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| SRI                                       | ISO 9001: 2015 Quality Management System<br>Quality Procedure Manual |                  |
| Document No: SRI-QPM 07- 6E               | DSI Tyres  | Revision No :00  |
| Date Issued: 10.01.2025<br>Revision date: |  | Page No : 1 of 1 |
| Title : Procedure for Extruder            |  |                  |

### 7-6E ) PROCEDURE FOR EXTRUDER

| Flow                                | Activity   | Responsibility          | Ref                                  |
|-------------------------------------|--|-------------------------|--------------------------------------|
| <div>PLANING</div>                  | 1. Examine the Production plan.  | OP/LEADER/SUP           | PC-005E                              |
|                                     | 2. Check current stocks and inform to planning department  | LEADER/SUP              | E-Mail                               |
|                                     | 3. Check material coming from mixing section <ul style="list-style-type: none"> <li>Adequacy</li> <li>Quality</li> </ul> | LEADER/SUP              | PC-SCHED-01<br>WI-028<br>IT-FORM-02A |
| <div>CHECKING PRAPARATION</div>     | 1. Check the Machine.  | EXTRUDER OP/<br>MILL OP | MC-CL-005E<br>MC-CL-002M             |
|                                     | 2. Set Machine as per instruction  | APM/LEADER/<br>OPE      | PC-005E                              |
|                                     | 3. If any problems inform to the maintenance section through IFS System.   | „                       | IFS System                           |
| <div>EXTRUDER</div>                 | 1. Worm up compound at Extruder mill   | MILL OPERATOR           | WI-028                               |
|                                     | 2. Issue compound to Extruder  | PROFILE OPE             | „                                    |
|                                     | 3. Extrude tread piece   |                         |                                      |
| <div>INSPECTION &amp; WINDING</div> | 1. Ensure the width & length of tread piece  | PROFILE OPE             | PC-005E                              |
|                                     | 2. Check the crown with, weight & record   | „                       | „                                    |
|                                     | 3. Apply Sink Stearate on Tread piece  | HELPER                  |                                      |
|                                     | 4. Stacking tread piece on trolly  | „                       |                                      |
|                                     | 5. Attach identification Tag label   | OPE/                    |                                      |
|                                     | 6. Fill record sheet and enter the production tread pieces qty to IFS system.  | DATA ENTRY OP           | PC-005E<br>IFS System                |
| <div>DELIVARY</div>                 | 1. Delivery to building section  | HELPER                  | WI-028                               |
| <div>REJECTION</div>                | 1. If any rejections raise the IMI for decision  | LEADER/SUP              | IMI/NC-FORM                          |
|                                     | 2. Report material wastage to scrapping report as per IMI instructions   | „                       | IFS System<br>SRI-040                |

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| If MR signature is absent this will not be a controlled document. | Signature of Management Representative |  |
|   | Date                                   |  |