (000000b) to 100% (111111b). |



8.3.4 RC_CTRL0 Register (Offset = 11h) [Reset = 01h]

RC_CTRL0 is shown in Table 8-26.

Return to the Summary Table.

Reserved.

Table 8-26. RC CTRL0 Register Field Descriptions

| | | | _ | 5 |
|-----|-------|------|-------|-------------|
| Bit | Field | Туре | Reset | Description |
| 7-0 | RSVD | R/W | 1h | Reserved. |



8.3.5 RC_CTRL1 Register (Offset = 12h) [Reset = FFh]

RC_CTRL1 is shown in Table 8-27.

Return to the Summary Table.

Reserved.

Table 8-27. RC CTRL1 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-------|------|-------|-------------|
| 7-0 | RSVD | R/W | FFh | Reserved. |



8.3.6 RC_CTRL2 Register (Offset = 13h) [Reset = 73h]

RC_CTRL2 is shown in Table 8-28.

Return to the Summary Table.

Set values of various scaling parameters.

Table 8-28. RC_CTRL2 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-------------|------|-------|--|
| 7-6 | INV_R_SCALE | R/W | 1h | Scaling factor for the INV_R parameter. 00b: INV_R_SCALE = 2 01b: INV_R_SCALE = 64 10b: INV_R_SCALE = 1024 11b: INV_R_SCALE = 8192 Refer to Section 7.3.6.2.4 for further explanation. |
| 5-4 | KMC_SCALE | R/W | 3h | Scaling factor for KMC parameter. 00b: KMC_SCALE = 24 x 2 ⁸ 01b: KMC_SCALE = 24 x 2 ⁹ 10b: KMC_SCALE = 24 x 2 ¹² 11b: KMC_SCALE = 24 x 2 ¹³ Refer to Section 7.3.6.2.5 for further explanation. |
| 3-0 | RSVD | R/W | 3h | Reserved. |



8.3.7 RC_CTRL3 Register (Offset = 14h) [Reset = 00h]

RC_CTRL3 is shown in Table 8-29.

Return to the Summary Table.

Set the INV_R parameter.

Table 8-29. RC_CTRL3 Register Field Descriptions

| Bit | Field | Туре | Reset | Description | |
|-----|-------|------|-------|--|--|
| 7-0 | INV_R | R/W | 0h | User input based on motor coil resistance. INV_R = INV_R_SCALE / Motor Resistance. Must not be set to 0. Refer to Section 7.3.6.2.3 for further explanation. | |



8.3.8 RC_CTRL4 Register (Offset = 15h) [Reset = 00h]

RC_CTRL4 is shown in Table 8-30.

Return to the Summary Table.

Set the KMC parameter.

Table 8-30. RC_CTRL4 Register Field Descriptions

| Bit | Field | Туре | Reset | Description | |
|-----|-------|------|-------|---|--|
| 7-0 | КМС | R/W | | Represents a proportional value of the motor back emf constant. | |



8.3.9 RC_CTRL5 Register (Offset = 16h) [Reset = 00h]

RC_CTRL5 is shown in Table 8-31.

Return to the Summary Table.

Reserved.

Table 8-31. RC_CTRL5 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-------|------|-------|-------------|
| 7-0 | RSVD | R | 0h | Reserved. |



8.3.10 RC_CTRL6 Register (Offset = 17h) [Reset = 00h]

RC_CTRL6 is shown in Table 8-32.

Return to the Summary Table.

Reserved.

Table 8-32. RC_CTRL6 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|-------|------|-------|-------------|
| 7-0 | RSVD | R/W | 0h | Reserved. |



8.3.11 RC_CTRL7 Register (Offset = 18h) [Reset = 21h]

RC_CTRL7 is shown in Table 8-33.

Return to the Summary Table.

Set the proportional constant in PI control loop.

Table 8-33. RC_CTRL7 Register Field Descriptions

| Bit | Field | Туре | Reset | Description |
|-----|---------|------|-------|--|
| 7-5 | KP_DIV | R/W | 1h | Used to select a division value for calculating the actual proportional constant for the PI control loop. Actual proportional constant, K _P = KP_MULT/KP_DIV. Settings are as follows: 000b: 32 001b: 64 010b: 128 011b: 256 100b: 512 101b: 16 110b: 1 |
| 4-0 | KP_MULT | R/W | 1h | Represents the PI loop KP constant. This is not the actual proportional constant that is fed into the gain block of the PI control loop. Rather, the actual proportional constant can be calculated using the value of this register. Actual Proportional Constant, K _P = KP_MULT/KP_DIV. For example, if actual proportional constant is 0.0625, then KP_MULT can be set to 1 (00001b), and KP_DIV can be set to 16 (corresponds to 101b), hence, Actual proportional constant = 1/16 = 0.0625. |

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8.3.12 RC_CTRL8 Register (Offset = 19h) [Reset = 21h]

RC_CTRL8 is shown in Table 8-34.

