Special Information

This chapter contains easy to use Charts, Weights,
Conversions, and our Guarantees and refund policy.

A one time read through will help you quickly find these items in
the future. Although these pages may not be used very often,
when need are indispensable.

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Round, Pear, Marquis, Oval, Emerald, Princess, and Triangle cuts. A Triangle cut is measured point to point.

Carat Weight	Round (MM)	Pear (MM)	Marquis (MM)	Oval (MM)	Emerald (MM)	Princess (MM)	Triangle (MM)
.005	1.0						
.01	1.3						
.015	1.5						
.02	1.6					1.3 sq	
.025	1.7						
.03	1.9					1.5 sq	
.035	2.0						
.04	2.1		3x1.5				
.05	2.3						2.5x2.5
.06	2.5		3.5x1.8				
.07	2.6					2.0 sq	3.0x3.0
.08	2.7		4x2				
.09	2.8						
.10	2.9					2.2 sq	
.11	3.0		4.5x2.2				
.12	3.1					2.5 sq	3.5x3.5

Round, Pear, Marquis, Oval, Emerald, Princess, and Triangle cuts. A Triangle cut is measured point to point.

Carat Weight	Round (MM)	Pear (MM)	Marquis (MM)	Oval (MM)	Emerald (MM)	Princess (MM)	Triangle (MM)
.14	3.2						
.15	3.3		5x2.5			2.8 sq	
.16	3.4						4.0x4.0
.17	3.5						
.18	3.6						
.20	3.7	4x2	5.5x2.8			3.0 sq	
.22	3.9						
.23	4.0						
.25	4.1		6x3	5x3	5x3	3.3 sq	4.5x4.5
.30	4.2	5x3					
.33	4.4					3.7 sq	5.0x5.0
.38	4.6		7x3.5				
.40	4.8					4.0 sq	5.5x5.5
.47	5.0						
.50	5.2	6x4	8x4	6x4	6x4	4.5 sq	6x6
.60	5.4						
.65	5.6					4.7 sq	
.75	5.8	7x5	9x4.5		6.5x4.5	5 sq	
.80	6.0				6.2		

Round, Pear, Marquis, Oval, Emerald, Princess, and Triangle cuts. A Triangle cut is measured point to point.

Carat Weight	Round (MM)	Pear (MM)	Marquis (MM)	Oval (MM)	Emerald (MM)	Princess (MM)	Triangle (MM)
.95	6.4						
1.00	6.5	8x5	10x5	7x5	7x5	6 sq	
1.10	6.6						
1.17	6.8						
1.25	7.0			7.5x5.5			
1.33	7.2						
1.50	7.4	9x6	11x5.5	8x6	8x6	6.5 sq	
1.60	7.6						
1.75	7.8						
1.90	8.0						
2.00	8.2	10x7	12x6	8.5x6.5	8.5x6.5	7 sq	
2.15	8.4						
2.25	8.6						
2.50	8.8	12x7	13x6.5	9x7		7.5 sq	
2.85	9.2						
3.00	9.4	12x8	14x7	10x8	10x8	8 sq	
3.15	9.6						
3.35	9.8						
3.50	10.0	13x8	14x7.5	10x8.5			

Round, Pear, Marquis, Oval, Emerald, Princess, and Triangle cuts. A Triangle cut is measured point to point.

Carat Weight	Round (MM)	Pear (MM)	Marquis (MM)	Oval (MM)	Emerald (MM)	Princess (MM)	Triangle (MM)
3.75	10.2						
4.00	10.4	14x8	16x8	11x9	11x9		
4.25	10.6						
4.45	10.8						
4.50		14.5x9		11x9.5			
4.75	11.0						
5.00	11.2	15x9	16x8.5	12x10	12x10		

Diamond Weights Straight Baguettes

Straight Baguettes

Length (mm)

MM	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0
1.0	.01	.02	.025	.03	.04	.05	.07	.08	.09	.11
1.5	.02	.04	.05	.06	.07	.08	.10	.12	.13	.15
2.0	.04	.05	.08	.10	.11	.14	.16	.19	.22	.25
2.5	.05	.08	.10	.13	.15	.18	.22	.27	.31	.35
3.0	.06	.10	.13	.16	.21	.25	.30	.34	.37	.42
3.5	.07	.11	.15	.21	.25	.30	.41	.50		
4.0	.08	.14	.18	.25	.30	.37				

Diamond Weights Tapered Baguettes

Tapered Baguettes

Dimensions	Weight	Dimensions	Weight
2 x 1 x .05	.01	3 x 1.5x 1.25	.04
2 x 1 x .075	.01	3 x 2 x 1.5	.06
2 x 1.25 x 1	.03	3.25 x 1 x .5	.03
2 x 1.5 x 1	.02	3.25 x 1.5 x 1	.05
2.25 x 1.25 x .75	.03	3.25 x 1.75 x 1	.06
2.25 x 1.25 x 1	.03	3.5 x 1.25 x 1	.04
2.25 x 1 x.5	.02	3.5 x 1.5x 1	.05
2.25 x 1.5 x 1	.03	3.5 x 1.5 x 1.25	.07
2.25 x 1.5 x 1.25	.03	3.5 x 1.75 x 1.25	.07
2.25 x 1.75 x 1.25	.03	3.5 x 2 x 1	.07
2.5 x 1 x .5	.03	3.5 x 2 x 1.5	.08
2.5 x 1 x .75	.02	3.75 x 1.5 x 1	.06
2.5 x 1.25 x 1	.02	3.75 x 2 x 1.5	.09
2.5 x 1.5 x 1	.03	4 x 1.25 x 1	.06
2.5 x 1.5 x 1.25	.03	4x x1.5x 1	.07
2.75 x 1 x .5	.02	4 x 1.75 x 1.25	.08
2.75 x 1.25 x 1	.03	4 x 2 x 1	.12
2.75 x 1.5 x 1	.05	4 x 2 x 1.5	.11
2.75 x 1.5 x 1.25	.03	4.25 x 1.25 x .75	.08
3 x 1.25 x 1	.03	4.5 x 1.5 x 1.25	.10
3 x 1.5 x 1	.04	4.5 x 2 x 1	.10

1400 - 5 || Version 5.0 || Release 6.30.

Exact
Diamond
Weight
Formulas

DIAMOND WEIGHT ESTIMATOR

To get a more accurate weight on already set diamonds, use a very accurate millimeter gauge,

preferably an "A.D. Leverage Gauge". Use the measurements and these formulas for accuracy. All measurements are done in millimeters.

