
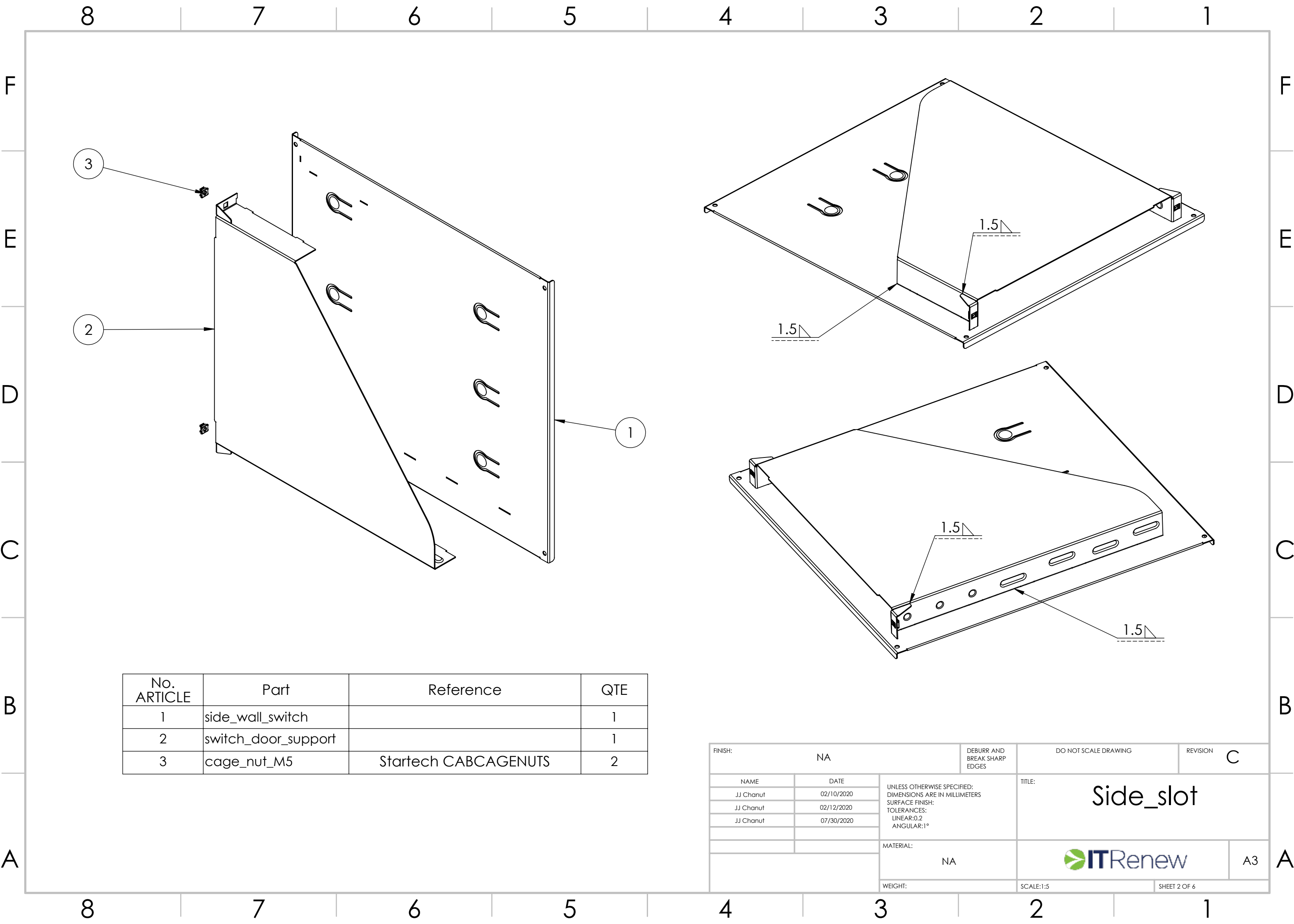
