PRJ11100245378/29



Welder Qualification Test Certificate EN ISO 9606-1: 2017

EN ISO 9606-1: 311L T BW FM1 S s4,8 d.114,3 PH ss nb

Welding Procedure Specification Reference No.

03/20

Examining Body: Reference No:

Welder's Name

MARSIGLIA Gluseppe (Stamp nr. MG)

Identification:

AV 9260483

Date and place of birth:

C.L.

Employer:

11/04/1974 - Napoli (NA) EASY SERVIZI SRL - Napoli

Code/Testing Standard:

Method of Identification:

EN ISO 9606-1: 2017

Job knowledge:

Transfer Mode

Type of weld

Welding process(es)

Product type (plate or pipe)

Not Tested

Test piece

311L N.A. T - Pipes

ВW 1.2

N.A.

N.A.

DCEP

N.A.

Performed and

Parent material group(s)/subgroups Filler material group(s) Filler material (Designation)

FM1

Solid wire

Range of qualification

311L Ñ.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11 FM1, FM2

Solid wire / Electrode wire M

Shielding gas Auxiliaries Type of current and polarity Material thickness (mm)

4,8 Deposited thickness (mm) 4,8 Outside pipe diameter (mm) 114.3 Welding positions РΗ ss nb

Weld details Multi-laver/single laver

Type of test

N.A.

3,0 to 7,2 57.15 and over PA, PE, PF ss ab, mb, bs, gb, fb

Not Applicable 03/20

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification:

acceptable Salvatore BOTTARI Visual testing Radiographic testing X Ultrasonic testing Magnetic particle / Penetrant test Х

Macroscopic examination Fracture test X Bend test Notch tensile test

Valid Until Revalidation 12 gennaio 9,3 a)

Not tested Notes (Report Numbers, etc)

Valid Until

X X

Revalidation

9.3 b)

Surveyor to Lloyd's Register

A subsidiary of Lloyd's Register Group Limited

Location:

Revalidation

9.3 c)

17 gennaio 2020

Date of welding: 13 gennaio 2020

Valid Until

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PRJ11100245378/29

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

30/7/2020 31 JON/2021

Confirmation based on (Report numbers etc)

An ministrature Unico Dionigi Ruggiano

** 01/02/2021 31/07/2021

Easy Servizi s.r.l.

Amministratore Unico
Dionigi Ruggiano

Certificate no:

PRJ11100245378/39



Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation:

EN ISO 9606-1: 311L T BW FM1 S s5,5 d.50,0 PH ss nb

Welding Procedure Specification Reference No.

Examining Body: Reference No:

AV 9260483

dentification: Method of Identification:

Date and place of birth:

Employer:

EASY SERVIZI SRL - Napoli EN ISO 9606-1: 2017

Code/Testing Standard:

Job knowledge:

Not Tested

Welding process(es) Transfer Mode

Product type (plate or pipe)

311L N.A. T - Pipes

Type of weld Parent material group(s)/subgroups Filler material group(s)

1,2 FM1

Filler material (Designation) Shjelding gas N.A.

Auxiliaries Type of current and polarity Material thickness (mm) Deposited thickness (mm) Outside pipe diameter (mm) Welding positions Weld details

Multi-layer/single layer Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

MARSIGLIA Gluseppe (Stamp nr. MG)

11/04/1974 - Napoli (NA)

Test piece BW

Solid wire

DCEP 5.5 5,5 50.0 PH

N.A.

ss nb N.A.

Range of qualification 311L N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11 FM1, FM2

Solid wire / Electrode wire M

N.A N.A.

3,0 to 8,25 25,0 and over PA, PE, PF ss nb, mb, bs, gb, fb

Not Applicable 04/20

Type of test Performed and Not tested Notes acceptable (Report Numbers, etc) Visual testing X Radiographic testing X Ultrasonic testing × Magnetic particle / Penetrant test X Macroscopic examination X Fracture test X Date of issue: Bend test X Location: Notch tensile test

Revalidation

9.3 (1)

Additional information is available on attached sheet and/or welding procedure specification:

Valid Until Revalidation 12 gennalo 9.3 a)

Salvatore BOTTARI

Surveyor to Lloyd's Register

A subsidiary of Lloyd's Register Group Limited

17 gennaio 2020 Milan

Date of welding:

13 gennalo 2020

Revalidation

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Valid Untif

PRJ11100245378/39

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

Bate $\frac{\text{Valid until}}{30142020}$ $\frac{\text{Valid until}}{34/04/1024}$ Confirmation based on (Report numbers etc)

Simety (Postien Pritz) S.F.I. Amministratore Unico Dionigi Ruggiano

** 01/02/2021 31/07/2021

Easy Servizi s.r.l.