Round Brilliant Cut Diameter² X Depth X .0061

Example: A 6mm by 3.5mm diamond. Multiply the diameter twice then multiply that answer times the depth, then that answer by .0061:

 $6 \times 6 = 36.36 \times 3.5 = 126.126 \times .0061 = .77 \text{ carats!}$

Oval Cut

Diameter² X Depth X .0062

Average the length and width to determine the average for the "Diameter. Example: an oval diamond measuring $10 \times 8 \times 4$ mm. Add the 10 + 8 to get 18 total. Divide that in half and the answer is "9". Multiply 9×9 to get "81". This answer is multiplied by the depth of "8" to get 324. This answer is multiplied by .0062 and equals 2.0 carats!

Emerald, Marquis, and Pear Shapes.

The conversation factor used in the formulas below is based upon the length-to-width ratio of the diamonds. For example, a stone with a length of 9mm and a width of 6mm would have a length-to-width ratio of $1\frac{1}{2}$ to 1. (9 is 50% bigger than 6. $1\frac{1}{2}$ is 50% bigger than 1.)

Princess Cut

length x width x depth x $3.52 \times .0026 =$ weight for rectangular shape.

Emerald, Marquis, and Pear Shapes.

Exact
Diamond
Weight
Formulas

The conversation factor used in the formulas below is based upon the length-to-width ratio of the diamonds. For example, a stone with a length of 9mm and a width

of 6mm would have a length-to-width ratio of $1\frac{1}{2}$ to 1. (9 is 50% bigger than 6. $1\frac{1}{2}$ is 50% bigger than 1.) All formulas are based upon stones with a thin to medium girdle. Adjust weight as follows for stones with thicker girdles: Medium to slightly thick, add 2 to 4 points per carat. Thick to very thick, add 5 to 10 points per carat.

Emerald Cut:	.008	(1 to 1 ratio)
Length X Width X Depth X	.0092	(1½ to 1 ratio)
	.010	(2 to 1 ratio)
	.0106	(2½ to 1 ratio)

Marquis Cut Length X Width X Depth X	.00565	(1½ to 1 ratio)
Bengin II Wilden II Bepin II	.0058	(2 to 1 ratio)
	.00585	(2½ to 1 ratio)
	.00595	(3 to 1 ratio)

Pear Shape Cut: Length X Width X Depth X	.00615	(1½ to 1 ratio)
	.0060	(1½ to 1 ratio)
	.0059	(1 2/3 to 1 ratio)
	.00575	(2 to 1 ratio)

GIADiamond Grading Information

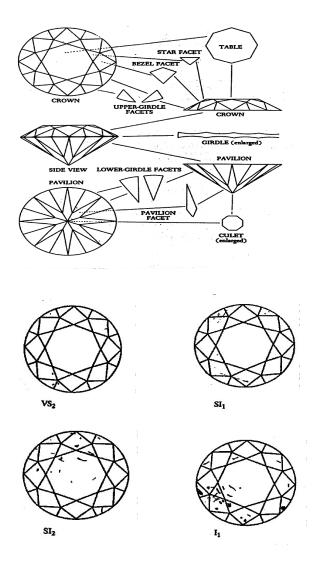
Color

Descript	C	olorle	ess	Near Colorless Faint Yello		llow	Very Light Yellow						
GIA Grade	D	E	F	G	Н	I	J	K	L	M	N	0	P

Clarity

Descript	Clean	Very Ve Incli	Sm	Very Small Inclusion		Small Inclusion, Slightly Imperfect		Imperfect, Included		
GIA Grade	Flawless	VVS1	VVS2	VS1	VS2	SI1	SI2	I 1	I 2	I 3

Diamond Cut Away Views & Clarity Grading



1400 - 9 || Version 5.0 || Release 6.30.

Gemstone Weights

OVAL												
GEM	5x3	6x4	7x5	8x6	9x7	10x8	11x9	12x10	14x10	16x12	18x13	20x15
Amethyst	23	.45	.85	1.25	1.75	2.40	3.20	4.50	650	11.0	14.0	16.0
Aqua	.20	.40	.75	1.10	1.75	2.25	3.00	4.50	6.75	10.2	10.6	14.5
Blue Topaz	.28	<i>5</i> 7	1.10	1.60	2.50	3.50	4.50	6.00	8.00	12.0	17.0	22.0
Citrine	.23	.45	.85	1.25	1.75	2.40	3.25	4.20	5.20	9.00	10.8	20.0
Emerald	.25	52	.85	1.26	1.90	2.60	3.75	5.00	7.50	12.0	145	18.0
Garnet	25	<i>5</i> 5	1.00	1.40	2.10	2.80	3.75	5.00	7.00	10.0	13.3	20.0
Opal	.16	.28	.47	.78	1.10	1.65	2.15	3.00	4.00	5.25	5.75	9.90
Peridot	.28	50	.95	135	2.00	2.50	3.50	4.00	6.00	9.50	13.0	20.0
Ruby	35	.60	1.06	1.55	2.20	3.15	3.80	6.00	7.25	12.0	13.0	20.0
Sapphire	35	.60	1.00	1.55	2.20	3.15	3.80	6.00	7.25	12.0	13.0	20.0

OCTAGON												
GEM	5x3	6x4	7x5	8x6	9x7	10x8	11x9	12x10	14x10	16x12	18x13	20x15
Amethyst	35	<i>5</i> 5	1.00	1.60	2.25	2.90	4.20	5.60	7.25	13.0	17.0	22.0
Aqua	.25	50	.80	1.40	2.00	3.00	430	4.75	7.75	13.5	17.0	22.0
Blue Topaz	.40	.65	1.25	2.40	3.40	4.00	5.75	8.00	950	14.0	21.0	26.0
Citrine	35	<i>5</i> 5	1.00	1.60	2.25	290	4.20	5.60	7.25	13.0	17.0	22.0
Emerald	30	.60	.90	1.80	2.31	3.15	450	5.25	5.80	14.0	17.5	22.5
Garnet	.40	.80	1.20	1.70	2.50	350	430	635	9.00	175	21.0	27.0
Opal	_		_	_		_		_	_	_		
Peridot	35	.60	1.00	1.70	2.25	3.80	5.25	6.25	8.80	17.0	20.0	26.0
Ruby	<i>5</i> 5	.75	1.15	1.60	2.30	2.75	4.00	6.25	9.00	12.5	18.7	27.0
Sapphire	<i>5</i> 5	.75	1.15	1.75	2.30	2.75	4.00	6.25	9.00	12.5	18.7	27.0