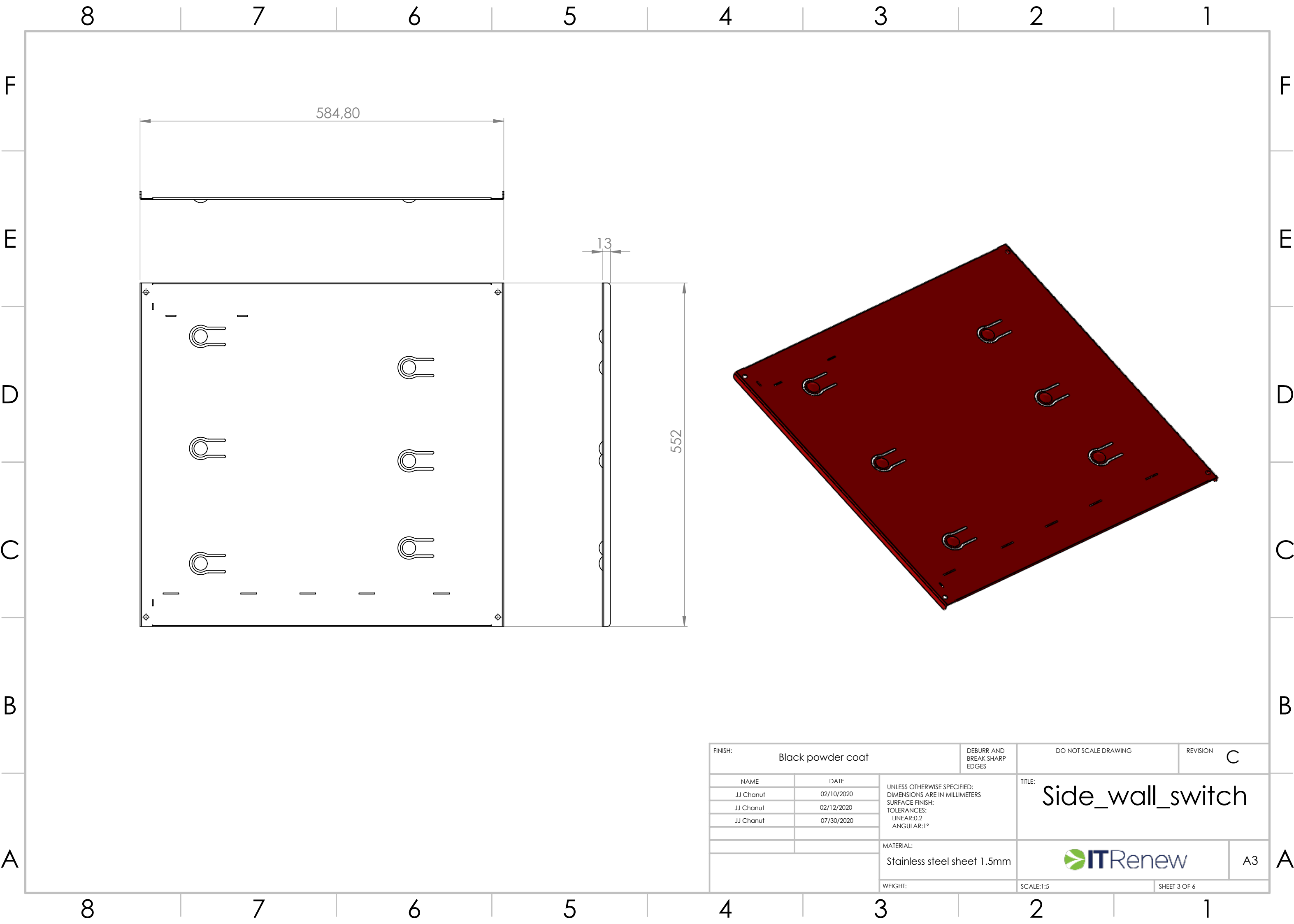


