

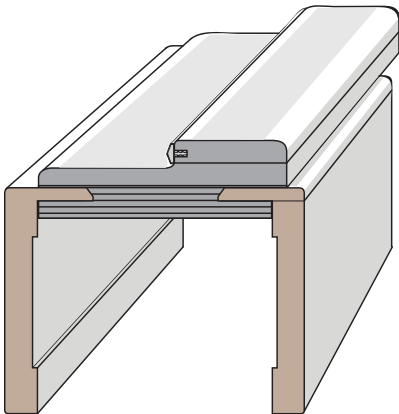


EXOTIC WOOD VENEER DOORS

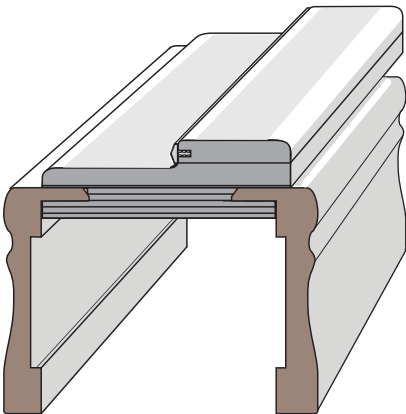
INSTALLATION INSTRUCTION

DOOR FRAME AND EXTENSION VARIANTS

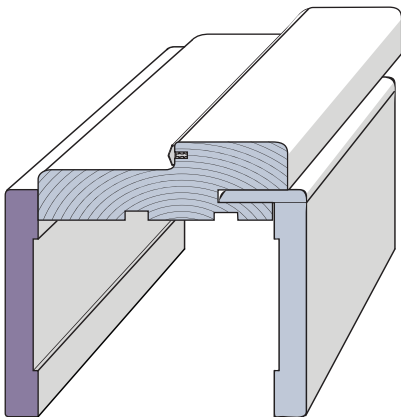
V1 FRAME



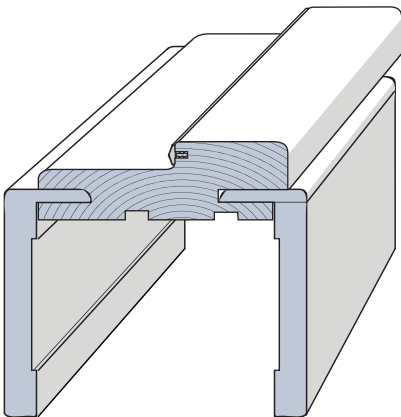
V2 FRAME



B1 FRAME



B2 FRAME



X1 EXTENSION



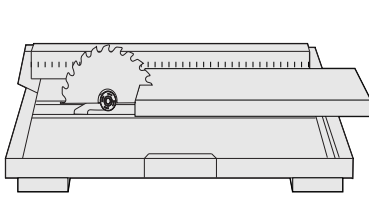
X2 EXTENSION



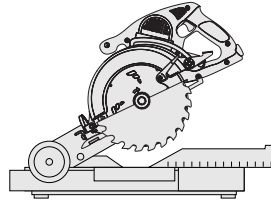
NECESSARY TOOLS AND SUPPLIES

ARAZZINI
MAKE A STATEMENT
★★★★★

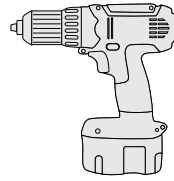
PAGE
1
OF
5



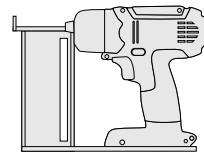
Worksite Table Saw



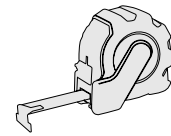
Chop Saw



Power Drill



Finishing Nailer
ONLY



Tape
Measurement



Knife



Work Gloves



Level



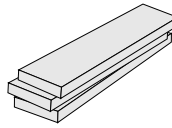
1 wood
boring
spade bit



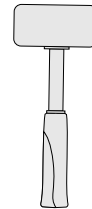
