



Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 111 T BW FM1 C/B s5,5(2,0/3,5) d.50,0 PH ss nb/ss mb
Welding Procedure Specification Reference No. 02/20
Welder's Name BORRELLI Alessandro (Stamp nr. BA)
Identification: AV 1431389
Method of Identification: C.I.
Date and place of birth: 13/05/1988 - Napoli (NA)
Employer: EASY SERVIZI SRL - Napoli
Code/Testing Standard: EN ISO 9606-1: 2017
Job knowledge: Not Tested

Welding process(es)	111	Range of qualification	111
Transfer Mode	N.A.		N.A.
Product type (plate or pipe)	T - Pipes		Plates and pipes
Type of weld	BW		BW and BC with angle 60° and over
Parent material group(s)/subgroups	1.2		1 to 11
Filler material group(s)	FM1		FM1, FM2
Filler material (Designation)	Root: C Fill/Cap: B		Root: C Fill/Cap: A, RA, RB, RC, RR, R, B
Shielding gas	N.A.		N.A.
Auxiliaries	N.A.		N.A.
Type of current and polarity	DCEP		-
Material thickness (mm)	5,5		-
Deposited thickness (mm)	111C: 2,0 / 111B: 3,5		111C: 2,0 to 4,0 / 111B: 3,0 to 7,0
Outside pipe diameter (mm)	50,0		25,0 and over
Welding positions	PH		PA, PE, PF
Weld details	ss nb		111C: ss nb, mb, bs, gb, fb 111B: ss mb, bs
Multi-layer/single layer	N.A.		N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):
Additional information is available on attached sheet and/or welding procedure specification:

Not Applicable
02/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		X	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	X		
Bend test		X	
Notch tensile test		X	

Salvatore BOTTARI

Surveyor to Lloyd's Register

A subsidiary of Lloyd's Register Group Limited

Date of issue: 17 gennaio 2020

Location: Milan

Date of welding: 13 gennaio 2020

Revalidation 9.3 a)	Valid Until 12 gennaio 2023
------------------------	-----------------------------------

Revalidation 9.3 b)	Valid Until
------------------------	-------------

Revalidation 9.3 c)	Valid Until
------------------------	-------------

Note:

Lloyd's Register Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'Lloyd's Register'. Lloyd's Register assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)]
**Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

Date
30/7/2020

Valid until
31/7/2021

Confirmation based on (Report numbers etc)

Signature Position & Title
Easy Servizi S.r.l.
Amministratore Unico
Dionigi Ruggiano

**01/02/2021 31/07/2021

**

**

**

**

**



Welder Qualification Test Certificate

EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 311L T BW FM1 S s4,8 d.114,3 PH ss nb

Welding Procedure
Specification Reference No.

03/20

Examining Body:
Reference No:

Welder's Name

BORRELLI Alessandro (Stamp nr. BA)

Identification:

AV 1431389

Method of Identification:

C.I.

Date and place of birth:

13/05/1988 - Napoli (NA)

Employer:

EASY SERVIZI SRL - Napoli

Code/Testing Standard:

EN ISO 9606-1: 2017

Job knowledge:

Not Tested

Welding process(es)

Test piece
311L

Transfer Mode

N.A.

Product type (plate or pipe)

T - Pipes

Type of weld

BW

Parent material group(s)/subgroups

1,2

Filler material group(s)

FM1

Filler material (Designation)

Solid wire

Range of qualification

311L

N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11

FM1, FM2

Solid wire / Electrode wire M

Shielding gas

N.A.

Auxiliaries

N.A.

Type of current and polarity

DCEP

Material thickness (mm)

4,8

Deposited thickness (mm)

4,8

Outside pipe diameter (mm)

114,3

Welding positions

PH

Weld details

ss nb

Multi-layer/single layer

N.A.

N.A.

N.A.

-

3,0 to 7,2

57,15 and over

PA, PE, PF

ss nb, mb, bs, gb, fb

N.A.

Supplementary filler: weld test (completed in conjunction with a butt weld qualification):

Not Applicable

Additional information is available on attached sheet and/or welding procedure specification:

03/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		X	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	X		
Bend test		X	
Notch tensile test		X	

Salvatore BOTTARI

Surveyor to Lloyd's Register

A subsidiary of Lloyd's Register Group Limited

Date of issue: 17 gennaio 2020

Location: Milan

Date of welding: 13 gennaio 2020

Revalidation 9.3 a)	Valid Until 12 gennaio 2023
------------------------	-----------------------------------

Revalidation 9.3 b)	Valid Until
------------------------	-------------

Revalidation 9.3 c)	Valid Until
------------------------	-------------

Note:

Lloyd's Register Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'Lloyd's Register'. Lloyd's Register assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months (refer 9.2))
**Revalidation for qualification by examiner or examining body for the following 2 years (refer to 9.3 b)) (if applicable)

Date 30/7/2020 Valid until 31/01/2021 Confirmation based on (Report numbers etc)

Signature / Position or Title
Easy Servizi s.r.l.
Amministratore Unico
Dionigi Ruggiano