Return to the Summary Table.

Set the integral constant in PI control loop.

Table 8-34. RC_CTRL8 Register Field Descriptions

| D:4 | FI-1-I | | | Register Field Besoriptions |
|-----|---------|------|-------|---|
| Bit | Field | Туре | Reset | Description |
| 7-5 | KI_DIV | R/W | 1h | Used to select a division value for calculating the actual integral constant for the PI control loop. Actual integral constant, _I = KI_MULT/KI_DIV. Settings are as follows: 000b: 32 001b: 64 010b: 128 011b: 256 100b: 512 101b: 16 110b: 1 |
| 4-0 | KI_MULT | R/W | 1h | Represents the PI loop KI constant. This is not the actual integral constant that is fed into the gain block of the PI control loop. Rather, the actual integral constant can be calculated using the value of this register. Actual Integral Constant, I = KI_MULT/KI_DIV. For example, if actual integral constant is 0.90625, then KI_MULT can be set to 29 (11101b), and KI_DIV can be set to 32 (corresponds to 000b), hence, Actual integral constant = 29/32 = 0.90625. |



9 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The DRV8235 is intended to drive one brushed DC motor.

9.2 Typical Application: Brushed DC Motor

A typical application for the DRV8235 is to drive a brushed DC motor using the full-bridge outputs. Figure 9-1 shows a schematic example. The resistor on the IPROPI pin can provide a voltage signal to the microcontroller analog-to-digital converter (ADC).

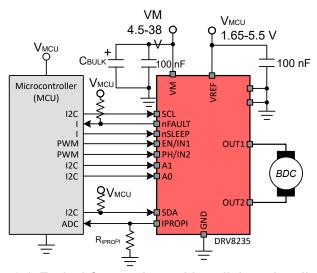


Figure 9-1. Typical Connections with stall detection disabled

9.2.1 Design Requirements

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Table 9-1 lists example design parameters.

Table 9-1. Design Parameters

| DESIGN PARAMETER | REFERENCE | EXAMPLE VALUE |
|--------------------------------|---------------------|---------------|
| Motor voltage | V _{VM} | 8 V |
| Average motor current | l _{AVG} | 0.8 A |
| Motor inrush (startup) current | I _{INRUSH} | 2. A |
| Motor stall current | I _{STALL} | 2.1 A |
| Motor current trip point | I _{TRIP} | 1.9 A |
| VREF voltage | VREF | 3.3 V |
| IPROPI resistance | R _{IPROPI} | 8.45 kΩ |
| PWM frequency | f _{PWM} | 20 kHz |
| Bulk Capacitance | C _{BULK} | 50μF |



9.2.2 Stall Detection

Some applications require stall detection to notify the microcontroller of a locked-rotor/stall condition. A stall could be caused by one of two things: unintended mechanical blockage or the load reaching an end-stop in a constrained travel path. The DRV8235 supports hardware stall detection by comparing the IPROPI pin voltage to the VREF pin voltage or 3 V as applicable.

9.2.2.1 Application Description

The principle of this stall detection scheme relies on the fact that motor current increases during stall conditions as shown in Figure 9-2. The DRV8235 compares the voltage on the IPROPI pin to the voltage on the VREF pin to determine whether a stall condition has occurred. The TINRUSH register sets the timing, t_{INRUSH}, so the DRV8235 ignores the inrush current at motor startup. The SMODE pin configures how the DRV8235 responds to a stall condition. The IMODE pin configures whether the device regulates current during inrush and stall currents. When a stall condition occures, nFAULT pin becomes low and the appropriate registers indicate stall to the microcontroller using the I²C pins. Section 7.3.5 provides all the details for configuring the stall detection feature.