Gemstone Weights

ROUND												
GEM	2	2.5	3	3.5	4	4.5	5	5.5	6	7	8	10
Amethyst	.04	.06	.10	.15	.20	.30	.40	.55	.70	1.3	1.8	3.3
Aquamarine	.04	.06	.10	.15	.25	.35	.45	.65	.75	1.6	2.4	3.5
Blue Topaz	.04	.08	.11	.20	.30	.37	.58	.69	1.0	1.6	2.5	5.8
Citrine	.04	.06	.10	.15	.20	.30	.40	.55	.70	1.3	1.8	3.3
Emerald	.04	.08	.12	.17	.27	.38	.48	.65	.80	1.7	2.5	6.1
Garnet	.05	.08	.13	.21	.30	.40	.60	.70	1.0	1.6	2.5	5.8
Opal	.02	.05	.09	.11	.16	.25	.34	.46	.57	.83	1.3	2.0
Peridot	.05	.06	.12	.15	.26	.30	.50	.55	.85	1.3	2.0	5.3
Ruby	.05	.13	.15	.20	.34	.45	.65	.85	1.1	1.6	2.3	4.5
Sapphire	.05	.13	.15	.20	.34	.45	.65	.85	1.1	1.6	2.3	4.5

	MARQUIS									
GEM	4x2	4½x2½	5x2 ¹ / ₂	5x3	6x3	8x4	10x5	12x6	14x7	
Amethyst	.10	_	.15	.17	.20	.48	.90	1.59	2.45	
Aquamarine	.08	_	_	_	.30	.70	1.20	2.00	3.40	
Blue Topaz	.07	_	_	_	.30	.70	1.20	2.00	3.40	
Citrine	.10	_	.15	.17	.20	.50	.90	1.59	2.45	
Emerald	.09	.14	.16	.18	.30	.60	1.10	1.80	2.80	
Garnet	.09	_	_	_	.25	.60	1.20	2.00	2.85	
Opal	.09	_	_	_	.17	.37	.59	1.00	1.25	
Peridot	.10	.13	.15	.17	.25	.50	1.00	2.00	2.55	
Ruby	.13	.18	.20	.30	.35	.75	1.15	2.20	3.00	
Sapphire	.13	.18	.20	.30	.35	.75	1.15	2.20	3.00	

Gemstone Weights

Measured in Millimeters, Results are in carats.

	PEAR SHAPED								
GEMSTONE	5x3	6x4	7x5	8x6	9x7	10x7	13x8	14x10	
Amethyst	.20	.35	.65	.85	1.25	1.70	4.0	5.00	
Aquamarine	.20	.35	.65	.90	1.30	1.85	4.20	5.60	
Blue Topaz	.25	.50	1.00	1.10	2.00	3.50	6.50	8.50	
Citrine	.20	.35	.65	.85	1.30	1.70	4.00	5.00	
Emerald	.25	.45	.70	1.05	1.70	2.60	4.15	6.10	
Garnet	.25	.40	1.00	1.15	1.30	1.80	3.50	5.80	
Opal	.13	.22	.35	.50	.70	1.03	1.40	2.45	
Peridot	.25	.45	.70	.80	1.100	1.40	3.40	4.75	
Ruby	.30	.50	.75	1.00	1.85	2.50	4.75	7.90	
Sapphire	.30	.50	.75	1.00	1.85	2.50	4.75	7.90	

		SQU	ARE		HEART & TRILLION				
GEMSTONE	2	2.5	3	4	4	5	6	8	10
Amethyst	_	_	.15	.30	.25	.45	.65	1.50	3.25
Aquamarine	_	_	.15	.30	_		_	_	
Blue Topaz	_	_	.20	.40	.40	.65	.80	1.80	3.75
Citrine	_	_	.15	.30	.25	.65	.65	1.50	3.25
Emerald	.05	.11	.18	_	_	_	_	_	_
Garnet	_	_	.20	.45	_	_	_	_	_
Opal	_	_	_	_	_	_	_	_	_
Peridot	_	_	.17	.30	.25	.45	.65	1.50	_
Ruby	.07	.13	.20		_	_		_	
Sapphire	.07	.13	.20	_	_	_	_	_	_

These formulas are useful for calculating weights of mounted gems, for appraisal purposes. There is a plus/minus 10% accuracy factor, depending upon the gem's girdle thickness and pavilion bulge. All formulas are for faceted gems, unless otherwise notated.

Gemstone Weight **Estimator** By Formula

NOTE: **Diameter** is an average of

length and width when the formula indicates "Squared" (2), multiply by itself.

The Specific Gravity List

is on this page. Use a calculator for accuracy!

D	Λ		n	А
1.	u	u	ш	u

Emerald cut

Length x Width x Depth x 00245 x S.G.

Oval

Diameter² x Depth x .0020 x S.G.

Cushion

Diameter² x Depth x .0022 x S.G.

Cabachon (High Dome)

Length x Width x Depth x .0029 x S.G.

Rectangle

Diameter² x Depth x .0018 x S.G. | Length x Width x Depth x .0026 x S.G.

Marquis

Length x Width x Depth x .0016 x S.G.

Square

Length x Width x Depth x .0023 x S.G.

Pear

Length x Width x Depth x .0017 x S.G.

Cabochon (Low Dome)

Length x Width x Depth x .0026 x S.G.

S	Specific Gravity Chart For Gemstones								
Amber	1.08	Emerald	2.72	Jadeite Jade	3.34	Quartz	2.66		
Alexandrite	3.73	Garnet:-Almandite	4.05	Kunzite	3.18	Sapphire	4.00		
Amethyst	2.66	Garnet: Andradite	3.84	Lapis	2.75	Smoky Quarz	2.66		
Andulucite	3.17	Garnet: Grossular	3.61	Malachite	3.95	Spinel	3.60		
Aqua	2.72	Garnet: Malaya	4.00	Moonstone	2.60	Tanzanite	3.30		
Beryl	2.72	Garnet: Pyrope	3.78	Morganite	2.72	Tigers Eye	2.66		
Chalcedony	2.60	Garnet: Rhodalite	3.84	Nephrite Jade	2.95	Topaz	3.53		
Chrysoberyl	3.73	Garnet: Spesserite	4.15	Onyx	2.60	Tourmaline	3.06		
Citrine	2.66	Glass	2.50	Opal	2.15	Turquoise	2.76		
Coral	2.65	Golden Beryl	2.72	Pearl	2.75	Zircon	4.00		
Diamond	3.52	Iolite	2.61	Peridot	3.34				

