# EE 344: Electronic Design Lab Final Presentation

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Group BT06

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#### Introduction: What is a Barcode?

- A barcode is a machine-readable, graphical representation of a code.
- Barcodes are widely used in supermarkets and other stores to make billing easy, keep inventory in check and reduce shoplifting.
- They are widely used in the healthcare and hospital settings, ranging from patient identification and accessing patient data.
- They can also be used to keep track of objects and people; they are used to keep track of rental cars, airline luggage, nuclear waste.
  - There are many barcode conventions in use around the world, of which UPC (Universal Product Code) is the most widely used. Other variants include EAN and ITF.
  - UPC has 2 popular variants: UPC-A, which encodes 12 digits, and UPC-E, which encodes 6 digits.
  - Our barcode scanner is designed to scan and decode a UPC-E Barcode.



## Objective

#### We aim to do the following:

- To design and develop a Barcode Scanning Engine.
- Decode a bit stream generated by the engine to get the actual decoded data.
- Sending the data to a PC using serial communication via USB.

#### What is desired:

- Reliable decoding
- Universality of chosen barcode convention
- Cheap and robust design
- Reasonably fast operation time



## System Design Choices

Our setup: Linear actuation Pros:

- Easy to build, cheaper
- Clean, easier to decode signals
- More reflected light collected

#### Cons:

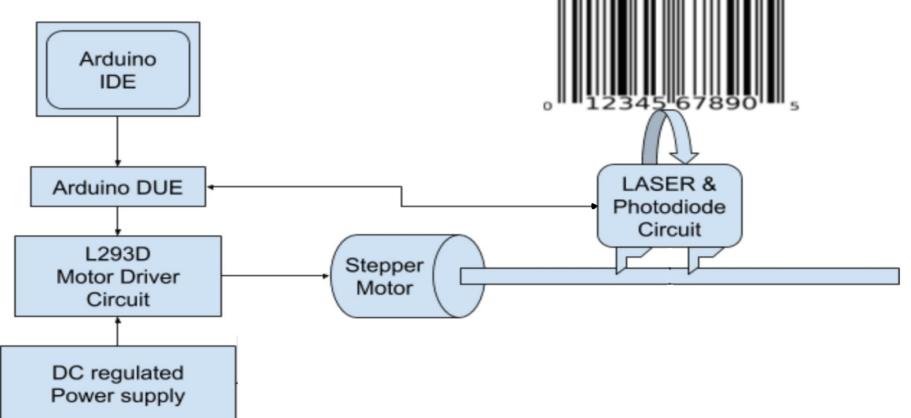
- Slower
- Consumes more power due to motor

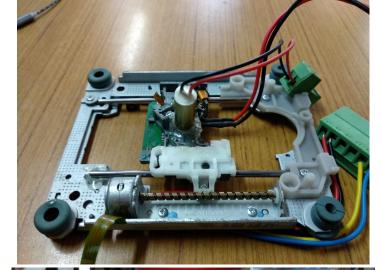


Fig. Commercial laser barcode scanner

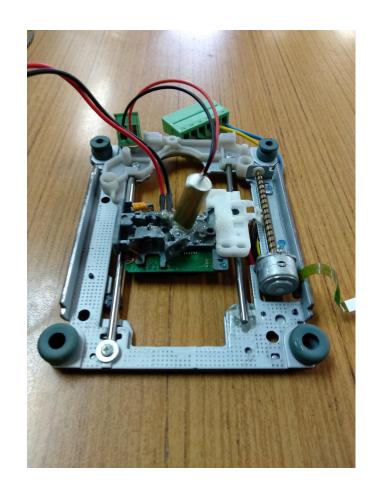
- Many existing setups: Laser with Oscillating Mirror (fig), CCD, Camera based
- Issues with commercial barcode scanner setup: non-linearities, hard to acquire specialised parts, very precise positioning needed.
- Issues with camera and CCD: strongly affected by ambient lighting conditions.