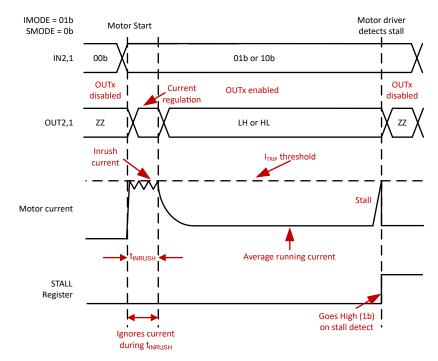


Figure 9-2. Example timing diagram for stall detection

9.2.2.1.1 Stall Detection Timing

Large inrush current occurs during motor start up because motor speed is low. As the motor accelerates, the motor current drops to an average level because the back electromotive force (EMF) in the motor increases with speed. The inrush current should not be mistaken for a stall condition, so the DRV8235 uses the TINRUSH register to ignore the inrush current during the startup time, t_{INRUSH} . Section 7.3.5 describes the overall details for using the stall detection feature.

When designing for the t_{INRUSH} time, it is important to include enough margin to account for tolerances and variation in the DRV8235 and the system overall.

9.2.2.1.2 Hardware Stall Threshold Selection

The voltage on the VREF pin selects I_{TRIP} threshold which sets the current level for stall detection and current regulation. This threshold should be chosen such that I_{TRIP} is less than the stall current of the motor when current regulation is not used. It should also be set low enough to account for variation in the stall current due to changes in the motor supply voltage, V_{VM} , and temperature.



9.2.3 Motor Speed and Voltage Regulation Application

This section describes Motor Speed and Voltage Regulation and the associated tuning procedure using an example.

9.2.3.1 Tuning Parameters

This section explains the tuning process for the Speed and Voltage Regulation feature described earlier.

9.2.3.1.1 Resistance Parameters

This section describes how to select INV_R and INV_R_SCALE. The first step is to find the motor resistance. This can be done in three ways:

- 1. Use the motor resistance value mentioned in the data sheet of the motor. If this is not available, use one of the other methods listed below.
- 2. Perform a voltage sweep at the motor terminals, stall the motor at each voltage level, and measure the motor current. Please note that at least 10 measurements are required at every voltage level whilst rotating the motor by approximately 30° for each measurement. This is because it is unknown if the commutator segments are in contact with the brushes in a particular motor position which renders a lower, incorrect motor resistance value. If motor resistance from the motor's data sheet is unavailable, then this method is recommended to obtain the value of motor resistance. Take the average of all values to calculate motor resistance.
- 3. Measure the motor resistance using a digital multimeter. Please note that this process also needs to be done at every voltage level for 10 measurements each and then averaged out at the end for the same reason as mentioned above.

Note

To perform a voltage sweep,

- 1. Connect the motor directly to the power supply at a voltage just below where the motor starts to spin. As an example, set the power supply voltage to 1.5V for a 12V motor if the motor starts to spin at 1.7V.
- 2. Read the current using a current probe, inline multimeter, or power supply readout.
- 3. Calculate the motor resistance using the following equation: Motor Resistance = Voltage/Stall Current.
- 4. Repeat this test across a range of voltages (ex. 1.3V, 1.4V, 1.5V, 1.6V) and find a consistent motor resistance value.

Once the motor resistance value is found, select an appropriate value of INV_R_SCALE and calculate INV_R. The formula to calculate INV_R is:

$$INV_R = \frac{1}{Motor Resistance} \times INV_R - SCALE$$
 (10)

For example, if the motor resistance is 25Ω , we have the following possible results based on the choice of INV_R_SCALE:



Table 9-2. Selection Example for INV R SCALE and INV R

| Bit | INV_R_SCALE value | INV_R_SCALE/Motor Resistance (Actual Value) | Rounded Value INV_R | Comment |
|-----|-------------------|---|------------------------|---|
| 00b | 2 | 2/25=0.08 | 0 | Do not select, since output is 0. |
| 01b | 64 | 64/25=2.56 | 3 | Avoid selecting, since low bit precision. |
| 10b | 1024 | 1024/25=40.96 | 41 | Can select this value. |
| 11b | 8192 | 8192/25=327.68 | 328 | Cannot select this value because 328 exceeds the maximum limit for INV_R (255). |

9.2.3.1.2 KMC and KMC_SCALE

Selection of KMC SCALE and KMC can be divided into two cases based on Equation 8:

- 1. Value of the motor back emf constant, K_V is known to the user from the data sheet of the motor.
- 2. Value of the motor back emf constant, K_V is unknown to the user.

