EE 330 Lecture 11

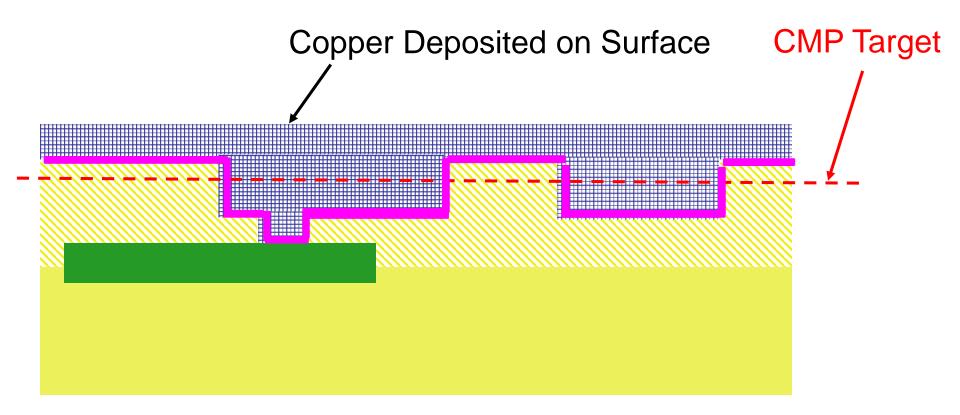
Resistance and Capacitance in Interconnects Back-end Processing

Exam 1 Friday Sept 27

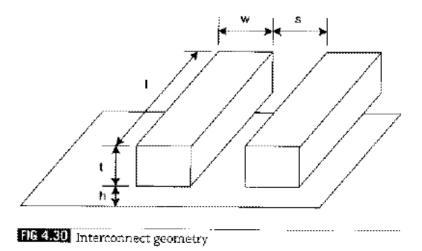
- Students may bring 1 page of notes
- HW assignment for week of Sept 23 due on Wed Sept 25 at beginning of class
- No 5:00 p.m extension so solutions can be posted
- Those with special accommodation needs, please send me an email message or contact me so arrangements can be made
- Review session to be determined

Patterning of Copper

Dual-Damascene Process



Interconnect Layers May Vary in Thickness or Be Mostly Uniform



Layer	t (nm)	w(nm)	s(nm)	AR		
6	1720	860	860	2.0		†
	1000					
5	1600	800	800	2.0		
	1000				Lau L. 100	
4	1080	540	540	2.0		12 511
	700					12.5µ
3	700	320	320	2.2	ПП	
	700					
2	700	320	320	2.2		
	700					
1	480	250	250	1.9	B	
	800				~~~~~~~~~~~~~	\
	1				Substrate	

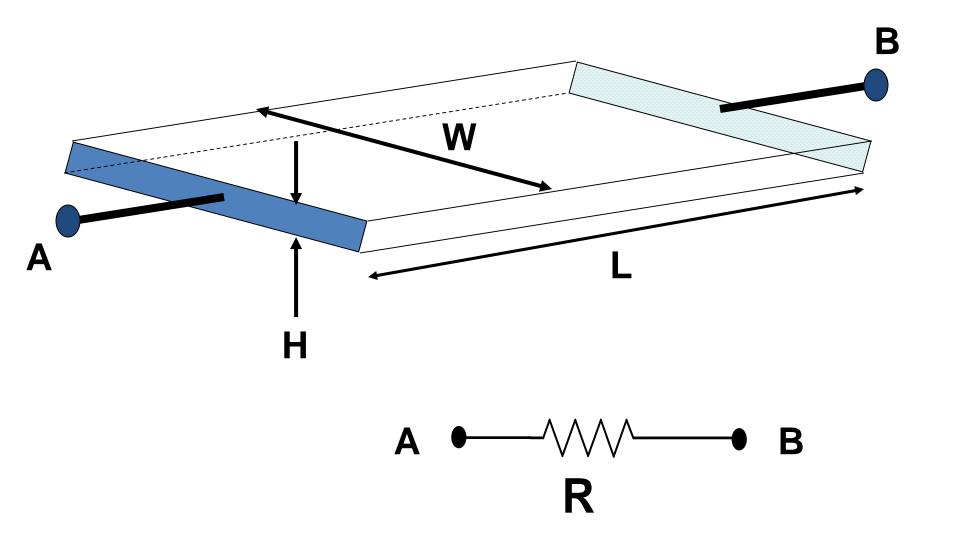
Fig 4.31 Layer stack for 6-metal Intel 180 nm process

