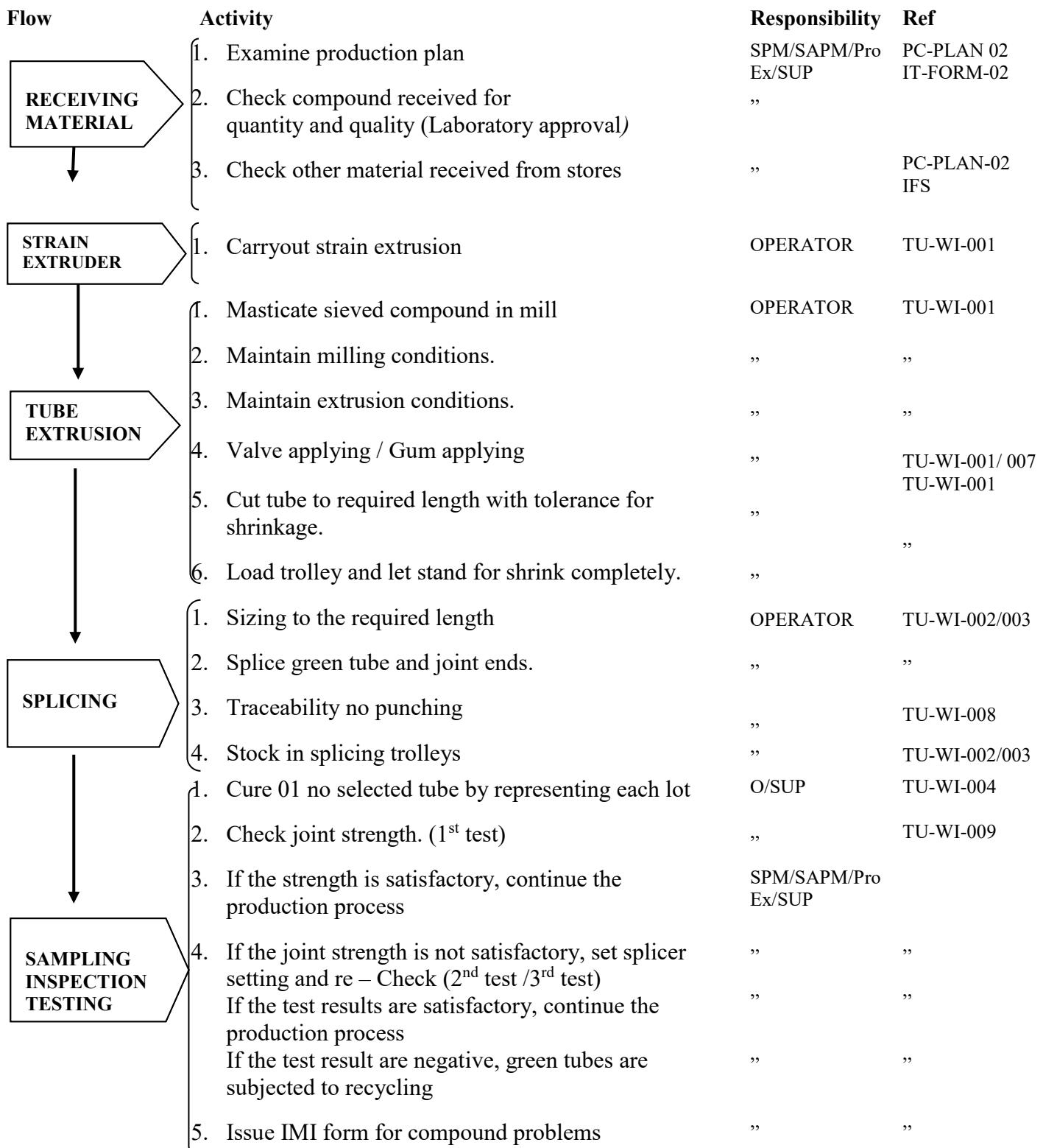


Title : Procedure for Tube Manufacturing

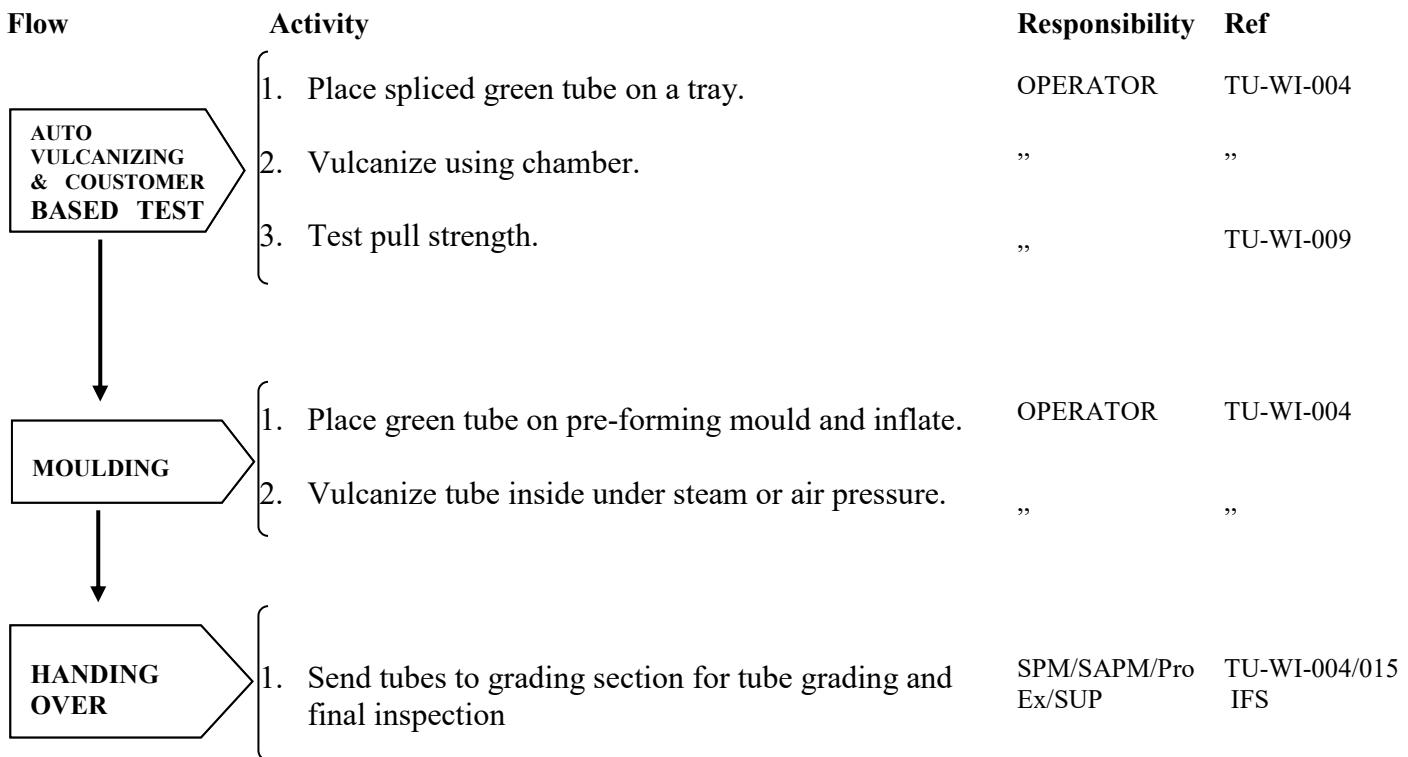
7.11 PROCEDURE FOR TUBE PRODUCTION**7.11.1 Seamless Tube Production.**

If MR signature is absent this will not be a controlled document.