9.2.3.1.2.1 Case I

In case 1, Equation 8 can be used. Choose the value of KMC_SCALE such that KMC is within the range of 0 to 255 with highest bit resolution. As an example, if $K_V = 0.01$ and number of ripples per revolution, $N_R = 10$, $K_V/N_R = 10^{-3}$. The following table lists the available options:

Table 9-3. Selection Example for KMC SCALE

| Table 6 of Golden Example for Table 2007. | | | | | | | | |
|---|----------------------|-----------------|-----|--|--|--|--|--|
| Bit | KMC_SCALE value | KMC_SCALE value | | Comment | | | | |
| 00b | 24 x 2 ⁸ | 6.144 | 6 | Avoid selecting, since low bit precision. | | | | |
| 01b | 24 x 2 ⁹ | 12.288 | 12 | Avoid selecting, since low bit precision. | | | | |
| 10b | 24 x 2 ¹² | 98.304 | 98 | Avoid selecting, since low bit precision. | | | | |
| 11b | 24 x 2 ¹³ | 196.608 | 197 | Can select this value as this has the highest bit precision. | | | | |

9.2.3.1.2.2 Case II

In case 2, KMC and KMC SCALE need to be tuned manually using either of the two methods:

9.2.3.1.2.2.1 Method 1: Tuning from Scratch

This method resets both parameters in the beginning before arriving at tuned values. Figure 9-3 displays a flowchart for tuning KMC_SCALE using this method. KMC can be found using Binary Search as shown in Figure 9-4

9.2.3.1.2.2.1.1 Tuning KMC_SCALE

- 1. Obtain the value of actual ripple speed in rad/s using either of the two methods:
 - a. Use an oscilloscope to observe motor current waveform to measure the ripple frequency. This can be done in two ways:
 - Through the IPROPI pin which provides an output proportional to the motor current.
 - Through a current probe.



The frequency of ripples is observed in Hz on the oscilloscope. Please consider at least 20 ripples while calculating frequency. Divide the number of ripples by the time taken for calculating the frequency in Hz. Convert into rad/s using Equation 12. Please note that **this is the recommended method**.

b. Use a tachometer to obtain the motor speed in rpm. Convert the motor speed into ripple speed using Equation 11. Finally, convert the ripple speed in rpm to ripple speed in rad/s using Equation 13.

Ripple Speed = Motor Speed
$$\times$$
 N_R (11)

Ripple Speed (in rad/s) = Ripple Speed (in Hz)
$$\times 2\pi$$
 (12)

Ripple Speed (in rad/s) = Ripple Speed (in rpm)
$$\times \frac{2\pi}{60}$$
 (13)

Where N_R is the number of ripples per revolution. Let this value be called OBS SPEED.

- 2. Select the lowest value of KMC SCALE, 00b. Set KMC to the highest possible value, 255.
- 3. Refer to Table 7-13 to set W_SCALE to a value where maximum ripple speed is more than OBS_SPEED. For example, if OBS_SPEED is 6000 rad/s, set W_SCALE to 01b allowing a maximum speed of 8160 rad/s.
- 4. Convert the ripple speed on the SPEED register into rad/s by multiplying SPEED with W_SCALE. For example, if SPEED reads 0x04 and W_SCALE is set to 10b (corresponds to 64 rad/s), then ripple speed in rad/s = 4*64 = 256 rad/s. Let this value be called EST_SPEED.
- 5. If EST_SPEED is lower than OBS_SPEED, increase KMC_SCALE by one bit.
- 6. Repeat steps 4-5 until EST SPEED is higher than OBS SPEED.
- 7. Set KMC_SCALE to the previous value. For example, if 11b was obtained in the previous step, set KMC_SCALE to 10b. This is the tuned value of KMC_SCALE.

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Product Folder Links: DRV8235



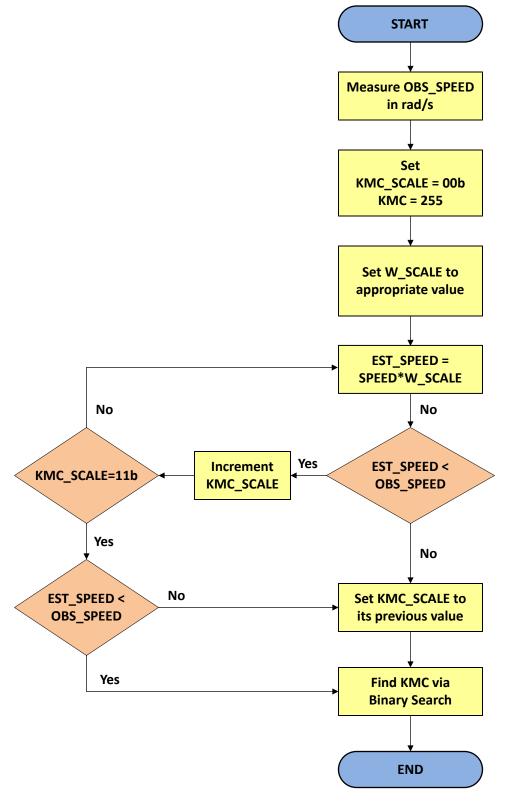


Figure 9-3. KMC_SCALE Tuning Procedure

9.2.3.1.2.2.1.2 Tuning KMC

1. Verify that EST_SPEED < OBS_SPEED and value of KMC is 255. If this is not the case, please restart the tuning process.



