



Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 111 T BW FM1 C/B s4,8(2,0/2,8) d.114,3 PH ss nb/ss mb
Welding Procedure Specification Reference No. 01/20
Welder's Name ABBATE Gaetano (Stamp nr. AG)
Identification: AT 7560327
Method of Identification: C.I.
Date and place of birth: 31/03/1969 - Napoli (NA)
Employer: EASY SERVIZI SRL - Napoli
Code/Testing Standard: EN ISO 9606-1: 2017
Job knowledge: Not Tested

Examining Body:
Reference No:

Welding process(es)	111	Range of qualification	111
Transfer Mode	N.A.		N.A.
Product type (plate or pipe)	T - Pipes		Plates and pipes
Type of weld	BW		BW and BC with angle 60° and over
Parent material group(s)/subgroups	1.2		1 to 11
Filler material group(s)	FM1		FM1, FM2
Filler material (Designation)	Root: C		Root: C
	Fill/Cap: B		Fill/Cap: A, RA, RB, RC, RR, R, B
Shielding gas	N.A.		N.A.
Auxiliaries	N.A.		N.A.
Type of current and polarity	DCEP		-
Material thickness (mm)	4,8		-
Deposited thickness (mm)	111C: 2,0 / 111B: 2,8		111C: 2,0 to 4,0 / 111B: 2,8 to 5,6
Outside pipe diameter (mm)	114,3		57,15 and over
Welding positions	PH		PA, PE, PF
Weld details	ss nb		111C: ss nb, mb, bs, gb, fb
			111B: ss mb, bs
Multi-layer/single layer	N.A.		N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Additional information is available on attached sheet and/or welding procedure specification:

Not Applicable
01/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		X	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	X		
Band test		X	
Notch tensile test		X	

Salvatore BOTTARI

Surveyor to Lloyd's Register

A subsidiary of Lloyd's Register Group Limited

Date of issue: 17 gennaio 2020

Location: Milan

Date of welding: 13 gennaio 2020

Revalidation 9.3 a)	Valid Until 12 gennaio 2023
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Revalidation 9.3 b)	Valid Until
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Revalidation 9.3 c)	Valid Until
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Note:

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Certificate no:
Page 2 of 2

PRJ11100245378/01

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2])
**Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

Date 30/07/20 Valid until 31/01/2021 Confirmation based on (Report numbers etc)

Signature / Position or Title
Easy Servizi s.r.l.
Amministratore Unico
Dionigi Ruggiano

** 01/02/2021 31/07/2021

Easy Servizi s.r.l.
Amministratore Unico
Dionigi Ruggiano

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Welder Qualification Test Certificate

EN ISO 9606-1: 2017

Designation: **EN ISO 9606-1: 111 T BW FM1 C/B s5,5(2,0/3,5) d.50,0 PH ss nb/ss mb**

Welding Procedure: **02/20**

Specification Reference No.: **02/20**

Examinig Body: **/**

Reference No:

Welder's Name: **ABBATE Gaetano (Stamp nr. AG)**

Identification: **AT 7560327**

Method of Identification: **C.I.**

Date and place of birth: **31/03/1969 - Napoli (NA)**

Employer: **EASY SERVIZI SRL - Napoli**

Code/Testing Standard: **EN ISO 9606-1: 2017**

Job knowledge: **Not Tested**

Welding process(es)	111	Range of qualification	111
Transfer Mode	N.A.		N.A.
Product type (plate or pipe)	T - Pipes		Plates and pipes
Type of weld	BW		BW and BC with angle 60° and over
Parent material group(s)/subgroups	1.2		1 to 11
Filler material group(s)	FM1		FM1, FM2
Filler material (Designation)	Root: C		Root: C
	Fill/Gap: B		Fill/Gap: A, RA, RB, RC, RR, R, B
Shielding gas	N.A.		N.A.
Auxiliaries	N.A.		N.A.
Type of current and polarity	DCEP		-
Material thickness (mm)	5,5		-
Deposited thickness (mm)	111C: 2,0 / 111B: 3,5		111C: 2,0 to 4,0 / 111B: 3,0 to 7,0
Outside pipe diameter (mm)	50,0		25,0 and over
Welding positions	PH		PA, PE, PF
Weld details	ss nb		111C: ss nb, mb, bs, gb, fb
			111B: ss mb, bs
Multi-layer/single layer	N.A.		N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Not Applicable

