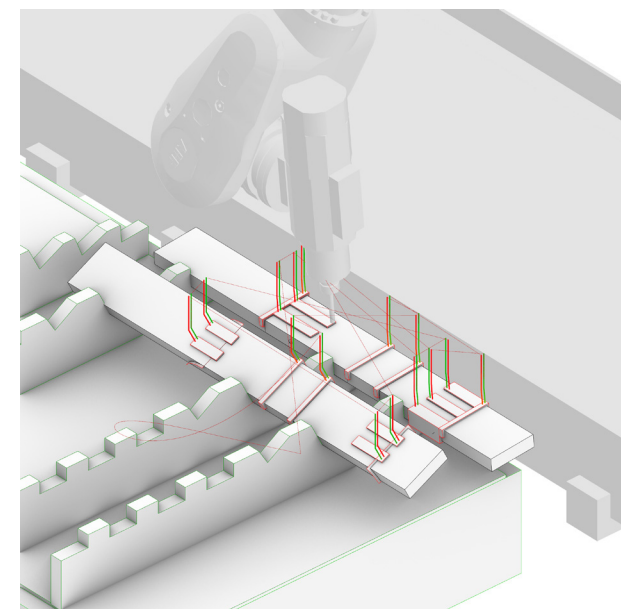
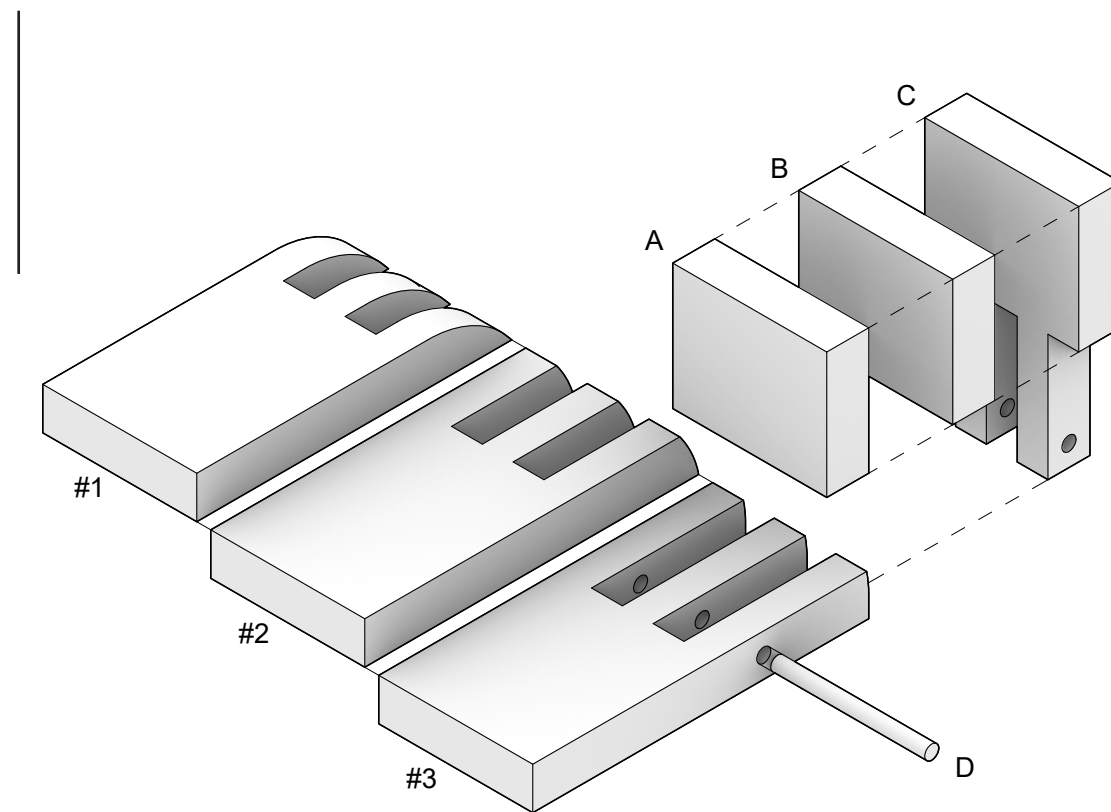


