- 3. Blackley, D.C., "High Polymer Latices", Vol 1 and 2, Chapman and Hall, 1997
- 4. Mausser, R.F., "The Vanderbilt Latex Hand book" 3rd edn. R.T. Vanderbilt Company, 1987.

#### **Suggestive readings**

- 1. Rao B.K.B., (2007) Modern Petroleum Refining Processes, Oxford and IBH
- 2. Maiti S., (2002) Introduction to Petrochemicals, Oxford & IBH Publ. Co.
- 3. Speight J.G., (2006) Chemistry and Technology of Petroleum, CRC Press.
- 4. Martin J. M., Smith W.K., (2007) Handbook of Rubber Technology, CBS Publishers.

# **DISCIPLINE SPECIFIC CORE COURSE-3 (DSC-3):** UNIT

OPPD I MIONIC

# Credit distribution, Eligibility and Pre-requisites of the Course

Course title& Code	Credits	Credit distribution of the course			Eligibility criteria	Pre-requisite of the course (if any)
		Lecture	Tutorial	Practical/ Practice		
UNIT OPERATIONS	4	3	0	1	PCM	PCM

# **Learning Objectives**

#### The Learning Objectives of this course are as follows:

- To understand concepts of unit operations and their importance in polymer industries
- To learn about the concepts of separation equipments used in the process industry XXX

## Learning outcomes

The Learning Outcomes of this course are as follows:

- Select suitable criteria for solving material and energy balance problems
- Illustrate energy and material balance equations for open and closed systems

#### **SYLLABUS OF DSC-3**

## UNIT – I (6 hours)

## INTRODUCTION TO UNIT OPERATIONS

Unit operations: concept and requirement, material and energy balances (with and without chemical reactions), energy transport in non-isothermal systems

# UNIT - II (9 hours)

# **MECHANICAL OPERATIONS**

Mechanical Operations: Size reduction and its equipment (ball mill, jack crusher, end and

edge roller mill), filtration: theory of filtration, filter aids, filter media, industrial filters including filter press, rotary filter, edge filter, etc., factors affecting filtration

# UNIT – III (15 hours)

#### **HEAT TRANSFER**

Conduction (Fourier law, Reynolds number), convection, radiation, heat exchangers (tube shell, shell plate)

# UNIT – IV (15 hours) MASS TRANSFER MECHANISM

Mass diffusion, factors affecting diffusion, gas absorption (Henry's Law, Langmuir Absorption Isotherm, BET equation), types of distillation, drying

## Practical component (30 hours)

- 1. Handling of jaw crusher, ball mill for crushing and grinding.
- 2. Calculate the rate of evaporations of different volatile liquids.
- 3. Distillation of various liquid mixtures.
- 4. To evaluate diffusion percentage of a plasticizer in a PVC.
- 5. Filtration of solids from slurry.
- 6. Calculation of pressure drop and pipe size.
- 7. Heat Transfer through different materials like glass and plastics.
- 8. Analysis of different adsorption isotherms.

# **Essential/recommended readings**

- 1. Mccabe W., Smith J., Harriott P., (2005) Unit Operations in Chemical Engg., McGraw-Hill Education.
- 2. Chattopadhaya P., (2003) Unit Operations in Chemical Engg., Vol. 1 & Vol.
  - 2, KhannaPublishers.
- 3. Coulsan J.M., Richardson J.F., (2010) Chemical Engg., Vol. 1, Elsevier.

## Suggestive readings

- 1. Kumar D. S., (2009) Heat and Mass Transfer, S K Kataria & Sons.
- 2. Rao G. K., (2002) Solved Example in Chemical Engg., Khanna Publishers.
- 3. Treybal R., (2012) Mass Transfer Operations, Tata McGraw Hill.