Additional information is available on attached sheet and/or welding procedure specification:

02/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		X	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	X		
Bend test		X	
Notch tensile test		X	

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Location: **Milan**

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Date

30/7/20

Valid until

31/1/21

Confirmation based on (Report numbers etc)

Signature / Position or Title

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Dionigi Ruggiano

** 01/02/2021 31/02/2021

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Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 311L T BW FM1 S s4,8 cl.114,3 PH ss nb

Welding Procedure Specification Reference No. 03/20 Examining Body: /

Welder's Name ABBATE Gaetano (Stamp nr. AG)

Identification: AT 7560327

Method of Identification: C.I.

Date and place of birth: 31/03/1969 - Napoli (NA)

Employer: EASY SERVIZI SRL - Napoli

Code/Testing Standard: EN ISO 9606-1: 2017

Job knowledge: Not Tested

Test piece

Welding process(es) 311L Range of qualification 311L

Transfer Mode N.A. N.A.

Product type (plate or pipe) T - Pipes Plates and pipes

Type of weld BW BW and BC with angle 60° and over

Parent material group(s)/subgroups 1.2 1 to 11

Filler material group(s) FM1 FM1, FM2

Filler material (Designation) Solid wire Solid wire / Electrode wire M

Shielding gas N.A. N.A.

Auxiliaries N.A. N.A.

Type of current and polarity DCEP -

Material thickness (mm) 4,8 -

Deposited thickness (mm) 4,8 3,0 to 7,2

Outside pipe diameter (mm) 114,3 57,15 and over

Welding positions PH PA, PE, PF

Weld details ss nb ss nb, mb, bs, gb, fb

Multi-layer/single layer N.A. N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Not Applicable

Additional Information is available on attached sheet and/or welding procedure specification: 03/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		X	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	X		
Bend test		X	
Notch tensile test		X	

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Location: Milan

Date of welding: 13 gennaio 2020

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Signature/Position/Title
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** 01/02/2021 31/07/2021

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Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 311L T BW FM1 S s5,5 d.50,0 PH ss nb
Welding Procedure Specification Reference No. 04/20
Welder's Name ABBATE Gaetano (Stamp nr. AG)
Identification: AT 7560327
Method of Identification: C.I.
Date and place of birth: 31/03/1969 - Napoli (NA)
Employer: EASY SERVIZI SRL - Napoli
Code/Testing Standard: EN ISO 9606-1: 2017
Job knowledge: Not Tested

Examining Body:
Reference No:

Welding process(es) 311L
Transfer Mode N.A.
Product type (plate or pipe) T - Pipes
Type of weld BW
Parent material group(s)/subgroups 1.2
Filler material group(s) FM1
Filler material (Designation) Solid wire

Range of qualification
311L
N.A.
Plates and pipes
BW and BC with angle 60° and over
1 to 11
FM1, FM2
Solid wire / Electrode wire M

Shielding gas N.A.
Auxiliaries N.A.
Type of current and polarity DCEP
Material thickness (mm) 5,5
Deposited thickness (mm) 5,5
Outside pipe diameter (mm) 50,0
Welding positions PH
Weld details ss nb
Multi-layer/single layer N.A.

N.A.
N.A.
-
-
3,0 to 8,25
25,0 and over
PA, PE, PF
ss nb, mb, bs, gb, fb
N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Not Applicable

Additional information is available on attached sheet and/or welding procedure specification: 04/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		X	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	X		
Bend test		X	
Notch tensile test		X	

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