RECOMMENDED PCB LAYOUT FOR HSEC8-1XX-XX-X-RA-XX-XX **REVISION X** ECN-281738 **DESIGNED & DIMENSIONED** IN MILLIMETERS[INCHES] DO NOT X CONNECTOR OUTLINE-SCALE FROM THIS PRINT → 0.80[.031] (TYP) ⁄ 60 2.15[.085] — **X** 2.75[.108] REF 0.50 [.020] \oplus Ø1.40±0.05[.055±.002]THRU (TYP) 1.75 [.069] NPTH (2 PLCS) 12.05 .474 7.00 01 **EDGE OF PCB** 1.65[.065] (TYI 1.35 [.053] 0.30[.012] REF-Ø0.81±0.05 [.032±.002] PTH (2PLCS) FIG 1 DETAIL 'A' (TO BE SOLDERED USING FOR POSITION: -10, -20, -30 (SHOWN: HSEC8-130-XX-X-RA-XX-XX) **SCALE 5: 1** PASTE-IN-HOLE TECHNOLOGY) X CONNECTOR OUTLINE-'H"SPACES @ 0.800[.0315]="J" 02 120 **←** 4.00[.157] 0.80 [.031] (TYP) **X** 2.75 .108 REF 12.05 .474 7.00 **EDGE OF PCB** 01 Φ 0.30[.012] REF— TABLE 1 No OF "J" POSITIONS 3.10 [0.122] 7.20 [0.283] 16.60 [0.654] 0.95 [0.037] 11.50 [0.453] 13.40 [0.528] N/A 20 24.60 [0.969] 0.95 [0.037] 3.10 [0.122] 15.20 [0.598] 19.50 [0.768] 21.40 [0.843] N/A 30 32.60 [1.283] 0.95 [0.037] 3.10 [0.122] 23.20 [0.913] 27.50 [1.083] 29.40 [1.157] N/A N/A FOR POSITION: -09, -13, -25, -40, -49, -50, -60, -09-BL, -13-BL, -25-BL, -40-BL, -49-BL, -50-BL, -60-BL, -09-L2, -13-L2, -25-L2, -49-L2 (SHOWN: HSEC8-160-XX-X-RA-XX-XX) 09 19.00 [0.748] 0.95 [0.037] 3.10 [0.122] 9.60 [0.378] 13.90 [0.547] 15.80 [0.622] 2.40 [0.094] 22.20 [0.874] 0.95 [0.037] 3.10 [0.122] 12.80 [0.504] 17.10 [0.673] 19.00 [0.748] 4.00 [0.157] 31.80 [1.252] 0.95 [0.037] 22.40 [0.882] 26.70 [1.051] 28.60 [1.126] 5 25 3.10 [0.122] (SAME AS FIG 1 EXCEPT AS SHOWN) 40 43.80 [1.724] 0.95 [0.037] 3.10 [0.122] 34.40 [1.354] 38.70 [1.524] 40.60 [1.598] 21 3.10 [0.122] 41.60 [1.638] 47.80 [1.882] 26 20.80 [0.819] 49 51.00 [2.008] 0.95 [0.037] 45.90 [1.807] 50 51.80 [2.039] 0.95 [0.037] 3.10 [0.122] 42.40 [1.669] 46.70 [1.839] 59.80 [2.354] 50.40 [1.984] 54.70 [2.154] 56.60 [2.228] 31 24.80 [0.976] 60 0.95 [0.037] 3.10 [0.122] 09-BL 42.38 [1.669] 3.43 [0.135] 5.58 [0.220] 9.60 [0.378] 13.90 [0.547] 20.75 [0.817] 3.43 [0.135] 13-BL 45.58 [1.794] 5.58 [0.220] 12.80 [0.504] 17.10 [0.673] 23.95 [0.943] F:\DWG\MISC\Mkta\Footprnt\HSEC8-1XX-XX-RA-XX-XX-FOOTPRINT.slddrw 22.40 [0.882] 33.55 [1.321] 5 25-BI 55.18 [2.172] 3.43 [0.135] 5.58 [0.220] 26.70 [1.051] 4.00 [0.157] 40-BL 67.18 [2.645] 3.43 [0.135] 5.58 [0.220] 34.40 [1.354] 38.70 [1.524] 45.55 [1.793] 21 16.80 [0.661] PROPRIETARY NOTE UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. 52.75 [2.077] 26 20.80 [0.819] THIS DOCUMENT CONTAINS CONFIDENTIAL AND 49-BI 74.38 [2.928] 3.43 [0.135] 5.58 [0.220] 41.60 [1.638] 45.90 [1.807] PROPRIETARY INFORMATION AND ALL DESIGN.