2. Let START = 1 and END = 255.

- Set KMC to START and obtain the value of OBS_SPEED in rad/s from step 1 of the KMC_SCALE tuning procedure.
- 4. If EST_SPEED is within OBS_SPEED ± W_SCALE value from Table 7-13, stop the tuning process and record the value of KMC. For example, if W_SCALE = 10b (corresponds to 64 rad/s), OBS_SPEED = 6000 rad/s, and EST_SPEED = 5952 rad/s or 6016 rad/s, stop the tuning process.
- 5. Let MID = (START+END)/2, rounded off to the nearest integer.
- 6. If EST_SPEED is higher than OBS_SPEED in this step, set KMC to MID. If EST_SPEED is lower than OBS_SPEED in this step, decrement KMC_SCALE by one bit and repeat the binary search procedure to tune KMC.
- 7. If EST_SPEED is higher than OBS_SPEED, update START = MID. If EST_SPEED is lower than OBS_SPEED, update END = MID.
- 8. Repeat steps 4-7 until EST_SPEED is within OBS_SPEED ± W_SCALE value from Table 7-13. Record the value of KMC.



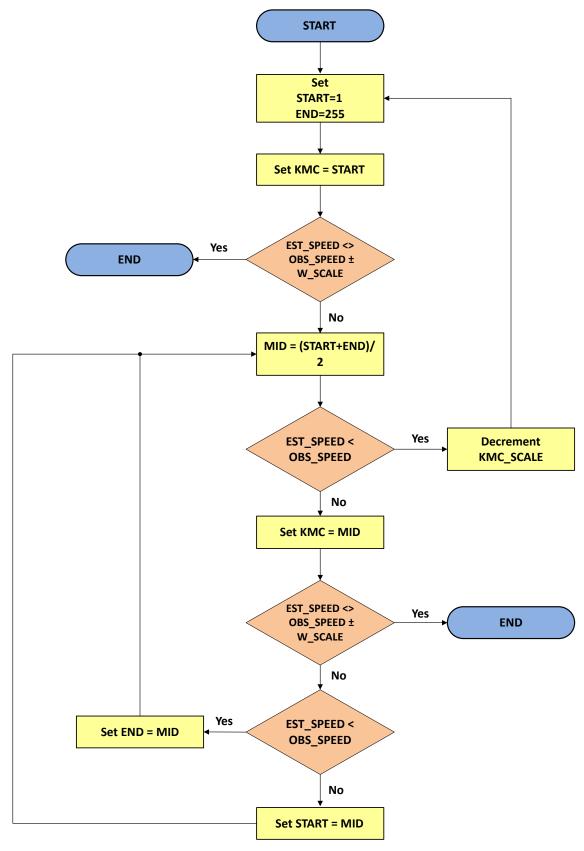


Figure 9-4. Binary Search Algorithm to Find KMC

Note

- 1. Tuning is not possible in the following cases:
 - a. EST_SPEED is higher than OBS_SPEED after step 4 in the KMC_SCALE tuning process (KMC_SCALE = 00b; KMC = 255), or
 - b. EST_SPEED is lower than OBS_SPEED after step 3 in the Binary Search Method for KMC (KMC_SCALE = 11b, KMC = 0).
- Multiple sets of KMC and KMC_SCALE exist. If found, then choose the set with highest bit resolution.

9.2.3.1.2.2.2 Method 2: Using the Proportionality factor

This method utilises the factor of proportionality that associates KMC and KMC_SCALE with the ripple speed, ω_{ripple} . ω_{ripple} is directly proportional to KMC_SCALE but varies inversely with KMC. Let k_d be a dummy constant. We have:

$$\omega_{\text{ripple}} = k_{\text{d}} \frac{\text{KMC_SCALE}}{\text{KMC}}$$
 (14)

Using the subscript 'def' to denote default, we have the following equation for default values of KMC and KMC_SCALE:

$$\omega_{def} = k_d \frac{KMC_SCALE_{def}}{KMC_{def}}$$
 (15)