Changes from Rev B

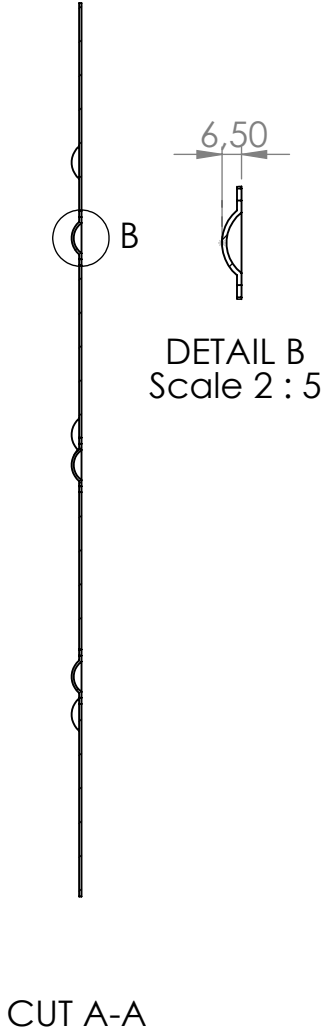
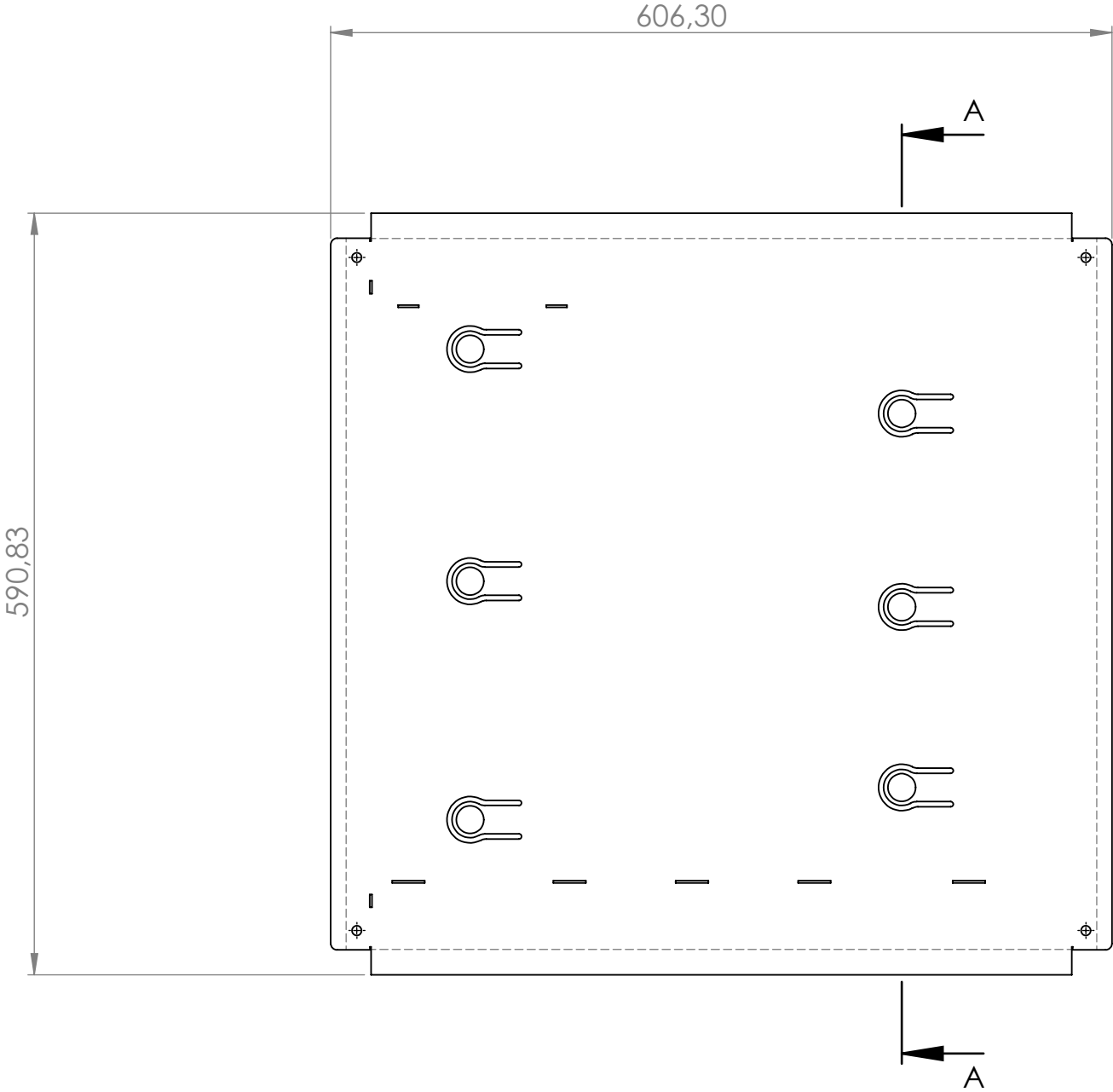
- Adding stamped guide to drive the network switch in translation on the bottom of the part.
- Adding of "spring" deformation on the flank to block the switch.
- Mounting of a cage nut on the top and bottom of the part.
- Sheet metal parts are welded and not spot welded


FINISH:		NA	DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION	C
NAME	DATE	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR:0.2 ANGULAR:1°		TITLE: Side_slot		
JJ Chanut	02/10/2020					
JJ Chanut	02/12/2020					
JJ Chanut	07/30/2020					
		MATERIAL:		 A3		
		NA				
		WEIGHT:		SCALE:1:5		SHEET 1 OF 6