Liquid Nails



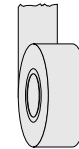
Doors and
Windows
Construction
Foam



Shims



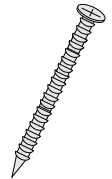
Rubber
Hammer



Masking
Tape



Water
Sprayer

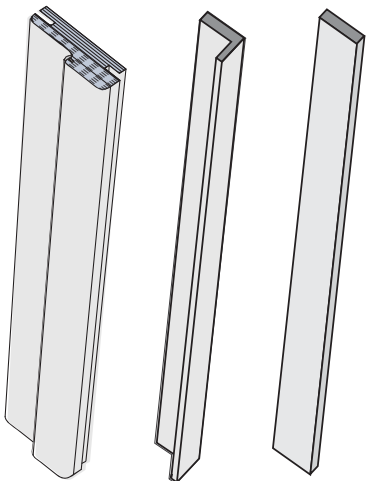


SCREWS 2 1/2



Safety Glasses

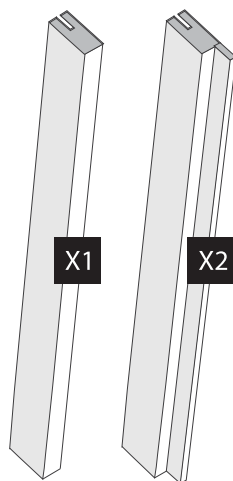
FRAME KIT + Extension (optional)



x2,5
JAMB

x5
L-CASING
(X2,5 for
frame B1)

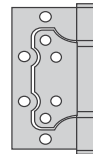
x2,5
CASING
(for frame B1)



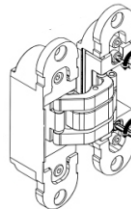
x2,5
for frames
V1;V2

x2,5
for frames
B1;B2

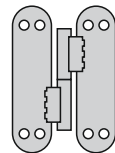
HARDWARE



x3 (optional)
BUTTERFLY
HINGES

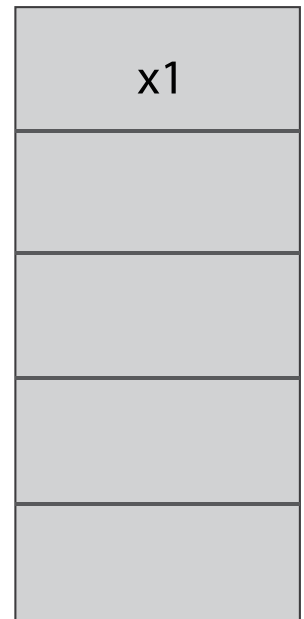


x2 (optional)
INVISIBLE
HINGES



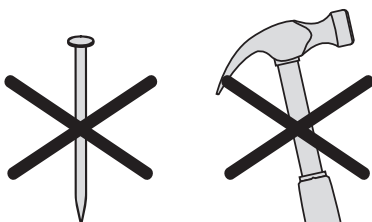
x2 (optional)
REGULAR
HINGES

DOOR SLAB

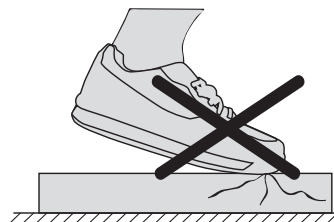


WARNING!