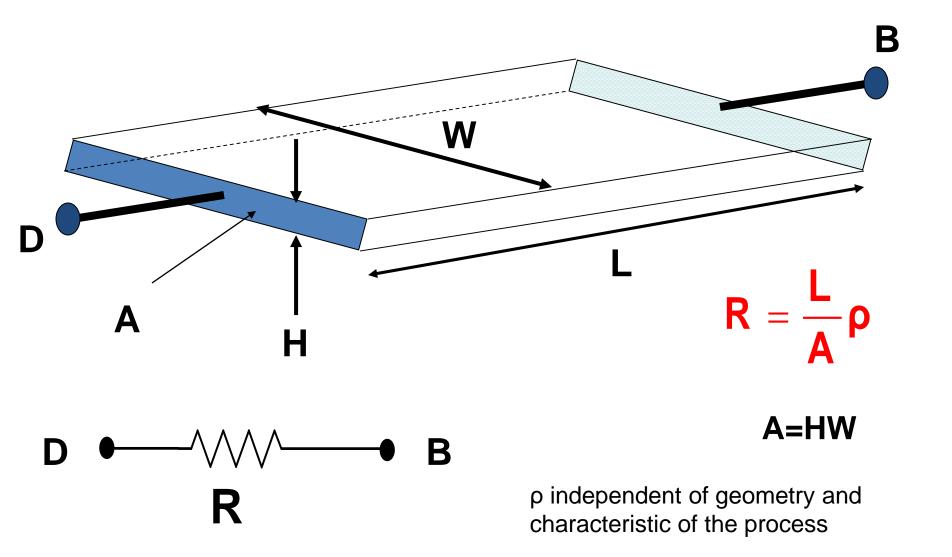
Interconnects

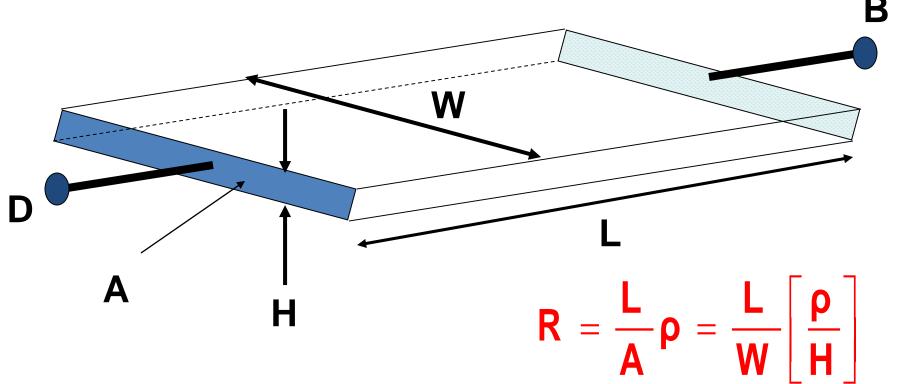
- Metal is preferred interconnect
 - Because conductivity is high
- Parasitic capacitances and resistances of concern in all interconnects
- Polysilicon used for short interconnects
 - Silicided to reduce resistance
 - Unsilicided when used as resistors
- Diffusion used for short interconnects
 - Parasitic capacitances are high

Interconnects

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H << W and H << L in most processes
Interconnect behaves as a "thin" film
Sheet resistance often used instead of conductivity to characterize film

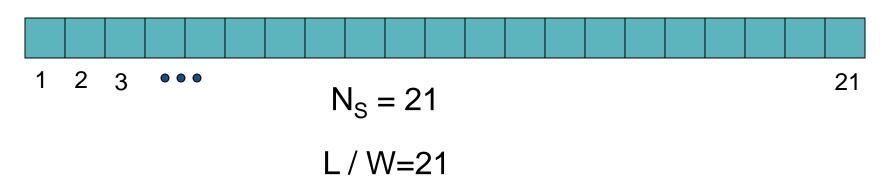
$$R_{\Box} = \rho/H$$

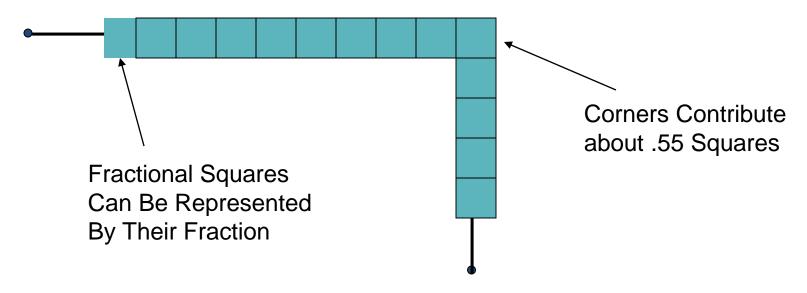
$$R=R_{\square}[L/W]$$



$$R=R_{\square}[L/W]$$

The "Number of Squares" approach to resistance determination in thin films





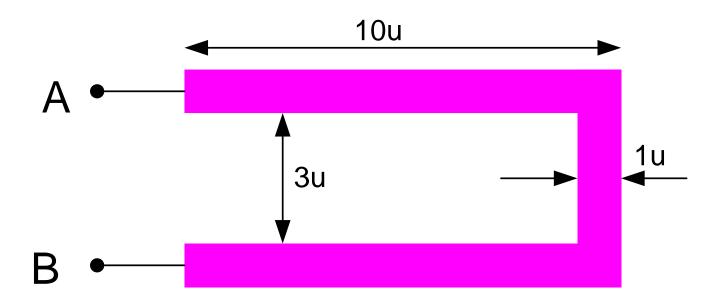
The "squares" approach is not exact but is good enough for calculating resistance in almost all applications

In this example:

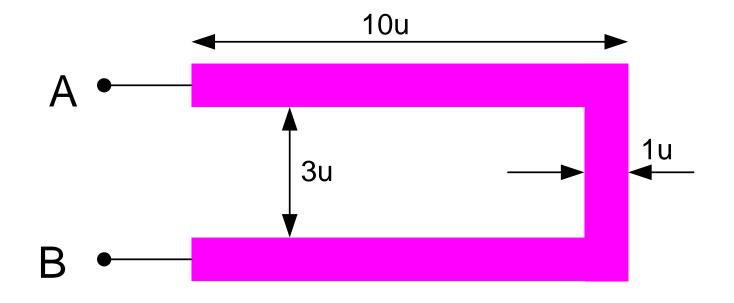
$$N_S$$
=12+.55+.7=13.25

Example:

The layout of a film resistor with electrodes A and B is shown. If the sheet resistance of the film is $40 \ \Omega/\Box$, determine the resistance between nodes A and B.