Using the subscript 'tuned', we similarly have the following equation for tuned values of KMC and KMC SCALE:

$$\omega_{tuned} = k_d \frac{KMC_SCALE_{tuned}}{KMC_{tuned}}$$
 (16)

Taking the ratio of the two equations above, the dummy constant, k_d, cancels out:

$$\frac{\omega_{\text{tuned}}}{\omega_{\text{def}}} = \frac{\text{KMC_SCALE}_{\text{tuned}}}{\text{KMC}_{\text{tuned}}} \times \frac{\text{KMC}_{\text{def}}}{\text{KMC_SCALE}_{\text{def}}}$$
(17)

At this point, the following is known:

- 1. KMC_SCALE_{def} = 11b (24 x 2^{13}) is the default value of KMC_SCALE from the register map.
- 2. $KMC_{def} = 163$ is the default value of KMC from the register map.
- 3. ω_{tuned} is the actual value of the ripple speed in rad/s. Please refer to step 1 of the KMC_SCALE Tuning Method 1 for obtaining this value.

To obtain ω_{def} , select a value of W_SCALE based on step 3 of KMC_SCALE Tuning Method 1. Next, convert the ripple speed on the SPEED register obtained using KMC_SCALE_{def} and KMC_{def} into rad/s by multiplying SPEED with W_SCALE. For example, if SPEED reads 0x04 and W_SCALE is set to 10b (corresponds to 64 rad/s), then ripple speed in rad/s = 4*64 = 256 rad/s.

Plugging the four values above and simplifying, we get a ratio of KMC_SCALE_{tuned} and KMC_{tuned} as a constant number. Select KMC_SCALE_{tuned} from the four available values such that KMC_{tuned} has the highest bit precision within limits (0 to 255). A working example is shown below.

9.2.3.1.2.2.2.1 Working Example

As a working example, let ω_{tuned} = 500 rad/s. Thus,

- W_SCALE is chosen as 00b (16 rad/s) since 500 < 4080, the maximum value allowable by W_SCALE based on Table 7-13.
- Let SPEED = 0x30. Thus, ω_{def} =48*16=768 rad/s.
- Plugging these values into Equation 18, we have:

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$$\frac{500}{768} = \frac{\text{KMC_SCALE}_{\text{tuned}}}{\text{KMC}_{\text{tuned}}} \times \frac{163}{24 \times 2^{13}} \tag{18}$$

· Simplifying, we get:

$$785.276 = \frac{\text{KMC_SCALE}_{\text{tuned}}}{\text{KMC}_{\text{tuned}}}$$
 (19)

 The final step is to choose KMC_SCALE_{tuned} such that KMC_{tuned}has the highest precision within limits (0 to 255). The following table illustrates the possible choices:

| Table 9-4. Se | election | Examp | e for l | KMC_ | SCALE |
|---------------|----------|-------|---------|------|-------|
| | KMC | SCALE | , | | |

| Bit | KMC_SCALE _{tuned} value | KMC_SCALE _{tuned} / 785.276 (Actual Value) | KMC _{tuned} (Rounded Value) | Comment |
|-----|----------------------------------|---|---|--|
| 00b | 24 x 2 ⁸ | 7.82 | 8 | Avoid selecting, since low precision. |
| 01b | 24 x 2 ⁹ | 15.64 | 16 | Avoid selecting, since low precision. |
| 10b | 24 x 2 ¹² | 125.18 | 125 | Avoid selecting, since low precision. |
| 11b | 24 x 2 ¹³ | 250.36 | 250 | Can seleect this value, since highest precision. |

9.2.4 Motor Voltage

The motor voltage to use depends on the ratings of the motor selected and the desired RPM. A higher voltage spins a brushed DC motor faster with the same PWM duty cycle applied to the power FETs. A higher voltage also increases the rate of current change through the inductive motor windings.

9.2.5 Motor Current

Motors experience large currents at low speed, initial startup, and stalled rotor conditions. The large current at motor startup is sometimes called inrush current. The current regulation feature in the DRV8235 can help to limit these large currents. Additionally, DRV8235's soft-start feature can be used to limit the inrush current by ramping the PWM duty cycle during startup time. Alternatively, the microcontroller may limit the inrush current via a similar procedure.

9.3 Power Supply Recommendations

9.3.1 Bulk Capacitance

Having appropriate local bulk capacitance is an important factor in motor drive system design. Having more bulk capacitance is generally beneficial, while the disadvantages are increased cost and physical size.

