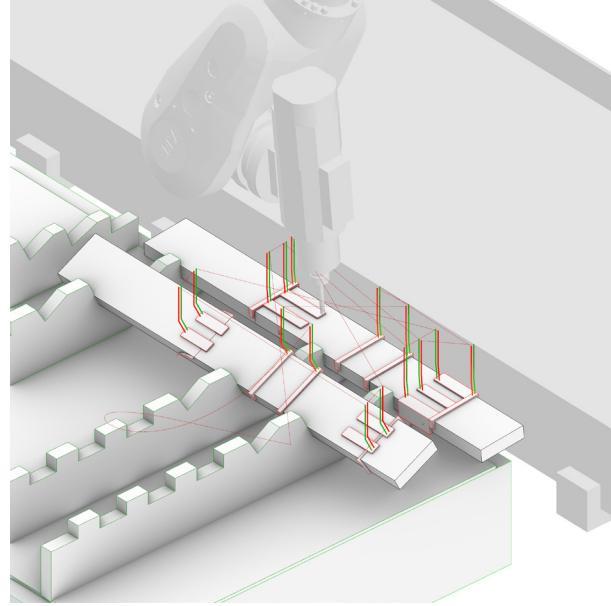
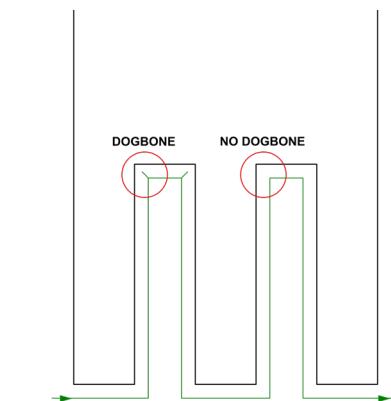
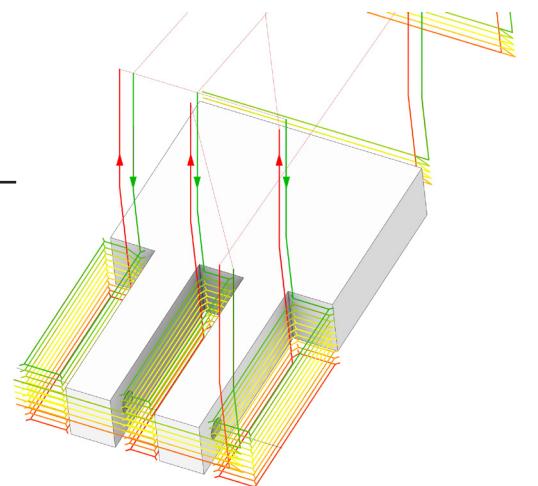