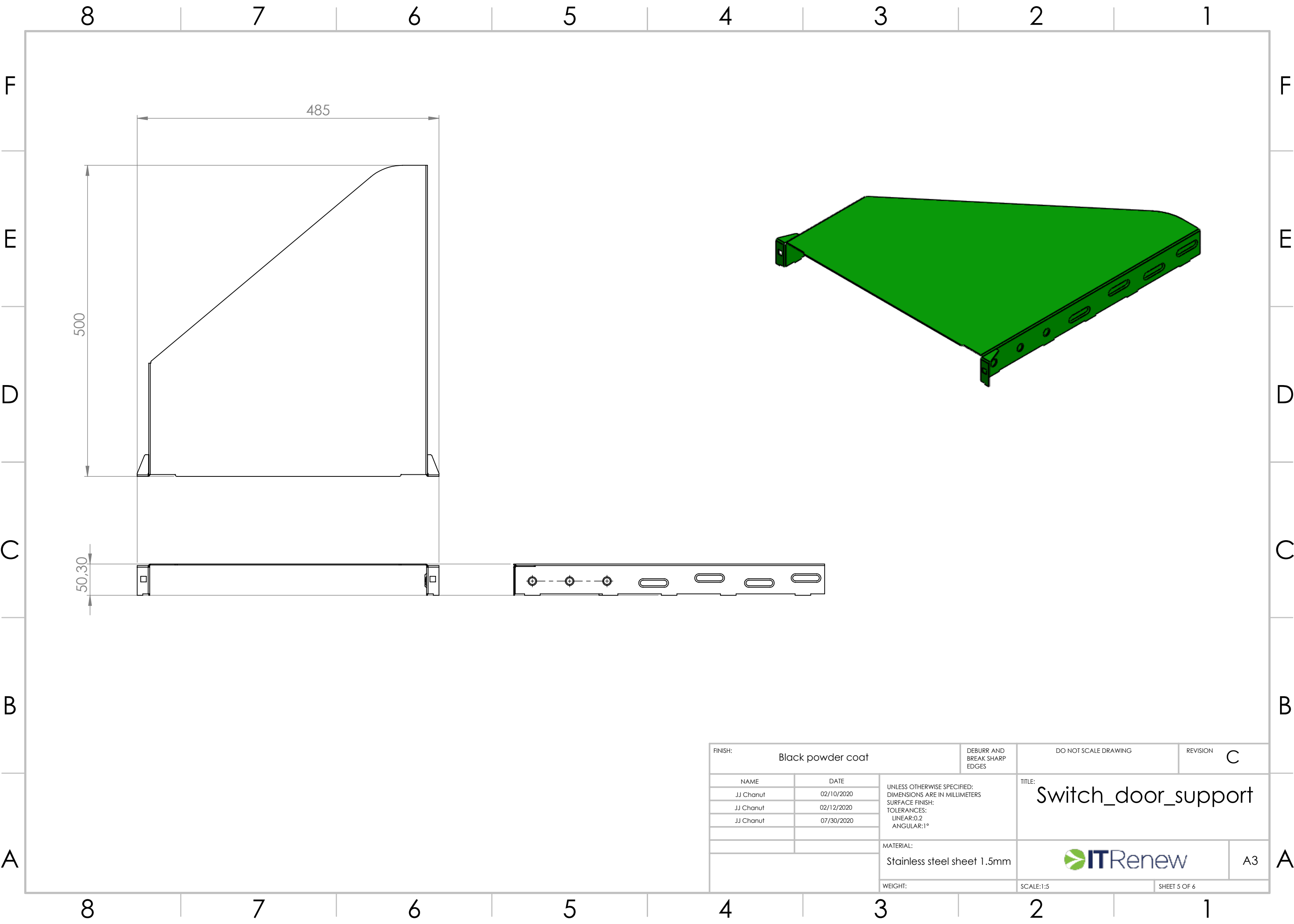




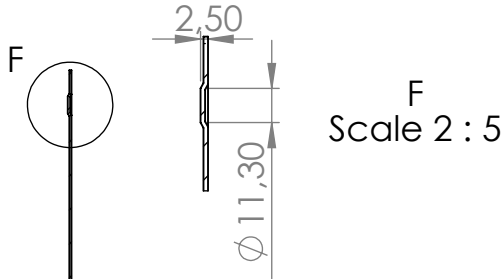
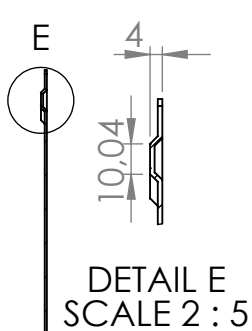
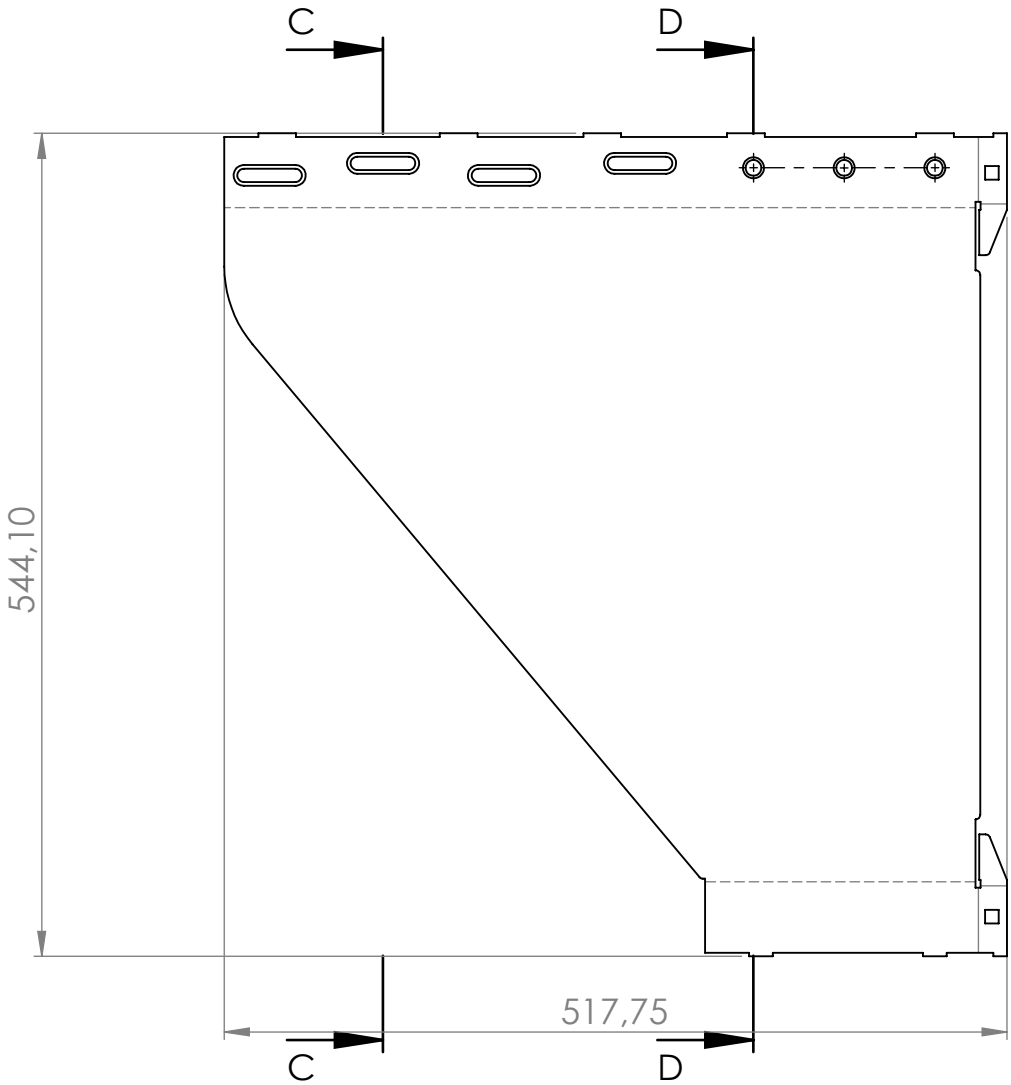
Flat pattern



FINISH:		Black powder coat		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		C					
NAME		DATE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR:0.2 ANGULAR:1°				TITLE: Side_wall_switch							
JJ Chanut		02/10/2020													
JJ Chanut		02/12/2020													
JJ Chanut		07/30/2020													
				MATERIAL: Stainless steel sheet 1.5mm				 A3							
				WEIGHT:				SCALE:1:5				SHEET 4 OF 6			




Flat pattern



CUT C-C

Cut D-D

FINISH:		Black powder coat		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		C					
NAME		DATE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR:0.2 ANGULAR:1°				TITLE: Switch_door_support							
JJ Chanut		02/10/2020													
JJ Chanut		02/12/2020													
JJ Chanut		07/30/2020													
				MATERIAL: Stainless steel sheet 1.5mm				 A3							
				WEIGHT:				SCALE:1:5				SHEET 6 OF 6			