PRJ11100245378/0



Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation:

EN ISO 9606-1: 111 T BW FM1 C/B 54,8(2,0/2,8) d.114,3 PH ss nb/ss mb

Welding Procedure Specification Reference No.

Examining Body:

Welder's Name

IANNIELLO Gioacchino (Stamp nr. IG) AV 2368304

Identification; Method of Identification:

CJ.

Date and place of birth:

Employer:

EN ISO 9606-1: 2017

Code/Testing Standard:

Job knowledge:

Welding process(es)

Test plece 111

Transfer Mode Product type (plate or pipe) Type of weld

N.A. T - Pipes BW

Parent material group(s)/subgroups Filler material group(s) Filler material (Designation)

Root: C

Shielding gas Auxillarles Type of current and polarity

Material thickness (mm) Deposited thickness (mm)

Outside pipe diameter (mm) Welding positions

Weld details Multi-layer/single layer ss nb

Reference No:

10/10/1971 - S. Maria C.V. (CE)

EASY SERVIZI SRL - Napoli

Not Tested

1.2 FM1 Fill/Cap: B

N.A. N.A. DCEP 4.8

111C: 2,0 / 111B: 2,8

114,3 PH.

Range of qualification

N.A.

Plates and pipes

BW and BC with angle 60° and over 1 to 11 FM1, FM2

Root: C Fill/Cap; A,RA,RB,RC,RR,R,B

N.A. N.A.

111C: 2,0 to 4,0 / 111B: 2,8 to 5,6

57,15 and over PA, PE, PF

111C: ss nb, mb, bs, gb, fb

111B: ss mb, bs

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification:

Not Applicable

01/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)		
Visual testing	X		graph and the state of the stat	Salvatore BOTTARI	- 14º
Radiographic testing		х			
Ultrasonic testing		x		Surveyor to Lloyd's Ri	egister j
Magnetic particle / Penetrant test		x		A subsidiary of Lloyd'	-T 3LACES 94%
Macroscopic examination		×			- 1099
Fracture test	X.			Date of issue:	17 gennaid
Bend test		×		Location:	Milan
Notch fensile test		х		Date of welding:	13 gennai

io 2020

io 2020

Limited

Revalidation 12 gennalo 9,3 a)

Valid Until Revalidation

Revalidation 9,3 c)	Valid Until
	\$190.1VER. 1.17

Note:

Lloyd's Register Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'Uoyd's Register'. Lloyd's Register assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by feliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

PRJ11100245378/03

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

30/7/2020 31/1/2021

Confirmation based on (Report numbers etc)

Amministratore Unico
Diopigi Ruggiano

**01/02/2021 31/07/2021

Easy Servizi s.r.l Amministratore Unico Dionigi Ruggjano

Certificate no:

PRJ11100245378/23



Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation:

EN ISO 9606-1: 311L T BW FM1 S s4,8 d,114,3 PH ss nb

Welding Procedure Specification Reference No.

03/20

Examining Body:

Welder's Name

IANNIELLO Gioacchino (Stamp nr. 16)

identification: Method of Identification: AV 2368304

Date and place of birth:

10/10/1971 - S. Maria C.V. (CE)

Employer:

EASY SERVIZI SRL - Napoli

Code/Testing Standard:

EN ISO 9606-1: 2017

Job knowledge:

Not Tested

Welding process(es) Transfer Mode

Filler material group(s)

Test piece 311L N.A. T - Pipes

Product type (plate or pipe) Type of weld Parent material group(s)/subgroups

8W 1.2 FM1

ss nb

N.A.

Filler material (Designation)

Solid wire

Shielding gas N.A. **Auxiliaries** N.A. Type of current and polarity DCEP

Valid Until

12 gennalo

Material thickness (mm) 4,8 Deposited thickness (mm) 4,8 Outside pipe diameter (mm) 114,3 Welding positions PН Weld details

Multi-layer/single layer Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Reference No:

Range of qualification

3111. N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11 FM1, FM2

Solid wire / Electrode wire M

N.A. N.A.

3,0 to 7,2 57,15 and over PA, PE, PF ss nb, mb, bs, gb, fb

Not Applicable

03/20

					10
Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)		
Visual testing	x		, , , , , , , , , , , , , , , , , , , ,	Salvatore BOTTARI	yi se Maga
Radiographic testing		' X			240
Ultrasonic testing		×		Surveyor to Lloyd's Re	eaister
Magnetic particle / Penetrant test		×		A subsidiary of Lloyd	100
Macroscopic examination		х		77 SOUSIONARY OF CHOYO	7.0
Fracture test	X			Date of issue:	17
Bend test		х			276 4 3
Notch tensile test				Location:	M
states resigned first		X		Date of welding:	13

Additional information is available on attached sheet and/or welding procedure specification:

Revalidation Valid Until

iary of Lloyd's Register Group Limited

17 gennaio 2020 Milan

13 gennaio 2020

Revalidation Valid Until

Note:

9.3 a)

Revalidation

Lloyd's Register Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as "Lloyd's Register". Lloyd's Register assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

PRJ11100245378/23

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

35/7/2020 Valid until 9/2024

Confirmation based on (Report numbers etc)

Signature/Position or Title Lasy Servizi s.t.l. Am/hinistratore Unico Dionigi Ruggiano

**0110212021 3110212021

PRJ11100245378/13



Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation:

EN ISO 9606-1: 111 T BW FM1 C/B s5,5(2,0/3,5) d.50,0 PH ss nb/ss mb

Welding Procedure Specification Reference No.

