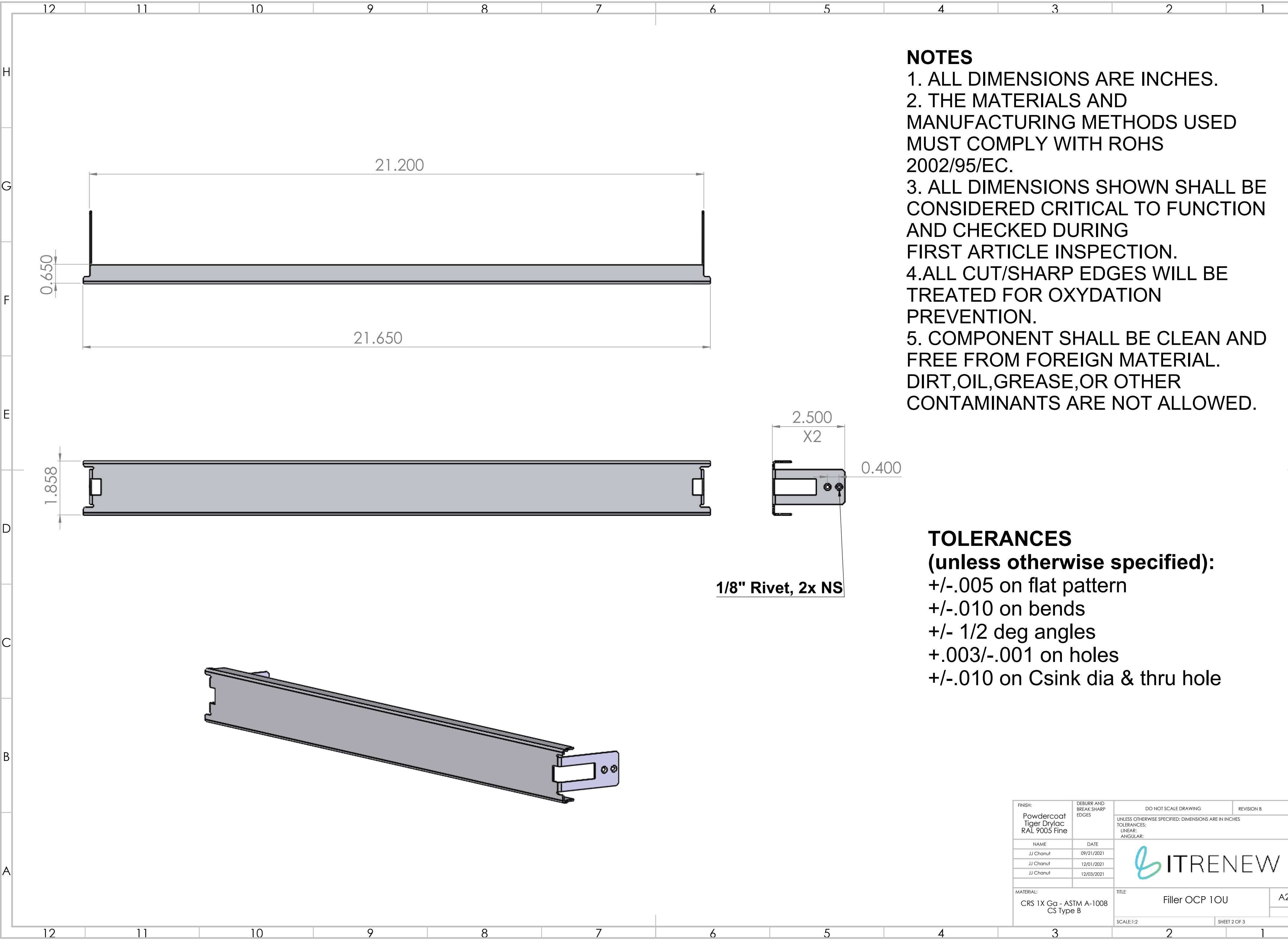


No. ARTICLE	NUMERO DE PIECE	DESCRIPTION	QTE
1	152-5553-001 Rev1	Panel OCP 1OU	1
2	Spring V1	Spring clip	2
3	MS20426-AD4-3	Rivet	4

