PRJ11100245378/24



Welder Qualification Test Certificate EN ISO 9606-1: 2017

Designation: EN ISO 9606-1: 311L T BW FM1 S 54,8 d 114,3 PH ss nb Welding Procedure Examining Body: Specification Reference No. Reference No. Welder's Name AUCELLI Giuseppe (Stamp nr. AUG) Identification: AY 4888001 Method of Identification: Date and place of birth: 06/03/1990 - Napoli (NA) Employer: EASY SERVIZI SRL - Napoli Code/Testing Standard: EN ISO 9606-1: 2017 Job knowledge: Not Tested Test plece Range of qualification Welding process(es) 311L 311L Transfer Mode N.A. N.A. Product type (plate or pipe) T - Pipes Plates and pipes Type of weld BW BW and BC with angle 60° and over Parent material group(s)/subgroups 1.2 1 to 11 Filler material group(s) FM1 FM1, FM2 Filler material (Designation) Solid wire Solid wire / Electrode wire M Shielding gas N.A. N.A. Áuxiliaries N.A. N.A. Type of current and polarity DCEP Material thickness (mm) 4,8 Deposited thickness (mm) 4.8 3,0 to 7,2 Outside pipe diameter (rim) 114,3 57,15 and over Welding positions PH

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification:

9.3 b)

ss nb

12 gennalo

Not Applicable 03/20

9.3 c)

ss nb, mb, bs, gb, fb

PA, PE, PF

N.A.

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)		Lai Lella.
Visual testing	X		, .p	Salvatore BOTTARI	Limit to
Radiographic testing		x			
Ultrasonic testing		х		Surveyor to Lloyd's Re-	gister
Magnetic particle / Penetrant te	st	х		A subsidiary of Lloyd's	Register Group Limited
Macroscopic examination		X			
Fracture test	x			Date of issue:	17 gennaio 2020
Bend test		×		Location:	Milan
Notch tensile test		X		Date of welding:	13 gennaio 2020
Revalidation Valid Un		Revalidation	Valid Until	Revalidation	Valid Until

Note:

9.3 a)

Weld details

Multi-layer/single layer

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PRJ11100245378/24

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

30 171 2020 Valid until 30 171 2021

**

Confirmation based on (Report numbers etc)

Signature / Position or Title EGSY SETVIZI S. t. l. Aniministratore Unico Dioriigi Ruggiano

**01/02/2021 31/07/2021

Easy Servizi s.r.l Amministratore Unico Dionigi Ruggiano

Certificate no:

PRJ11100245378/14



Welder Qualification Test Certificate EN ISO 9606-1: 2017

EN ISO 9606-1: 111 T BW FM1 C/B s5,5(2,0/3,5) d,50,0 PH ss nb/ss mb

Welding Procedure Specification Reference No.

Examining Body:

Welder's Name

AUCELLI Giuseppe (Stamp nr. AUG)

Identification: Method of Identification: AY 4888001

Date and place of birth:

06/03/1990 - Napoli (NA) EASY SERVIZI SRL - Napoli

Employer: Code/Testing Standard:

EN ISO 9606-1: 2017

Job knowledge:

Not Tested

Welding process(es)

111

Transfer Mode Product type (plate or pipe)

Type of weld Parent material group(s)/subgroups Filler material group(s)

Filler material (Designation)

Shielding gas Type of current and polarity

Material thickness (mm) Deposited thickness (mm) Outside pipe diameter (mm)

Welding positions Weld details

Test piece

N.A. T - Pipes RW/

FM1 Root: C Fill/Cap: B N.A. N.A. DCEP

> 5,5 111C: 2,0 / 111B: 3,5

50,0 ss nb

Multi-layer/single layer N.A.

Reference No:

Range of qualification

111 N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11 FM1, FM2 Root: C

Fill/Cap: A,RA,RB,RC,RR,R,B

N.A. N.A.

111C: 2,0 to 4,0 / 111B: 3,0 to 7,0 25,0 and over

PA, PE, PF 111C: ss nb, mb, bs, gb, fb

111B: ss mb, bs

N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification: Not Applicable

02/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)		
Visual testing	х			Salvatore BOTTARI	
Radiographic testing		X			1 / 1 / 1 / 1 / 1 / 1 / 1 / 1 / 1 / 1 /
Ultrasonic testing		. X		Surveyor to Lloyd's Re	Descript.
Magnetic particle / Penetrant test		х		A subsidiary of Lloyd	£
Macroscopic examination		×		, 51 2,0,0	
Fracture test	x			Date of issue:	17 g
Bend test		х		Location:	Mila
Notch tensile test		х		Date of welding:	13 g
34840-3		<u> </u>			

Valid Until Revalidation 12 gennaio 9.3 a)

Revalidation Valid Until 9.3 6)

gennaio 2020

Group Limited

gennalo 2020

Revalidation Valid Until 9.3 c)

Note:

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PRJ11100245378/14

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)]
**Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

30/7/2020 31/01/2021

Confirmation based on (Report numbers etc)

Signature/Posttop of TIME S. I. I. Ameninistratore Unico Dionigi Ruggiano

**01/02/2021 31/07/2021

Certificate no:

PRJ11100245378/04



Welder Qualification Test Certificate EN ISO 9606-1: 2017

EN ISO 9606-1: 111 T BW FM1 C/B s4,8(2,0/2,8) d.114,3 PH ss nb/ss mb

Welding Procedure

Specification Reference No.

