



Welder Qualification Test Certificate

EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 311L T BW FM1 S s4,8 d.114,3 PH ss nb

Welding Procedure
Specification Reference No.

03/20

Examining Body:
Reference No:

Welder's Name

MARSIGLIA Giuseppe (Stamp nr. MG)

Identification:

AV 9260483

Method of Identification:

C.I.

Date and place of birth:

11/04/1974 - Napoli (NA)

Employer:

EASY SERVIZI SRL - Napoli

Code/Testing Standard:

EN ISO 9606-1: 2017

Job knowledge:

Not Tested

Welding process(es)

Test piece
311L

Transfer Mode

N.A.

Product type (plate or pipe)

T - Pipes

Type of weld

BW

Parent material group(s)/subgroups

1.2

Filler material group(s)

FM1

Filler material (Designation)

Solid wire

Range of qualification

311L

N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11

FM1, FM2

Solid wire / Electrode wire M

Shielding gas

N.A.

Auxiliaries

N.A.

Type of current and polarity

DCEP

Material thickness (mm)

4,8

Deposited thickness (mm)

4,8

Outside pipe diameter (mm)

114,3

Welding positions

PH

Weld details

ss nb

Multi-layer/single layer

N.A.

N.A.

N.A.

-

-

3,0 to 7,2

57,15 and over

PA, PE, PF

ss nb, mb, ls, gb, fb

N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Not Applicable

Additional information is available on attached sheet and/or welding procedure specification:

03/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		X	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	X		
Bend test		X	
Notch tensile test		X	

Salvatore BOTTARI

Surveyor to Lloyd's Register

A subsidiary of Lloyd's Register Group Limited

Date of issue: 17 gennaio 2020

Location: Milan

Date of welding: 13 gennaio 2020

Revalidation 9.3 a)	Valid Until 12 gennaio 2023
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Revalidation 9.3 b)	Valid Until
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Revalidation 9.3 c)	Valid Until
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Note:

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Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2])
**Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

Date

Valid until

Confirmation based on (Report numbers etc)

30/7/2020 31/01/2021

Easy Servizi s.r.l.
Amministratore Unico
Dionigi Ruggiano

** 01/02/2021 31/07/2021

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Amministratore Unico
Dionigi Ruggiano

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Welder Qualification Test Certificate

EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 311L T BW FM1 S s5,5 d.50,0 PH ss nb

Welding Procedure
Specification Reference No.

04/20

Examining Body:
Reference No:

Welder's Name

MARSIGLIA Giuseppe (Stamp nr. MG)

Identification:

AV 9260483

Method of Identification:

C.I.

Date and place of birth:

11/04/1974 - Napoli (NA)

Employer:

EASY SERVIZI SRL - Napoli

Code/Testing Standard:

EN ISO 9606-1: 2017

Job knowledge:

Not Tested

Welding process(es)

Test piece

311L

Transfer Mode

N.A.

Product type (plate or pipe)

T - Pipes

Type of weld

BW

Parent material group(s)/subgroups

1.2

Filler material group(s)

FM1

Filler material (Designation)

Solid wire

Range of qualification

311L

N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11

FM1, FM2

Solid wire / Electrode wire M

Shielding gas

N.A.

Auxiliaries

N.A.

Type of current and polarity

DCEP

Material thickness (mm)

5,5

Deposited thickness (mm)

5,5

Outside pipe diameter (mm)

50,0

Welding positions

PH

Weld details

ss nb

Multi-layer/single layer

N.A.

N.A.

N.A.