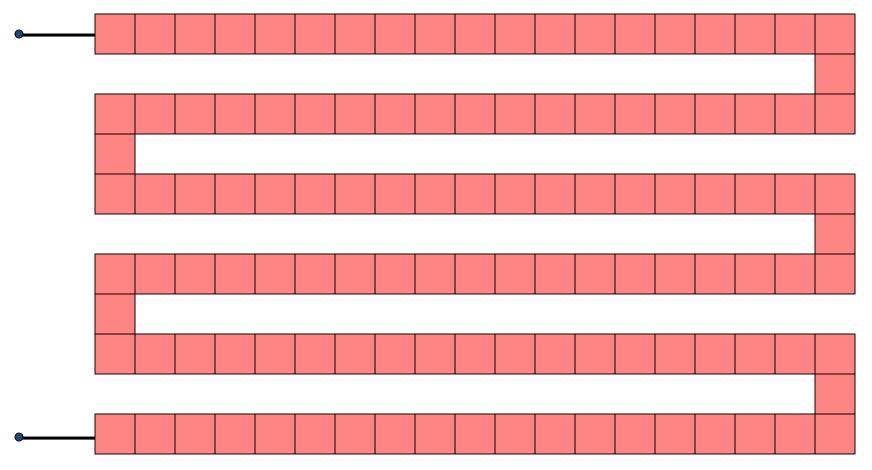
Solution



$$N_S = 9 + 9 + 3 + 2(.55) = 22.1$$

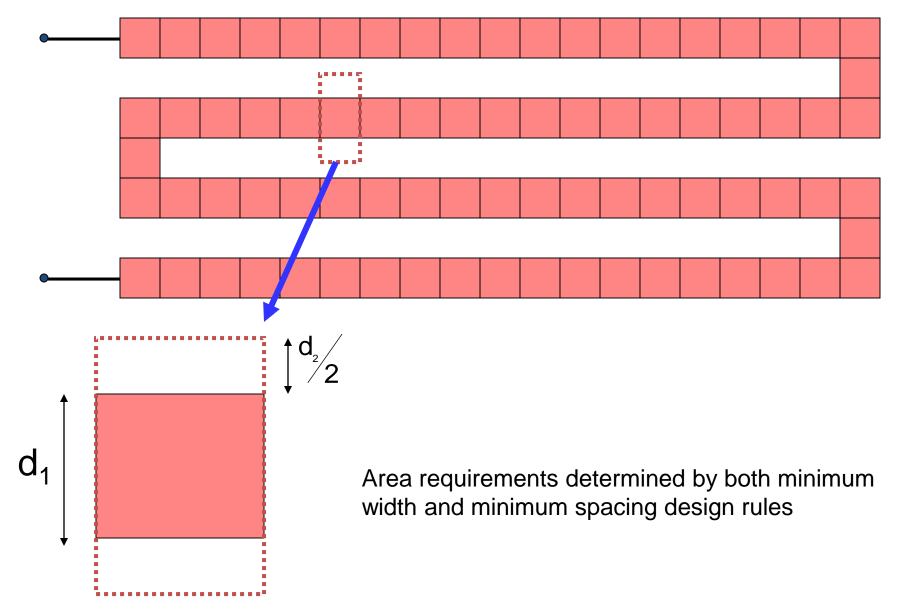
$$R_{AB} = R_{\Box} N_{S} = 40x22.1 = 884\Omega$$

Resistance in Interconnects (can be used to build resistors!)



- Serpentine often used when large resistance required
- Polysilicon or diffusion often used for resistor creation
- Effective at managing the aspect ratio of large resistors
- May include hundreds or even thousands of squares

Resistance in Interconnects (can be used to build resistors!)



