Certificate no:

PRJ11100245378/40



Welder Qualification Test Certificate EN ISO 9606-1: 2017

Welding Procedure

EN ISO 9606-1: 311L T BW FM1 5 55,5 d.50,0 PH ss nb

Specification Reference No.

Examining Body:

Welder's Name

Identification: Method of Identification:

Date and place of birth: Employer:

10/08/1979 - Napoli (NA) ÉASY SERVIZI SRL - Napoli

Code/Testing Standard:

Job knowledge:

Type of weld

Shielding gas

Welding process(es) Transfer Mode

Product type (plate or pipe)

Parent material group(s)/subgroups 1.2 Filler material group(s)

Filler material (Designation)

FM1

Auxiliaries Type of current and polarity Material thickness (mm) Deposited thickness (mm)

5,5 Outside pipe diameter (mm) Welding positions Weld details

Multi-layer/single layer

Reference No:

ALLOCCA Gluseppe (Stamp nr. ALG)

AV 9284158

EN ISO 9606-1: 2017

Not Tested

Test piece 3111. Ň.A. T - Pipes BW

Solid wire

N.A. N.A. DCEP 5,5

50.0 PH ss nb N.A.

> Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification:

> > 9.3 b)

Range of qualification

311L N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11 FM1, FM2

Solid wire / Electrode wire M

N.A. N.A.

3,0 to 8,25 25,0 and over PA, PE, PF ss nb, mb, bs, gb, fb

Not Applicable

9.3 c)

04/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, étc)		line #X
Visual testing	Х			Salvatore 8OTTARI	
Radiographic testing		x			
Ultrasonic testing		х		Surveyor to Llayd's Reg	jister
Magnetic particle / Penet	rant lest	x		A subsidiary of Lloyd's	Register Group Limited
Macroscopic examination	1	x			
Fracture test	X			Date of issue:	17 gennalo 2020
Bend test		X		Location;	Milan
Notch tensile test		X		Date of welding:	13 gennaio 2020
I Revalidation I	alid Until 2 gennalo	Revalidation	Valid Until	Revalidation	Valid Until

Note:

9.3 a)

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PRJ11100245378/40

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)]
**Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b]] (if applicable)

Date 30/7/2020 Valid until 31/1/2021

Confirmation based on (Report numbers etc)

Signature / Position or Title Easy Servizi s.r.l. Amministratore Unico Dionigi Ruggiano

**01/02/2021 31/07/2021





Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation:

EN ISO 9606-1: 111 T BW FM1 C/B s4,8(2,0/2,8) d.114,3 PH ss nb/ss mb

Welding Procedure Specification Reference No.

ALLOCCA Gluseppe (Stamp nr. ALG)

identifications

AV 9284158

Method of Identification: Date and place of birth:

Employer:

10/08/1979 - Napoli (NA) EASY SERVIZI SRL - Napoli

Code/Testing Standard:

EN ISO 9606-1: 2017

Job knowledge:

Not Tested

Test place

Welding process(es) Transfer Mode Product type (plate or pipe)

111 N.A.

Type of weld. Parent material group(s)/subgroups filler material group(s)

FM1

ss nb

Shielding gas Auxillaries

Type of current and polarity

Material thickness (mm) Deposited thickness (mm)

Filler material (Designation)

Outside pipe diameter (mm) Welding positions Weld details

Multi-layer/single layer

T - Pipes RW 1.2 Root: C Fill/Cap: B N.A. N.A. DCEP 4,8 111C: 2,0 / 111B: 2,8 114,3

Additional information is available on attached sheet and/or welding procedure specification:

N.A. Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Examining Body:

Reference No:

Range of qualification

111 N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11 FM1, FM2 Root: C

FIII/Cap: A,RA,RB,RC,RR,R,B

N.A. N.A.

111C: 2,0 to 4,0 / 111B: 2,8 to 5,6

57,15 and over

PA, PE, PF

111C; ss nb, mb, bs, gb, fb 1118; ss mb, bs

N.A.

Not Applicable 01/20

Type of test	Performed and acceptable	Not tested	Notes: (Report Numbers, etc)	
Visual testing	X			Salvatore
Radiographic testing		х		
Ultrasonic testing		x		Surveyor
Magnetic particle / Penetrant test		x		A subsidi
Macroscopic examination		х		
Fracture test	×			Date of I
Bend test		x		Location
Notch tensile test		x		Date of v

re BOTTARI

or to Lloyd's Register

welding:

diary of Lloyd's Register Group Limited

issue;

17 gennalo 2020

Milan

13 gennaio 2020

Valid Until Revalidation Valid Until Revalidation 12 gennalo 9.3 a) 9.3 b) 2023

Revalidation Valid Until

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PRJ11100245378/10

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b]) (if applicable)

30/4/2020 31/01/2021

Confirmation based on (Report numbers etc)

Signature (Position e Title Zi S.T.).

Ammiinistratore Unico

Dionigi Ruggiano

**01/02/2021 31/07/2021

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Easy Servizi s.r.l.

