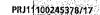
Certificate no: Page 1 of 2





Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation:

Welding Procedure Specification Reference No.

Welder's Name

Method of Identification:

Date and place of birth: Employer:

EASY SERVIZI SRL - Napoli

Code/Testing Standard: Job knowledge:

Not Tested

Welding process(es)

Transfer Mode

Type of weld

111 N.A. T - Pipes BW

Parent material group(s)/subgroups Filler material group(s): Filler material (Designation)

Product type (plate or pipe)

Shielding gas Auxiliaries Type of current and polarity

Material thickness (mm) Deposited thickness (mm) Outside pipe diameter (mm) Welding positions

Weld details

Multi-layer/single layer

BRAYCHENKO Roman (Stamp nr. BR) AV 1025961

01/06/1990 - Shpola (Ucraina)

EN ISO 9606-1: 2017

Test piece

1.2 FM1 Root: C

Fill/Cap: B N.A. N.A. DCEP 5.5

111C: 2,0 / 111B: 3,5 50,0 ÞΗ ss nb

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

EN ISO 9606-1: 111 T BW FM1 C/B s5,5(2,0/3,5) d.50,0 PH ss nb/ss mb

Examining Body: Reference No:

Range of qualification

111 N.A.

Plates and pipes

BW and BC with angle 60° 1 to 11

FM1, FM2 Root: C

FIII/Cap: A.RA,RB,RC,RR,R,B N.A. N.A.

111C: 2,0 to 4,0 / 111B: 3,0 to 7,0

25,0 and over PA, PE, PF

Salvatore BOTTARI

Date of issue:

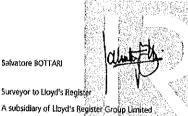
Date of welding:

Location:

111C: ss nb, mb, bs, gb, fb 111B: ss mb, bs

N.A.

Not Applicable 02/20



17 gennaio 2020

13 gennalo 2020

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	х		
Radiographic testing		x	
Ultrasonic testing		х	
Magnetic particle / Penetrant test		x	
Macroscopic examination		x	
Fracture test.	x		
Bend test		X	
Notch tensile test		Х	

Additional information is available on attached sheet and/or welding procedure specification:

Valid Until Revalidation 12 gennalo 9.3 a) 2023

Valid Until 9.3 b)

Revalldation Valid Until 9.3 ()

Milan

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Certificate no: Page 2 of 2 PRJ11100245378/17

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

30/7/2020 31-1-2021

**01/02/2021 31/07/2021

**

Confirmation based on (Report numbers etc)

Signature / Position or Title

Easy Servizi s.r.l Amrilinistratore Unico Dionigi Ruggiano

Easy Servizi s.r.l.

Amministratore Unico
Diorigi Ruggiano

Certificate no: Page 1 of 2.





Welder Qualification Test Certificate EN ISO 9606-1: 2017

EN ISO 9606-1: 111 T BW FM1 C/B s4,8(2,0/2,8) d.114,3 PH ss nb/ss mb

Welding Procedure Specification Reference No.

Welder's Name

Identification:

AV 1025961

Method of Identification:

Date and place of birth:

01/06/1990 - Shpola (Ucraina)

Employer: Code/Testing Standard:

EN ISO 9606-1: 2017

Job knowledge:

Not Tested

Test piece

Welding process(es) Transfer Mode

Product type (plate or pipe) Type of weld

Parent material group(s)/subgroups Filler material group(s)

Filler material (Designation)

Shielding gas Type of current and polarity

Material thickness (mm) Deposited thickness (mm)

Outside pine diameter (mm) Welding positions

Weld details

Multi-layer/single layer

BRAYCHENKO Roman (Stamp nr. BR)

EASY SERVIZI SRL - Napoli

111 N.A. T - Pipes BW

1.2 FM1 Root: C

Fill/Cap: B N.A. NA. DCEP

> 4,8 111C: 2,0 / 1118: 2,8

114,3 ÞН sé nh

N.A.

Valid Until

2023

12 gennalo

Examining Body:

Reference No:

Range of qualification 111 N.A. Plates and pipes

BW and BC with angle 60°

1 to 11 FM1, FM2

Root: C FIII/Cap: A,RA,RB,RC,RR,R,B

N.A. N.A.

111C: 2,0 to 4,0 / 111B: 2,8 to 5,6

57,15 and over PA, PE, PF

111C: ss nb, mb, bs, gb, fb 1118: ss mb, bs

N.A.

Not Applicable 01/20

Type of test Performed and Not tested Notes acceptable (Report Numbers, etc) Visual testing Radiographic testing X Ultrasonic testing X Magnetic particle / Penetrant test Х Macroscopic examination Х Fracture test Х Bend test X Norch tensile test X

Revalidation

9.3 b)

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Additional information is available on attached sheet and/or welding procedure specification:

Salvatore BOTTARI

Surveyor to Lloyd's Register

A subsidiary of Lloyd's Register Group Limited

Date of issue: Location:

17 gennaio 2020

Date of welding:

13 gennaio 2020

Revalidation 9,3 ε)		Valid Unul
	14.11 14 14.11	

Note:

9.3 a)

Revalidation

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Valid Until

Certificate no:

PRJ11100245378/07

Page 2 of 2

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

30/7/2020 34/1/2024

**

Signature / Position or Title EGSY, SeryIZI s.r. Amministratore Unico Dioritgi Ruggiano

**01/02/2021 31/07/2021

Certificate no: Page 1 of 2





Welder Qualification Test Certificate EN ISO 9606-1: 2017

EN ISO 9606-1: 311L T BW FM1 S s4.8 d.114.3 PH ss nb

Welding Procedure Specification Reference No.

