



ELMEC SPECIALITY HEATERS

An ISO 9001-2015 Certified Company

JOB SHEET AND QUALITY PLAN

CUSTOMER NAME: _____ ORDER NO: _____ DATE: _____

DIA: Ø_____ x _____ L x _____ WATTS/ _____ VOLTS

DIA AFTER PROCESS: _____ TUBE DIA: _____

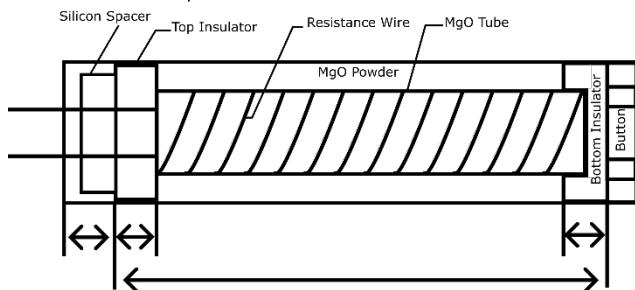
DIA AFTER MACHINING: _____ TUBE THICKNESS: _____

TYPE OF TERMINAL: _____ BATCH NO: _____

TERMINAL STYLE: _____ QUANTITY: _____

DRAWING

FREEHAND DRAWING AND REMARKS:-



MGO POWDER LOT NO: _____ MGO TUBE: _____

MGO INSULATOR LOT NO: _____ PITCH: _____

SS TUBE GRADE: _____ NO OF TURNS: _____

SS TUBE BATCH NO: _____ MGO END INSULATORS LOT NO: _____

RESISTANCE WIRE PART NO: _____ TERMINAL WIRE LOT NO: _____

RESISTANCE COIL WIRE (SWG): _____

S. No.	TUBE LENGTH A.P ±2% mm	TUBE CUTTING LENGTH ±1% mm	OHMS A.P ±10% Ω	OHMS B.P ±10% Ω	H.V.B. P 2000V	H.V.A. P 1500V 1mA	I.R TESTING (1000 MΩ) B. P	I.R TESTING (1000 MΩ) A. P

APPROVED BY

Job In-Charge

Head Of Operations