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Al-Enhanced Supply Chain Optimization

Objective

The objective of Phase 3 is to implement key components of the Al-Enhanced Supply Chain Optimization

platform as envisioned in Phase 2. This includes deploying AI for demand forecasting and supplier risk analysis,

setting up IoT-based tracking infrastructure, piloting blockchain for procurement, and implementing basic data

security protocols.

1. Al Model Development

Al models play a critical role in optimizing inventory levels, predicting demand, and evaluating supplier risk.

- Demand Forecasting Model: A time-series forecasting AI trained on historical sales, external market

data, and real-time inputs. The model incorporates adaptive learning to refine predictions.

- Supplier Risk Analysis: Uses NLP to extract insights from vendor reports and performance data,

generatinga dynamic risk score.

Outcome:

Forecasting product demand with reasonable accuracy and identifying high-risk suppliers.

2. IoT Integration for Real-Time Visibility

IoT devices improve logistics transparency by enabling real-time tracking and predictive alerts for goods in

transit.

- Device Setup: Basic integration of GPS and RFID sensors on sample shipments.

- Tracking Dashboard: A centralized dashboard to visualize shipment status and generate delay alerts.

Outcome:

The system tracks shipments and notifies users of delays or deviations.

3. Blockchain Pilot for Secure Transactions

Blockchain enhances trust and transparency in procurement by creating immutable, auditable records.

- Smart Contract Templates: Basic smart contracts created to simulate procurement agreements.
- Blockchain Ledger: A private blockchain pilot records transaction data between stakeholders.

Outcome:

Simulated secure procurement transactions using blockchain technology.

4. Data Security Implementation

Given the sensitivity of supply chain data, basic data protection measures are essential.

- Encryption: All user inputs, transaction logs, and forecasting data will be stored using AES encryption.
- Access Controls: Admin roles and permission levels will be implemented in the platform.

Outcome:

Confidential data protected and restricted access ensured.

5. Testing and Feedback Collection

Initial testing will validate the functionality, accuracy, and usability of the platform.

- Test Scenarios: Realistic test cases for forecasting, shipment tracking, and supplier scoring.
- Feedback Forms: Stakeholders provide input on system performance and user experience.

Outcome:

Collected feedback informs refinements and scalability planning.

Challenges and Solutions

1. Data Integration: Use middleware and standardized APIs.

- 2. Blockchain Complexity: Begin with simple smart contracts and expand gradually.
- 3. Device Availability: Simulate real-time tracking if hardware is unavailable.

Outcomes of Phase 3

- 1. Functional Al Modules: Demand forecasting and supplier risk scoring.
- 2. IoT Integration: Real-time visibility on sample shipments.3. Blockchain Pilot: Procurement contracts stored securely.
- 4. Data Security: Encrypted data and access controls in place.
- 5. Initial User Feedback: Guides enhancements in Phase 4.

Next Steps for Phase 4

- 1. Model Refinement: Improve AI accuracy.
- 2. IoT Expansion: Broader deployment.
- 3. Blockchain Scaling: Contracts and payments.
- 4. Scalability Testing: Enterprise-level readiness.

PROGRAM FOR THE MODEL:

```
class Product:
    def __init__(self, name, quantity):
        self.name = name
        self.quantity = quantity
    def update_quantity(self, amount):
         self.quantity += amount
class Supplier:
    def __init__(self, name, product, supply_amount):
        self.name = name
        self.product = product
         self.supply_amount = supply_amount
    def restock(self):
        self.product.update_quantity(self.supply_amount)
        print(f"{self.name} supplied {self.supply_amount} units of {self
             .product.name}.")
class Order:
    def __init__(self, product, order_quantity):
        self.product = product
        self.order_quantity = order_quantity
    def process_order(self):
         if self.product.quantity >= self.order quantity:
lass Order:
   def __init__(self, product, order_quantity):
       self.product = product
       self.order_quantity = order_quantity
   def process_order(self):
       if self.product.quantity >= self.order quantity:
           self.product.update_quantity(-self.order_quantity)
           print(f"Order processed for {self.order quantity} units of {self
               .product.name}.")
       else:
           print(f"Insufficient stock for {self.product.name}. Only {self
               .product.quantity} units available.")
```

```
product1 = Product("Laptop", 50)
supplier1 = Supplier("TechSupplier Inc.", product1, 20)

prder1 = Order(product1, 30)
prder2 = Order(product1, 50)

prder1.process_order()
supplier1.restock()
prder2.process_order()
```

OUTPUT:

```
Order processed for 30 units of Laptop.

TechSupplier Inc. supplied 20 units of Laptop.

Insufficient stock for Laptop. Only 40 units available.

=== Code Execution Successful ===
```