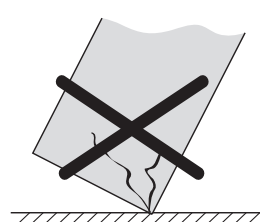
DO NOT USE STANDARD
NAILS AND HAMMER



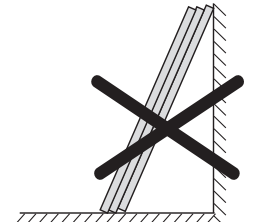
DO NOT STEP ON THE DOOR



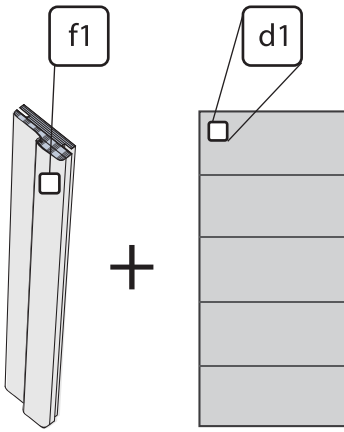
DO NOT LAY
DOWN ON EDGES



DO NOT LEAN
ON THE WALL

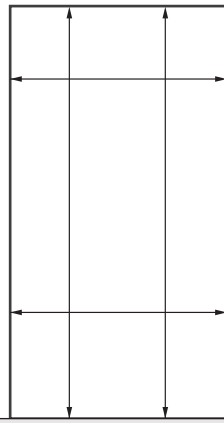


1



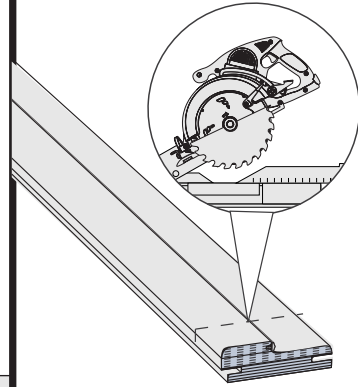
Match door with frames. D1 + F1; D2 + F2, etc.

2



Measure height on the left and right side of the door opening. Measure width on top and bottom of the doorway. Providing the most accurate measurement.

3



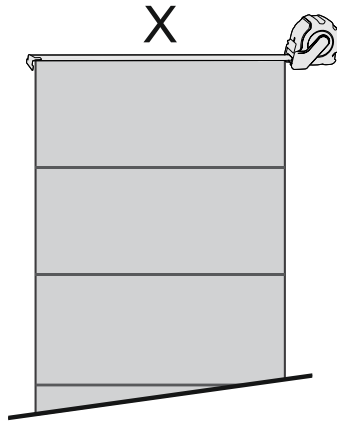
Check if jambs match the size of the door opening and cut them accordingly with chop saw if needed.

4



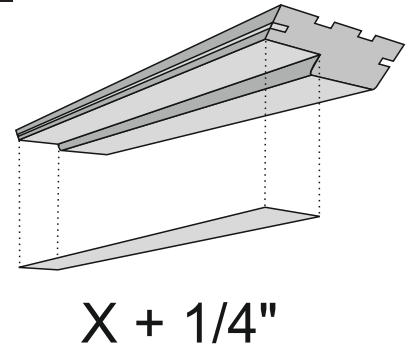
Locate the top

5



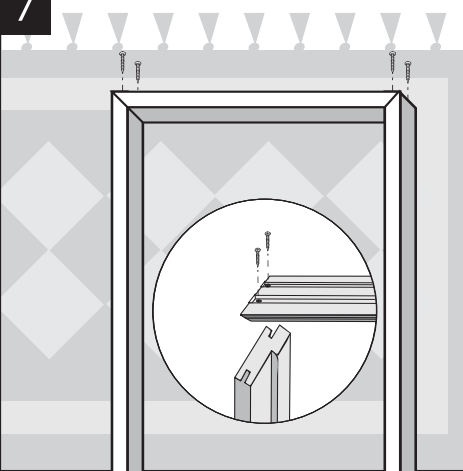
Measure the width of the door slab

6



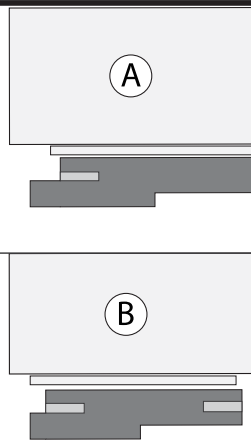
Check the length of the header
Length should be 1/4 "longer than the width of the door slab. A connecting angle is 45 degrees