- NOTES**
- 1. ALL DIMENSIONS ARE INCHES.
 - 2. THE MATERIALS AND MANUFACTURING METHODS USED MUST COMPLY WITH ROHS 2002/95/EC.
 - 3. ALL DIMENSIONS SHOWN SHALL BE CONSIDERED CRITICAL TO FUNCTION AND CHECKED DURING FIRST ARTICLE INSPECTION.
 - 4.ALL CUT/SHARP EDGES WILL BE TREATED FOR OXYDATION PREVENTION.
 - 5. COMPONENT SHALL BE CLEAN AND FREE FROM FOREIGN MATERIAL. DIRT,OIL,GREASE,OR OTHER CONTAMINANTS ARE NOT ALLOWED.


FINISH:	DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION C
NAME		DATE	
JJ Chanut		11/02/2020	
JJ Chanut		12/01/2021	
JJ Chanut		12/03/2021	
MATERIAL:		TITLE	
		Filler OCP 1OU	A2
		SCALE:1:2	SHEET 1 OF 3

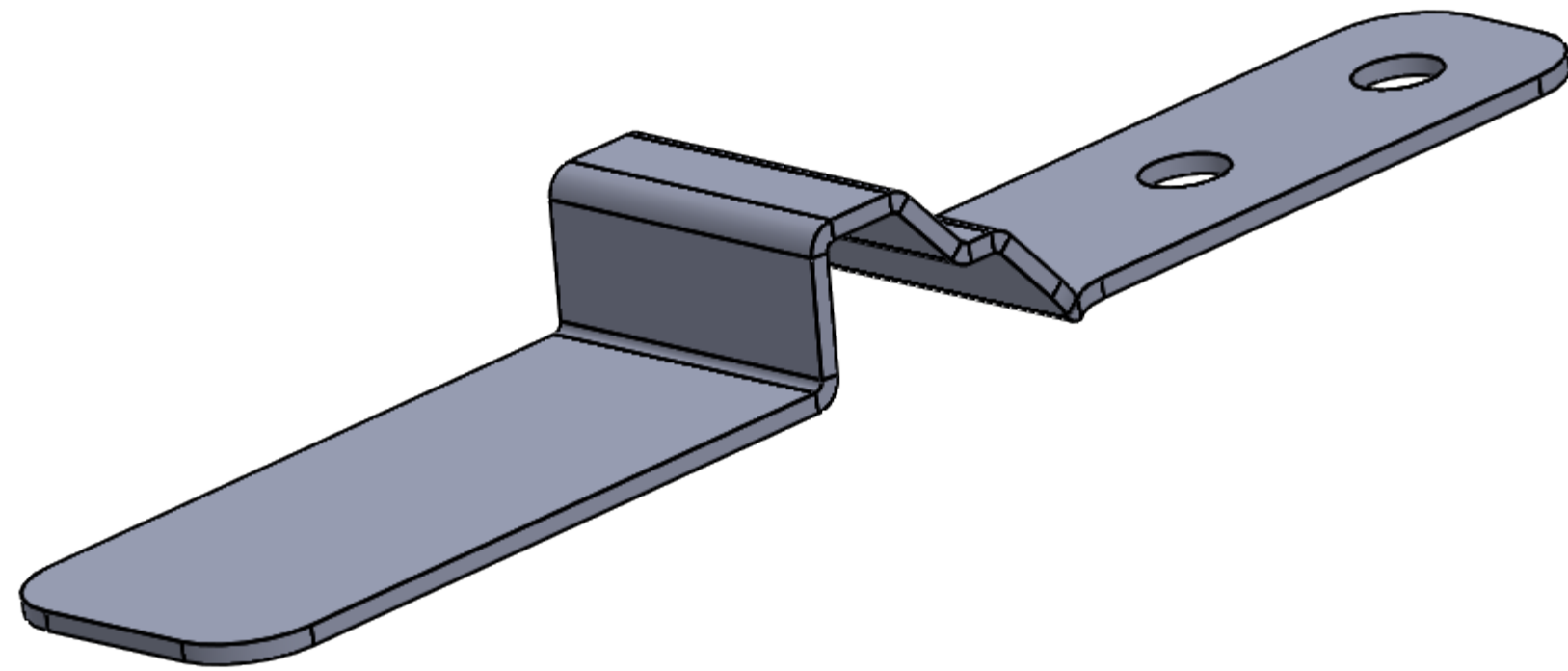