TOLERANCES ARE:

X.X: ±0.3[.01] X.XX: ±0.10[.004] X.XXX: ±0.051[.0020]

ANGLES

DECIMALS

MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS

AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE

OR PART TO ANY LINALITHORIZED PERSON OR ENTITY NOR

REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY

OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.

50-BL

60-BL

09-L2

13-L2

75.18 [2.960]

83.18 [3.275]

20.86 [0.821]

24.06 [0.947

33.66 [1.325]

52.86 [2.081]

3.43 [0.135]

3.43 [0.135]

0.02 [0.001]

0.02 [0.001]

0.02 [0.001]

0.02 [0.001]

5.58 [0.220]

5.58 [0.220]

3.10 [0.122]

3.10 [0.122]

3.10 [0.122]

3.10 [0.122]

42.40 [1.669]

50.40 [1.984]

9.60 [0.378]

12.80 [0.504]

22.40 [0.882]

41.60 [1.638]

46.70 [1.839]

54.70 [2.154]

15.76 [0.620]

18.96 [0.746]

28.56 [1.124]

47.76 [1.880]

53.55 [2.108] 26 20.80 [0.819]

47.80 [1.882] 26 20.80 [0.819]

31 24.80 [0.976]

2.40 [0.094]

4.00 [0.157]

61.55 [2.423]

15.80 [0.622]

19.00 [0.748]

28.60 [1.126] 5

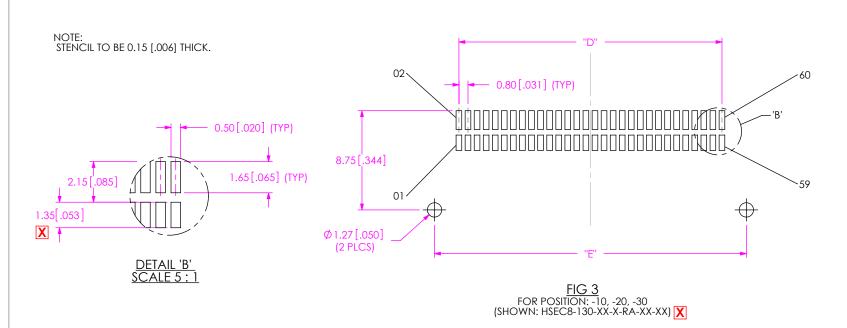
520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047

e-Mail info@SAMTEC.com code 55322

SHEET 1 OF 3

REVISION X

RECOMMENDED STENCIL LAYOUT FOR HSEC8-1XX-XX-X-RA-XX-XX



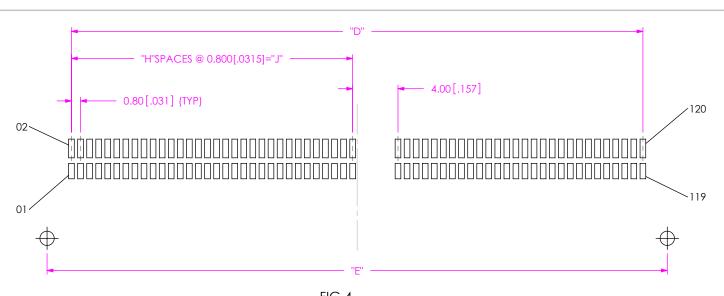


FIG 4 FOR POSITION: -09, -13, -25, -40, -49, -50, -60, -09-BL, -13-BL, -25-BL, -40-BL, -49-BL, -50-BL, -60-BL, -09-L2, -13-L2, -25-L2, -49-L2 (SHOWN: HSEC8-160-XX-X-RA-XX-XX)

(SAME AS FIG 3 EXCEPT AS SHOWN)

PROPRIETARY NOTE THIS DOCUMENT CONTAINS CONFIDENTIAL AND

PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC. INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC.