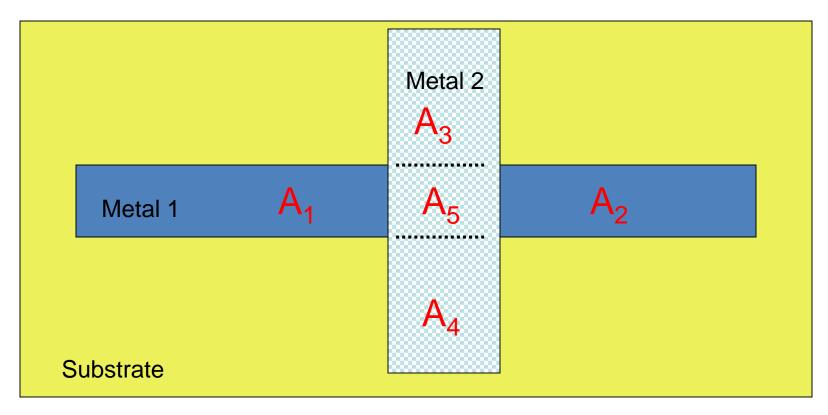
Capacitance in Interconnects

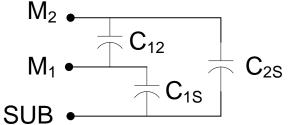


 $C=C_DA$

C_D is the capacitance density and A is the area of the overlap

Capacitance in Interconnects



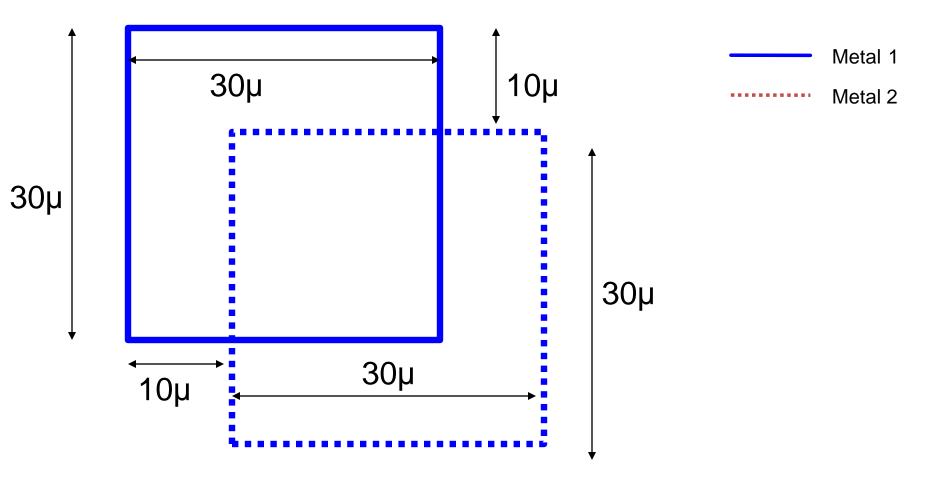


Equivalent Circuit

$$C_{12}=CD_{12}A_5$$
 $C_{1S}=CD_{1S}(A_1+A_2+A_5)$
 $C_{2S}=CD_{2S}(A_3+A_4)$

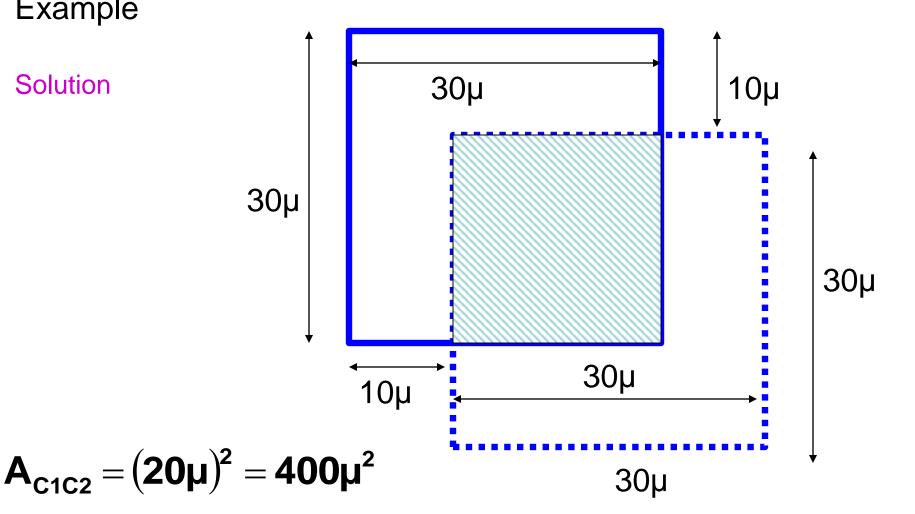
Example

Two metal layers, Metal 1 and Metal 2, are shown. Both are above field oxide. Determine the capacitance between Metal 1 and Metal 2. Assume the process has capacitance densities from M₁ to substrate of .05fF/u², from M₁ to M₂ of .07fF/u² and from M₂ to substrate of .025fF/u².



Example

Solution



The capacitance density from M_1 to M_2 is .07fF/u²

$$C_{12} = A_{C1C2} \cdot C_{D12} = 400 \mu^2 \cdot 0.07 fF/\mu^2 = 28 fF$$

Capacitance and Resistance in Interconnects

 See MOSIS WEB site for process parameters that characterize parasitic resistances and capacitances

www.mosis.org

MOSIS WAFER ACCEPTANCE TESTS

RUN: T6AU TECHNOLOGY: SCN05

Run type: SKD

VENDOR: AMIS

FEATURE SIZE: 0.5 microns

INTRODUCTION: This report contains the lot average results obtained by MOSIS from measurements of MOSIS test structures on each wafer of this fabrication lot. SPICE parameters obtained from similar measurements on a selected wafer are also attached.

COMMENTS: American Microsystems, Inc. C5

TRANSISTOR	PARAMETERS	W/L	N-CHANNEL	P-CHANNEL	UNITS
MINIMUM		3.0/0.6			
Vth			0.79	-0.92	volts
SHORT		20.0/0.6			
Idss			446	-239	uA/um
Vth			0.68	-0.90	volts
Vpt			10.0	-10.0	volts
WIDE		20.0/0.6			
Ids0			< 2.5	< 2.5	pA/um
LARGE		50/50			
Vth			0.68	-0.95	volts
Vjbkd			10.9	-11.6	volts
Ijlk			<50.0	<50.0	pA
Gamma			0.48	0.58	V^0.5
K' (Uo*Cox	k/2)		56.4	-18.2	uA/V^2
Low-field			463.87	149.69	

COMMENTS: Poly bias varies with design technology. To account for mask bias use the appropriate value for the parameter XL in your SPICE model card.

Design Technology XL (um) XW (um)

SCMOS_SUBM (lambda=0.30)

SCMOS (lambda=0.35)

0.10 0.00 0.00 0.20

FOX TRANSISTORS	GATE	N+ACTIVE	P+ACTIVE	UNITS
Vth	Poly	>15.0	<-15.0	volts

PROCESS PARAMETERS	N+	P+	POLY	PLY2_HR	POLY2	M1	M2	UNITS
Sheet Resistance	83.5	105.3	23.5	999	44.2	0.09	0.10	ohms/sq
Contact Resistance	64.9	149.7	17.3		29.2		0.97	ohms
Gate Oxide Thickness	142							angstrom

 PROCESS PARAMETERS
 M3
 N\PLY
 N_W
 UNITS

 Sheet Resistance
 0.05
 824
 816
 ohms/sq

 Contact Resistance
 0.79
 ohms

COMMENTS: N\POLY is N-well under polysilicon.

