1 Introduction

1.1 Motivation and Background

The transportation sector, particularly the automotive industry, contributes significantly to global carbon dioxide (CO_2) emissions. With the escalating impacts of climate change, there is an urgent demand for strategies that can help monitor, manage, and ultimately reduce the environmental footprint of vehicles. Governments worldwide have imposed stringent emission regulations, and automobile manufacturers invest heavily in greener technologies. However, a crucial intermediate step involves a deep understanding of the factors influencing vehicle emissions and the ability to predict emissions based on measurable automotive attributes.

Recent advancements in machine learning (ML) and data-driven modeling offer a promising pathway toward achieving more accurate, efficient, and scalable emission predictions. By leveraging historical data and advanced analytical techniques, it becomes possible to uncover complex, non-linear relationships between vehicle features, such as engine size, fuel type, or aerodynamic design, and their corresponding CO_2 output.

Thus, there is a pressing need for a scientifically rigorous yet practically applicable framework that can predict vehicle emissions with high accuracy, aiding policymakers, manufacturers, and environmental analysts alike.

1.2 Problem Statement

Despite the growing attention on emission control, existing approaches often face limitations such as:

- Reliance on simplified linear models that fail to capture the true complexity of vehicular systems.
- Lack of integrated pre-processing techniques, leading to suboptimal performance.
- Inability to generalize across diverse vehicle types and feature variations.
- Limited utilization of automated hyperparameter optimization methods for model tuning.

Given the multidimensional nature of automotive data, an effective emission prediction system must handle:

- Mixed data types (numerical and categorical features)
- Non-linear feature interactions
- Feature scaling and transformation
- Overfitting and generalization balance

Hence, there is a strong research need to design a robust end-to-end ML pipeline that not only predicts emissions accurately but is also interpretable, scalable, and adaptable to real-world datasets.

1.3 Objectives of the Study

This research focuses on the following objectives:

- Exploratory Data Analysis (EDA): Perform in-depth EDA to understand the underlying structure, distributions, and relationships among variables.
- Feature Engineering and Preprocessing: Apply advanced preprocessing techniques, including standardization, encoding, and target transformation.
- Model Development: Build a high-performing ensemble model using LightGBM, XGBoost, and CatBoost regressors with a neural network meta-learner.
- **Hyperparameter Optimization:** Implement Optuna-based Bayesian optimization for efficient hyperparameter tuning.
- Pipeline Construction: Design a modular pipeline integrating preprocessing, model training, stacking, and residual correction.
- **Performance Evaluation:** Rigorously evaluate model performance using appropriate regression metrics like R², MAE, MSE, and RMSE.
- **Deployment-readiness:** Ensure that the pipeline is flexible and scalable for potential deployment scenarios.

This study sets the stage for exploring advanced techniques that address real-time environmental issues, paving the way for practical and innovative solutions in the field of CO_2 emissions reduction.

1.4 Scope of the Research

The scope of this thesis encompasses:

- Data Source: The dataset used is publicly available on Kaggle and provides detailed automotive specifications along with corresponding CO_2 emissions.
- Target Variable: The prediction target is the rate of CO_2 emission (g/km) based on multiple vehicle attributes.
- Methodologies: This work primarily focuses on supervised learning techniques, with an emphasis on ensemble models and meta-learning strategies.

• Limitation Considerations:

- No external data (e.g., real-time driving conditions) is incorporated.
- Interpretability analysis (e.g., SHAP values) is not the core focus but can be explored as future work.

1.5 Research Significance

This thesis holds significance in multiple dimensions:

- Environmental Impact: By accurately predicting CO_2 emissions, it supports initiatives aimed at reducing emissions and ensuring regulatory compliance.
- Industrial Applications: Automotive manufacturers can integrate such predictive models into their design and testing pipelines to evaluate environmental performance at early stages.
- Policy Formulation: Policymakers can use insights from predictive models to develop evidence-based emission standards and incentives.
- Advancement of Machine Learning Techniques: The stacking and residual-correction strategy showcased in this study demonstrates an innovative approach to improving predictive accuracy in regression tasks involving environmental data.