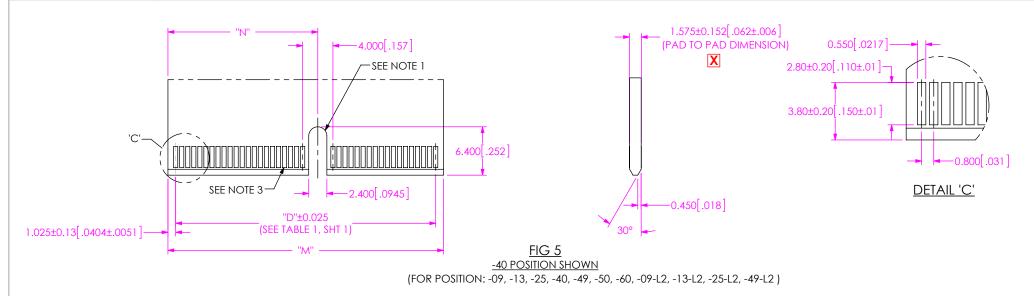
520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322 code 55322

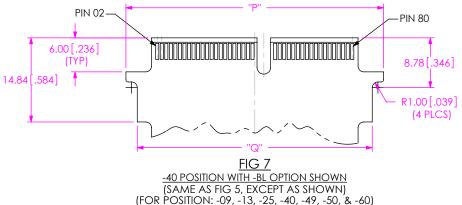
F:\DWG\MISC\Mktg\Footprnt\HSEC8-1XX-XX-X-RA-XX-XX-FOOTPRINT.slddrw

-SHEET 2 OF 3

REVISION X

RECOMMENDED MATING CARD LAYOUT FOR HSEC8-1XX-XX-X-RA-XX-XX





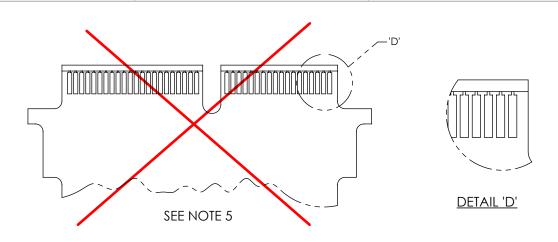


TABLE 2				
No OF POSITIONS	"M"	"N"	"P"	"Q"
10	9.25 [0.364]	N/A	N/A	N/A
20	17.25 [0.679]	N/A	N/A	N/A
30	25.25 [0.994]	N/A	N/A	N/A
09	11.65 [0.459]	5.43 [0.214]	N/A	N/A
13	14.85 [0.585]	7.03 [0.277]	N/A	N/A
25	24.45 [0.963]	7.03 [0.277]	N/A	N/A
40	36.45 [1.435]	19.83 [0.781]	N/A	N/A
49	43.65 [1.719]	23.83 [0.938]	N/A	N/A
50	44.45 [1.750]	23.83 [0.938]	N/A	N/A
60	52.45 [2.065]	27.83 [1.095]	N/A	N/A
09-BL	11.65 [0.459]	5.43 [0.214]	20.65 [0.813]	16.65 [0.656]
13-BL	14.85 [0.585]	7.03 [0.277]	23.85 [0.939]	19.85 [0.781]
25-BL	24.45 [0.963]	7.03 [0.277]	33.45 [1.317]	29.45 [1.159]
40-BL	36.45 [1.435]	19.83 [0.781]	45.45 [1.789]	41.45 [1.632]
49-BL	43.65 [1.719]	23.83 [0.938]	52.65 [2.073]	48.65 [1.915]
50-BL	44.45 [1.750]	23.83 [0.938]	53.45 [2.104]	49.45 [1.947]
60-BL	52.45 [2.065]	27.83 [1.095]	61.45 [2.419]	57.45 [2.262]
09-L2	11.65 [0.459]	5.43 [0.214]	N/A	N/A
13-L2	14.85 [0.585]	7.03 [0.277]	N/A	N/A
25-L2	24.45 [0.963]	7.03 [0.277]	N/A	N/A
49-L2	43.65 [1.719]	23.83 [0.938]	N/A	N/A

NOTES:

- 1. -10, -20 AND -30 CARDS HAVE NO SLOT.
- 2. ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.
- 3. PLATING TO BE .000030 INCHES GOLD WITH A HARDNESS OF 130-200 KNOOP PER ASTM B 488 TYPE 2, GRADE C.
- 4. NOTE DELETED.
- 5. FOR PROPER CONTACT REGISTRATION, PLATING BUS TIE TO BE THE WIDTH OF THE EDGE FINGER.

THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMPTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CORSENT OF SAMPTEC.



520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322