Birthstone Lists

Month	Stone
January	GARNET
February	AMETHYST
March	AQUAMARINE
April	DIAMOND
May	EMERALD
June	ANDALUCITE
July	RUBY
August	PERIDOT
September	SAPPHIRE
October	PINK TOURMALINE
November	TOPAZ
December	BLUE ZIRCON

Zodiac Lists

Zodiac Lists

Zodiac Sign	Month, Dates	Gemstone
Aquarius	Jan 20 to Feb 18	GARNET
Pisces	Feb 19 to Mar 20	AMETHYST
Aries	Mar 21 to Apr 19	BLOODSTONE
Taurus	Apr 20 to May 20	SAPPHIRE
Gemini	May 21 to Jun 21	AGATE
Cancer	Jun 22 to July 22	EMERALD
Leo	Jul 23 to Aug 23	ONYX
Virgo	Aug 24 to Sept 22	CARNELIAN
Libra	Sep 23 to Oct 23	CHRYSOLITE
Scorpio	Oct 24 to Nov 21	BERYL
Sagittarius	Nov 22 to Dec 21	TOPAZ
Capricorn	Dec 22 to Jan 19	RUBY

12 Tribes Of Israel

TRIBE	STONE
Levi	GARNET
Zebulon	DIAMOND
Gad	AMETHYST
Benjamin	JASPER
Simeon	CHRYSOLITE
Issachar	SAPPHIRE
Naphtali	AGATE
Joseph	ONYX
Reuben	SARD
Judah	EMERALD
Dan	TOPAZ
Asher	BERYL

12 Apostles Gemstone List

Apostle	STONE
Peter	JASPER
Andrew	SAPPHIRE
James	CHALCEDONY
John	EMERALD
Phillip	SARDONYX
Bartholomew	SARD
Matthew	CHRYSOLITE
Thomas	BERYL
James The Less	TOPAZ
Judd	CHRYSOPRASE
Simon	HYACINTH
Judas	AMETHYST

Anniversary List

YEAR	GIFT	YEAR	GIFT
First	Gold Jewelry	Seventeenth	Watches
Second	Garnet	Eighteenth	Cat's Eye
Third	Pearls	Nineteenth	Aquamarine
Fourth	Blue Topaz	Twentieth	Emerald
Fifth	Sapphires	Twenty-first	Iolite
Sixth	Amethyst	Twenty-second	Spinel
Seventh	Onyx	Twenty-third	Imperial Topaz
Eighth	Tourmaline	Twenty-fourth	Tanzanite
Ninth	Lapis	Twenty-fifth	Silver Jubilee
Tenth	Diamonds	Thirtieth	Pearl Jubilee
Eleventh	Turquoise	Thirty-fifth	Emerald
Twelfth	Jade	Fortieth	Ruby
Thirteenth	Citrine	Forty-fifth	Sapphire
Fourteenth	Opal	Fiftieth	Golden Jubilee
Fifteenth	Ruby	Fifty-fifth	Alexandrite
Sixteenth	Peridot	Sixtieth	Diamond Jubilee

Karat Gold Information

KARAT:

Karat is a measure of fineness - 24 karat is fine gold. One karat equals 1/24 (.0417). Thus, 14 karat gold is 14/24th fine gold and 10/24th alloy. The alloy metals are silver, copper, and zinc. Nickel is used in white gold.

Colors Of Gold:

% Gold	Karat System		European System	
	Gold Present	Mark on Jlry	Gold Present	Mark on Jlry
100.00	24 Karats	24K	1000 Parts Fine	999
91.7	22 Karats	22K	917 Parts Fine	917
75.0	18 Karats	18K	750 Parts Fine	750
58.5	14 Karats	14K	585 Parts Fine	585
41.6	10 Karats	10K	416 Parts Fine	416

Yellow, green, red, and white - are produced by variations in the alloy. Silver and zinc tend to give a green color, copper gives a red color, and nickel gives a white color.

GOLD FILLED:

Gold filled is made from joining or bonding a top layer of gold alloy to a base metal alloy and then rolling it or drawing it to the thickness required. Resembles an "oreo" cookie, thin layer of gold (usually 12kt or 14kt gold) to a thick layer of brass and then bonding another layer of gold to the bottom. The gold content is usually less than 5%. When you see something labeled:

1/20th 12kt G.F.

This means that 1/20th of the item (5%) is only 12kt gold. We cannot take it apart to use or melt. Scrap value is in the range of \$3.00 per *pound!*

ROLLED GOLD PLATE:

Same as Gold Filled, just a lower Karat quality.

Karat Gold Information

GOLD ELECTROPLATE:

Gold electroplate is usually made by electrically depositing fine gold on a base metal, like brass.

GOLD SOLDERS:

Gold solders are usually 2 to 4 Karats less than the gold on which it is being used, unless the solder is said to be "plumb".

STERLING SILVER:

Sterling silver is 925/1000 (92½%) fine silver, and 75/1000 (7½%) copper.

VERMEIL:

Vermeil is Sterling silver which has a gold plating over the surface. The gold can be electroplated, or mechanically bonded, as long as the gold is 150 micro inches thick.

COIN SILVER:

Coin silver is 900/1000 (90%) fine silver, and 100/1000 (10%)copper. The same alloy is used for American Silver Coins.

COMMERCIAL SILVER:

Commercial silver is 999 fine or higher. As close to absolute silver as can be.

SHEFFIELD PLATE:

Sheffield Plate was originally bonding sheet silver to copper, rolling and manufacturing into hollowware. Imitations are made by silver plating copper.

NICKEL SILVER:

Nickel Silver actually contains NO silver at all. It contains nickel, copper and zinc.

GERMAN SILVER:

A misleading name. It's the same as NICKEL SILVER.

PEWTER:

Pewter originally was a lead alloy. It is now made in tin, copper, antimony.