Signature of Management Representative

Date

Title : Procedure for Tube Manufacturing

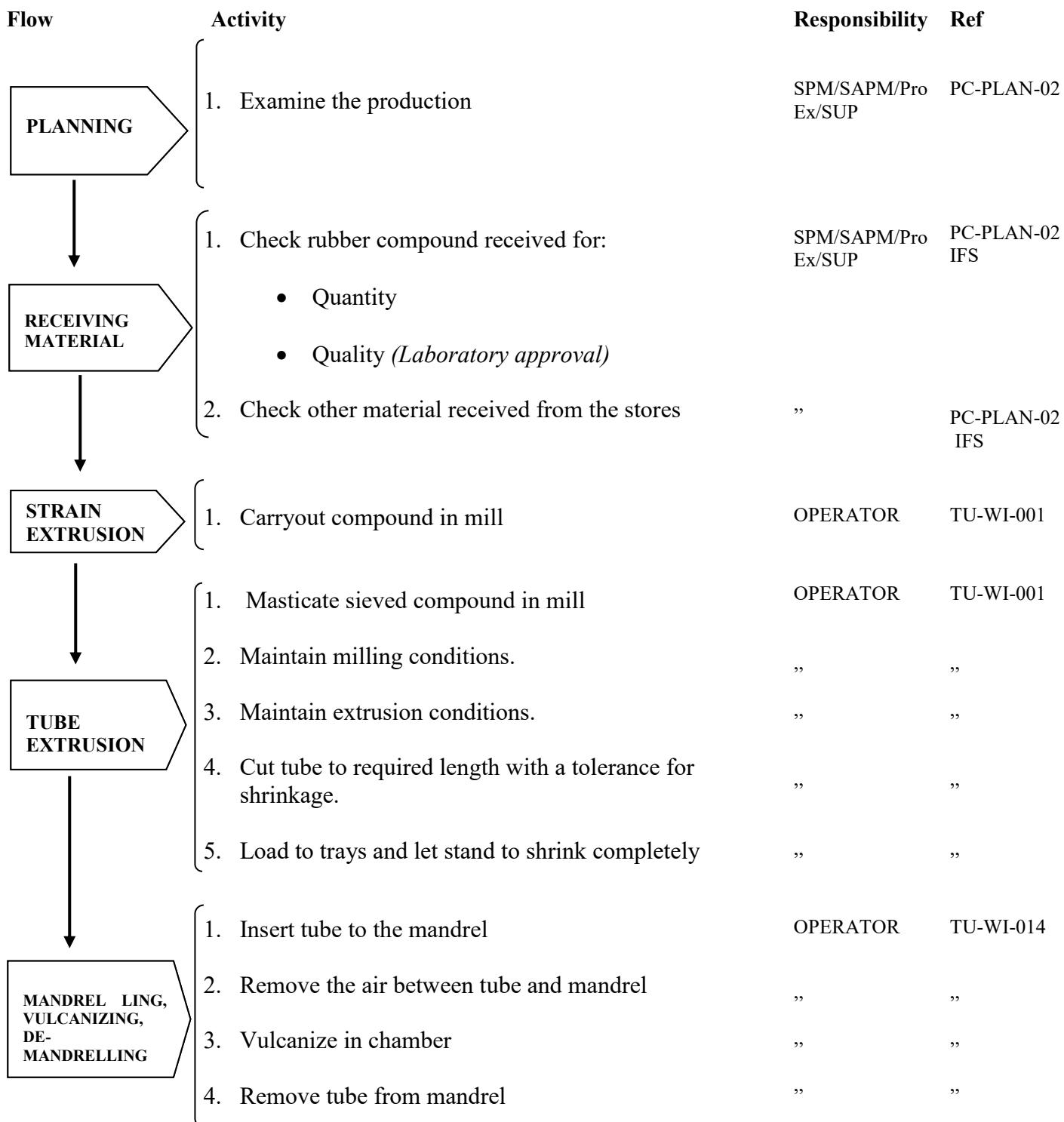


If MR signature is absent this will not be a controlled document.