The amount of local capacitance needed depends on a variety of factors, including:

- · The highest current required by the motor system
- · The capacitance of the power supply and ability to source current
- · The amount of parasitic inductance between the power supply and motor system
- · The acceptable voltage ripple
- The type of motor used (brushed DC, brushless DC, stepper)
- The motor braking method

The inductance between the power supply and motor drive system limits how the rate current can change from the power supply. If the local bulk capacitance is too small, the system responds to excessive current demands or dumps from the motor with a change in voltage. When adequate bulk capacitance is used, the motor voltage remains stable and high current can be quickly supplied.

The data sheet generally provides a recommended value, but system-level testing is required to determine the appropriate sized bulk capacitor.

Product Folder Links: DRV8235



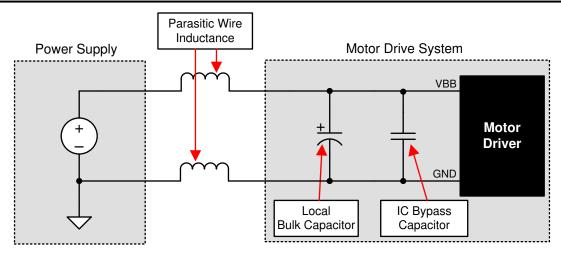


Figure 9-5. Example Setup of Motor Drive System With External Power Supply

The voltage rating for bulk capacitors should be higher than the operating voltage, to provide margin for cases when the motor transfers energy to the supply.

9.4 Layout

9.4.1 Layout Guidelines

Since the DRV8235 integrates power MOSFETs capable of driving high current, careful attention should be paid to the layout design and external component placement. Some design and layout guidelines are provided below.

- Low ESR ceramic capacitors should be utilized for the VM to GND bypass capacitor. X5R and X7R types are recommended.
- The VM power supply capacitors should be placed as close to the device as possible to minimize the loop inductance.
- The VM power supply bulk capacitor can be of ceramic or electrolytic type, but should also be placed as close as possible to the device to minimize the loop inductance.
- VM, OUT1, OUT2, and GND carry the high current from the power supply to the outputs and back to ground.
 Thick metal routing should be utilized for these traces as is feasible.
- The device thermal pad should be attached to the PCB top layer ground plane and internal ground plane (when available) through thermal vias to maximize the PCB heat sinking.
- A recommended land pattern for the thermal vias is provided in the package drawing section.
- The copper plane area attached to the thermal pad should be maximized to ensure optimal heat sinking.



10 Device and Documentation Support

TI offers an extensive line of development tools. Tools and software to evaluate the performance of the device, generate code, and develop solutions are listed below.

10.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Notifications* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

10.2 Support Resources

TI E2E[™] support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of Use.

10.3 Trademarks

PowerPAD™ is a trademark of Texas Instruments.

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10.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

10.5 Glossary

TI Glossary

This glossary lists and explains terms, acronyms, and definitions.

11 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

| DATE | REVISION | NOTES |
|------------|----------|-----------------|
| April 2024 | * | Initial Release |

Product Folder Links: DRV8235

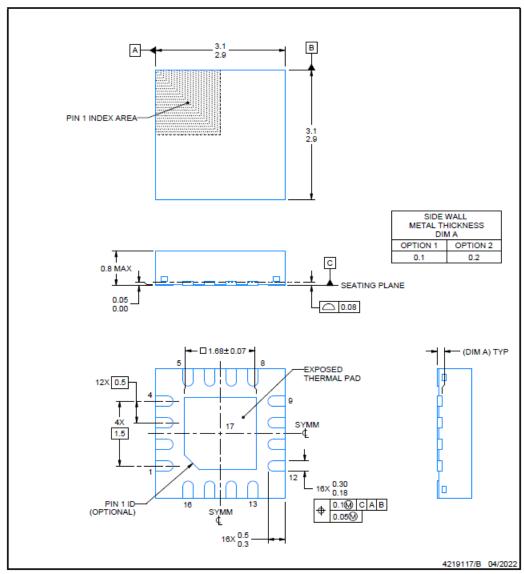


12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGE OUTLINE **RTE0016C** WQFN - 0.8 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



NOTES:

^{1.} All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

2. This drawing is subject to change without notice.

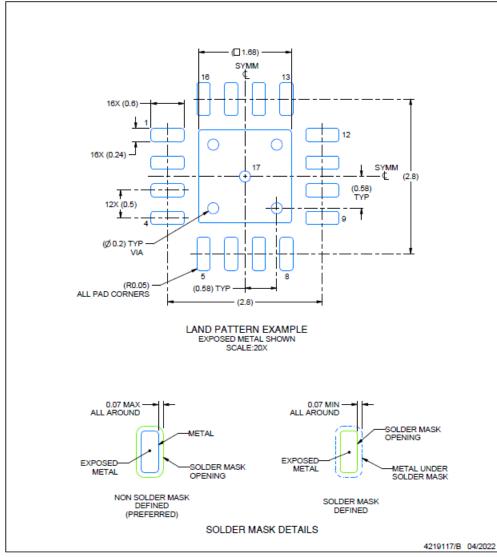
3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.