# **Block Diagram**



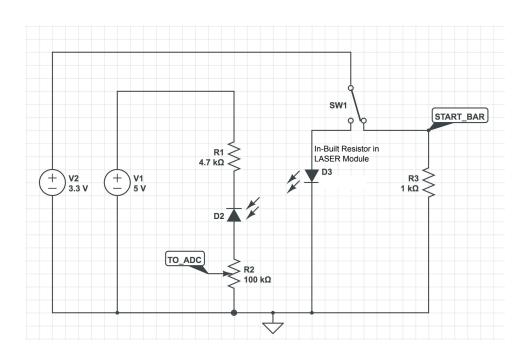






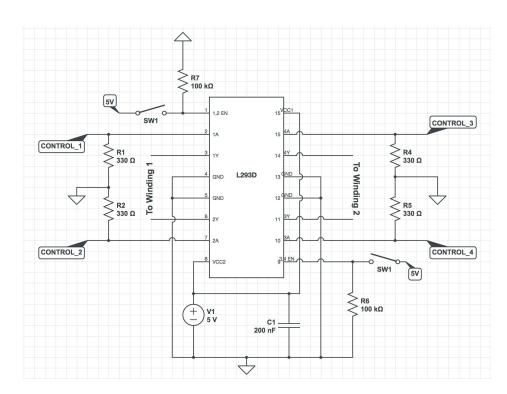
### Optical Sub-System

- A LASER is mounted on a movable platform and is pointed at the barcode.
- The reflected light falls on the photodiode and the generated voltage (via R2) is sampled by the ADC and used by the uC to decode.
- A switch is used to turn on the LASER and start the sampling process.
- A variable resistor has been chosen to limit the output to under 3.3V (ADC input limit).



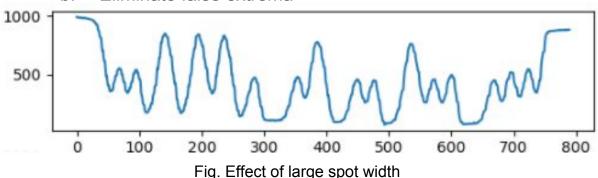
## Mechanical Subsystem

- The optical system rests on a platform harvested from a CD Drive.
- The platform is driven by a bipolar 2-phase Stepper motor.
- The motor is driven in both directions via a L293D H-bridge circuit.
- The setup is moved across the barcode and the data is sampled.
- The setup is then moved back to its default position.



# Signal Decoding

- 1. Laser has finite spot width, usually has a Gaussian profile.
- 2. Output signal is hence the original barcode convolved with this Gaussian (assuming linear additivity of reflected light).
- 3. The derivative of the signal is hence a sum of shifted Gaussians.
- 4. Peaks of the derivative correspond to edges, IF Gaussians are spaced far apart (see fig).
- 5. Input signal is noisy, derivative is hence noisier:
  - a. Need to smoothen data before further processing
  - b. Eliminate false extrema



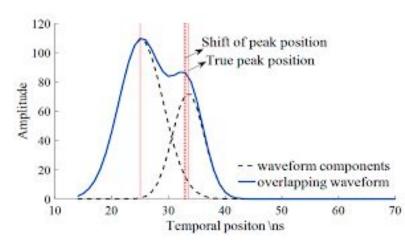


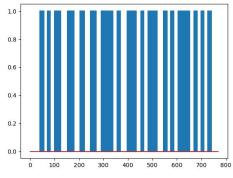
Fig. Effect of large spot width

#### Pseudocode

- 1. Smoothen signal acquired from photodiode using a moving window average (window length of 5 was chosen and the data was smoothened 5 times using this window).
- 2. Compute a new signal which is the numerical derivative of the above signal.
- 3. Smoothen this new signal if necessary.
- 4. Compute the maxima and minima of this derivative signal.
- 5. Discard extrema whose magnitude is small (noisy peaks).
- 6. Discard saddle points that have been misclassified as extrema.
- 7. Discard all but one extremum when there are many extrema very close to one another.
- 8. Compute the widths of black and white bars as the distance between these alternating maxima and minima.
- 9. Group the 24 relevant widths into 6 groups of 4 each (which corresponds to the 6 encoded digits), normalise and round off to compute the estimates for the barcode widths. Note that this method of locally grouping and then normalising helps improve tolerance to non-uniformity in sampling if any.
- 10. Correct errors using parity checks.
- 11. Use these bar widths to decode the signal using the chosen barcode convention, in this case UPC E.

