



# Mechanisms and Sensors for Robotic Fingers

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### Introduction

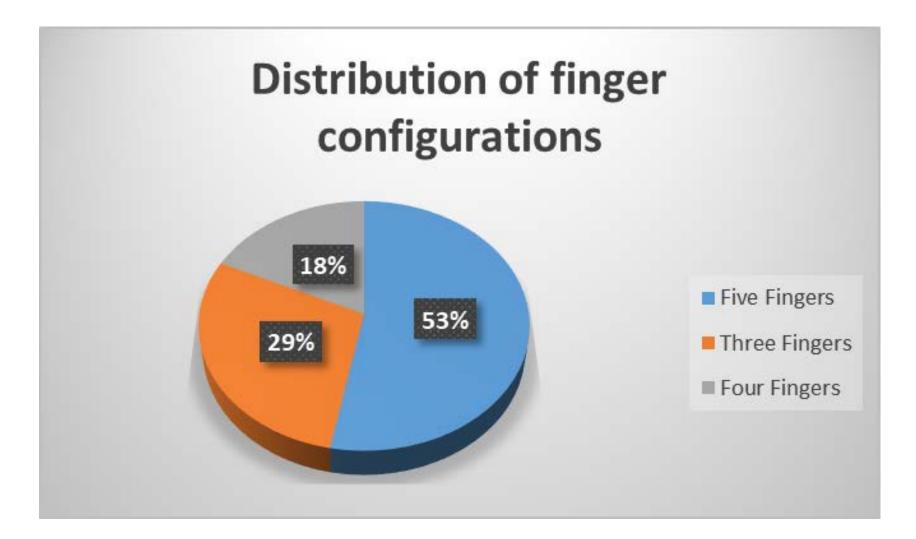


- The human hand as an inspiration
- Goals and application
  - Making a anthropomorphic hand (anthropomorphic approach)
  - Making an efficient manipulator (minimalistic approach)
- Key issues discussed here
  - Number of Fingers
  - Shape of the Fingertips
  - Compliant Joints
  - Built-in or Remote Actuation
  - Transmission System (in case of remote actuation)
  - Sensors
  - Materials and Manufacturing



# **Number of Fingers**



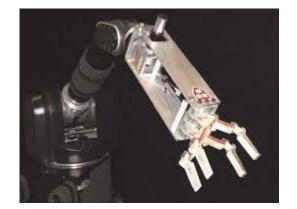




# **Shape of the Fingertips**



**Flat** 



**SDM Hand** 



**Barrett Hand** 

### **Anthropomorphic**



Robonaut Hand



**Shadow Dextrous Hand** 

### Cylindrical



CyberHand



# **Compliant Joints**

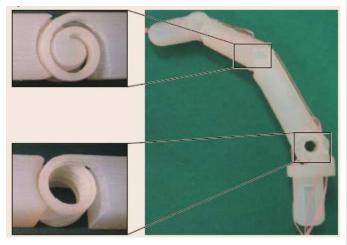




The finger is obtained in a single teflon piece



joint compliance is achieved with metallic springs



Rapid prototyping allows for different compliant mechanisms as joints

- reduce overall complexity
- withstanding large impacts without damage
- Rapid Prototyping
- Limited range of motion
- Axis Drif
- Stress Concentration

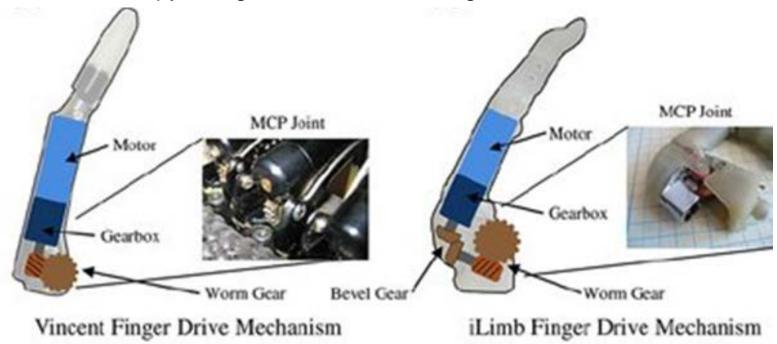


### **Built-in or Remote Actuation**



#### Built-in Actuation:

- Simplifying mechanical configuration of the joint
- Reducing the transmission chain complexity
- Joint motion is kinematically independent with respect to other joints
- Motors occupy a large room inside the finger structure





#### **Transmission**



#### Flexible Link Transmission

- pulley-routed flexible elements (tendons, chains, belts)
- sheath-routed flexible elements (mainly tendon-like elements)
- Actuators located remotely from joints
- Achieving two-way control requires a pair (increased complexity)