**01/02/2021 31/07/2021

**

**

**

**

**



Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 111 T BW FM1 C/B s4,8(2,0/2,8) d.114,3 PH ss nb/ss mb
Welding Procedure Specification Reference No. 01/20
Welder's Name BORRELLI Alessandro (Stamp nr. BA)
Identification: AV 1431389
Method of Identification: C.I.
Date and place of birth: 13/05/1988 - Napoli (NA)
Employer: EASY SERVIZI SRL - Napoli
Code/Testing Standard: EN ISO 9606-1: 2017
Job knowledge: Not Tested

Examining Body:
Reference No: /

Welding process(es)	111	Range of qualification	111
Transfer Mode	N.A.		N.A.
Product type (plate or pipe)	T - Pipes		Plates and pipes
Type of weld	BW		BW and BC with angle 60° and over
Parent material group(s)/subgroups	1.2		1 to 11
Filler material group(s)	FM1		FM1, FM2
Filler material (Designation)	Root: C		Root: C
	Fill/Gap: B		Fill/Gap: A, RA, RB, RC, RR, R, B
Shielding gas	N.A.		N.A.
Auxiliaries	N.A.		N.A.
Type of current and polarity	DCEP		-
Material thickness (mm)	4,8		-
Deposited thickness (mm)	111C: 2,0 / 111B: 2,8		111C: 2,0 to 4,0 / 111B: 2,8 to 5,6
Outside pipe diameter (mm)	114,3		57,15 and over
Welding positions	PH		PA, PE, PF
Weld details	ss nb		111C: ss nb, mb, bs, gb, fb
Multi-layer/single layer	N.A.		111B: ss mb, bs
			N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Not Applicable

Additional information is available on attached sheet and/or welding procedure specification:

01/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		X	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	X		
Bend test		X	
Notch tensile test		X	

Salvatore BOTTARI

Surveyor to Lloyd's Register

A subsidiary of Lloyd's Register Group Limited

Date of issue: 17 gennaio 2020

Location: Milan

Date of welding: 13 gennaio 2020

Revalidation 9.3 a)	Valid Until 12 gennaio 2023
------------------------	-----------------------------------

Revalidation 9.3 b)	Valid Until
------------------------	-------------

Revalidation 9.3 c)	Valid Until
------------------------	-------------

Note:

Lloyd's Register Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'Lloyd's Register'. Lloyd's Register assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)]
**Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

Date 30/7/2020 Valid until 31/1/2021

Confirmation based on (Report numbers etc)

Signature / Position or Title
Easy ServiZI s.r.l.
Amministratore Unico
Dionigi Ruggiano

**01/02/2021 31/07/2021

Easy ServiZI s.r.l.
Amministratore Unico
Dionigi Ruggiano

**

**

**

**

**



Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 311L T BW FM1 S s5,5 d.50,0 PH ss nb
Welding Procedure Specification Reference No. 04/20
Welder's Name BORRELLI Alessandro (Stamp nr. BA)
Identification: AV 1431389
Method of Identification: C.I.
Date and place of birth: 13/05/1988 - Napoli (NA)
Employer: EASY SERVIZI SRL - Napoli
Code/Testing Standard: EN ISO 9606-1: 2017
Job knowledge: Not Tested

Test piece
Welding process(es) 311L
Transfer Mode N.A.
Product type (plate or pipe) T - Pipes
Type of weld BW
Parent material group(s)/subgroups 1.2
Filler material group(s) FM1
Filler material (Designation) Solid wire

Shielding gas N.A.
Auxiliaries N.A.
Type of current and polarity DCEP
Material thickness (mm) 5,5
Deposited thickness (mm) 5,5
Outside pipe diameter (mm) 50,0
Welding positions PH
Weld details ss nb
Multi-layer/single layer N.A.

Range of qualification
311L
N.A.
Plates and pipes
BW and BC with angle 60° and over
1 to 11
FM1, FM2
Solid wire / Electrode wire M

N.A.
N.A.
-
3,0 to 8,25
25,0 and over
PA, PE, PF
ss nb, mb, bs, gb, fb
N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Additional information is available on attached sheet and/or welding procedure specification: 04/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		
Radiographic testing		X	
Ultrasonic testing		X	
Magnetic particle / Penetrant test		X	
Macroscopic examination		X	
Fracture test	X		
Bend test		X	
Notch tensile test		X	

Salvatore BOTTARI

Surveyor to Lloyd's Register

A subsidiary of Lloyd's Register Group Limited

Date of issue: 17 gennaio 2020

Location: Milan

Date of welding: 13 gennaio 2020

Revalidation 9.3 a)	Valid Until 12 gennaio 2023
------------------------	-----------------------------------

Revalidation 9.3 b)	Valid Until
------------------------	-------------

Revalidation 9.3 c)	Valid Until
------------------------	-------------

Note:

Lloyd's Register Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as 'Lloyd's Register'. Lloyd's Register assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2]]
**Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

Date 30/7/2020 Valid until 31/1/2021

Confirmation based on (Report numbers etc)

Signature/Position or Title
Easy Servizi s.r.l.
Amministratore Unico
Dionigi Ruggiano

**01/02/2021 31/02/2021

**

**

**

**

**