Dwts To Grams

DWTS	GRAMS	DWTS	GRAMS
.10	.16	20.00 (1oz)	31.10
.20	.31	30.00	46.66
.30	.47	40.00	62.21
.40	.62	50.00	77.76
.50	.78	60.00	93.31
.60	.93	70.00	108.86
.70	1.09	80.00	124.41
.80	1.24	90.00	139.97
.90	1.40	100.00	155.52
1.00	1.56	200.00	311.03
2.00	3.11	300.00	466.55
3.00	4.67	400.00	622.00
4.00	6.22	500.00	777.59
5.00	7.78	600.00	933.10
6.00	9.33	643.01	1000.00
7.00	10.89	700.00	1088.67
8.00	12.44	800.00	1244.14
9.00	14.00	900.00	1399.65
10.00	15.55	1000.00	1555.17

Weights Of Gold

Weight of Gold, Platinum, & Silver

1 Troy Ounce = 31.1033 Grams

1 Troy Ounce = 480 Grains

1 Troy Ounce = 20 Pennyweights (dwt)

12 Troy Ounces = 1 Troy Pound

14.5833 Troy Ounces = 1 pound Avoirdupois

0.9114 Troy Ounces = 1 ounce Avoirdupois

32.15 Troy Ounces = 1 Kilogram

1 Gram = 5.3 Karats (Roman)

1 Gram = 15.432 Grains

1 Gram = 0.643 Pennyweights

1.5552 Grams = 1 Pennyweight

1,000 Grams = 1 Kilogram

28.3495 Grams = 1 Ounce Avoirdupois

24 Grains = 1 Pennyweight

5,760 Grains = 1 Pound Troy

15,432 Grains = 1 Kilogram

437.5 Grains = 1 Ounce Avoirdupois

7,000 Grains = 1 Pound Avoirdupois

1 Grain = 0.0648 Grams

240 Pennyweight = 1 Pound Troy

643.01 Pennyweight = 1 Kilogram

18.2291 Pennyweight = 1 Ounce Avoirdupois

291.666 Pennyweight = 1 Pound Avoirdupois

1Kilogram = 2.68 Pounds Troy

1Kilogram = 35.2740 Ounces Avoir.

Weights Of Gold

Specific Gravity Of Metals

METAL	SPECIFIC GRAVITY
10Kt Yellow Gold	11.57
10Kt White Gold	11.07
14Kt Yellow Gold	13.07
14Kt White Gold	12.61
18Kt Yellow Gold	15.58
18Kt White Gold	14.64
Sterling Silver	10.47

Weight Comparisons of Gold Vs Silver

Sterling Silver Is	•••••	10Kt Yellow Gold	Is
.987 times as heavy as	Fine Silver	.885 times as heavy as	14kt Yellow
1.005 times as heavy as	Coin Silver		Gold
.899 times as heavy as	10ktYellow Gold	.743 times as heavy as	18kt Yellow Gold
.796 times as heavy as	14kt Yellow Gold	1.049 times as heavy as	10kt Green Gold
.668 times as heavy as	18kt Yellow Gold	1.045 times as heavy as	10kt White Gold
.485 times as heavy as	Platinum	.539 times as heavy as	Platinum
1.189 times as heavy as	18% Nickel	.964 times as heavy as	Palladium
1.109 wirks as ikavy as	Silver	1.018 times as heavy as	Lead
1.228 times as heavy as	Brass	1.366 times as heavy as	Brass
1.182 times as heavy as	Bronze	1.113 times as heavy as	Sterling Silver
1.425 times as heavy as	Pewter		

Weights Of Gold

Weight Comparisons of Gold Vs Silver

14Kt	Yellow Gold	Is
.839	times as heavy as	18kt Yellow Gold
.920	times as heavy as	14kt Green Gold
1.036	times as heavy as	14kt White Gold
1.130	times as heavy as	10kt Yellow Gold
.609	times as heavy as	Platinum
1.089	times as heavy as	Palladium
1.151	times as heavy as	Lead
1.543	times as heavy as	Brass
1.257	times as heavy as	Sterling Silver

18Kt	Yellow Gold	Is
.980	times as heavy as	18kt Green Gold
1.064	times as heavy as	18kt White Gold
1.192	times as heavy as	14kt Yellow Gold
.726	times as heavy as	Platinum
1.298	times as heavy as	Palladium
1.371	times as heavy as	Lead
1.839	times as heavy as	Brass
1.498	times as heavy as	Sterling Silver

Gold Weight Conversions

To Convert From:	To:	Multiply By:
Carats (Stones)	Pennyweights	.12860
Carats (Stones)	Grams	.20
Pennyweights	Carats	7.776
>>> Pennyweights	Grams	1.5552 <<<<<
Pennyweights	Ounces, Troy	.05
Grams	Carats	5.0
>>>>> Grams	Pennyweights	.64301 <<<<<
Inches	Millimeters	25.40
Kilograms	Ounces, Troy	32.1507
Kilograms	Pennyweights	643.014
Millimeters	Inches	.03937
Ounces, Avoir.	Ounces, Troy	.91146
Ounces, Avoir.	Grams	28.3495
Ounces, Troy	Grams	31.1035
Ounces, Troy	Ounces, Avoir	1.0971
Pounds, Avoir.	Grams	453.592
Pounds, Avoir.	Pennyweights	291.666
Pounds, Avoir.	Ounces, Troy	14.583

Alloy Percentages In Gold & Silver

Gold Alloys	Fine Gold	Fine Silver	Copper	Other Metals	Total Gram Weight
•	Gold	Time Silver	Соррсі	Other Metals	,, eight
22KT (917 gold)	1 000	0.060	0.022		1.001
Light Yellow Yellow	1.000 1.000	0.068 0.045	0.023 0.046		1.091 1.091
Yellow	1.000	0.043	0.046		1.091
18KT (750 Gold)					
Light Yellow	1.000	0.285	0.048		1.333
Yellow	1.000	0.213	0.120		1.333
Deep Yellow	1.000	0.167	0.166		1.333
Rose	1.000	0.110	0.223		1.333
Red	1.000	0.050	0.283		1.333
Orange-Red	1.000	0.048	0.285		1.333
Deep red	1.000		0.333		1.333
Green Yellow	1.000	0.222	0.111		1.333
Green	1.000	0.333			1.333
White	1.000		0.047	0.210 Ni	1.333
				0.076 Zn	
14KT (585 gold)					
Green	1.000	0.532	0.058	1.120 Ni	1.710
Green Yellow	1.000	0.474	0.236		1.710
Pale Yellow	1.000	0.427	0.283		1.710
Dark Yellow	1.000	0.284	0.426		1.710
Red Yellow	1.000	0.178	0.532		1.710
Red-Orange	1.000	0.103	0.607		1.710
White	1.000		0.342	0.248 Ni	1.710
				0.120 Zn	1.710
Purple	1.000			0.265 Al	1.265
SILVER					
ALLOYS		1.000	0.081		1.081
Sterling Silver		1.000	0.125		1.125
(925)		1.000	0.250		1.250
Coin Silver (900) Coin Silver (800)			v		

Casting Temperatures

Casting Temperatures Of Metals

METAL	Temp CENTIGRADE	Temp FARENHEIGHT
Aluminum	760	1400
Bronze	1066	1950
Gold 10Kt White	1107	2025
Gold 10Kt Yellow	1010	1850
Gold 14Kt White	1052	1925
Gold 14Kt Yellow	966	1825
Gold 18Kt White	971	1780
Gold 18Kt Yellow	982	1800
Gold 24Kt	1077	1970
Sterling Silver	954	1750
Platinum	1830	3350

Lengths Raising Karats

Lengths Of Measure

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1 inch (1") = 2.54 centimeters = 25.4 millimeters
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1 foot (1') = 0.305 meter = 30.48 centimeters = 304.8 millimeters

1 meter = 39.37 inches 1 centimeter = 10 millimeters

10 centimeters = 1 decimeter = 100 millimeters 100 centimeters = 1 meter = 10 decimeters

Raising The Karat of a Quantity of Gold

Going from 10Kt gold to 14Kt Gold is an example of raising the karat of gold. Follow the instructions below.

