

SRI	ISO 9001: 2015 Quality Management System Quality Procedure Manual	
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Title : Procedure for Pressing		

### 7.8a PROCEDURE FOR TYRE PRESSING FOR BICYCLE TYRES AND MOTER CYCLE & LG TYRES

Flow	Activity	Responsibility	Ref
<div style="border: 1px solid black; padding: 5px; text-align: center; width: fit-content; margin: 10px auto;"> <b>PLANING, MACHINE PREPARATION &amp; PRESSING or VULCANIZING</b> </div> <div style="text-align: center; margin: 10px 0;">↓</div>	1. Examine production plan	APM/SUP/PE/ SUP/LEADER	PC-PLAN-02
	2. Check the press.	OPERATOR	PC-011A/ PC-011B
	3. Set the machine as per instruction	SUP/LEADR/OPE	SPEC/WI-010
	4. Examine the green tyres	OPERATOR	WI-010
	5. Form the tyre with Air bag	“	“
	6. Cure the tyre	“	“
	7. Remove Air bag	“	
	8. Record details in time sheet.	“	PC-011A/ PC-011B
	9. Examine the no of curing load completed	LEADER/OPE	
<div style="border: 1px solid black; padding: 5px; text-align: center; width: fit-content; margin: 10px auto;"> <b>INSPECTION</b> </div> <div style="text-align: center; margin: 10px 0;">↓</div>	1. Inspect all pressed (Vulcanized) tyres.	OPERATOR/ LEADER	WI-010
	2. Random quality check	LEADER/SUPERVISOR	PC-011A / PC-011B
<div style="border: 1px solid black; padding: 5px; text-align: center; width: fit-content; margin: 10px auto;"> <b>TRANSFER/ DISPATCH AND ORDER FOLLOW UP</b> </div>	1. Transfer/Dispatch all tyres to grading department	OPERATOR	IFS System
	2. Check grading report (Software copy) and identify the tyre requirement for the order completion after grading	LEADER/SUP	PC-011A/PC-011B with Computer soft copy
	3. Follow up order progress	LEADER/SUP/APM	Computer soft copy

If MR signature is absent this will not be a controlled document.	Signature of Management Representative	
	Date	