CAPACITANCE PARAMETERS	N+	P+	POLY	POLY2	M1	M2	мз	N W	UNITS
Area (substrate)	425	731	84		27	12	7	_37	aF/um^2
Area (N+active)			2434		35	16	11		aF/um^2
Area (P+active)			2335						aF/um^2
Area (poly)				938	56	15	9		aF/um^2
Area (poly2)					49				aF/um^2
Area (metal1)						31	13		aF/um^2
Area (metal2)							35		aF/um^2
Fringe (substrate)	344	238			49	33	23		aF/um
Fringe (poly)					59	38	28		aF/um
Fringe (metal1)						51	34		aF/um
Fringe (metal2)							52		aF/um
Overlap (N+active)			232						aF/um
Overlap (P+active)			312						aF/um

CIRCUIT PARAMETERS			UNITS
Inverters	K		
Vinv	1.0	2.02	volts
Vinv	1.5	2.28	volts
Vol (100 uA)	2.0	0.13	volts

Voh (100 uA)	2.0	4.85	volts
Vinv	2.0	2.46	volts
Gain	2.0	-19.72	
Ring Oscillator Freq.			
DIV256 (31-stg,5.0V)		95.31	MHz
D256_WIDE (31-stg,5.0V)		147.94	MHz
Ring Oscillator Power			
DIV256 (31-stg,5.0V)		0.49	uW/MHz/gate
D256_WIDE (31-stg,5.0V)		1.01	uW/MHz/gate

COMMENTS: SUBMICRON

□ T6AU SPICE BSIM3 VERSION 3.1 PARAMETERS

SPICE 3f5 Level 8, Star-HSPICE Level 49, UTMOST Level 8

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* LOT: T6AU
                              WAF: 7101
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                           ETA0
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+CF
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*

MOSIS WAFER ACCEPTANCE TESTS

RUN: T4BK (MM_NON-EPI_THK-MTL)

TECHNOLOGY: SCN018

VENDOR: TSMC FEATURE SIZE: 0.18 microns

INTRODUCTION: This report contains the lot average results obtained by MOSIS

from measurements of MOSIS test structures on each wafer of this fabrication lot. SPICE parameters obtained from similar

measurements on a selected wafer are also attached.

COMMENTS: DSCN6M018 TSMC

TRANSISTOR PARAMETERS	W/L	N-CHANNEL	P-CHANNEL	UNITS
MINIMUM Vth	0.27/0.18	0.50	-0.53	volts
SHORT	20.0/0.18			
Idss		571	-266	uA/um
Vth		0.51	-0.53	volts
Vpt		4.7	-5.5	volts
WIDE	20.0/0.18			
Ids0		22.0	-5.6	pA/um
LARGE	50/50			
Vth		0.42	-0.41	volts
Vjbkd		3.1	-4.1	volts
Ijlk		<50.0	<50.0	pΑ
K' (Uo*Cox/2)		171.8	-36.3	uA/V^2
Low-field Mobility		398.02	84.10	cm^2/V*s

COMMENTS: Poly bias varies with design technology. To account for mask bias use the appropriate value for the parameters XL and XW in your SPICE model card.

FOX TRANSISTORS	GATE	N+ACTIVE	P+ACTIVE	UNITS
Vth	Poly	>6.6	<-6.6	volts

Area (N+active) 8566 54 21 14 11 10 9 aF/um^2 Area (P+active) 8324 aF/um^2 Area (poly) 64 18 10 7 6 5 aF/um^2 Area (metal1) 44 16 10 7 5 aF/um^2 Area (metal2) 38 15 9 7 aF/um^2 Area (metal3) 40 15 9 aF/um^2 Area (metal4) 37 14 aF/um^2 Area (metal5) 36 1003 aF/um^2 Area (r well) 987 Area (d well) 574 aF/um^2	PROCESS PARAMETERS Sheet Resistance Contact Resistance	N+ 6.0 10.1		PO .5 7.	7	N+E 61	BLK L.Ø		Y+B 17.		M1 0.0		98 o	NITS hms/so hms	7
Area (substrate) 998 1152 103 39 19 13 9 8 3 129 127 aF/um^2 Area (N+active) 8566 54 21 14 11 10 9 aF/um^2 Area (poly) 64 18 10 7 6 5 aF/um^2 Area (metal1) 44 16 10 7 5 aF/um^2 Area (metal2) 38 15 9 7 aF/um^2 Area (metal3) 40 15 9 aF/um^2 Area (metal4) 37 14 aF/um^2 Area (metal5) 36 1003 aF/um^2 Area (metal5) 36 1003 aF/um^2 Area (d well) 987 Area (d well) 139 Fringe (substrate) 244 201 18 61 55 43 25 Fringe (poly) 69 39 29 24 21 19 Fringe (metal2) 54 37 27 24 aF/um	Sheet Resistance Contact Resistance	0.08 8.97	99	_		0.0	8	0	.08		0.0	1 9		ohms	/sq
Fringe (metal4) 58 40 aF/um Fringe (metal5) 61 aF/um Overlap (P+active) 652 aF/um	Area (substrate) Area (N+active) Area (P+active) Area (poly) Area (metal1) Area (metal2) Area (metal3) Area (metal4) Area (metal5) Area (r well) Area (d well) Area (no well) Fringe (substrate) Fringe (poly) Fringe (metal1) Fringe (metal2) Fringe (metal3) Fringe (metal5)	998 987 139	1152	103 8566 8324	39 54 64	19 21 18 44 61 39	13 14 10 16 38 55 29 35	9 11 7 10 15 40 43 24 37	8 10 6 7 9 15 37 25 21 23 27 34	3 9 5 7 9 14 36 19 21 24 31 40					aF/um^2 aF/um^2 aF/um^2 aF/um^2 aF/um^2 aF/um^2 aF/um^2 aF/um^2 aF/um^2 aF/um^2 aF/um aF/um aF/um aF/um aF/um aF/um

