

system components for integrators

dynAXIS galvanometer scanners are high-performance rotary motors for optical applications. They consist of a motor section based on moving magnet technology and a high-precision position detector. The primary area of application is the fast and precise positioning of mirrors for the deflection of laser beams.

The exceptional dynamics of SCANLAB's dynAXIS scanners are the result of years of experience in developing and manufacturing scanners, scan systems and scan solutions for industrial use.

The motor section of each dynAXIS is ideally matched to the deflection mirror's inertial load. The optimized rotor design is largely responsible for the favorable dynamic properties and resonance characteristics. Axially pre-loaded precision ball bearings guarantee a backlash-free rotor assembly with high stiffness and low friction. Special attention has been paid to long bearing lifetimes.

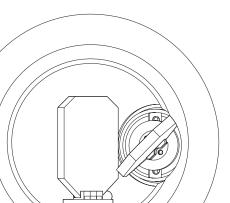
The optical position detector system is characterized by high resolution, as well as good repeatability and drift values. The scanners

are equipped with heaters and temperature sensors (except dyn*AXIS* XS and dyn*AXIS* T). This allows temperature stabiliza-tion for further enhancing long-term stability, even under fluctua-ting ambient conditions.

The new scanners of the dynAXIS 3 series feature a revised position detector for exceptionally low drift, highest linearity and, optionally, extended deflection angles.

For all dynAXIS scanners, SCANLAB provides suitable mirrors and mirror coatings for all common laser wavelengths and power levels. In addition to excellent reflection properties, the mirrors are also optimized with respect to inertial load, stiffness and flatness.

The high quality of SCANLAB's galvanometer scanners enables errorfree operation in long-term and continuous use. Comprehensive measurements on custom test benches assure that the highest level of quality is continuously maintained.





Mounting

A rotation-symmetric flange facilitates mounting of the galvanometer scanner. When mounting, ensure that the galvanometer housing is electrically insulated from the machine assembly. Mirror stoppers are already integrated in the scanners.

Mirrors are directly bonded to the galvanometer's shaft. The mirrors of the dynAXIS M and dynAXIS L are attached via a mirror mount to the shaft.

Type-Dependent Specifications	dyn <i>AXIS</i> , dyn <i>AXIS</i> 3 ⁽¹⁾				
	XS	T	S	M	L
Rotor inertia (2)	0.028 g·cm ²	0.125 g·cm ²	0.34 g·cm ²	1.2 g⋅cm²	5.1 g·cm ²
Torque constant	2.3 N·mm/A	5.3 N·mm/A	7.5 N·mm/A	15 N·mm/A	24 N·mm/A
Coil resistance	3.9 Ω	2.8 Ω	2.7 Ω	$2.2~\Omega$	$0.85~\Omega$
Coil inductance	90 μΗ	145 µH	165 µH	275 µH	300 μΗ
Max. RMS current	1.8 A	2.2 A	2.5 A	3.5 A	5 A
(max. case temp. 50 °C)					
Peak current	6 A	10 A	10 A	10 A	15 A
Weight					
Without cable	approx. 25 g	approx. 40 g	(5) approx. 220	g approx. 300	g approx. 400
Connector					
Without heater (3)	DE9M	DE9M			
With heater (3)		DA15F	DA15F	DA15F	DA15F
Inertial load					
Recommended	0.02 g·cm ²	0.1 g·cm ²	0.35 g·cm ²	1.2 g·cm²	8 g⋅cm²
Maximum	0.05 g·cm ²	0.5 g·cm²	1.5 g⋅cm²	6 g·cm²	25 g⋅cm²
Recommended aperture	7 mm	8.5 mm	10 mm	14 mm	20 – 30 mm
Dynamic performance					
(with SCANLAB control board)					
Step response time 1% of full scale (4)	0.23 ms	0.24 ms	0.25 ms	0.40 ms	0.70 ms

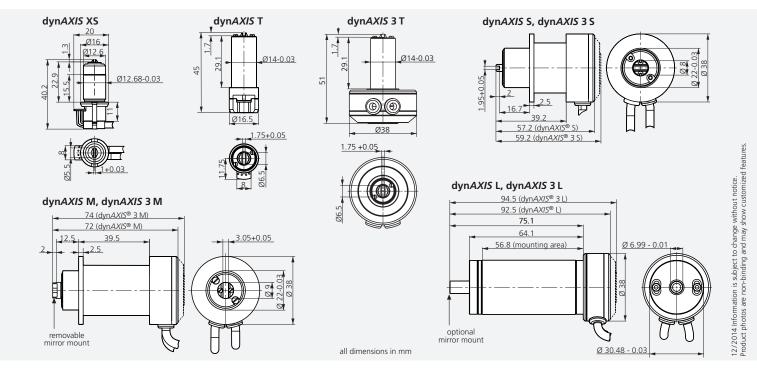
 $^{^{(1)}}$ only available as dynAXIS 3 T, 3 S, 3 M and 3 L

Common Specifications

(with SCANLAB control board, all angles are in mechanical degrees)

	dyn <i>AXIS</i>	dyn <i>AXIS</i> 3 ⁽⁶⁾		
Maximum scan angle	±12°	up to ±20°		
Position detector				
Nonlinearity (7)	< 0.4 %	< 0.1 %		
Offset drift	< 15 µrad/K	< 3 µrad/K (8)		
Gain drift	< 50 ppm/K	< 12 ppm/K ⁽⁸⁾		
Repeatability (RMS)	< 1 µrad	< 1 µrad		
Typical output signal				
- differential mode	-11 μA/°	–10.5 μA/°		
- common mode	–140 μA	–110 μA		
Supply current	35 – 60 mA	max. 45 mA		
Heater ⁽³⁾				
Heater resistance	120 Ω			
Temperature sensor	1000 Ω at 25 °C			
resistance	578 Ω at 40 °C			
Max. heater current	0.25 A			
Cable length	standard 0.22 m			
Installation	electricall	electrically insulated		
Operating temperatu	ire 5 – 50 °C	5 – 50 °C noncondensing		

⁽⁶⁾ only available as dynAXIS 3T, 3S, 3M and 3L; preliminary values



⁽²⁾ dynAXIS XS, S and T with integrated mirror mount, dynAXIS M and L without mirror mount

 $^{^{(3)}}$ D-sub plugs resp. sockets; heating available for dynAXIS 3 T, but not dynAXIS XS or dynAXIS T

 $^{^{(4)}}$ rated for 1/1000 of full scale, with mirrors for the recommended aperture

 $^{^{(5)}}$ weight for dynAXIS 3 T: approx. 100 g

 $^{^{(7)}}$ for scan angles from -11° to $+11^{\circ}$

 $^{^{(8)}}$ without temperature control < 5 μ rad/K and < 25 ppm/K