Welder's Name

BRAYCHENKO Roman (Stamp nr. BR)

Identification: Method of Identification: AV 1025961

Date and place of birth:

Employer:

01/06/1990 - Shpola (Ucraina) EASY SERVIZI SRL - Napoli

Code/Testing Standard:

EN ISO 9606-1; 2017

Job knowledge:

Not Tested

Test piece

Welding process(es) Transfer Mode

311L

N.A. T - Pipes BW

Product type (plate or pipe)

Type of weld Parent material group(s)/subgroups Filler material group(s)

1.2 FM1

Filler material (Designation)

Solid wire N.A.

N.A.

DCFP

Shielding gas

Auxiliaries Type of current and polarity Material thickness (mm)

Welding positions

Weld details Multi-layer/single layer

4,8 Deposited thickness (mm) 4,8 Outside pipe diameter (mm) 114.3 PΗ ss nb N.A.

Х

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification:

Examining Body:

Range of qualification

311L N.A.

Plates and pipes

BW and BC with angle 60° and over

FM1. FM2

Solid wire / Electrode wire

N.A. N.A.

3.0 to 7.2 57,15 and over PA, PE, PF

ss nb, mb, bs, gb, fb

Not Applicable 03/20

Type of test Performed and Not tested Notes acceptable (Report Numbers, etc) Visual testing X Salvatore BOTTARI Radiographic testing X Ultrasonic testing X

Magnetic particle / Penetrant test Macroscopic examination

Fracture test Bend test

Notch tensile test

Valid Until Revalidation 12 gennalo X Х

Х X

Revalidation

Surveyor to Lloyd's Registe

A subsidiary of Lloyd's Register Group Limited

Date of issue: Location: Date of welding:

17 gennaio 2020 Milan

Revaildation 9.3 c)

Valid Until

13 gennaio 2020

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Valid Until

Certificate no: Page 2 of 2 PRJ11100245378/27

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

30/7/2020 31/1/2021

Confirmation based on (Report numbers etc)

Signature / Position or Title
Easy/Servizi s.r.l.
Amministratore Unico
Dionigi Rugaiano

** 01/02/2021 31/07/2021

Easy Servizi s.r.l.

Amministratore Unico
Dionigi Ruggiano

Certificate no:





Welder Qualification Test Certificate EN ISO 9606-1: 2017

EN ISO 9606-1: 311L T BW FM1 S s5,5 d.50,0 PH ss nb

Welding Procedure Specification Reference No.

Examining Body:

Welder's Name

BRAYCHENKO Roman (Stamp nr. BR)

Identification:

AV 1025961

Method of Identification:

Ć.I.

Date and place of birth:

01/06/1990 - Shpola (Ucraina) EASY SERVIZI SRL - Napoli

Employer: Code/Testing Standard:

EN ISO 9606-1: 2017

Job knowledge:

Not Tested

Transfer Mode

Type of weld

Shietding gas

Welding process(es)

Product type (plate or pipe)

Test piece 3111

N.A.

T - Pipes BW

1.2

Parent material group(s)/subgroups FM1

Filler material group(s) Filler material (Designation)

Solid wire

N.A. N.A. Type of current and polarity DOFP

Material thickness (mm) 5,5 Deposited thickness (mm) 5,5 Outside pipe diameter (mm) 50.0 Welding positions РΗ Weld details ss nb

Multi-layer/single layer N.A. Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Range of qualification 311L

N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11 FM1, FM2

Solid wire / Electrode wire M

N.A. N.A.

3,0 to 8,25 25,0 and over PA, PE, PF

ss nb, mb, bs, gb, fb

Not Applicable

Additional information is available on attached sheet and/or welding procedure specification: 04/20 Type of test Performed and Not tested Notes acceptable (Report Numbers, etc) Visual testing Salvatore BOTTAR Rádiographic testing Х Х

Χ

х

Revalidation

9.3 b)

Ultrasonic testing Magnetic particle / Penetrant test x Macroscopic examination X

12 gennalo

Х

Notch tensile test Valid Until Revalidation

Surveyor to Lloyd's Register

A subsidiary of Lloyd's Register Group Limited

Date of issue:

17 gennaio 2020 Milan

Location: Date of welding:

13 gennaio 2020

Revalidation Valid Until

Note:

9,3 a)

Fracture test

Bend test

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Valid Until

Certificate no: Page 2 of 2

PRJ11100245378/37

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)]
**Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

307/2020 31/04/2024

**

Confirmation based on (Report numbers etc)

Signature/Position of July 21 S.T.I. Amministratore Unico Dionigi Ruggiano

**01/02/2021 31/07/2021