### Group 27, 24 Volt Lithium Ion Battery Module

Lithium Werks provides safe, reliable and mobile energy solutions for energy storage and transportation. The U27-24XP is a high-performance, 24 volt battery, built on a patented Lithium Iron Phosphate chemistry platform. Customers now have a choice of a 24 volt battery in a Group 27 size case providing over 1.8 kWh.

The U27-24XP is ideal for material handling, stationary energy storage, and commerical EV or marine applications. The module's inherent safety, long cycle life, and zero maintenance offers end-users another alternative to lead acid by replacing with this reliable lithium ion solution.



## Mechanical Specifications

Height (excluding bolts)	225 mm	8.86"	
Width	172 mm	6.77"	
Length	306 mm	12.0"	
Weight	19.2 ± 0.1 kg	42.25 lbs	
Cell Configuration	8IFR27/66-22		

Terminal Hardware	M8 x 1.25	
Terminal Torque	25 Nm	222 in-lbs
Plastic Case	Flame Retardant	
IP Rating	IP56	

## **Electrical Specifications**

Voltage (nominal)	25.6 V
Capacity @ C/5, 25 °C (typical)	72 Ah
Energy	1.84 kWh
Recommended Charge Voltage	29.2 V
Discharge Cutoff Voltage	20 V
Charge Float Voltage Range	27.6 - 29.2 V
Cont. Current/Peak (30 sec)	72 A / 216 A
Recommended Charge CCCV	≤ 35 A to 29.2 V

Discharge Temperature	-10 °C to 50 °C
Charge Temperature	0 °C to 45 °C
Self Discharge @ 25 °C	< 4% per month
Specific Energy	96 wh/Kg
Energy Density	155 wh/L

A	mp Hours (Ah	)		Minutes of	Discharge	
Over 5 Hrs	Over 2 Hrs	Over 1 Hr	@ 10 A	@ 25 A	@ 50 A	@ 75 A
72	71	70.5	430	170	85	56



### **Features**

- >4000 cycles at 80% DOD
- Create systems 24 1000 V
- Series and/or parallel operation
- · Automatic cell monitoring & balancing
- Temperature monitoring of cells
- Rugged mechanical design
- Dual lug contacts
- · Thread locking feature
- Footprint of Group 27 lead acid case
- Maintenance-free
- No hydrogen generation or gassing

### Benefits of Lithium (LiFePO<sub>4</sub>)

### **Efficient & Fast Charging**

High charge efficiency of >90%. Increases productivity, reduces energy costs and eliminates the need for investments in battery change out systems.

### **High, Uniform Discharge Voltage**

Delivers stable voltage during discharge. Increases equipment performance and reduces motor heat.

#### **Longer Life**

Provides > 10 times the life of lead acid batteries.

### **Robust Safety**

Multiple levels of protection prevent operation outside of current, voltage, and temperature limits.

No thermal runaway

No corrosive acid leaks

No explosive gassing

#### **Space and Weight Efficiency**

Systems provide >3 times the energy per weight of lead acid.

### **Environmentally Safe**

Does not contain toxic metals such as cobalt, lead, cadmium, nor any corrosive acids or alkalis.

## Contact Us

#### www.lithiumwerks.com/contact

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## **Battery Management System**

The U-Charge Battery Management System (U-BMS) integrates seamlessly with U27-24XP applications. The battery system manages all battery module parameters in real-time and system information can be monitored via CANbus.





Event	Default Warning (Adj)	Fault
High Temperature	55 °C	65 °C
Low Temperature	-5 °C	-15 °C
High Voltage	3.9 V	any cell 4.2 V
Low Voltage	2.8 V	any cell 2.0 V
Over Current	time + current	> 207 A for 30 sec
Low SOC	20%	

### **Protection**

Over/Under Voltage Over/Under Temperature Over Current Pre-Charge Control

#### Software

Firmware Real Time Diagnostics Data Download Data Analysis

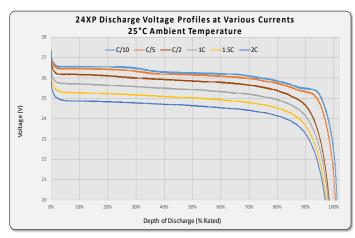
### **Data Logging** w/External Device

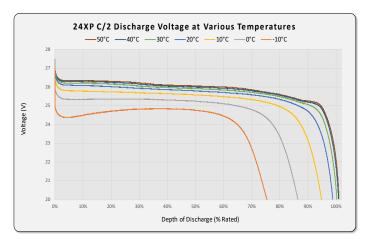
Faults/Warnings I/V/T History State of Charge

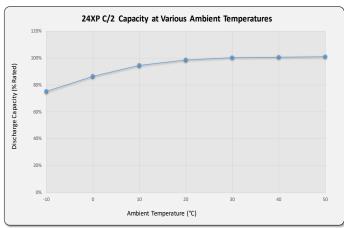
#### Communication

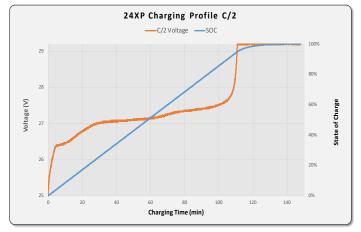
Cable to USB CAN2.0B

## Graphs









# Certifications

- UL 2580 (pending)
- UL 1642 (cells)
- IEC 62619 (pending)
- FCC Class B, CE
- DNV-GL (pending)
- NMA (pending)
- UN 38.3

### **Shipping Classifications**

UN 3480 Class 9











www.lithiumwerks.com