Examining Body: Reference No:

Welder's Name

IANNIELLO Gloacchino (Stamp nr. IG)

Identification:

Method of Identification: Date and place of birth:

10/10/1971 - S. Maria C.V. (CE)

Employer: Code/Testing Standard:

EN ISO 9606-1: 2017

Job knowledge:

Not Tested

Test plece

Welding process(es) Transfer Mode

111 N.A. T - Pipes

Product type (plate or pipe) Type of weld Parent material group(s)/subgroups

B₩ 1.2

Filler material group(s) Filler material (Designation)

Root: C

Shielding gas Auxiliaries Type of current and polarity

Material thickness (mm) Deposited thickness (mm):

Outside pipe diameter (mm) Welding positions

Weld details

Multi-layer/single layer

AV 2368304

EASY SERVIZI SRL - Napoli

FM1

Fifl/Cap: B N.A. N.A. DCEP

> 5.5 111C: 2,0 / 111B: 3,5

50,0 PH

ss nb N.A.

Range of qualification

111 N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11 FM1, FM2 Root: C

Fill/Cap: A,RA,RB,RC,RR,R,B

N.A. Ń.A.

111C: 2,0 to 4,0 / 111B: 3,0 to 7,0

25,0 and over PA, PE, PF

111C: ss nb, mb, bs, gb, fb

111B: ss mb, bs

N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification:

Not Applicable

02/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)		1
Visual testing	x		**	Salvatore BOTTARI	
Radiographic testing		х			
Ultrasonic testing		х		Surveyor to Lloyd's R	egister
Magnétic particle / Penetrant test		×		A subsidiary of Lloyd	s Register Group
Macroscopic examination		X		,	
Fracture test	х			Date of issue:	17 genna
Bend test		х		Location;	Milan
Notch tensile test		X		Date of welding:	13 genna

ip Umited

aîo 2020

aio 2020

Revalidation 9.3 a)	Valid Until 12 gennalo 2023

Revalidation Valid Until 9.3 b)

Revalidation 9.3 c)	Valid Until

Note:

Lloyd's Register Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as "Lloyd's Register". Lloyd's Register assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

PRJ11100245378/13

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)]
**Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

30/1/2020 31/01/2021

Confirmation based on (Report numbers etc)

Signatures Rositioner The ZISII Ammirilistratore Unico Dionigi Ruggiano

**01/02/2021 31/07/2021

**

Easy Servizi s.r.l.

Amministratore Unico
Dionigi Ruggiano

Form 4125 (2017,10)

PRJ11100245378/33



Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation:

Welding Procedure Specification Reference No.

Examining Body:

Welder's Name

IANNIELLO Gioacchino (Stamp nr. iG)

Identification:

AV 2368304

Method of Identification:

Date and place of birth: Employer:

EASY SERVIZI SRL - Napoli

Code/Testing Standard:

Job knowledge:

Transfer Mode

Shielding gas

Welding process(es)

Test piece 311L N.A. T - Pipes BW

Type of weld Parent material group(s)/subgroups Filler material group(s)

1.2 FM1

Filler material (Designation)

Product type (plate or pipe)

Solid wire

N.A.

N.A.

DCEP

5,5

ss nb

Auxiliaries Type of current and polarity Material thickness (mm) 5.5 Deposited thickness (mm) Outside pipe diameter (mm) 50,0 PH

Welding positions Weld details Multi-layer/single layer

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Valid Until

12 gennalo

EN ISO 9606-1: 311L T BW FM1 S 55,5 d.50,0 PH ss nb

Reference No.

10/10/1971 - S. Maria C.V. (CE)

EN ISO 9606-1: 2017

Not Tested Range of qualification

311L N.A. Plates and pipes

BW and BC with angle 60° and over 1 to 11 FM1, FM2

Solid wire / Electrode wire M

N.A. N.A.

3.0 to 8.25 25,0 and over PA, PE, PF ss nb, mb, bs, gb, fb

N.A.

Not Applicable

04/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		×	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	x		
Bend test		X	
Notch tensile test		х	

9,3 b)

Additional information is available on attached sheet and/or welding procedure specification:

Salvatore BOTTARI Surveyor to Lloyd's Register

Location:

A subsidiary of Lloyd's Register Group Limited Date of issue: 17 gennaio 2020 Milan

13 gennaio 2020

Date of welding: Revalidation Valid Until

	Valid Dotil
Revalidation	
(9.3 c)	

Note:

9.3 a)

Revalidation

Lloyd's Register Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as "Lloyd's Register". Lloyd's Register assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

PRJ11100245378/33

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)]
**Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

30 7 2020 31/01/201

Confirmation based on (Report numbers etc)

Anyministratore Unico Diopígi Ruygiano

**01/02/2021 31/07/2021