Amministrations Unico
Dionigi Ruggiano







Welder Qualification Test Certificate EN ISO 9606-1: 2017

EN ISO 9606-1; 111 T BW FM1 C/B s5,5(2,0/3,5) d,50,0 PH ss nb/ss mb

Welding Procedure

Examining Body:

Welder's Name

ALLOCCA Giuseppe (Stamp nr. ALG)

Identification:

AV 9284158

Method of Identification:

Date and place of birth: Employer:

EASY SERVIZI SRL - Napoli

Code/Testing Standard:

Job knowledge:

Type of weld

Not Tested

Test piece

Welding process(es) Transfer Mode

111 N.A. T - Pipes

Parent material group(s)/subgroups Filler material group(s) Filler material (Designation)

Product type (plate or pipe)

Shielding gas

Auxillaries Type of current and polarity Material thickness (mm)

Deposited thickness (mm) Outside pipe diameter (mm)

Welding positions Weld details

Multi-layer/single layer

10/08/1979 - Napoli (NA)

EN ISO 9606-1: 2017

BW 1.2

PM1 Root: C FIII/Cap: B N.A. N.A. DCEP 5,5

111C: 2,0 / 111B: 3,5 50.0 PH ss nb

N.A.

Valid Until

2023

12 gennalo

Reference No:

Range of qualification

111 N.A.

Plates and pipes

BW and BC with angle 60°

FM1, FM2 Root: C FIII/Cap: A,RA,RB,RC,RR,R,B

N.A. N.A.

111C: 2,0 to 4,0 / 111B: 3,0 to 7,0

25,0 and over PA, PE, PF

Salvatore BOTTARI

111C; ss nb, mb, bs, gb, fb

111B; 55 mb, bs

N.A.

Not Applicable

02/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		x	
Ultrasonic testing		x	
Magnetic particle / Penetrant test		×	
Macroscopic examination		x	
Fracture test	×		
Bend test		x	
Notch tensile test		х	

Revalidation

9,3 b)

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Additional information is available on attached sheet and/or welding procedure specification:

Surveyor to Lloyd's Register A subsidiary of Lloyd's Register Group Limited Date of issue: Location:

17 gennaio 2020

Date of welding:

13 gennaio 2020

Revalidation Valid Until 9.3 ()

Note:

9.3 a)

Revalidation

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Valid Until

PRJ11100245378/20

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

30/7/2020 Valid until 31/01/2011

Confirmation based on (Report number

Signature / Position or Title

Easy Servizi s.r.l.

Amministrajore Unico
Dionigi Ruggiano

** 01/02/2021 31/02/2021

Easy Servizi s.r.l.

Amministratora Unico
Dionigi Ruggiano

PRJ11100245378/30



Welder Qualification Test Certificate EN ISO 9606-1: 2017

EN ISO 9606-1: 3111. T BW FM1 5 s4,8 d.114,3 PH ss nb Welding Procedure Examining Body. Specification Reference No. Reference No: Welder's Name ALLOCCA Giuseppe (Stamp nr. ALG) Identification: AV 9284158 Method of Identification: 10/08/1979 - Napoli (NA) Date and place of birth: EASY SERVIZI SRL - Napoli Employer: Code/Testing Standard: EN ISO 9606-1: 2017 Job knowledge: Not Tested Test plece Range of qualification Welding process(es) 311L 311L Transfer Mode N.A. N.Ä. Product type (plate or pipe) T - Pipes Plates and pipes Type of weld βW BW and BC with angle 60° and over Parent material group(s)/subgroups 1.2 1 to 11 Filler material group(s) FM1 FM1, FM2 Filler material (Designation) Solid wire Solid wire / Electrode wire M Shlelding gas N.A. N.A. Auxiliarles N.A. N.A. Type of current and polarity DCEP Material thickness (mm) 4,8 Deposited thickness (mm) 4,8 3.0 to 7.2 Outside pipe diameter (mm) 114,3 57,15 and over Welding positions PΗ PA, PE, PF Weld details ss nb ss nb, mb, bs, gb, fb Multi-layer/single layer N.A. N.A.

Supplémentary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification:

Not Applicable 03/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)		The state of the s
Visual testing	X			Salvatore BOTTARI	
Radiographic testing		х			
Ultrasonic testing		x		Surveyor to Lloyd's Re	gister
Magnetic particle / Penetrant test.		X A subsidiary of Lloyd's Register Group			
Macroscopic examination		х		,	
Fracture test	Х			Date of issue:	17 gennaio 2020
Rend test		х		Location:	Milan
Notch tensile test		X		Date of welding:	13 gennalo 2020
Revalidation Valid U 9.3 a) 12 ge 2023	Intil nnaio	Revalidation 9.3 b)	Valid Until	Revalidation 9.3 c)	Valid Until
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PRJ11100245378/30

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

Date 30.01.20 31.1.2021

Confirmation based on (Report numbers etc)

signātīrē இண்டு சொய்போட்ட S.T.l. Am/himistrotore Unico Diopigi Ruggiano

**01/02/2021 31/07/2021

Easy Servizi s.r.l.

Amministratore Unico
Dionigi Ruggiano