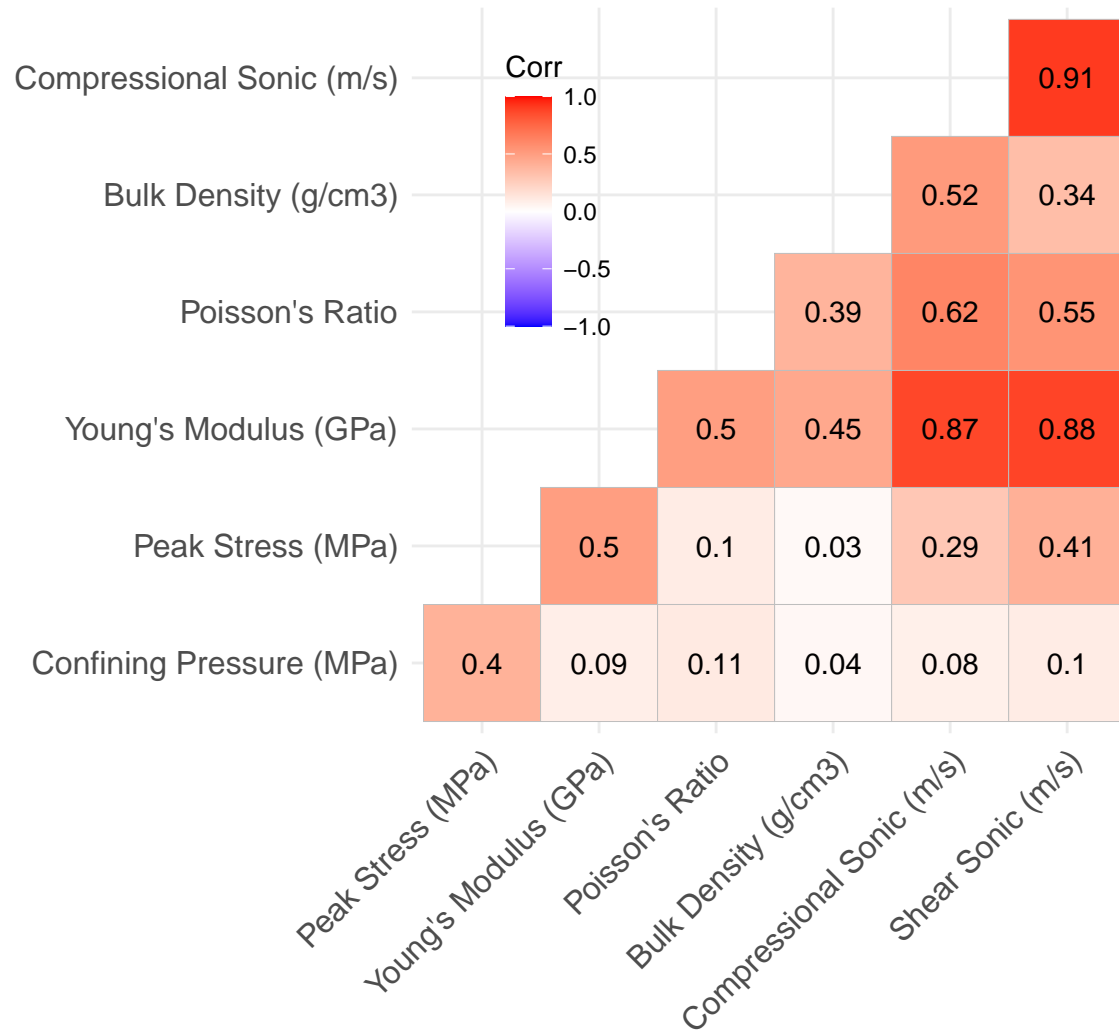


No Residual Stress (n = 410)



With Residual Stress (n = 304)