Amministratore Unico
Dionigi Rugalano





Certificate no:

PRJ11100245378/08



Welder Qualification Test Certificate EN ISO 9606-1: 2017

EN ISO 9606-1: 111 T BW FM1 C/B s4,8(2,0/2,8) d.114,3 PH ss nb/ss mb

Welding Procedure Specification Reference No.

Examining Body: Reference No:

Welder's Name Identification:

AV 9260483

Method of Identification:

Date and place of birth:

11/04/1974 - Napoli (NA) EASY SERVIZI SRL - Napoli

MARSIGLIA Giuseppe (Stamp nr. MG)

Employer: Code/Testing Standard:

EN ISO 9606-1: 2017

Job knowledge:

Not Tested

Welding process(es)

Test piece 111

Transfer Mode Product type (plate or pipe) Type of weld

N.A. T - Pipes BW 1.2

Parent material group(s)/subgroups Filler material group(s) Filler material (Designation)

FM1 Root: C

Shielding gas Auxiliaries

Type of current and polarity 4,8

Valid Until

12 gennalo

Material thickness (mm) Deposited thickness (mm)

Outside pipe diameter (mm) Welding positions

Multi-layer/single layer

Weld details

Fill/Cap: B N.A. N.A. DCEP 111C: 2,0 / 111B: 2,8 114,3 РΗ ss nb N.A.

Range of qualification 111 N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11 FM1, FM2 Root: C

FIII/Cap: A,RA,RB,RC,RR,R,B

N.A. Ň.A.

111C: 2.0 to 4.0 / 111B: 2.8 to 5.6

57,15 and over PA, PE, PF

111C: ss nb, mb, bs, gb, fb

111B: \$5 mb, bs

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification: Not Applicable

01/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)		- Continued to the
Visual testing	X		2	Salvatore BOTTARI	
Radiographic testing		х			504
Ultrasonic testing		×		Surveyor to Lloyd's Ri	agister
Magnetic particle / Penetrant tes	t	X.		A subsidiary of Lloyd'	s Register Gro
Macroscopic examination		×			10.00
Fracture test	X			Date of issue:	17 gen
Bend test		x		Location:	Milan
Notch tensile test		x		Date of welding:	13 gen

Revalidation

9.3 6)

roup Limited

nnaio 2020

nnaio 2020

Revalidation

Note:

Revalidation

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Valid Until

PRJ11100245378/09

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

30/7/2020 Valid until 12024

Confirmation based on (Report numbers etc)

Amministratore Unico

**01/02/2021 31/07/2021

Easy Servizi s.r.l.

Amministratore Unico
Dionigi Ruggiano







PRJ11100245378/19



Welder Qualification Test Certificate EN ISO 9606-1: 2017

EN ISO 9606-1: 111 T BW FM1 C/B s5,5(2,0/3,5) d.50,0 PH ss nb/ss mb Designation: Welding Procedure Examining Body: Specification Reference No. Reference No: MARSIGLIA Gluseppe (Stamp nr. MG) Welder's Name AV 9260483 Identification: Method of Identification: Date and place of birth: 11/04/1974 - Napoli (NA) EASY SERVIZI SRL - Napoli Code/Testing Standard: EN ISO 9606-1; 2017 Job knowledge: Not Tested Test piece Welding process(es)

Range of qualification 111 111 Transfer Mode N.A. N.A. Product type (plate or pipe) T - Pipes Plates and pipes Type of weld вw Parent material group(s)/subgroups 1.2 1 to 11 Filler material group(s) FM1 FM1, FM2 Filler material (Designation) Roat: C Root: C Fill/Cap: B Shielding gas N.A. N.A. Auxiliaries N.A. N.A. Type of current and polarity DCEP Material thickness (mm) 5.5 111C: 2,0 / 111B: 3,5 Deposited thickness (mm) Outside pipe diameter (mm) 50.0 25,0 and over Welding positions PH: PA, PE, PF Weld details ss nb

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification:

N.A.

Photograph (if required)

111C: ss nb, mb, bs, gb, fb 111B: ss mb, bs N.A.

Not Applicable 02/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)		M. H.
Visual testing	X			Salvatore BOTTARI	PHI D
Radiographic testing		. X			
Ultrasonic testing		х		Surveyor to Lloyd's Reg	ister
Magnetic particle / Penetrant test		x		A subsidiary of Lloyd's	Register Group Limited
Macroscopic examination		×X			
Fracture test	x			Date of issue:	17 gennaio 2020
Bend test		X		Location;	Milan
Notch tensile test		X		Date of welding:	13 gennaio 2020
Valid Until		y		·	

Revalidation 12 gennalo 2023

Multi-layer/single layer

Revalidation Valid Until 9.3 b)

Revalidation 9.3 c) Valid Until

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PRJ11100245378/19

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)]
**Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

Date 31/04/2021 Confirmation based on (Report numbers etc)

Signature / Position or Title : Edsy Servizi s.r.l.

Antoninistratore Unico Dinnigi Ruggiano

** 01/02/2021 31/07/2021