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## Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation:

EN ISO 9606-1: 111 T BW FM1 C/B s5,5(2,0/3,5) d.50,0 PH ss nb/ss mb

Welding Procedure Specification Reference No.

02/20

Examining Body:

Referençe No:

Identification:

AO 9074529

Method of Identification:

Date and place of birth;

25/05/1983 - Torino (TQ) EASY SERVIZI SRL - Napoli

VALLETTA Daniele (Stamp nr. VD)

Employer:

EN ISO 9606-1: 2017

Code/Testing Standard:

Job knowledge:

**Not Tested** 

Welding process(es) Transfer Mode

Product type (plate or pipe)

111 N.A. T - Pipes

Type of weld Parent material group(s)/subgroups Filler material group(s) Filler material (Designation)

FM1 Root: C

Shielding gas Auxiliaries Type of current and polarity

Material thickness (mm)

Deposited thickness (mm) Outside pipe diameter (mm)

Welding positions Weld details

Multi-layer/single layer

Test piece BW 1.2

Fill/Cap: B N.A. N.A.

DCEP

5.5 111C: 2,0 / 111B: 3,5

50.0 РΗ

ss nb

N.A. Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Range of qualification N.A.

Plates and pipes

BW and BC with angle 60°

1 to 11 FM1, FM2 Root: C

Fill/Cap: A,RA,RB,RC,RR,R,B

N.A. N.A.

111C: 2,0 to 4,0 / 111B: 3,0 to 7,0

25,0 and over PA, PE, PF

111C: ss nb, mb, bs, gb, fb

1118: ss mb, bs

Not Applicable Additional information is available on attached sheet and/or welding procedure specification: 02/20

Type of test Performed and Not tested acceptable (Report Numbers, etc) Salvatore BOTTARI Visual testing X Radiographic testing X Surveyor to Lloyd's Register Ultrasonic testing Х Magnetic particle / Penetrant test х A subsidiary of Lloyd's Register Group Limited Macroscopic examination Fracture test х Date of issue: Bend test X Location: Notch tensile test

Valid Until Valid Until Revalidation Revalidation 12 gennalo 9.3 a) 9.3 b)

17 gennaio 2020

Milan

Date of welding: 13 gennaio 2020

> Revalidation Valid Until

Note:

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PRJ11100245378/15

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] \*\*Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 bj] (if applicable)

30 171 2020 "Valid until of 2021

Confirmation based on (Report numbers etc)

Signature / Position or Title S. T. Amministratore Unico Dionigi Ruggiano

\*\* 01/02/2021 31/07/2021





PRJ11100245378/05



## Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 111 T BW FM1 C/B s4,8(2,0/2,8) d.114,3 PH ss nb/ss mb Welding Procedure

01/20 Specification Reference No.

VALLETTA Daniele (Stamp nr. VD) Welder's Name

AO 9074529 Identification:

Method of Identification:

Date and place of birth: 25/05/1983 - Torino (TO) EASY SERVIZI SRL - Napoli Code/Testing Standard: EN ISO 9606-1: 2017

Job knowledge: **Not Tested** 

Test piece Welding process(es) 111 Transfer Mode N.A. Product type (plate or pipe) T - Pipes

Type of weld вw Parent material group(s)/subgroups 1.2 1 to 11 Filler material group(s) FM1 Filler material (Designation) Root: C

fill/Cap: B Shielding gas N.A.

Auxiliaries N.A. Type of current and polarity DCEP Material thickness (mm) 4.8

Deposited thickness (mm) 111C: 2,0 / 111B: 2,8

Outside pipe diameter (mm) 114,3 Welding positions ÞН Weld details ss nb

Multi-layer/single layer

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification:

NA.

Reference No:

Examining Body:

Range of qualification

111 N.A.

Plates and pipes

BW and BC with angle 60° and over

FM1, FM2 Root: C

Fili/Cap: A,RA,RB,RC,RR,R,B

N,A. N.A.

111C: 2,0 to 4,0 / 111B: 2,8 to 5,6

57,15 and over

PA, PE, PF 111C: ss nb, mb, bs, gb, fb

111B: ss mb, bs

N.A.

Not Applicable

01/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)		
Visual testing	х			Salvatore BOTTARI	
Radiographic testing		X			
Ultrasonic testing		x		Surveyor to Lloyd's Re	egister .
Magnetic particle / Penetrant test		X		A subsidiary of Lloyd'	s Register Grou
Macroscopic examination		x		,	
Fracture test	x			Date of issue:	17 genn
Bend test		x		Location:	Milan
Notch tensile test		Х		Date of welding:	13 genn

Valid Until Revalidation 12 gennalo 9.3 a) 2023

Revalidation Valid Until 9.3 b)

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naio 2020

naio 2020

Revalidation Valid Until 9.3 ()

Note:

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PRJ11100245378/05

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] \*\*Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

301712020 34/01/2021

Confirmation based on (Report numbers etc)

Signature/PSIGNTVITAL S.T. Aminjuistratore Unico Dianigi Ruggiano

\*\* 01/02/2021 31/07/2021

Easy Servizi s.r.l.

