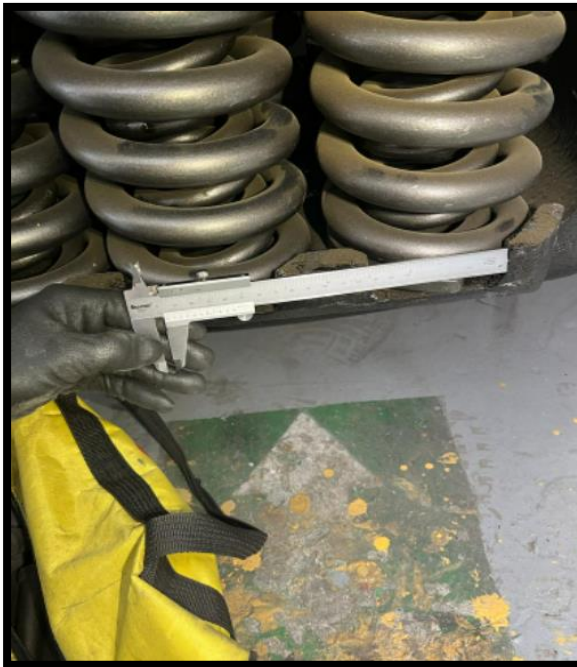


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| Folio: | 2022-04-12-GUN-CON-SIDE FRAME 528E-108 - NEGATIVE IND | | | | |
| Name: | DAVID FONSECA | | Date: | 12/04/2022 | |
| Customer: | GUN-CONCARRIL-P2 | | Part Num: | 528E-108 | |
| Description: | INDICACION NEGATIVA - RETENEDOR DE RESORTE | | QTTY INSPECTED: | 1 | |
| Code: | 72 | Location: | SAHAGUN | REJECTED: | 0 |
| Defect: | NEGATIVE SURFACE | | REWORKS: | 1 | |
| Amste Plant: | ASF-KM | AAR 7.1 REPORT | | NOT | |
| Disposition: | Rework | | | | |
| Addressed to (names): | DANIEL NIETO - HORACIO RAMIREZ | | | | |
| Problem Description | | | | | |
| <p>Gunderson Concarril reported a negative indication on a spring retainer.</p> <p>Serial number : ARC29057 - 03/22</p> <p>TBOX Car: 630201</p> | | | | | |
|  | | |  | | |

Evidence (photos, charts, etc)

The side frame had already been mounted in a sales car, it was necessary to attend the Buy Off area.

When inspecting the part, I realized that the indication was 1/4" deep and 1/8" in diameter.



I was able to rework the retainer (via grinding) to the contour of the surface.

For an aesthetic appearance the rework was covered with black paint (see video 3)





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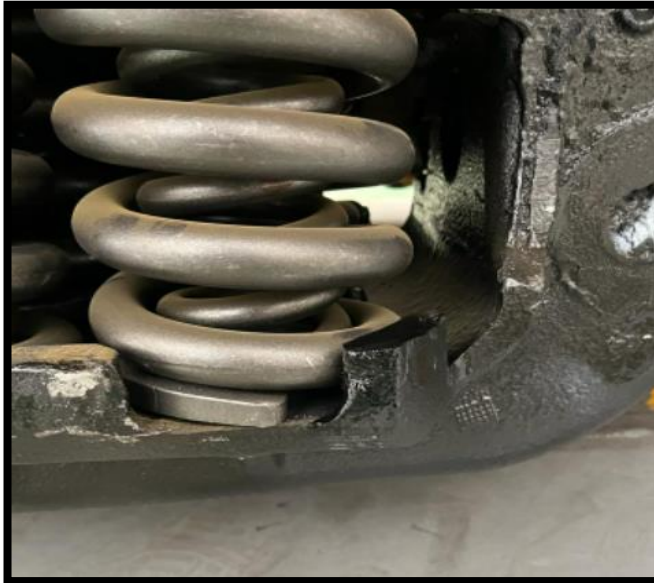
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Conclusion

This side frame was reworked and Gunderson agreed, no more further assistance was needed



END OF REPORT