The Amount of gold needed =

(Fine Karat-Beginning Karat) x Beginning Weight
24 - Final Karat

Example: How much 24kt gold must be added to 15 pennyweights of 12 karat gold to raise it to 14kt Gold?

Amount of 24kt gold needed = $(14 - 12) \times 15 = 3$ Pennyweights 24 - 14

FRACTIONS	DECIMAL INCHES	MILLIMETERS
1/64	0.0156	0.3969
1/32	0.0313	0.7937
3/64	0.0469	1.1906
1/16	0.0625	1.5875
5/64	0.0781	1.9843
3/32	0.0937	2.3812
7/64	0.1094	2.7781
1/8	0.1250	3.1750
9/64	0.1406	3.5718
5/32	0.1562	3.9687
11/64	0.1719	4.3656
3/16	0.1875	4.7624
13/64	0.2031	5.1593
7/32	0.2187	5.5562
15/64	0.2344	5.9530
1/4	0.2500	6.3499
17/65	0.2656	6.7468
9/32	0.2812	7.1437
19/64	0.2969	7.5405
5/16	0.3125	7.9374
21/64	0.3281	8.3343
11/32	0.3438	8.7312
23/64	0.3594	9.1280
3/8	0.3750	9.5249
25/64	0.3906	9.9217
13/32	0.4062	10.3186
27/64	0.4219	10.7155
7/16	0.4375	11.1124
29/64	0.4531	11.5092
15/32	0.4687	11.9061
31/64	0.4844	12.3030
1/2	0.5000	12.6999

Fractions To Decimal Inches To Millimeters

Ring Blank Lengths

IN MILLIMETE	U.S. RING BLANK LENGTHS IN MILLIMETERS			
SIZE	16 ga. Sheet (1.3mm)	18 ga. Sheet (1.0mm)	20 ga. Sheet (.80mm)	
3	48.0	47.1	46.5	
3½	49.3	48.4	47.7	
4	50.6	49.6	49.0	
4½	51.8	50.9	50.2	
5	53.7	52.8	52.1	
5½	54.3	53.4	52.7	
6	55.6	54.6	54.0	
6½	56.8	55.9	55.3	
7	58.1	57.1	56.5	
7½	59.3	58.4	57.8	
8	60.6	59.7	59.0	
81/2	61.9	60.9	60.3	
9	63.1	62.2	61.5	
9½	64.4	63.4	62.8	
10	65.6	64.7	64.1	
10½	66.9	65.9	65.3	
11	68.1	67.2	66.6	
11½	69.4	68.5	67.8	
12	70.7	69.7	69.1	
12½	71.9	71.0	70.3	
13	73.2	72.2	71.6	

Gauge Chart

B&S American Gauge	Decimal Equivalent Inches	Decimal Equivalent Millimeter	B&S American Gauge	Decimal Equivalent Inches	Decimal Equivalent Millimeter
1	.28930	7.348	18	.03937	1.00
	.27559	7.000	19	.03589	.912
2	.25763	6.544	20	.03196	.812
	.23622	6.000	21	.02846	.723
3	.22947	5.827	22	.02534	.644
4	.20431	5.189	23	.02257	.573
	.19685	5.000	24	.02010	.511
5	.18194	4.621		.01969	.500
6	.16202	4.115	25	.01790	.455
	.15748	4.000	26	.01594	.405
7	.14428	3.665	27	.01419	.360
8	.12849	3.264	28	.01264	.321
	.11811	3.000	29	.01125	.286
9	.11443	2.907	30	.01002	.255
10	.10189	2.588	31	.00892	.227
11	.09074	2.305	32	.00795	.202
12	.08080	2.052		.00750	.190
	.07874	2.000	33	.00708	.180
13	.07196	1.828	34	.00630	.160
14	.06408	1.628	35	.00561	.142
	.05906	1.500	36	.00500	.127
15	.05706	1.499	37	.00445	.113
16	.05082	1.291	38	.00396	.101
17	.04525	1.149	39	.00353	.009
18	.04030	1.024	40	.00314	.008

Ring Sizes: USA (And Canadian) to: British; French; German; Japanese; Swiss

USA	BRITISH	FRENCH	GERMAN	JAPANEESE	SWIWS
1	В	:		1	
11/4	B-1/2				
1 1/2	С			(
13/4	C 1/2				
2	D	41 1/2	13 1/4	2	11/2
2 1/4	D 1/2				
2 1/2	E	42 3/4	13 3/4	3	23/4
2 3/4	E 1/2				
3	F	44	14	4	4
3 1/8	F 1/2				
3 3/8	G	45 1/4		5	5 1/4
3 1/2			14 1/2		
3 5/8	G 1/2			6	
3 3/4	Н	46 1/2			61/2
4	H 1/2		15	7	
41/4	I	473/4			73/4
4 1/2	I 1/2		15 1/4	8	
4 7/8	J	49			9
5	J 1/2		15 3/4	9	
5 1/8	K	50			10
5 3/8	K 1/2			10	
5 1/2	L	51 3/4	16	(113/4
5 7/8	L 1/2			11	
6	M	52 3/4	161/2	12	12 3/4
61/4	M 1/2				
61/2	N	54	17	13	14
63/4	N 1/2				