- NOTES**
- 1. ALL DIMENSIONS ARE INCHES.
 - 2. THE MATERIALS AND MANUFACTURING METHODS USED MUST COMPLY WITH ROHS 2002/95/EC.
 - 3. ALL DIMENSIONS SHOWN SHALL BE CONSIDERED CRITICAL TO FUNCTION AND CHECKED DURING FIRST ARTICLE INSPECTION.
 - 4.ALL CUT/SHARP EDGES WILL BE TREATED FOR OXYDATION PREVENTION.
 - 5. COMPONENT SHALL BE CLEAN AND FREE FROM FOREIGN MATERIAL. DIRT,OIL,GREASE,OR OTHER CONTAMINANTS ARE NOT ALLOWED.

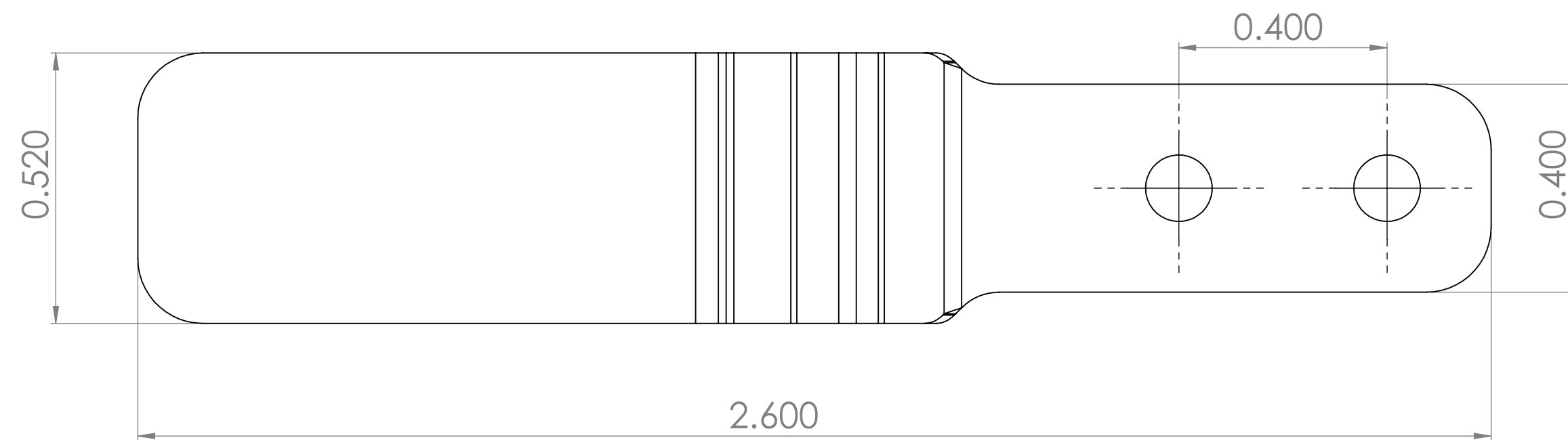
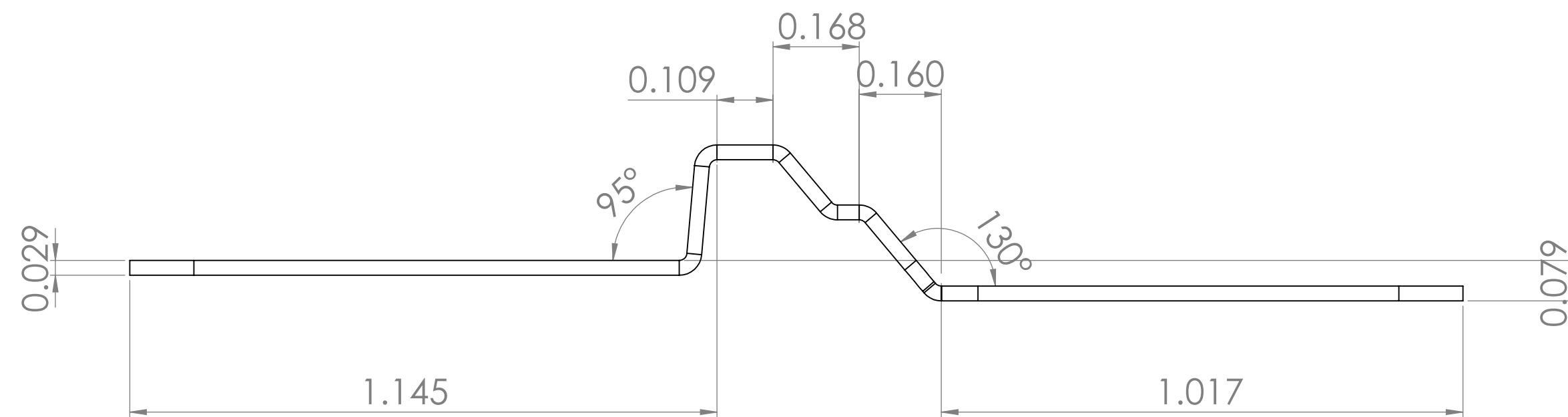
- TOLERANCES**
(unless otherwise specified):
- +/- .005 on flat pattern
 - +/- .010 on bends
 - +/- 1/2 deg angles
 - + .003/- .001 on holes
 - +/- .010 on Csink dia & thru hole