SPICE 3f5 Level 8, Star-HSPICE Level 49, UTMOST Level 8

* DATE: Jan 21/05

* LOT: T4BK WAF: 3004

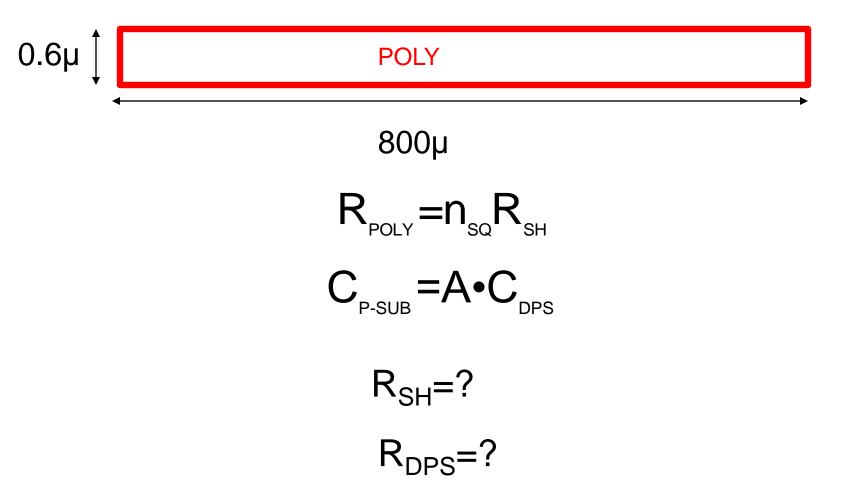
	* Temperature_parameters=Default							
	MOSN NMOS (THOM		27	LEVEL		49	
+VERSION		TNOM		27	TOX		4E-9	
+XJ	= 1E-7	NCH		2.3549E17	VTH0		0.3662648	
+K1	= 0.5802748	K2		3.124029E-3	K3		1E-3	
+K3B	= 3.3886871	WØ		1E-7	NLX		1.766159E-7	
+DVT0W	= 0	DVT1W		0	DVT2W		0	
+DVT0	= 1.2312416	DVT1		0.3849841	DVT2		0.0161351	
+U0	= 265.1889031	UA		-1.506402E-9	UB		2.489393E-18	
+UC	= 5.621884E-11	VSAT		1.017932E5	A0	=	2	
+AGS	= 0.4543117	B0	=	3.433489E-7	B1	=	5E-6	
+KETA	= -0.0127714	A1	=	1.158074E-3	A2	=	1	
+RDSW	= 136.5582806	PRWG	=	0.5	PRWB	=	-0.2	
+WR	= 1	WINT	=	0	LINT	=	1.702415E-8	
+XL	= 0	XW	=	-1E-8	DWG	=	-4.211574E-9	
+DWB	= 1.107719E-8	VOFF	=	-0.0948017	NFACTOR	=	2.1860065	
+CIT	= 0	CDSC	=	2.4E-4	CDSCD	=	0	
+CDSCB	= 0	ETA0	=	3.335516E-3	ETAB	=	6.028975E-5	
+DSUB	= 0.0214781	PCLM	=	0.6602119	PDIBLC1	=	0.1605325	
+PDIBLC2	= 3.287142E-3	PDIBLCB	=	-0.1	DROUT	=	0.7917811	
+PSCBE1	= 6.420235E9	PSCBE2	=	4.122516E-9	PVAG	=	0.0347169	
+DELTA	= 0.01	RSH	=	6.6	MOBMOD	=	1	
+PRT	= 0	UTE	=	-1.5	KT1	=	-0.11	
+KT1L	= 0	KT2	=	0.022	UA1	=	4.31E-9	
+UB1	= -7.61E-18	UC1		-5.6E-11	AT	=	3.3E4	
+WL	= 0	WLN	=	1	WW	=	0	
+WWN	= 1	WWL	=	0	LL	=	0	
+LLN	= 1	LW	=	0	LWN	=	1	
+LWL	= 0	CAPMOD	=	2	XPART	=	0.5	
+CGDO	= 8.06E-10	CGS0	=	8.06E-10	CGBO	=	1E-12	
+CJ	= 9.895609E-4	PB		0.8	МЭ		0.3736889	
+CJSW	= 2.393608E-10	PBSW		0.8	MJSW		0.1537892	
+CJSWG	= 3.3E-10	PBSWG		0.8	MJSWG		0.1537892	
+CF	= 0	PVTH0		-1.73163E-3	PRDSW		-1.4173554	
+PK2	= 1.600729E-3	WKETA		1.601517E-3	LKETA		-3.255127E-3	
+PU0	= 5.2024473	PUA		1.584315E-12	PUB		7.446142E-25	
+PVSAT	= 1.686297E3	PETA0		1.001594E-4	PKETA		-2.039532E-3)
T. VOAT	1.00025725	LIAU		1.0010046 4	I KETA		2.00000020	,

