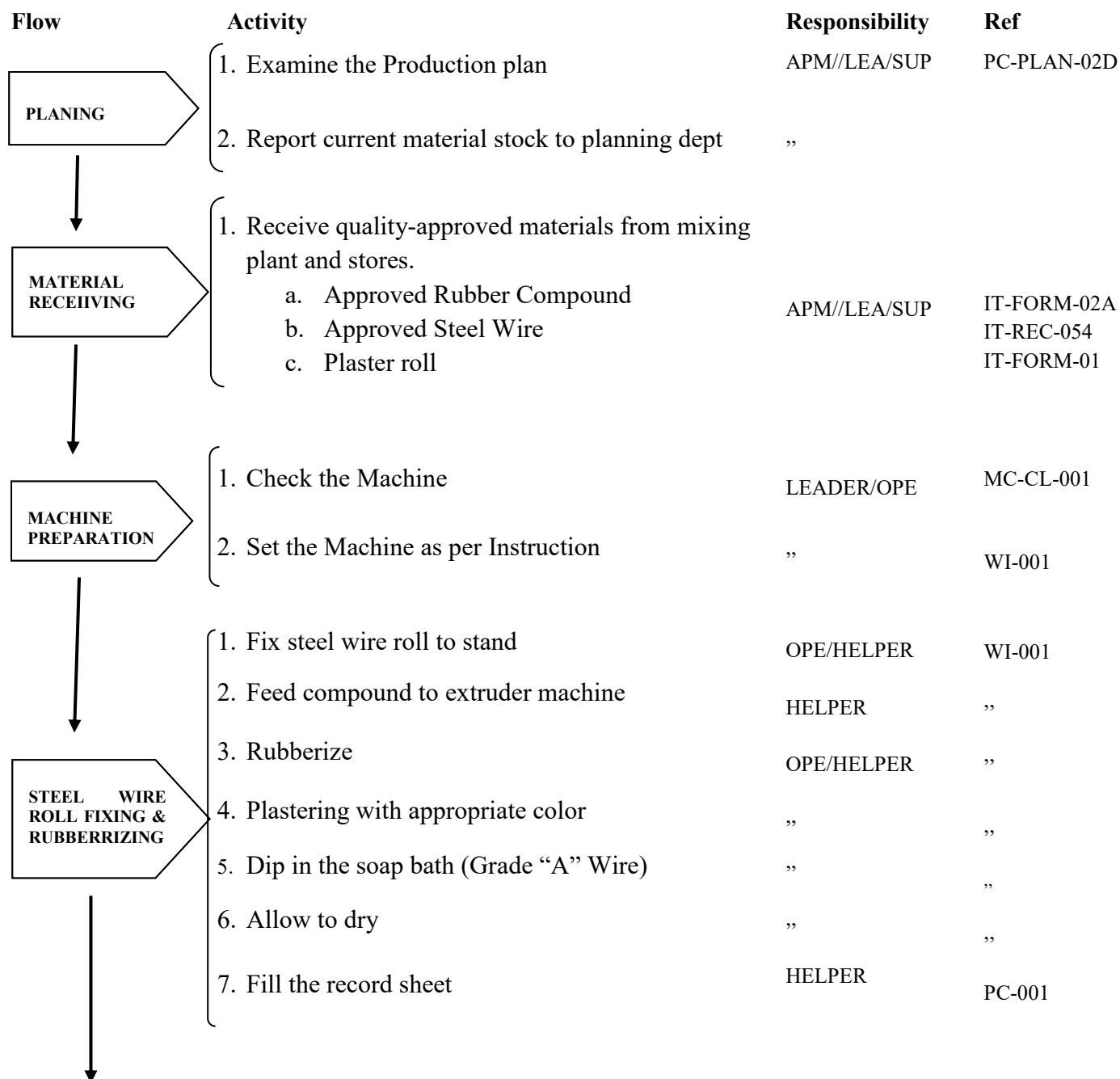


SRI	ISO 9001: 2015 Quality Management System Quality Procedure Manual	
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Title : Procedure for Bead Wire		

7-4) PROCEDURE FOR BEAD WIRE MANUFACTURING



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	Date	

<h1 style="margin: 0;">SRI</h1>	ISO 9001: 2015 Quality Management System Quality Procedure Manual	
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Title : Procedure for Bead Wire

Flow	Activity	Responsibility	Ref
<div>INSPECTION & GRADING STORING</div> <div></div>	1. Check adequacy of rubberizing and proper plastering.	OPERATOR	
	2. Check and record the circumference and weight of fist wire when starting & former changing.	„	PC-001
	3. Check the bead wire circumference and weight for each plant on random basis.	LEADER	PC-001
	4. Send grade “A” bead wire to relevant location for storage	”	
	5. Do a quality check and approve the bead-wire production for each plant once a shift.	COP	COP-QC-004
<div>HAND OVER</div> <div></div>	1. Send the approved bead wire lot to building section according to the bead wire requirement of the respective plant and update IFS system.	APM/LEADER	IFS System
<div>REJECTION</div> <div></div>	1. Report material wastage through IMI instruction	LEADER	Scrapping Report
		”	

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	Date	