EXAMPLE BOARD LAYOUT

RTE0016C

WQFN - 0.8 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

^{4.} This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.

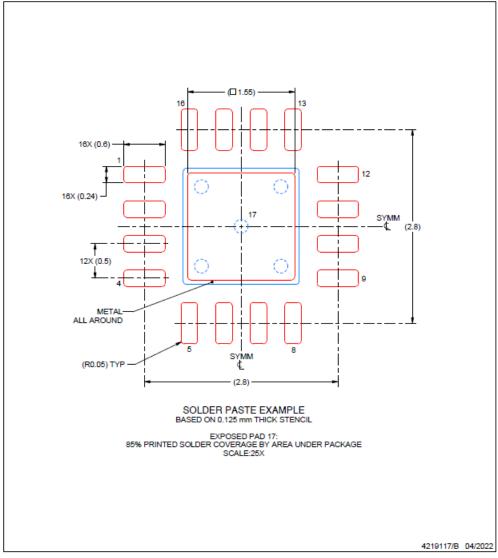


EXAMPLE STENCIL DESIGN

RTE0016C

WQFN - 0.8 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

 Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations. www.ti.com 2-May-2025

PACKAGING INFORMATION

| Orderable part number | Status | Material type | Package Pins | Package qty Carrier | RoHS | Lead finish/ Ball material | MSL rating/ Peak reflow | Op temp (°C) | Part marking (6) |
|-----------------------|--------|---------------|-----------------|-----------------------|------|-------------------------------|----------------------------|--------------|------------------|
| | | | | | | (4) | (5) | | |
| DRV8235RTER | Active | Production | WQFN (RTE) 16 | 3000 LARGE T&R | Yes | NIPDAU | Level-1-260C-UNLIM | -40 to 125 | 8235 |

⁽¹⁾ Status: For more details on status, see our product life cycle.

(6) Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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⁽²⁾ Material type: When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

⁽⁴⁾ Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

PACKAGE MATERIALS INFORMATION

www.ti.com 12-Apr-2024

TAPE AND REEL INFORMATION





| A0 | Dimension designed to accommodate the component width |
|----|---|
| В0 | Dimension designed to accommodate the component length |
| K0 | Dimension designed to accommodate the component thickness |
| W | Overall width of the carrier tape |
| P1 | Pitch between successive cavity centers |

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

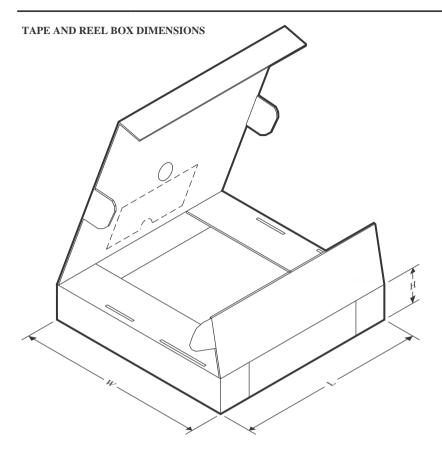


*All dimensions are nominal

| Device | Package Type | Package Drawing | l | SPQ | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|-------------|-----------------|--------------------|----|------|--------------------------|--------------------------|------------|------------|------------|------------|-----------|------------------|
| DRV8235RTEI | R WQFN | RTE | 16 | 3000 | 330.0 | 12.4 | 3.3 | 3.3 | 1.1 | 8.0 | 12.0 | Q2 |

PACKAGE MATERIALS INFORMATION

www.ti.com 12-Apr-2024



*All dimensions are nominal

| Device | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|-------------|--------------|-----------------|------|------|-------------|------------|-------------|
| DRV8235RTER | WQFN | RTE | 16 | 3000 | 367.0 | 367.0 | 35.0 |

3 x 3, 0.5 mm pitch

PLASTIC QUAD FLATPACK - NO LEAD

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.





PLASTIC QUAD FLATPACK - NO LEAD



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC QUAD FLATPACK - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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