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```
.MODEL CMOSP PMOS (
                                                         = 49
                                                  LEVEL
                                                  TOX
                                                          = 4E-9
+VERSION = 3.1
                         TNOM
                                 = 27
                         NCH
+XJ
        = 1E-7
                                                  VTH0
                                                          = -0.3708038
                                 = 4.1589E17
                         K2
+K1
        = 0.5895473
                                 = 0.0235946
                                                  К3
                                                          = 0
+K3B
        = 13.8642028
                                 = 1E-6
                                                  NLX
                         WØ
                                                          = 1.517201E-7
+DVTØW
                         DVT1W
                                 = 0
                                                  DVT2W
        = 0
                                                          = 0
+DVT0
        = 0.7885088
                         DVT1
                                 = 0.2564577
                                                  DVT2
                                                          = 0.1
+U0
                                 = 1.049312E-9
        = 103.0478426
                         UA
                                                  UB
                                                          = 2.545758E-21
+UC
                         VSAT
        = -1E-10
                                 = 1.645114E5
                                                  Α0
                                                          = 1.627879
+AGS
        = 0.3295499
                         B0
                                 = 5.207699E-7
                                                  B1
                                                          = 1.370868E-6
+KETA
        = 0.0296157
                         A1
                                 = 0.4449009
                                                  Α2
                                                          = 0.3
+RDSW
        = 306.5789827
                         PRWG
                                                  PRWB
                                                          = 0.5
                                 = 0.5
+WR
        = 1
                         WINT
                                 = 0
                                                  LINT
                                                          = 2.761033E-8
+XL
                         XW
                                                          = -2.433889E-8
        = 0
                                 = -1E-8
                                                  DWG
+DWB
        = -9.34648E-11
                         VOFF
                                 = -0.0867009
                                                  NFACTOR = 2
+CIT
                         CDSC
                                 = 2.4E-4
        = 0
                                                  CDSCD
                                                          = 0
+CDSCB
                         ETA0
                                 = 1.018318E-3
                                                  ETAB
        = 0
                                                          = -3.206319E-4
+DSUB
                         PCLM
                                                  PDIBLC1 = 2.394169E-3
        = 1.094521E-3
                                 = 1.3281073
+PDIBLC2 = -3.255915E-6
                         PDIBLCB = -1E-3
                                                  DROUT
                                                          = 0
                         PSCBE2 = 5E-10
+PSCBE1 = 4.881933E10
                                                  PVAG
                                                          = 2.0932623
                          RSH
                                  = 7.5
                                                   MOBMOD = 1
+DELTA
         = 0.01
+PRT
         = 0
                          UTE
                                  = -1.5
                                                   KT1
                                                           = -0.11
+KT1L
                          KT2
                                  = 0.022
                                                   UA1
         = 0
                                                           = 4.31E-9
+UB1
                          UC1
                                  = -5.6E-11
                                                   ΑT
                                                           = 3.3E4
         = -7.61E-18
+WL
         = 0
                          WLN
                                  = 1
                                                   WW
                                                           = 0
+WWN
                          WWL
                                                   LL
                                                           = 0
         = 1
                                  = 0
+LLN
         = 1
                          LW
                                                   LWN
                                                           = 1
                                  = 0
+LWL
                          CAPMOD = 2