Amministratore Unico
Dionigi Ruggiano

Certificate no:

PRJ11100245378/25



## Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation:

EN ISO 9606-1: 311L T BW FM1 5 s4,8 d.114,3 PH ss nb

Welding Procedure. Specification Reference No.

03/20

Examining Body:

AO 9074529

Identification: Method of Identification:

Date and place of birth:

Employer:

EASY SERVIZI SRL - Napoli

Code/Testing Standard:

Job knowledge:

Welding process(es) Transfer Mode

Product type (plate or pipe)

311L N.A. T - Pipes BW

Type of weld Parent material group(s)/subgroups Filler material group(s) Filler material (Designation)

FM1

Shielding gas Auxiliaries N.A. Type of current and polarity Material thickness (mm)

Deposited thickness (mm) Outside pipe diameter (mm) Welding positions Weld details ss nb

Multi-layer/single layer

VALLETTA Daniele (Stamp nr. VD)

25/05/1983 - Torino (TO)

EN ISO 9606-1: 2017

Not Tested Test piece

1.2

Solid wire

N.A.

DCEP 4.8 4.8 114,3 ΡН

12 gennalo

N.A.

Reference No:

Range of qualification

311L N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11 FM1, FM2

Solid wire / Electrode wire (M

N.A. N.A.

3.0 to 7.2 57,15 and over PA, PE, PF ss nb, mb, bs, gb, fb

Not Applicable 03/20

Type of test Performed and Not tested Notes acceptable (Report Numbers, etc) Visual testing Х Radiographic testing Χ Ultrasonic testino х Magnetic particle / Penetrant test Х Macroscopic examination х Fracture test X Bend test Х Notch tensile test Х Valid Until Révalidation

Revalidation

9,3 b)

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

Additional information is available on attached sheet and/or welding procedure specification:

Salvatore BOTTARI

Surveyor to Lloyd's Register

A subsidiary of Lloyd's Register Group Limited

Date of issue: Location:

17 gennaio 2020

Date of welding: 13 gennaio 2020

> Revalidation Valid Until 9.3 c)

Note:

9.3 a)

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Valid Until

PRJ11100245378/25

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)]
\*\*Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

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30)+12020 34/04/221

Confirmation based on (Report numbers etc)

Signal Posterio Ville S. r. l Amhinistratore Unico Piopigi Ruggiano

\*\* 01/02/2021 31/07/2021

PRJ11100245378/35



## Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation: Welding Procedure EN ISO 9606-1: 311L T BW FM1 S s5,5 d.50,0 PH ss nb

Specification Reference No.

04/20

Examining Body: Reference No:

Welder's Name

Identification;

Method of Identification:

Date and place of birth: Employer:

25/05/1983 - Torino (TO)

Code/Testing Standard:

Job knowledge:

Transfer Mode

Type of weld

Welding process(es)

Product type (plate or pipe)

Filler material group(s)

Parent material group(s)/subgroups

Test piece 311L

N.A. T - Pipes вw

1,2 FM1

Filler material (Designation)

Shielding gas Type of current and polarity Material thickness (rnm) Deposited thickness (mm) Outside pipe diameter (mm) Welding positions Weld details Multi-layer/single layer

Supplementary fillet weld test (completed in conjunction with a butt weld qualification):

VALLETTA Daniele (Stamp nr. VD)

AO 9074529

EASY SERVIZI SKL - Napoli EN ISO 9606-1; 2017

**Not Tested** 

Solid wire

N.A. N.A. DCEP 5,5

5,5 50,0 PΗ ss nb Ň.À.

12 gennalo

Range of qualification

311L N.A.

Plates and pipes

BW and BC with angle 60° and over

FM1, FM2

Solid wire / Electrode wire M

N.A. N.A.

3.0 to 8.25 25,0 and over PA, PE, PF ss nb, mb, bs, gb, fb

Not Applicable 04/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc
Visual testing	X		
Radiographic testing		x	
Ultrasonic testing		x	
Magnetic particle / Penetrant lest		х	
Macroscopic examination		X	
Fracture test	. <b>X</b>		
Bend test		X	
Notch tensile test		х	

Additional information is available on attached sheet and/or welding procedure specification:

Salvatore BOTTARI

Surveyor to Lloyd's Register

A subsidiary of Lloyd's Register Group Limited

Date of issue: Location: Date of welding: 17 gennaio 2020

Milan

13 gennaio 2020

	Revalidation 9,3 b)		Valid Until	
1		L		

Valid Until Revalidation 9.3 c)

Note:

9.3 a)

Revalidation

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Form 4125 (2017,10)

PRJ11100245378/35

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30 17 2620 31 01 2024

Confirmation based on (Report numbers etc)

sig**្ទែស្ទេះទៀមក្រៅ** zi s.r.l Ammunistratore Unico បៀបការថ្នា Ruggiano

\*\* 01/02/2021 31/07/2021

Easy Servizi s.r.l.

Amministratore Unico
Dionigi Ruggiano