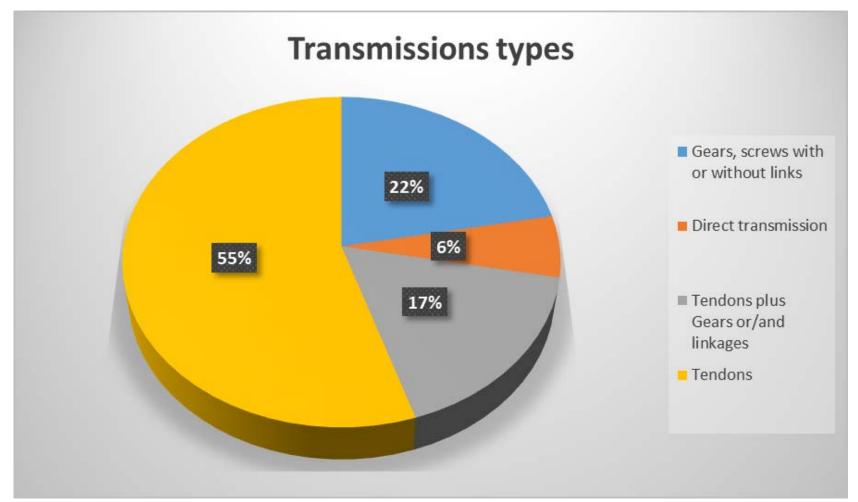
### Rigid Link Transmission

- best stiffness proprieties to the transmission
- low maintenance
- bidirectional control of the joint



## **Transmission**

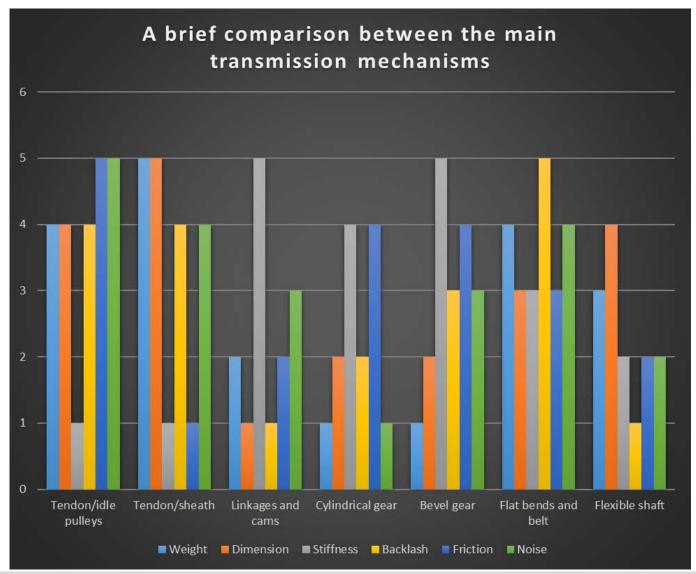






### **Transmission**







### Sensors



### Proprioceptive Sensors

Measures physical information related to the state of the device itself (e.g., position, velocity, and so on)

### Exteroceptive Sensors

Measures the data related to the interaction with objects/environment (e.g., applied forces/torques, friction, shape, and so on)

### Tactile Sensors

- It provides information about forces of interaction and surface properties at points of contact between the robot fingers and the objects.
- The types of information that may be obtained from a tactile sensor are: Contact, force, simple geometrical information, main geometrical features of the object, mechanical properties and slip condition



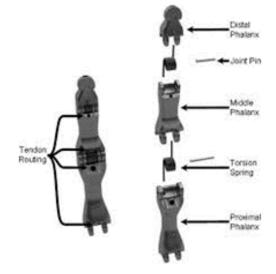
# **Materials and Manufacturing**



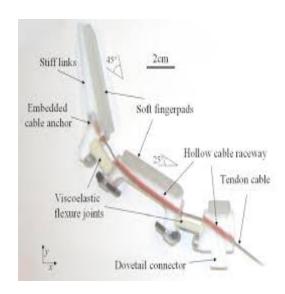
- Traditional machinery techniques is a rather long and expensive process
- Rapid prototyping techniques provides several advantages
  - The chance to develop parts with complex geometry



Selective Laser Sintering (SLS)



high-strength, nickel-coated thermoplastic



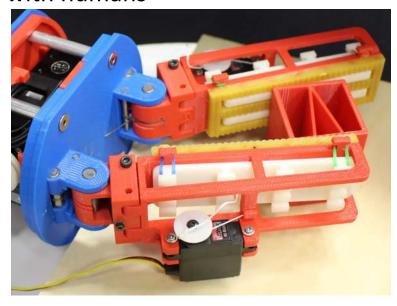
polymer-based Shape Deposition Manufacturing (SDM)



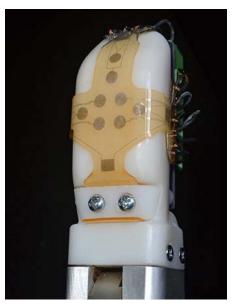
### **Future Trends**



- Development of artificial skins with denser spatial resolution and a multitude of sensor modalities.
- Using soft and compliant materials like when the hand is used to interact with humans



Robotic finger with both high and low friction surfaces



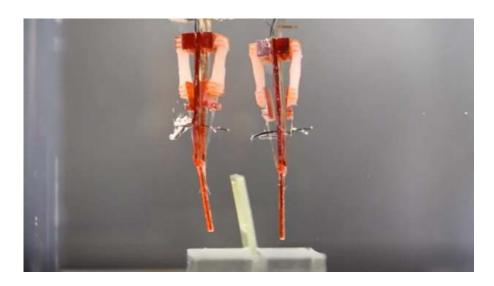
Bio-inspired sensor skin



### **Future Trends**



- Sensors employed in smartphones will be employed by the artificial hands driving costs down and increasing reliability
- Biohybrid robotics
- Standardization



Integrating living muscle tissue into robots



### Conclusion



- The human hand as an inspiration
- The crucial role of robot fingers
- Key Issues in choosing suitable configurations
- Standarization



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