Window	Overlap	Scale method	Dimension reduction	N component	Data augmentation	Model	Average accuracy (%)
10 Classes							
200	65	MinMaxScaler	PCA	40	None	SVM	65
200	90	Robust Scaler	PCA	40	None	MLP	64
3 Classes							
200	60	Robust Scaler	PCA	40	None	MLP	91
220	85	MinMaxScaler	PCA	30	None	SVM	94
5 classes (F)							
250	60	RobustScaler	PCA	40	None	MLP	86
250	93	MinMaxScaler	PCA	20	None	SVM	88
5 classes (E)							
210	93	RobustScaler	PCA	40	None	SVM	63
200	70	RobustScaler	PCA	20	None	MLP	64
6 classes							
250	85	MinMaxScaler	PCA	20	None	SVM	83
200	70	RobustScaler	PCA	30	None	MLP	82
Random state	Test size						
42	30						