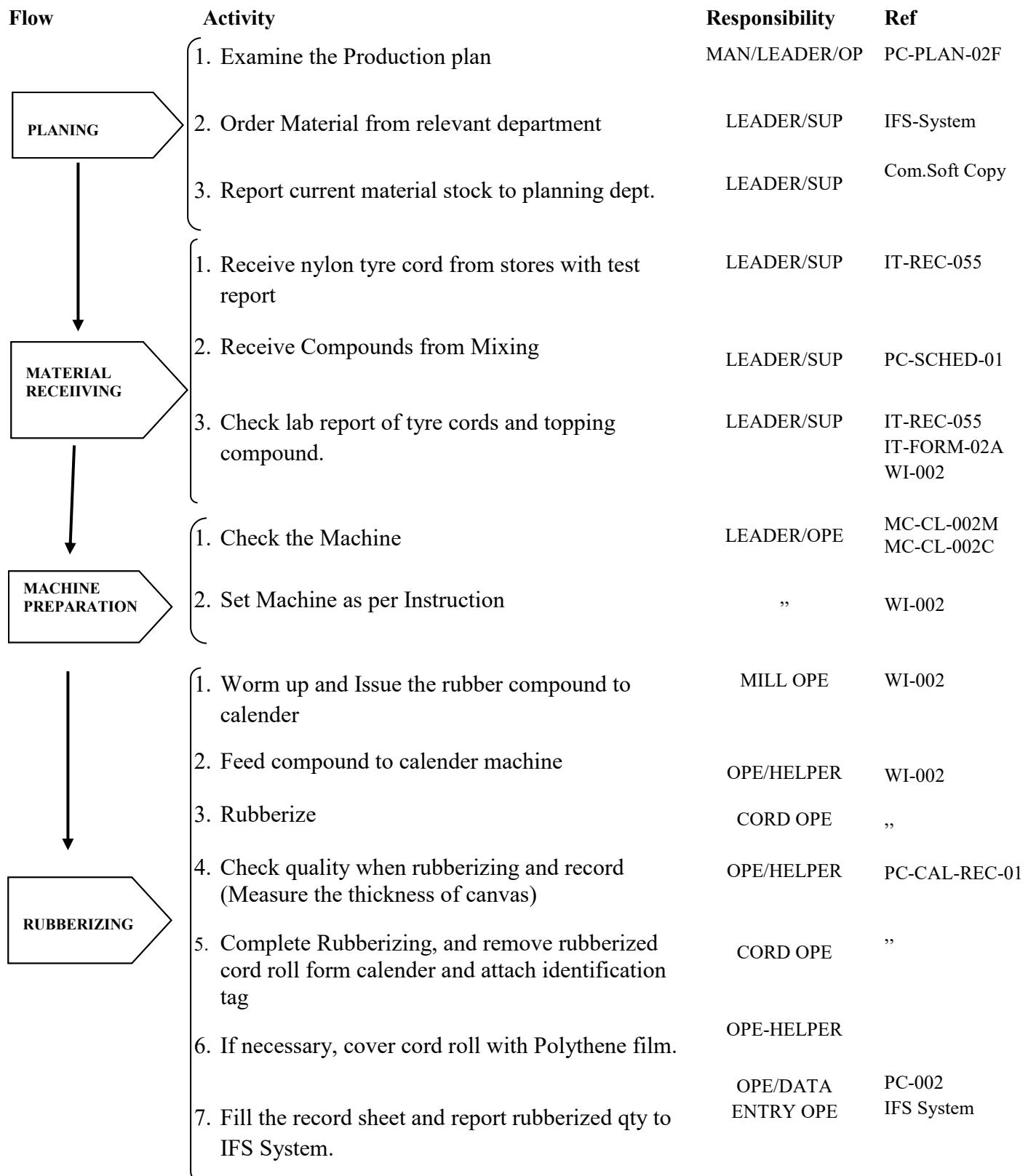


Title : Procedure for Calendering

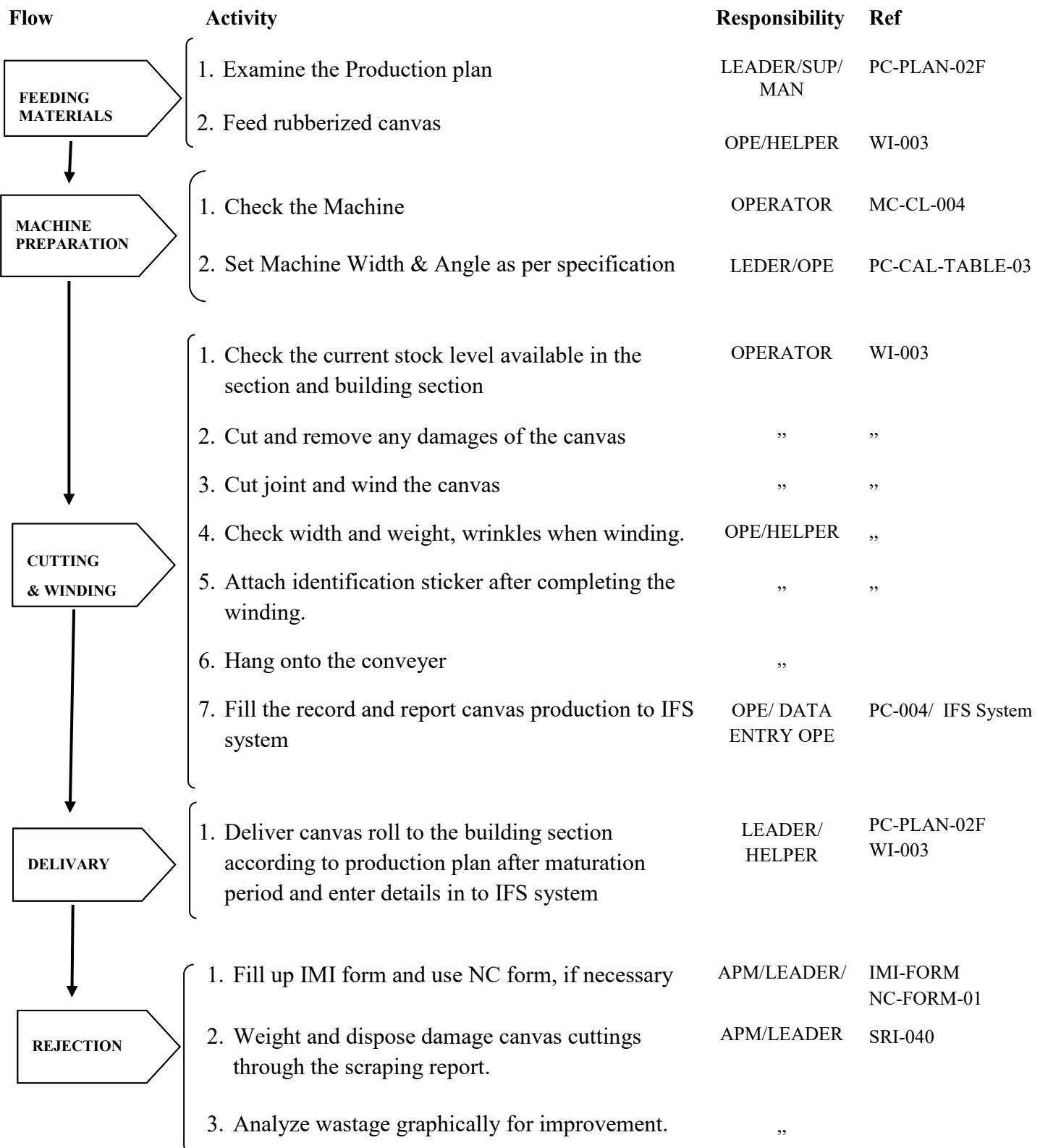
**7-6 ) PROCEDURE FOR CORD CALENDERING**

If MR signature is absent this will not be a controlled document.