7



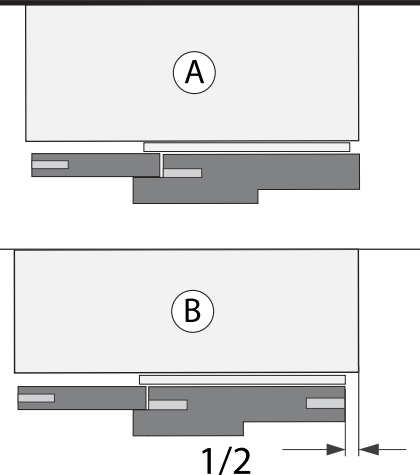
Place jamb parts on a soft surface (carpet, corrugated wrapping) as shown on picture. Short jamb (the header) should be between two longer Jambs. Drill three holes both sides of the Jamb. Fix part as shown on picture with 6 long screws.

8

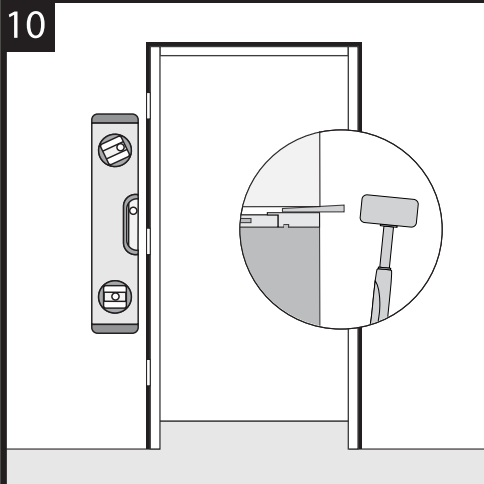


For wall width 4 7/8" or less.
(A) Edge of the jamb from door open side should be aligned with the edge of the wall for door frame B1.
(B) Place the frame exactly in the middle for door frames V1,V2 and B2.

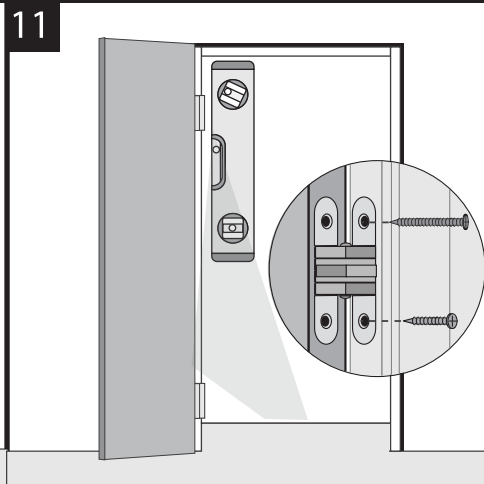
9



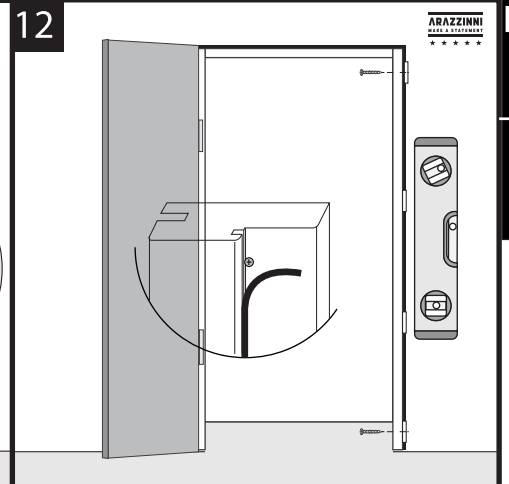
For wall width more than 4 7/8".
You need to use an extension on the opposite side from the door swing.
(A) Same as in step #7
(B) Distance between edge of the jamb and edge of the wall from door open side should be less than 1/2" for door frames V1,V2 and B2.