-

-

3,0 to 8,25

25,0 and over

PA, PE, PF

ss nb, mb, bs, gb, fb

N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Not Applicable

Additional information is available on attached sheet and/or welding procedure specification:

04/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		X	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	X		
Bend test		X	
Notch tensile test		X	

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17 gennaio 2020

Location:

Milan

Date of welding:

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Date Valid until Confirmation based on (Report numbers etc)

30/7/2020 31/01/2021

Signature / Position on Title s.r.l.
Amministratore Unico
Dionigi Ruggiano

** 01/02/2021 31/02/2021

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Amministratore Unico
Dionigi Ruggiano

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Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 111 T BW FM1 C/B s4,8(2,0/2,8) d.114,3 PH ss nb/ss mb
Welding Procedure Specification Reference No. 01/20
Welder's Name MARSIGLIA Giuseppe (Stamp nr. MG)
Identification: AV 9260483
Method of Identification: C.I.
Date and place of birth: 11/04/1974 - Napoli (NA)
Employer: EASY SERVIZI SRL - Napoli
Code/Testing Standard: EN ISO 9606-1: 2017
Job knowledge: Not Tested

Examining Body:
Reference No:

Test piece 111
Welding process(es) 111
Transfer Mode N.A.
Product type (plate or pipe) T - Pipes
Type of weld BW
Parent material group(s)/subgroups 1.2
Filler material group(s) FM1
Filler material (Designation) Root: C
Shielding gas Fill/Cap: B
Auxiliaries N.A.
Type of current and polarity N.A.
Material thickness (mm) DCEP
Deposited thickness (mm) 4,8
Outside pipe diameter (mm) 111C: 2,0 / 111B: 2,8
Welding positions 114,3
Weld details PH
Multi-layer/single layer ss nb
N.A.

Range of qualification
111
N.A.
Plates and pipes
BW and BC with angle 60° and over
1 to 11
FM1, FM2
Root: C
Fill/Cap: A, RA, RB, RC, RR, R, B
N.A.
N.A.
-
-
111C: 2,0 to 4,0 / 111B: 2,8 to 5,6
57,15 and over
PA, PE, PF
111C: ss nb, mb, bs, gb, fb
111B: ss mb, bs
N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Additional information is available on attached sheet and/or welding procedure specification:

Not Applicable
01/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		X	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	X		
Bend test		X	
Notch tensile test		X	

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**Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

Date

30/7/2020

Valid until

31/01/2021

Confirmation based on (Report numbers etc)

Signature / Position

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Amministratore Unico
Dionigi Ruggiano

** 01/02/2021 31/07/2021

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Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 111 T BW FM1 C/B s5,5(2,0/3,5) d.50,0 PH ss nb/ss mb
Welding Procedure: 02/20
Specification Reference No.:
Welder's Name: MARSIGLIA Giuseppe (Stamp nr. MG)
Identification: AV 9260483
Method of Identification: C.I.
Date and place of birth: 11/04/1974 - Napoli (NA)
Employer: EASY SERVIZI SRL - Napoli
Code/Testing Standard: EN ISO 9606-1: 2017
Job knowledge: Not Tested
Test piece
Welding process(es): 111
Transfer Mode: N.A.
Product type (plate or pipe): T - Pipes
Type of weld: BW
Parent material group(s)/subgroups: 1.2
Filler material group(s): FM1
Filler material (Designation): Root: C
Shielding gas: Fill/Cap: B
Auxillaries: N.A.
Type of current and polarity: N.A.
Material thickness (mm): DCEP
Deposited thickness (mm): 5,5
Outside pipe diameter (mm): 111C: 2,0 / 111B: 3,5
Welding positions: 50,0
Weld details: PH
Multi-layer/single layer: ss nb
N.A.

Examining Body:
Reference No:

Range of qualification
111
N.A.
Plates and pipes
BW and BC with angle 60° and over
1 to 11
FM1, FM2
Root: C
Fill/Cap: A, RA, RB, RC, RR, R, B
N.A.
N.A.
N.A.
N.A.
111C: 2,0 to 4,0 / 111B: 3,0 to 7,0
25,0 and over
PA, PE, PF
111C: ss nb, mb, bs, gb, fb
111B: ss mb, bs
N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Additional information is available on attached sheet and/or welding procedure specification:

Not Applicable
02/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		X	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	X		
Bend test		X	
Notch tensile test		X	

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Date

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** 01/02/2021 31/07/2021

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