A. set up robot

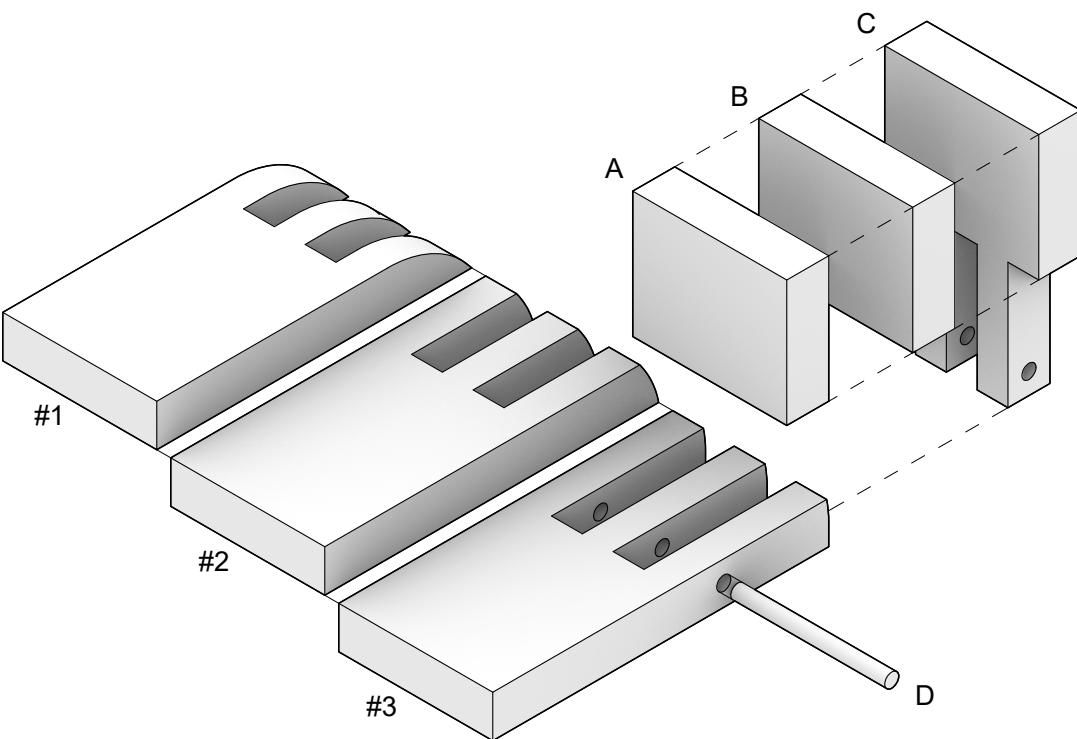


B. drill in stock material for milling
*areas shown in color are scripted cuts with
a 1/2" endmill

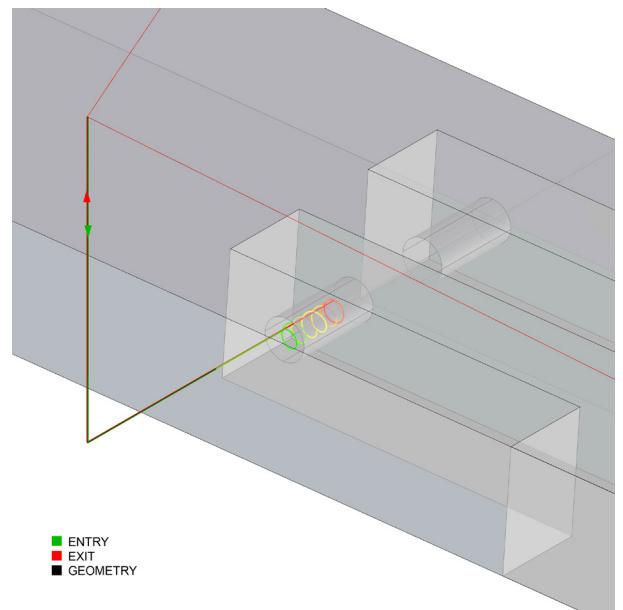


■ ENTRY
■ EXIT
■ GEOMETRY

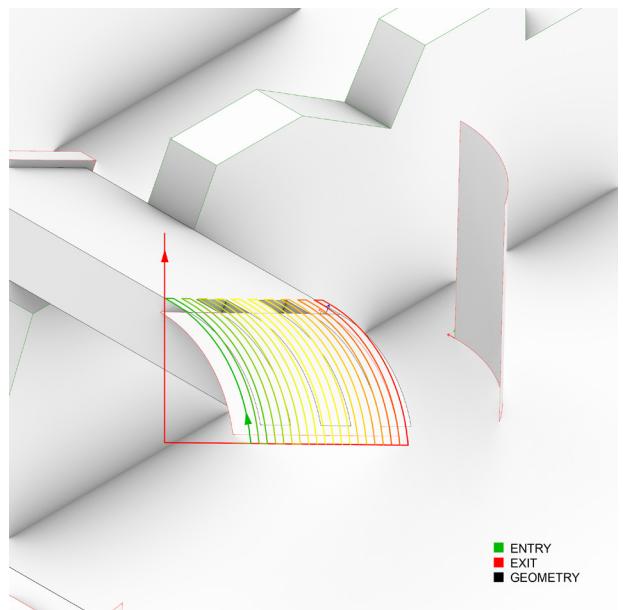
F. completed panels for assemblies



E. finish with hole profiling (1/4" endmill) to locate hole positions



D. swarfing component implemented
to allow rotation and curvature



■ ENTRY
■ EXIT
■ GEOMETRY

C. detail of finger mill pathway
*dogbone feature is implemented to ensure interior corners of all fingers align