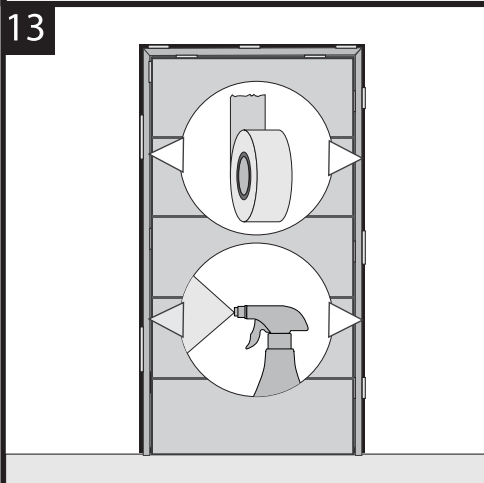
Insert the frame inside the opening and secure it with wooden shims. You should align some of the shims to be in the hinge position. The frame needs to be leveled at all 3 sides.



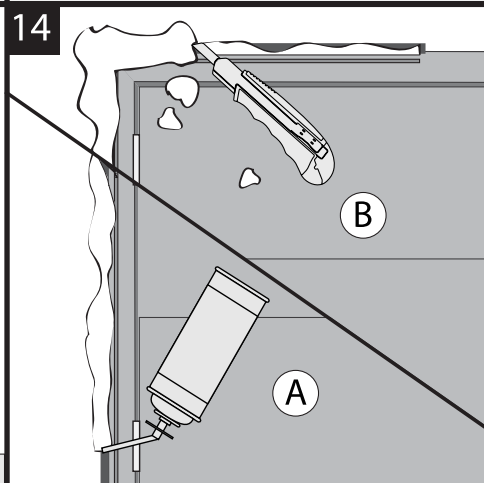
Apply the hinges to the jamb with screws. In addition to regular screws use one long screw for each hinge to secure the position of the frame. Then attach the door to the hinges the same way with regular screws.



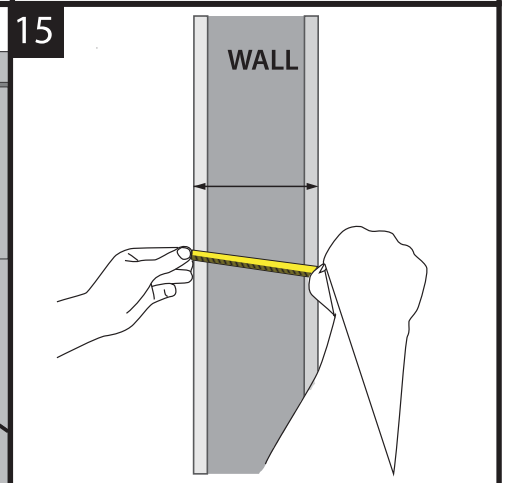
Secure frame in opposite hinges side using shims. Align some of the shims to be in the screws position. The frame needs to be leveled at all 3 sides. Remove the rubber seal from top and bottom and apply frame to the wall with 2 long screw as close as possible to the seal groove. Reapply the seal edges.



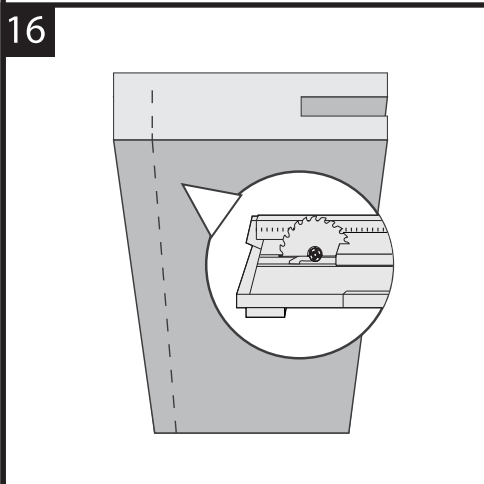
Close the door and use shims to make the gap between door and jamb in 1/8". Cover the door jamb and wall with masking tape near the gap between the door and wall for a clean job. Then spray the gap with water to create a strong bond between the construction foam.