,			G	JAP.	
USA	BRITISH	FRENCH	GERMAN	ANEESE	SSIMS
7	0	55 3/4	171/4	14	15 1/4
71/4	O1/2				
71/2	P	56 1/2	173/4	15	161/2
73/4	P 1/2				
8	Q	573/4	18	16	173/4
81/4	Q1/2	ï			
8 1/2			181/2	17	
8 5/8	R	59			19
8 7/8	R 1/2	ं	:		
9			19	18	
9 1/8	S	60 1/4			20 1/4
9 3/8	S 1/2				
9 1/2			19 1/2	19	
9 5/8	T	61 1/2			20 1/2
10	T 1/2		20	20	
10 1/4	U	62 3/4		21	22 3/4
10 1/2	U 1/2		20 1/4	22	•••
10 5/8	V	63 3/4			23 3/4
11	V 1/2		20 3/4	23	
11 1/8	W	65			25
11 3/8	W 1/2				
11 1/2			21	24	
11 5/8	X	66 1/4			261/4
11 7/8	X 1/2	:			····
12	Y	671/2	21 1/4	25	271/2
12 1/4	Y 1/2				
12 1/2	Z	68 3/4	21 3/4	26	28 3/4
12 3/4	Z 1/2				
13			22	27	

Wax Weights To Pennyweights

WAX WEIGHT ON GRAM SCALE	14KT GOLD WEIGHT IN DWTS	18KT GOLD WEIGHT IN DWTS	PLATINUM WEIGHT IN DWTS	STERLING SILVER WEIGHT IN DWTS
.10	1.00	1.00	1.35	.75
.15	1.30	1.45	2.10	1.10
.20	1.75	2.00	2.90	1.45
.25	2.25	2.50	3.75	1.75
.30	2.75	2.90	4.25	2.20
.35	3.10	3.50	4.95	2.50
.40	3.50	3.90	5.70	2.85
.45	4.00	4.40	6.25	3.20
.50	4.50	4.80	6.95	3.50
.55	4.75	5.30	7.65	3.95
.60	5.25	5.80	8.00	4.25
.65	5.75	6.00	9.00	4.60
.70	6.25	6.75	9.60	5.00
.75	6.50	7.20	10.25	5.30
.80	7.00	7.70	10.9	5.60
.85	7.50	8.20	11.75	6.00
.90	7.90	8.70	12.25	6.50
.95	8.25	9.20	12.95	6.75
1.00	8.75	9.80	13.75	7.00
1.10	9.50	10.6	14.50	7.75
1.15	10.0	11.3	15.60	8.25
1.20	10.5	11.6	16.00	8.40
1.25	11.0	12.0	16.85	8.75
1.30	11.5	12.5	18.00	9.10

Continued Next Page

Wax Weights To Pennyweights

WAX WEIGHT ON GRAM SCALE	14KT GOLD WEIGHT IN DWTS	18KT GOLD WEIGHT IN DWTS	PLATINUM WEIGHT IN DWTS	STERLING SILVER WEIGHT IN DWTS
1.35	11.8	13.0	18.60	9.45
1.40	12.3	13.5	18.85	9.80
1.45	12.8	14.0	19.25	10.15
1.50	13.0	14.5	19.95	10.50
1.55	14.0	14.9	20.85	10.95
1.60	14.3	15.4	21.60	11.25
1.65	14.5	15.9	22.25	11.65
1.70	14.8	16.3	23.00	12.00
1.75	15.3	16.8	23.50	12.30
1.80	15.6	17.3	24.00	12.75
1.85	16.0	18.0	24.75	13.00
1.90	16.5	18.3	25.50	13.50
2.00	17.5	18.9	26.80	14.00
2.10	18.2	19.3	27.95	14.75
2.15	18.7	20.7	28.50	15.05
2.20	19.0	21.2	29.35	15.40
2.25	19.5	21.7	30.25	15.75
2.30	20.0	22.1	30.85	16.10
2.40	21.0	23.1	32.00	16.80
2.50	21.7	24.0	32.95	17.50
2.60	23.3	25.0	34.00	18.50
2.70	23.5	26.2	35.25	19.00
2.80	24.2	27.0	36.50	19.75
2.90	25.0	28.0	37.75	21.00
3.00	26.00	29.0	39.50	21.50

Wax Weights To Pennyweights

If you have a wax item that is heavier than the above weights, you can figure the metal weight on your own. Multiply the wax weight times the number below. Weighing the wax on a gram scale is more accurate. We use pennyweights for selling and the chart below has converted the wax weight in grams into metal weight in pennyweights.

This chart will give you the amount of metal it will take in 14kt Gold; 18kt Gold; Platinum; or Sterling silver:

To Get This Type of Metal in Pennyweights:	Multiply The Gram Wax Weight By This Number:
14Kt Gold	9.00
18Kt Gold	10.00
Platinum	14.25
Sterling Silver	7.00
24kt Gold	12.50

Guarantee In General

We guarantee everything we make, repair, or sell for 1 year from the date of delivery unless otherwise notated here or in writing to the customer. This means we guarantee such things as stones from falling out or become loose and the parts that we made or repaired will not break in the areas in which we worked.

Watch repairs are guaranteed for 12 months on our work. We are unable to warranty watch work if the watch is unable to seal out water and dust, a problem for watches.

Items not guaranteed

- 1. Glued items.
- 2. Enameling
- 3. Lead solders that do not have a special "patch" support.
- 4. Gold or Rhodium plating.
- 5. Loss of any prong set stone that has 3 or less prongs.
- 6. Loss of any round stone over 1/2 carat unless it is set in a six prong gold setting or a four prong Platinum setting.
- 7. Loss of any prong set stone unless it has the following number of prongs. (Or unless they are set in Platinum)

Cut	No of Prongs		
Emerald Cut	4		
Oval	6		
Marquis	6		
Pear shaped	5		
Heart	5		
Trillion	Must have "V" prongs		

We do not assume responsibility of the loss of a single diamond and expensive colored gemstones above 1 carat. Customer should have stone appraised and covers by a jewelry rider with their homeowners insurance.

- 8. Prong set stones that have thin prongs, missing prongs, or stones that are set crooked, leaving a much shorter prong on one side of the stone than the other.
- 9. Bead setting where the beads are badly worn or some beads are missing or stones that are set crooked, leaving part of the girdle of the stone to be sticking up beyond the surface of the metal.

(Continued Next Page)

Items Not Guaranteed, Continued

- 10. Channel setting where either the channel is very thin, torn, not straight across the stones OR there is no support underneath the channels to hold them together. Example: No cross wires or support to keep the channel from pulling away leaving the stone to loosen up or fall out.
- 11. Bezel setting where the bezel is too thin, torn, or the stone is set crooked and is not all of the stone is held in by the bezel.

Specific Item Guarantees Ring Sizing

- 1. If we size the customer's actual finger and the size is incorrect, we will resize the customer's ring at NO CHARGE within 30 DAYS from the Date of Delivery. If we did not get to size the customer's finger and the ring was either a casting, special order sale from us, we will resize the ring once at no charge, within 30 days of the delivery date from our store.
- 2. If we size a ring to the customer's requested size and that size is incorrect, we will charge again to resize the ring. (Example: We think the customer should wear a size 5 and the customer requests a 6 and after sizing it's too loose, we will charge again. In such cases, mark clearly on the envelope "Per Customer Request".)
- 3. We can only guarantee our ring sizing from the customer's finger. We cannot be given another ring to go by for size and be accurate.