                                                   XPART
                                                           = 0.5
         = 0
+CGDO
        = 6.52E-10
                                  = 6.52E-10
                                                   CGBO
                                                           = 1E-12
                          CGS0
+CJ
        = 1.157423E-3
                          PB
                                  = 0.8444261
                                                   MJ
                                                           = 0.4063933
+CJSW
                                                   MJSW
                                                           = 0.3550788
         = 1.902456E-10
                          PBSW
                                  = 0.8
+CJSWG
         = 4.22E-10
                          PBSWG
                                                   MJSWG
                                                           = 0.3550788
                                  = 0.8
                          PVTH0
                                  = 1.4398E-3
                                                           = 0.5073407
+CF
         = 0
                                                   PRDSW
         = 2.190431E-3
+PK2
                          WKETA
                                  = 0.0442978
                                                   LKETA
                                                           = -2.936093E-3
+PU0
         = -0.9769623
                          PUA
                                  = -4.34529E-11
                                                   PUB
                                                           = 1E-21
+PVSAT
                          PETA0
                                  = 1.002762E-4
                                                   PKETA
                                                           = -6.740436E-3
         = -50
```

Example

Determine the resistance and capacitance of a Poly interconnect that is 0.6u wide and 800u long and compare that with the same interconnect if M₁ were used. Assume a 0.5u process.



For	0.5u	process
I OI	0. 54	process

SCMOS_SUBM (lambda=0.30) SCMOS (lambda=0.35) 0.10 0.00 0.00

FOX TRANSISTORS	GATE	N+ACTIVE	P+ACTIVE	UNITS
Vth	Poly	>15.0	<-15.0	volts

 $R_{SH}=23.5\Omega/\Box$

PROCESS PARAMETERS	N+	P+	POLY	PLY2 HR	POLY2	M1	M2	UNITS
Sheet Resistance	83.5	105.3	23.5	999	44.2	0.09	0.10	ohms/s/q
Contact Resistance	64.9	149.7	17.3		29.2		0.97	orms
Gate Oxide Thickness	142							angstrom

 PROCESS PARAMETERS
 M3
 N\PLY
 N_W
 UNITS

 Sheet Resistance
 0.05
 824
 816
 ohms/sq

 Contact Resistance
 0.79
 ohms

COMMENTS: N\POLY is N-well under polysilicon.

C_{DPS}=84 af/µ²
N_W UNITS
aF/um²

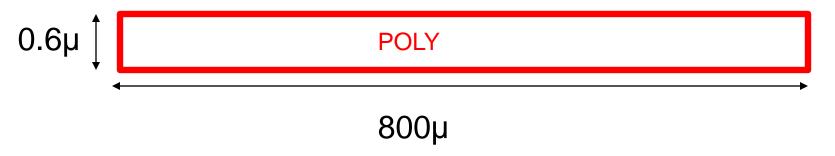
CAPACITANCE PARAMETERS	N+	P+	POLY	POLY2	M1	M2	МЗ	N W	UNITS
Area (substrate)	425	731	84		27	12	7	_37	aF/um^2
Area (N+active)			2434		35	16	11		ar/um²2
Area (P+active)			2335						aF/um^2
Area (poly)				938	56	15	9		aF/um^2
Area (poly2)					49				aF/um^2
Area (metal1)						31	13		aF/um^2
Area (metal2)							35		aF/um^2
Fringe (substrate)	344	238			49	33	23		aF/um
Fringe (poly)					59	38	28		aF/um
Fringe (metal1)						51	34		aF/um
Fringe (metal2)							52		aF/um
Overlap (N+active)			232						aF/um
Overlap (P+active)			312						aF/um

CIRCUIT PARAMETERS			UNITS
Inverters	K		
Vinv	1.0	2.02	volts
Vinv	1.5	2.28	volts
Vol (100 uA)	2.0	0.13	volts

Example

For 0.5u process

Determine the resistance and capacitance of a Poly interconnect that is 0.6u wide and 800u long and compare that with the same interconnect if M₁ were used.



$$n_{sQ} = \frac{800\mu}{0.6\mu} = 1333$$
 $A=(0.6\mu)(800\mu) = 480\mu^2$

$$R_{POLY} = n_{SQ}R_{SH} = 7.7 \cdot 1333 = 10.3 K\Omega$$

$$C_{P-SUB} = A \cdot C_{DPS} = 480 \mu^2 \cdot 103 a F \mu^{-2} = 49.4 f F$$

Example

Determine the resistance and capacitance of a Poly interconnect that is 0.6u wide and 800u long and compare that with the same interconnect if M_1 were used.



For 0.5u process

SCMOS_SUBM (lambda=0.30) SCMOS (lambda=0.35) 0.10

0.00

0.00

0.20

FOX TRANSISTORS GATE N+ACTIVE P+ACTIVE UNITS

Vth Poly >15.0 <-15.0 volts

 $R_{SH}=0.09\Omega/\Box$

PROCESS PARAMETERS POLY PLY2 HR N+POLY2 999 44.2 Sheet Resistance 83.5 105.3 23.5 0.09 0.10 ohms/s 29.2 0.97 Contact Resistance 64.9 149.7 17.3 Gate Oxide Thickness 142 angstrom

PROCESS PARAMETERS M3 N\PLY N_W UNITS
Sheet Resistance 0.05 824 816 ohms/sq
Contact Resistance 0.79 ohms

COMMENTS: N\POLY is N-well under polysilicon.

C_{DPS}=27 af/µ²
N_W UNITS
aF/um²

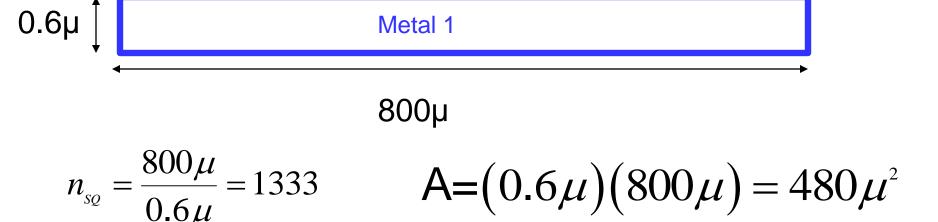
CAPACITANCE PARAMETERS	N+	P+	POLY	POLY2	M1	M2	МЗ	N W	UNITS
Area (substrate)	425	731	84		27	12	7	_37	aF/um^2
Area (N+active)			2434		35	16	11		ar/um²2
Area (P+active)			2335						aF/um^2
Area (poly)				938	56	15	9		aF/um^2
Area (poly2)					49				aF/um^2
Area (metal1)						31	13		aF/um^2
Area (metal2)							35		aF/um^2
Fringe (substrate)	344	238			49	33	23		aF/um
Fringe (poly)					59	38	28		aF/um
Fringe (metal1)						51	34		aF/um
Fringe (metal2)							52		aF/um
Overlap (N+active)			232						aF/um
Overlap (P+active)			312						aF/um

CIRCUIT PARAMETERS			UNITS
Inverters	K		
Vinv	1.0	2.02	volts
Vinv	1.5	2.28	volts
Vol (100 uA)	2.0	0.13	volts

Example

For 0.5u process

Determine the resistance and capacitance of a Poly interconnect that is 0.6u wide and 800u long and compare that with the same interconnect if M₁ were used.



$$R_{M1} = n_{SQ} R_{SH} = 0.09 \cdot 1333 = 120\Omega$$

$$C_{M1-SUB} = A \cdot C_{DM1S} = 480 \mu^2 \cdot 27 a F \mu^{-2} = 13.0 f F$$

End of Lecture 11