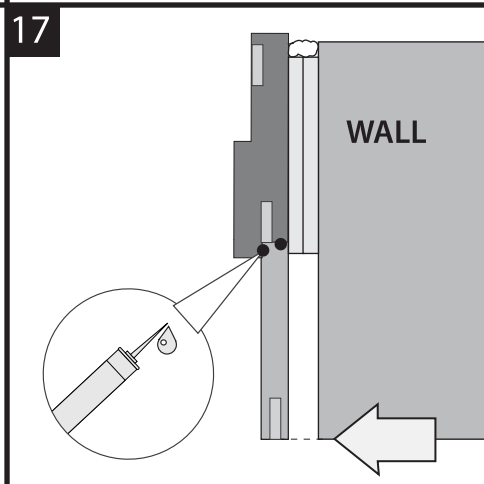
Use construction foam to fill in the gap. After 40 minutes cut the excess foam from around the jamb with a knife.



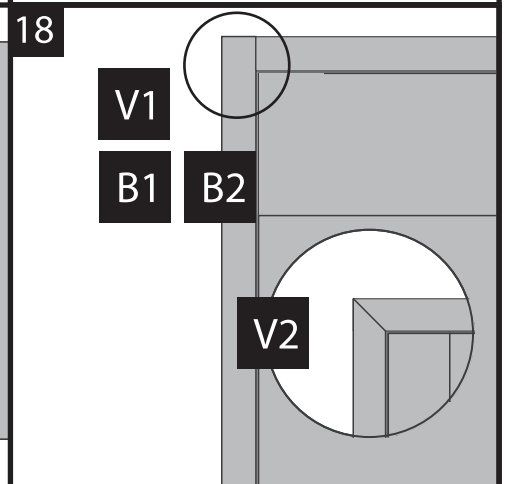
NOTE: In case if the wall thicknesses more than 4 7/8", you need to add an extension. Please, follow the #17 and #18 steps.



Cut extension with Table Saw from the flat side (if needed), accordingly to the wall width. Extension side with groove should be on the one line with wall edge (watch arrow in step #17).

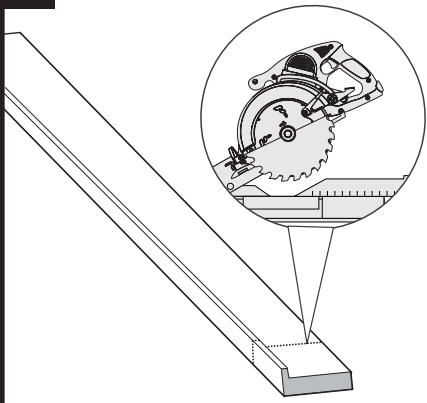


Use liquid nails in 5 points to join jamb and extension. Level required.



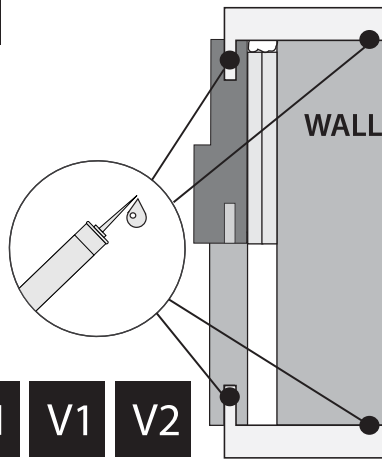
We recommend installing the casing at 90° angle for frames **V1**, **B1**, **B2**. Frame **V2** need to be installed at 45°.

19



Check if casings match the size of the jamb and cut them accordingly with chop saw if needed.