Specific Item Guarantees Ring Sizing, Continued

4. The ring size on a ring will not change, but because a customer's finger can become larger or smaller because of diet, medication, the weather or weight change, we can only guarantee ring sizings for 30 days from the date of delivery of the ring.

Tightening & Checking

- 1. Tightening stones: Our extra fee charged to check & tighten stones will warranty against stone loss as long as the stones are set as described on page 1400-36. Without the extra charge to tighten stones (as described in our price book for tightening stones), we do not warranty the stones against loss, unless we actually set the stones, except for ring sizing, 0-4 stones, which is covered as long as the stones are set as described on page 1400-36.
- 2. "Checking Links" When asked to "check links" on rivets, chains, bracelets, clasps, etc., we cannot guarantee their loss or durability. Many items can not be checked without taking them completely apart. This will cause the item to have to be repaired just because of the disassembly. Many items that are wearing "OK" today may have a problem days or weeks later. We can only guarantee items that we actually repair; not ones that we visually inspect.

3. Retipped prongs on stones- We can not guarantee the loss of a stone when we do not retip or reprong all of the prongs when we deem it necessary to repair all of the prongs or tips.

Gems & Diamonds

- We do not guarantee that a diamond or gemstone, once taken out of our store will not chip, break, scratch, or fracture. No stone, including a diamond, can be guaranteed not to break, chip, scratch, or fracture. We strongly suggest insuring your jewelry with your homeowners policy. They will pay for damage.
- 2. We can not be responsible for the further fracture or damage to stones or diamonds that are received from the customer that are already damaged, chipped, broken, or have large inclusions or imperfections. We will inform the customer of these items before proceeding with the repair or installation work.

Refund and Exchange Policy

Showcase Items

- 1. We will refund or exchange any item that was sold by us as a stock item from our showcase within 30 days of delivery, as long as it was not altered from its original showcase condition. Ring sizing is excluded as a condition.
- 2. A Special Order item normally can not be refunded. If the vendor where we bought the item from will either accept the item from us as a credit or issue us a refund, then we can issue a refund to our customer for the item within 30 days of delivery from our store.

Special Items

- 1. We will exchange or remake (No Refunds) any item listed below within 30 days of delivery:
 - A. Cast items from wax, either a showcase wax or handcarved. Will remake one time only.
 - B. Items specially ordered for the customer from an outside vendor.
 - C. Handmade items whether fabricated or casted.
 - D. Showcase or stock items that have been altered in any way other than ring sizings.

Remake Items

1. There will be no additional charges to remake an item except those that would have been incurred by the customer in the beginning, as long as the item is remade within 30 days of the delivery date.

Ex: If a customer who spent \$400 in the beginning has something remade that now costs \$550, then the additional charge would be the difference of \$150.00.

2. If, after remaking the item, the amount that would have been spent is less than the original price, we will refund only the product bought (diamonds, gold, gems, etc) as long as they are in original condition. Chains that have been cut to fit and such are not refundable.

The customer will be issued an "in-store credit" for labor and products that are not refundable. An in-store credit can be used like money in our store to purchase other items or can be used to purchase our services or labor.

Deposit on Cad/Cam Designs

 Computer Aided Design (CAD) is the newest and one of the best ways to design and manufacture jewelry.
 Because of the expertise required to master this new technology and craft and because of the expense of the program, computer and mill:

There will be a \$200 up front design fee for any design we create for the customer.

- 2. This fee is for the time of the designer to sit with the customer and create on a computer screen or paper a design. The fee is 100% creditable towards the manufacture of the ultimate piece for the customer. Once the manufacture is completed the customer will be credited with the \$200.00 deposit payment.
- 3. If the customer decides not to have us manufacture the piece for them then the fee will be forfeited by the customer and is not usable as any credit in the store.
- 4. The deposit is only usable for 6 months from the date of initial payment. After 6 months the deposit will be forfeited.

Gift Items

- 1. If we make or sell something as a gift and we are not able to help *that* person decide on the item and the gift falls into one of the following categories, a refund will not be issued:
 - A. Cast items from wax
 - B. Items specially ordered for the customer from an outside vendor.
 - C. Handmade items.
 - D. Showcase or stock items that have been altered in any way other than ring sizings.

We will not issue a refund for those items mentioned. We will exchange or remake the item for the person receiving the gift at 50% of our regular labor charges to remake the new item within 30 days of delivery of the item. There will be no credit issued for the labor spent on the item previously.

2. Any showcase item or product (see the heading "Showcase items") can be refunded as long as the conditions are met as described, within 30 days of purchase.

The rest of this chapter are **Higher Priced Pages**.

There are many jewelers who are asking and getting our express prices (50% more than regular price) as their every day price.

We have taken most of chapter 100 (sizing ring, repairing broken shanks, soldering rings together) and made the pages have express prices but it looks like normal prices. This has been to accommodate stores who'd like to try it out.

A \$50 normal ring sizing smaller would be normally \$75.00 with the higher priced pages.

Cad/Cam or custom carve a wax prices in chapter 1000 page 3 are also here at 50% higher prices.

Just remove the front pages and replace them with these pages and then place the original pages up front back here. Don't throw them out

Higher Priced Pages

There are some jewelers that have requested and/or found that they can get much higher prices than what's listed here in the Geller book. Some stores are charging Express Pricing for normal every day pricing to customers and get the same closing ratio.

So behind this page are higher priced pages for these two chapters only. Prices are 50% higher than the normal pages in this version 6.0 price book.:

Ring sizing/shanking and soldering rings together for both using a torch as well as a laser welder.

Sizing & Shanks: Pages 100-1 through 100-19

You'll notice at the bottom of the page it will have an "HP" at the bottom where the page numbers are. "HP" stand for Higher **Priced**.

Because of printing in Chapter 100 remove pages 1 through 19 (100-1 through 1000-19) and replace them with the pages here.

Cad/Cam, Hand Carved Waxes Pages 1000-3 and 4.

You'll notice at the bottom of the page it will have an "HP" at the bottom where the page numbers are. "HP" stand for Higher **P**riced.

Because of printing in Chapter 1000 remove the first 6 pages (1000-1 through 10000-6) and replace them with the pages here.

Then put the replaced pages either behind this chapter 1400 or store someplace else.