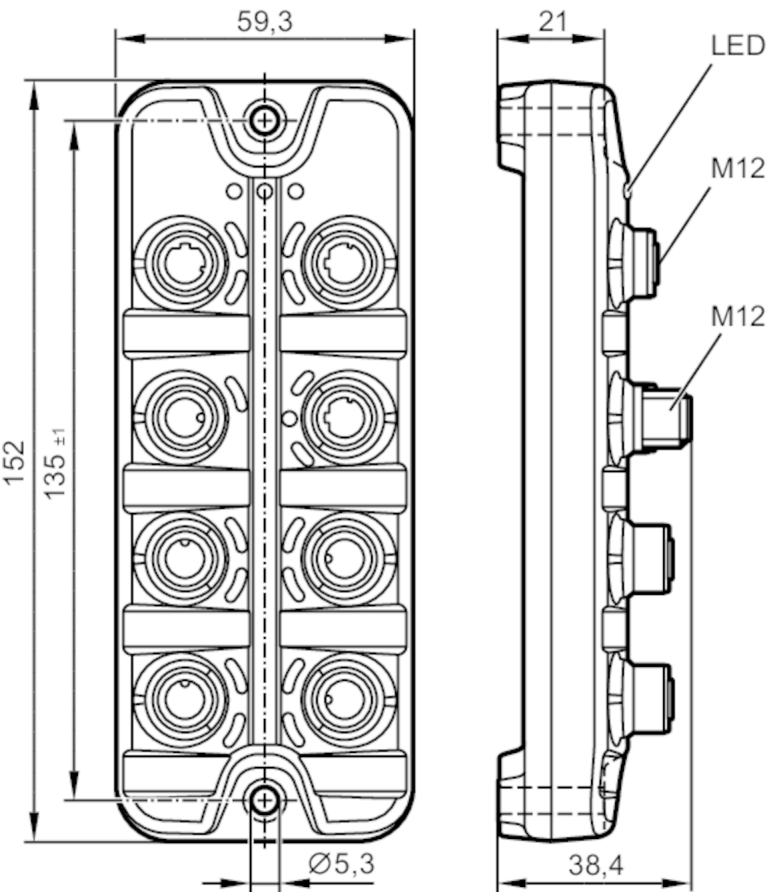# AL1320

IO-Link master with EtherNet/IP interface

IO-Link Master DL EIP 4P IP67

Alternative articles: AL1324

When selecting an alternative article and accessories please note that technical data may differ!

Application	
Application	I/O modules for field applications
Daisy-chain function	fieldbus interface
Electrical data	
Operating voltage [V]	20...30 DC; (US ; to SELV/PELV)
Current consumption [mA]	300...3900; (US)
Protection class	III
Sensor supply US	
Max. current load total [A]	3.6
Inputs / outputs	
Total number of inputs and outputs	8; (configurable)
Number of inputs and outputs	Number of digital inputs: 8; Number of digital outputs: 4
Inputs	
Number of digital inputs	8; (IO-Link Port Class A: 4 x 2)

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Switching level high	[V]	11...30
Switching level low	[V]	0...5
Digital inputs protected against short circuits		yes

Outputs

Number of digital outputs		4; (IO-Link Port Class A: 4 x 1)
Max. current load per output	[mA]	300
Short-circuit proof		yes

Interfaces

Communication interface	Ethernet; IO-Link

Ethernet - EtherNet/IP

Transmission standard	10Base-T; 100Base-TX
Transmission rate	10 MBit/s; 100 MBit/s
Protocol	EtherNet/IP
Factory settings	IP address: 192.168.1.250
	subnet mask: 255.255.255.255
	gateway IP address: 0.0.0.0
	MAC address: see type label
Note on interfaces	DHCP, BOOTP, static
	DLR (Device Level Ring)
	Supported network topologies: line
	ring

Ethernet - Internet of Things

Transmission standard	10Base-T; 100Base-TX
Transmission rate	10 MBit/s; 100 MBit/s
Protocol	MQTT JSON
Factory settings	IP address: 169.254.x.x
	subnet mask: 255.255.0.0
	gateway IP address: 0.0.0.0
	MAC address: see type label
Note on interfaces	Secure protocol: HTTPS

IO-Link Master

Transmission type	COM1 (4,8 kBaud); COM2 (38,4 kBaud); COM3 (230,4 kBaud)
IO-Link revision	1.1
Number of ports class A	4

Operating conditions

Ambient temperature	[°C]	-25...60
Storage temperature	[°C]	-25...85
Max. relative air humidity	[%]	90
Protection		IP 65; IP 66; IP 67
Protection rating (NEMA 250)		6P
Pollution degree		2
Chemical media	ISO 16750-5	AA, BA, BD, HLP, CC, DB, DC, DD, CA
	NEMA 250 5.13.1	AA

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Tests / approvals		
EMC	EN 61000-6-2	
	EN 61000-6-4	
Shock resistance	DIN EN 60068-2-27	
Vibration resistance	DIN EN 60068-2-64 2009-04	
	DIN EN 60068-2-6 2008-10	
MTTF [years]	95	

Mechanical data	
Weight [g]	306.75
Materials	housing: PA orange; socket: brass nickel-plated
Sealing material	FKM

Remarks	
Remarks	For further information please see the operating instructions.
Pack quantity	1 pcs.

Electrical connection - Ethernet

Connector: M12; coding: D; Sealing: FKM
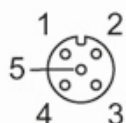

EtherNet/IP X21, X22

1	TX +
2	RX +
3	TX -
4	RX -
5	not used

IoT X23

1	TX +
2	RX +
3	TX -
4	RX -
5	not used

Electrical connection - Process connection

Connector: M12; coding: A; Sealing: FKM

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IO-Link master with EtherNet/IP interface

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IO-Link Port Class A X01...X04	
1	Sensor supply (US) L+
2	digital input
3	Sensor supply (US) L-
4	C/Q IO-Link
5	not used

Electrical connection - power supply

Connector: M12; coding: A

X31	
1	+ 24 V DC (US)
2	not used
3	GND (US)
4	not used