20A

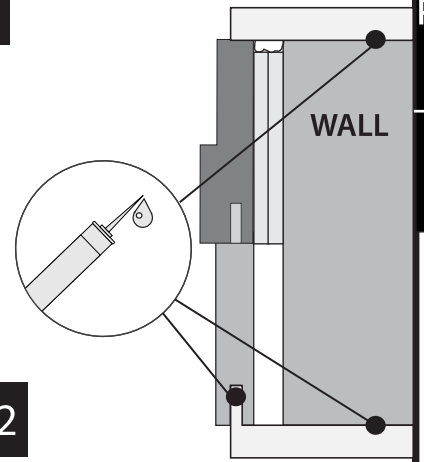


B1

V1

V2

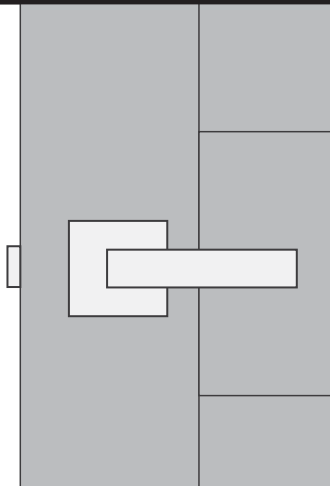
20B



B2

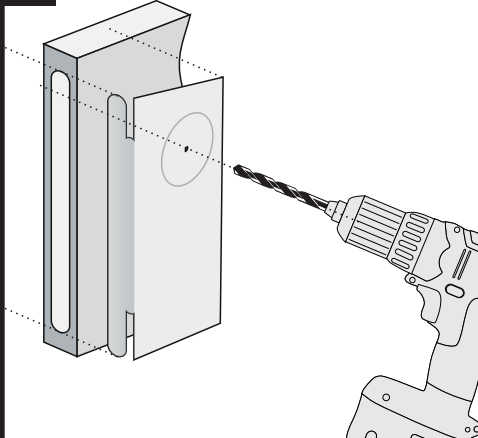
To apply casings use liquid nails from top to bottom. Insert casings into the grooves. Check with level. Do the same for other side.

21



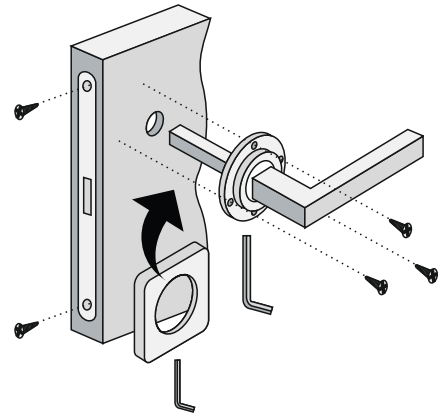
Install handle set according to handles installation manual.

22



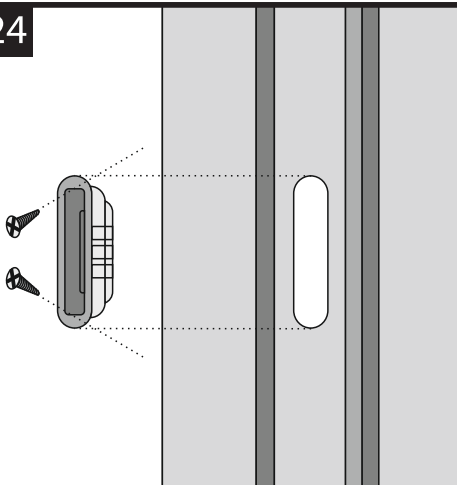
Use a template to drill a hole for spindle for both sides. We recommend use a bit 3/4".

23



Insert a magnetic lock, then use screws (flat head #8 3/4.) Then attach a door handle with 3 screws. Use allen key to connect a spindle and rosette cover.

24



Insert strike plate. Use screws (flat head #8 3/4.)

CONGRATULATIONS
YOU DID IT!