Signature of Management Representative

Date

Title : Procedure for Calendering

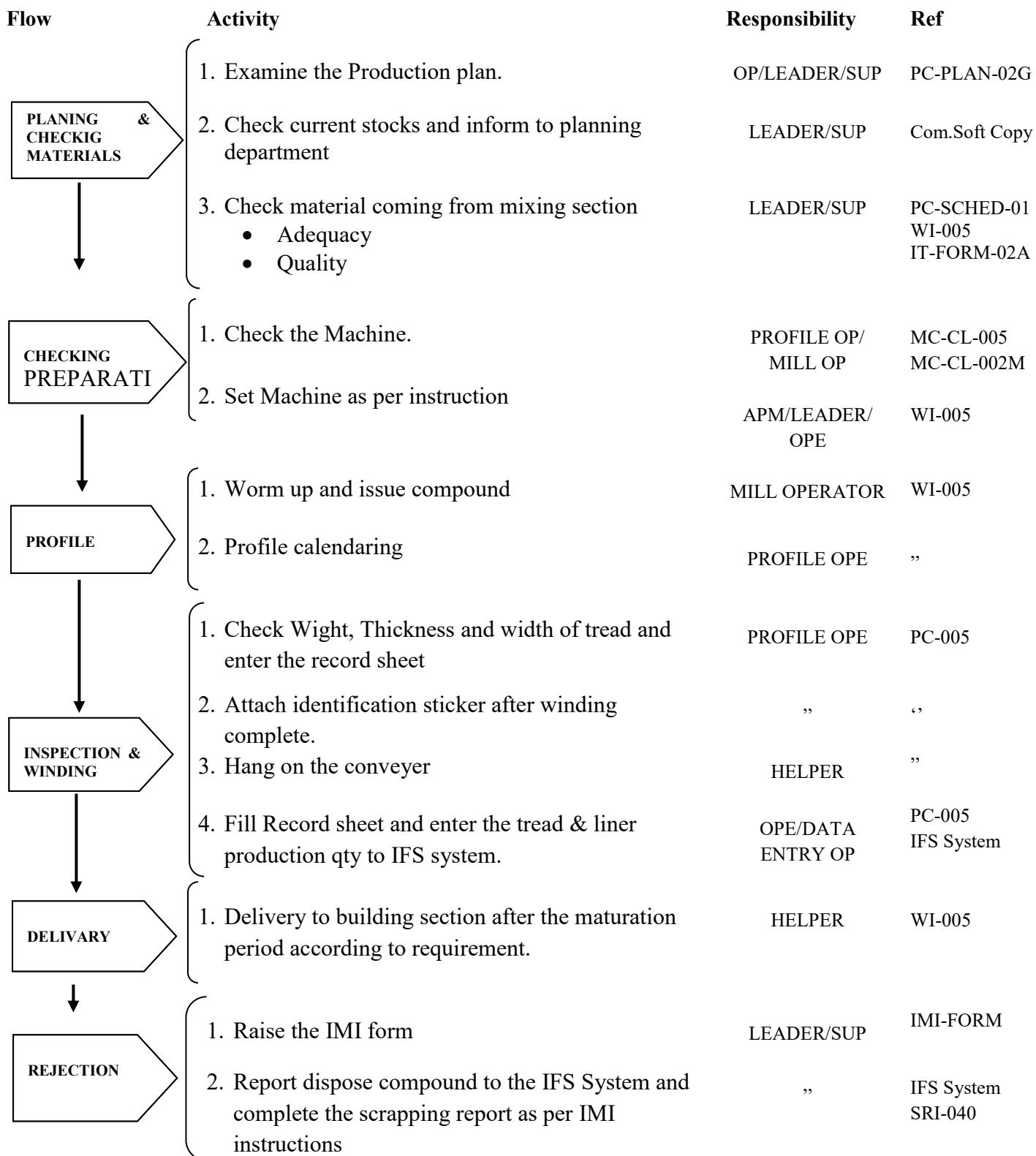
**7-6 ) PROCEDURE FOR BIAS CUTTING OF RUBBERIZED CANVAS**

If MR signature is absent this will not be a controlled document.

Signature of Management Representative

Date

Title : Procedure for Calendering

**7-6 ) PROCEDURE FOR PROFILE CALENDERING**

If MR signature is absent this will not be a controlled document.

Signature of Management Representative

Date