FINISH: Powdercoat Tiger Drylac RAL 9005 Fine		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION B	
				UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES			
				LINEAR: ANGULAR:			
NAME		DATE					
JJ Chanut		09/21/2021					
JJ Chanut		12/01/2021					
JJ Chanut		12/03/2021					
MATERIAL:				TITLE		A2	
CRS 1X Ga - ASTM A-1008 CS Type B				Filler OCP 1OU			
				SCALE:1:2		SHEET 2 OF 3	
3				2		1	



NOTES

1. ALL DIMENSIONS ARE INCHES.
2. THE MATERIALS AND MANUFACTURING METHODS USED MUST COMPLY WITH ROHS 2002/95/EC.
3. ALL DIMENSIONS SHOWN SHALL BE CONSIDERED CRITICAL TO FUNCTION AND CHECKED DURING FIRST ARTICLE INSPECTION.
4. ALL CUT/SHARP EDGES WILL BE TREATED FOR OXYDATION PREVENTION.
5. COMPONENT SHALL BE CLEAN AND FREE FROM FOREIGN MATERIAL. DIRT, OIL, GREASE, OR OTHER CONTAMINANTS ARE NOT ALLOWED.



TOLERANCES

(unless otherwise specified):
+/- .005 on flat pattern
+/- .010 on bends
+/- 1/2 deg angles
+.003/- .001 on holes
+/- .010 on Csink dia & thru hole

FINISH: Stainless 301 1/2 Hard, 0.029" Thick		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION B	
<div>NAME</div> <div>JJ Chanut</div> <div>JJ Chanut</div> <div></div> <div></div>		<div>DATE</div> <div>09/21/2021</div> <div>12/03/2021</div> <div></div> <div></div>		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES			
				TOLERANCES:			
				LINEAR:			
				ANGULAR:			
MATERIAL: No finish		TITLE Spring clip		<div>A2</div>			
3		2		1		SHEET 3 OF 3	