#### Results





```
[[1 2 2 2]

[2 1 2 2]

[1 4 1 1]

[2 3 1 1]

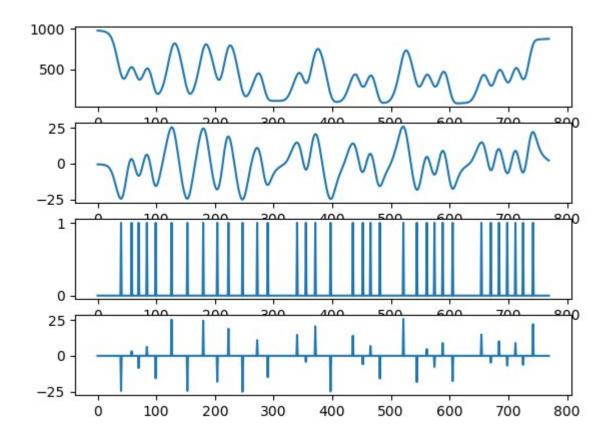
[1 3 2 1]

[1 1 1 4]]

Final Barcode:

[0 1 2 3 4 5 6 5]

[Finished in 6.1s]
```



#### **UPC-E** Convention

UPC-E is a 6 digit compact variation of UPC-A.

Encoding of UPC-E is a bit more convoluted as compared to UPC-A

#### Physical Structure:

- Left-hand (starting) guard bars encoded as 101
- Six data characters, each encoded using 7 bars
- Right-hand guard bars encoded as 010101

#### Numerical Structure:

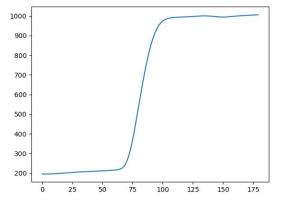
- The first character decides the Number System.
- The last character is the check character.
- In between there are 6 digits which form the actual code.
- The first and last characters does not have their own bars, they are encoded in the encoding scheme of the 6 middle digits.

The encoding scheme (Even/Odd parity) of each of the 6 digits is decided by the Number system and Check character jointly.

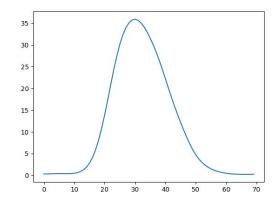


# System Characterisation

- Photodiode dark current: 110 nA
- 2. Laser current : **18mA** (drawn at 3.3V, with an unknown internal series resistance)
- 3. Current drawn by Stepper motor :
  - a. Not operating: 26 mA
  - b. During operation
    - i. Average : **144 mA**
    - ii. Max : **175 mA**
- 4. Tilt of laser from vertical axis: 18.8 degrees
- 5. Pitch of screw in linear actuator : **0.302 cm** (13.25 revolutions for 4 cm moved)
- 6. Scan time: **2.4s**
- 7. Max linear scan length: 4cm, Barcode length: 3.3cm



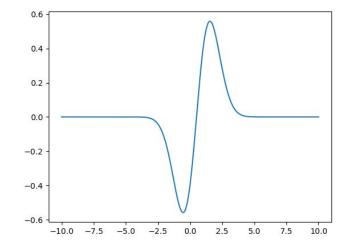
Signal from B-W transition



Spot shape of the laser

## Analysis of Errors in Decoding

- Smallest bar-width: 13.4 units
- Spot width: 30
- Variance of Gaussian fitted to laser spot: 12
- Edges shift upto half a bar width!
- Possible strategy:
  - Correct edge positions, other easy positions.
  - Bars are grouped into units of 7: use to correct positions of start and stop edges.
  - c. 20 possible cases for the 3 edges between: compute shifts assuming **first order approximation**.
  - d. Compare against these 20 configs, choose one which minimizes MMSE.
- The issue: bar-width not known accurately enough. Edge positions diverge.



Difference of two Gaussians of unit variance placed at 0 and 1. Peaks shifted by 0.54