Signature of Management Representative

Date

Title : Procedure for Tube Manufacturing

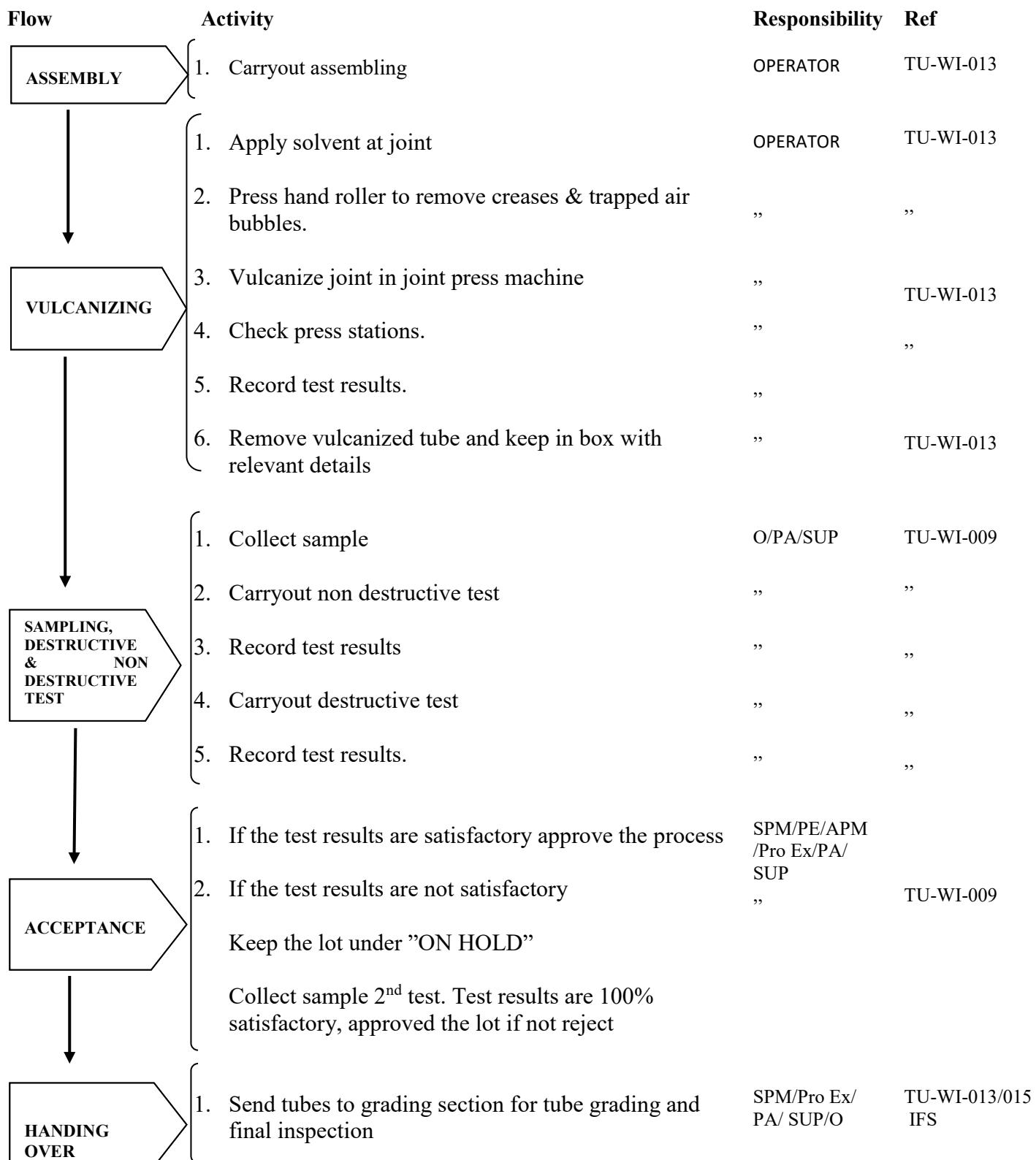
7.11.2 Un assemble tube production& Joint Preparation

If MR signature is absent this will not be a controlled document.

Signature of Management Representative

Date

Title : Procedure for Tube Manufacturing



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Signature of Management Representative

Date