Examining Body:

Reference No:

Welder's Name

AUCELLI Giuseppe (Stamp nr. AUG) AY 4888001

Identification: Method of Identification:

Date and place of birth:

EASY SERVIZI SRL - Napoli

Code/Testing Standard:

Job knowledge:

Transfer Mode

Type of weld

Welding process(es)

Employer:

Not Tested

Test piece 111

Product type (plate or pipe)

Parent material group(s)/subgroups Filler material group(s) Filler material (Designation)

Shielding gas

Type of current and polarity Material thickness (mm)

Deposited thickness (mm) Outside pipe diameter (mm) Welding positions

Multi-layer/single layer

Weld details

T - Pipes BW 1.2 FM1 Root: C Fill/Cap: B N.A. N.A.

111C: 2,0 / 111B: 2,8 114,3

sš nb

12 gennalo

C.L

06/03/1990 - Napoli (NA)

EN ISO 9606-1; 2017

N.A.

DCEP 4,8

ÞН

N.A.

Range of qualification

111 N.A.

Plates and pipes

BW and BC with angle 60° and ove

1 to 11 FM1, FM2 Root: C

Fill/Cap: A,RA,RB,RC,RR,R,B

N.A. N.A.

111C: 2,0 to 4,0 / 111B: 2,8 to 5,6

57,15 and over PA, PE, PF

111C: ss nb, mb, bs, gb, fb

111B: ss mb, bs

N.A.

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification:

Revalidation

9.3 6)

Not Applicable

01/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	X		***
Radiographic testing		х	
Ultrasonic testing		×	
Magnetic particle / Penetrant test		×	
Macroscopic examination		х	
Fracture test	x		
Bend test		x	
Notch tensile test		x	

Salvatore BOTTARI

Surveyor to Lloyd's Register A subsidiary of Lloyd's Register Group Limited

Date of issue: 17 gennaio 2020

Lecation: Date of welding:

Revalidation

13 gennalo 2020

Valid Until

Note:

9.3 a)

Revalidation

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Valid Until

PRJ11100245378/04

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

30/7/200 3/10/2024

Signature/Bostion certifolizi S.T.I. Annohunistratore Unico Dionigi Rugglano

**01/02/2021 31/02/2021

Certificate no:



Welder Qualification Test Certificate EN ISO 9606-1: 2017

EN ISO 9606-1; 311L T BW FM1 \$ \$5,5 d.50,0 PH ss nb

Welding Procedure Specification Reference No.

Examining Body:

Welder's Name

AUCELLI Gluseppe (Stamp nr. AUG)

Identification:

AY 4888001

Method of Identification:

Date and place of birth: Employer:

06/03/1990 - Napoli (NA) EASY SERVIZI SRL - Napoli

Code/Testing Standard:

EN ISO 9606-1: 2017

Job knowledge:

Not Tested

Welding process(es) Transfer Mode

Product type (plate or pipe)

Filler material group(s)

Parent material group(s)/subgroups

Test piece 3111 N.A. T - Pipes

BW

1.2 FM1

ss nb

N.A.

Filler material (Designation) Solid wire Range of qualification

311L N.A.

Plates and pipes

BW and BC with angle 60° and over

1 to 11 **FM1, FM2**

Solid wire / Electrode wire M

Shlelding gas Auxiliarles Type of current and polarity

Welding positions

Type of weld

N.A. N.A. DCEP Material thickness (mm) 5,5 Deposited thickness (mm) 5,5 Outside pipe diameter (mm) 50.0 PΗ

12 gennalo

Weld details Multi-layer/single layer N.A. N.A.

3,0 to 8,25 25,0 and over PA, PE, PF ss nb, mb, bs, gb, fb

N.A.

Not Applicable

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): Additional information is available on attached sheet and/or welding procedure specification:

04/20

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc
Visual testing	X		, , ,
Radiographic testing		X	
Ultrasonic testing		х	
Magnetic particle / Penetrant to	est	Х	
Macroscopic examination		X.	
Fracture test	х		
Bend test		х	
Notch tensile test		х	

Revalidation

9.3 b)

Salvatore BOTTARI Surveyor to Lloyd's Register A subsidiary of Lloyd's Register Group Limited Date of issue: 17 gennaio 2020

Date of welding:

Location:

13 gennalo 2020

Milan

Revalidation

Valid Until

Note:

9,3 a)

Revalidation

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Valid Until

PRJ11100245378/34

Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2)] **Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

**

30/7/2020 31/M/2021

Easy Servizi S.F.I. Signature / Position of Title Vizi S.F.I. Am/ain istratore Unico Pionigi Ruggiano

**01/02/2021 31/07/2021