

Title : Procedure for Pressing

**7.8a PROCEDURE FOR TYRE PRESSING FOR BICYCLE TYRES AND MOTER CYCLE & LG TYRES**

Flow	Activity	Responsibility	Ref
PLANING, MACHINE PREPARATION & PRESSING or VULCANIZING	1. Examine production plan	APM/SUP/PE/ SUP/LEADER	PC-PLAN-02
	2. Check the press.	OPERATOR	PC-011A/ PC-011B
	3. Set the machine as per instruction	SUP/LEADR/OPE	SPEC/WI-010
	4. Examine the green tyres	OPERATOR	WI-010
	5. Form the tyre with Air bag	"	"
	6. Cure the tyre	"	"
	7. Remove Air bag	"	"
	8. Record details in time sheet.	"	PC-011A/ PC-011B
	9. Examine the no of curing load completed	LEADER/OPE	
INSPECTION	1. Inspect all pressed (Vulcanized) tyres.	OPERATOR/ LEADER	WI-010
	2. Random quality check	LEADER/SUPERVISOR	PC-011A / PC-011B
TRANSFER/ DISPATCH AND ORDER FOLLOW UP	1. Transfer/Dispatch all tyres to grading department	OPERATOR	IFS System
	2. Check grading report (Software copy) and identify the tyre requirement for the order completion after grading	LEADER/SUP	PC-011A/PC- 011B with Computer soft copy
	3. Follow up order progress	LEADER/SUP/APM	Computer soft copy

If MR signature is absent this  
will not be a controlled  
document.

Signature of Management Representative

Date