A. set up robot



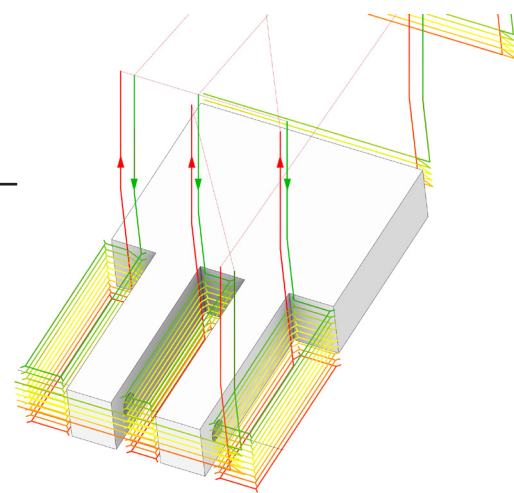
B. drill in stock material for milling  
\*areas shown in color are scripted cuts with a 1/2" endmill

F. completed panels for assemblages

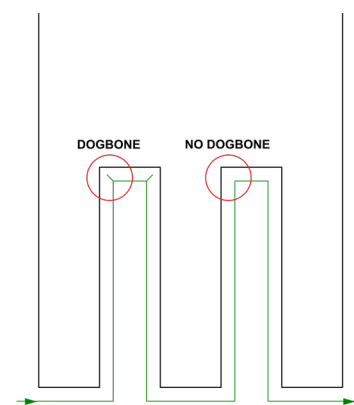


C. detail of finger mill pathway

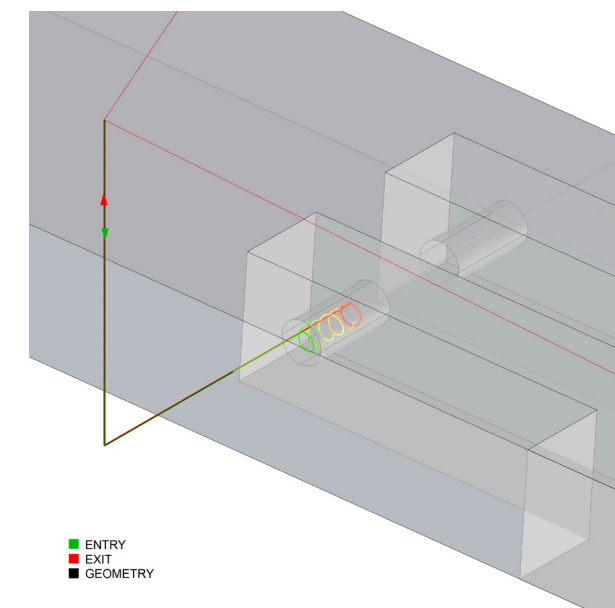
\*dogbone feature is implemented to ensure interior corners of all fingers align



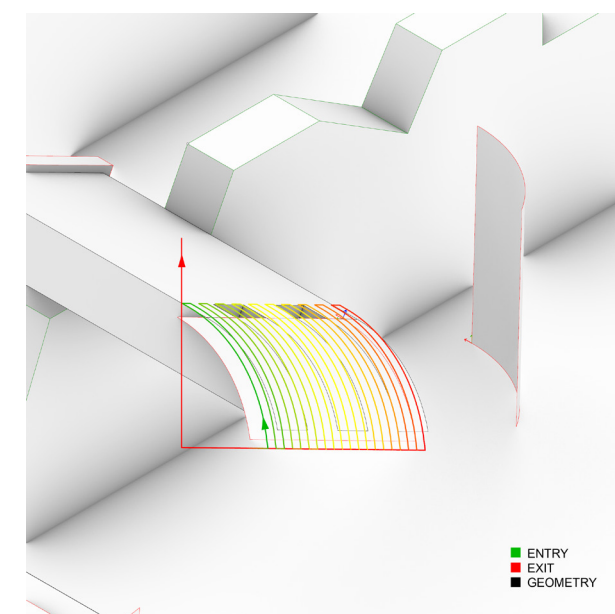
ENTRY  
EXIT  
GEOMETRY



E. finish with hole profiling ( 1/4" endmill ) to locate hole positions



D. swarfing component implemented to allow rotation and curvature



ENTRY  
EXIT  
GEOMETRY