# SEMESTER –VI POLYMER SCIENCE

# **Category I**

(B.Sc. Honours in Polymer Science in four years)

# DISCIPLINE SPECIFIC CORE COURSE – 16

## CREDIT DISTRIBUTION, ELIGIBILITY AND PRE-REQUISITES OF THE COURSE

| Course title & Code                 | Credits | Credit distribution of the course |          |                        | Eligibility criteria  | Pre-<br>requisite      |
|-------------------------------------|---------|-----------------------------------|----------|------------------------|---|------------------------|
|                                     |         | Lecture                           | Tutorial | Practical/<br>Practice |   | of the course (if any) |
| POLYMER<br>BLENDS AND<br>COMPOSITES | 4       | 2                                 | 0        | 2                      | Class 12 <sup>th</sup> with Physics, Chemistry, Mathematics | -                      |

# Learning objectives

- To gain knowledge of polymer composites and its basic construction
- To learn about preparation, properties and characterization of polymer blends.

# **Learning outcomes**

After studying this paper, students will be able to

- Understand various techniques for preparation of polymer blends
- Understand the types and forms of reinforcement materials used in composites
- Apply different production techniques for fabrication of polymer composites

#### **SYLLABUS OF DSC-16**

THEORY COMPONENT-

UNIT 1: (6 Lectures)

#### **BASIC CONCEPT OF BLENDS**

Definition of blends, types of blends (plastic-plastic, rubber-rubber and plastic-rubber blends), differences between: copolymer and IPNs, blends, alloys and composites; concept of miscibility, concept of free energy of mixing, phase equilibria, Flory-Huggins theory, spinodal, binodal and critical phase, Gibb's phase rule

UNIT 2: (6 Lectures)

## PREPARATION AND PROPERTIES OF BLENDS

Methods of blending, compatibilizers, methods of compatibilization, factors affecting miscibility of polymer blends, effect of composition on properties (rheology, morphology, mechanical and thermal)

UNIT 3: (6 Lectures)

#### CHARACTERIZATION TECHNIQUES OF BLENDS

Applications of the following techniques: IR, microscopy (TEM, SEM and optical), TGA, DSC, DMA, viscosity, refractive index

UNIT 4: (6 Lectures)

#### **POLYMER COMPOSITES**

Definition; classification of composites; dispersed phase: (reinforcing fillers, non-reinforcing fillers), and (particulate matter, fibrous structure and platelet structures), continuous phase: thermoset matrix, thermoplastic matrix and high-performance resins, mechanism of reinforcement, various factors affecting reinforcements

UNIT 5: (6 Lectures)

#### **DESIGN AND FABRICATION OF COMPOSITES**

Fabrication techniques: Prepreg technology, injection and compression molding, vacuum bag molding, hand-lay-up process, spray-up technique, filament winding process, fibre placement process, Pultrusion, reaction transfer molding, laminating techniques, expansion processes, fabrication processes: adhesion, cohesion and mechanical processes & FRPs.

Design of a few polymer composite: basic design practice – material considerations, product considerations and design considerations, rule of mixture

#### PRACTICAL COMPONENT

- To prepare polymer blends by melt, solution and latex blending.
- To check the compatibility of blends by using microscope/DSC
- Determination of Lower and Upper Critical Solution Temperature of a polymer.
- To study the miscibility of the polymer blend using ultrasonic method.
- To study the miscibility of the polymer blend using viscosity method.
- To study the miscibility of the polymer blend using refractive index method.
- Determination of miscibility of polymer blends by density measurement method.
- Preparation of FRP laminates by hand lay-up technique.
- Evaluate the effect of filler loading on mechanical properties of a composite.
- Fabrication of composites by various techniques.
- Characterization (thermal and mechanical) of blends and composites.
- Determine the refractive indices of polymer blends by using abbe's refractometer.

#### ESSENTIAL/RECOMMENDED READINGS

- Paul D.R., Bucknall C.B., (2000) Polymer Blends Vol. 1 & Vol. 2, Wiley-Interscience.
- Robeson L.M., (2007) Polymer Blends, Hanser Gardner.
- Singh R.P., Das C.K., Mustafi S.K., (2002) Polymer Blends and Alloys, Asian Books Private Limited.

#### **SUGGESTIVE READINGS**

- Utracki L.A., (2003) Polymer Blends Handbook Vol. 1 & Vol. 2, Kluwer Academic Pub.
- Bhowmick A.K., De S.K., (1990) Thermoplastic Elastomers from Rubber-Plastic Blends, Ellis Horwood Publishers Ltd.

**Note:** Examination scheme and mode shall be as prescribed by the Examination Branch, University of Delhi, from time to time.