

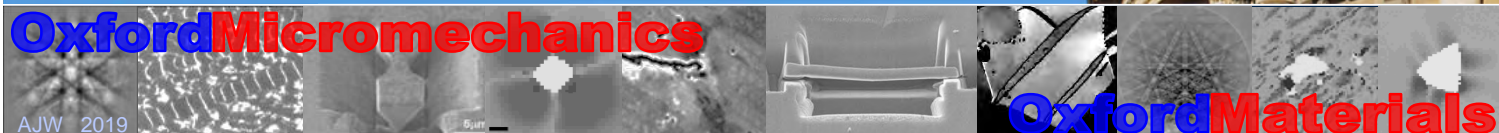
# *Multivariate Statistical Analysis of EBSD Datasets*

*Angus J Wilkinson*



@AngusJWilkinson, #EBSD2019  
April 2019, NPL, Teddington

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# *Quantitative Microscopy*

## ◆ Segment Domains

- ◆ Identify similar regions (similar how?)
- ◆ Distinguish from dissimilar regions (dissimilar how?)

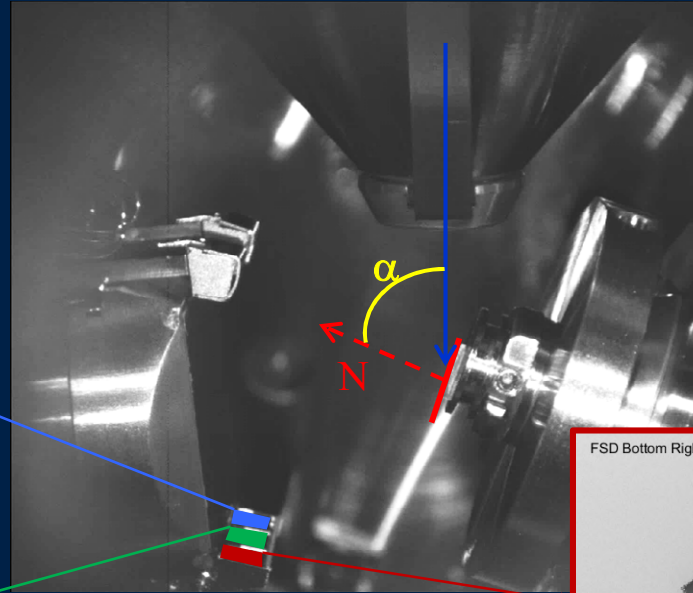
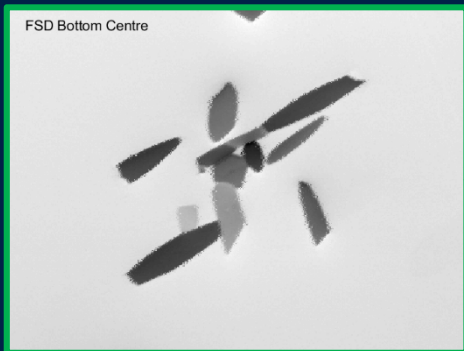
## ◆ Characteristic of Domains

- ◆ chemistry, crystal type, orientation

## ◆ Measurements

- ◆ phase fractions, particle/grain sizes, aspect ratios, spacings, ...

# FSD Imaging



set of 3 images → measurements  
(here 3 intensities) at series of  
points on specimen

TiVZrHfTa - High Entropy Alloy  
John C Waite – Oxford Micromechanics Group

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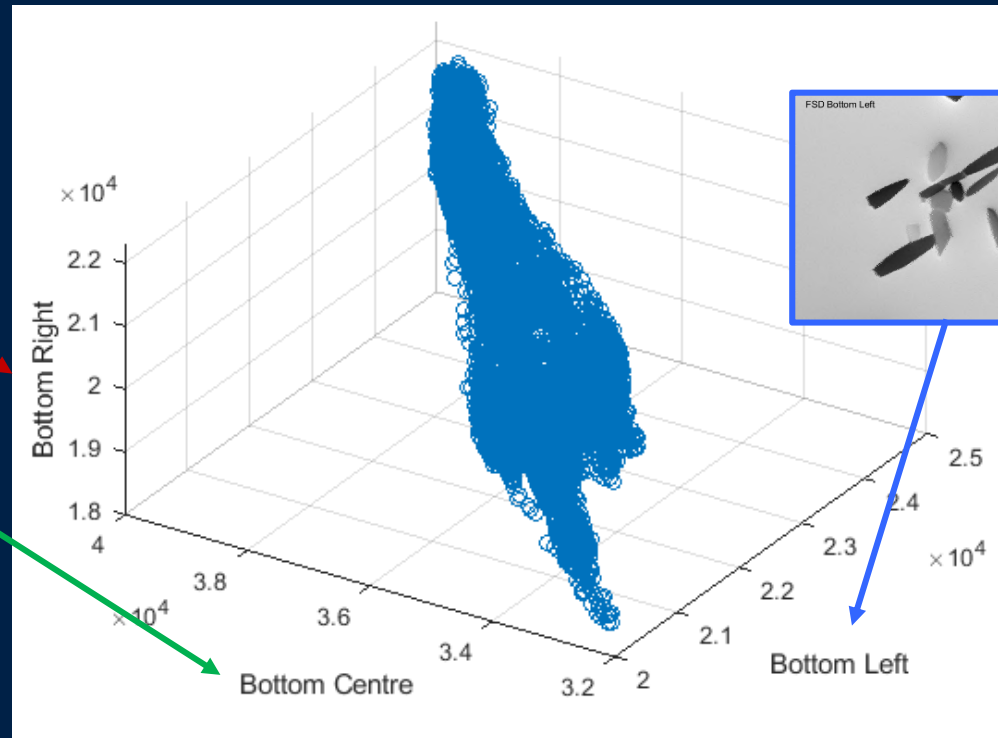
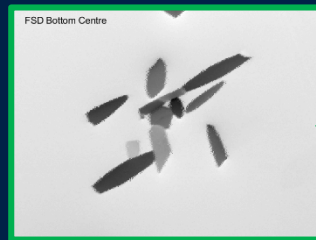
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# FSD Imaging



What is the best way to use these measurements to describe the specimen?



# Principal Component Analysis

- PCA is a statistical procedure that converts a set of observations (eg several signals measured at a point on specimen) of a number of variables (eg intensity on a FSD diode) into a set of values of linearly uncorrelated (latent) variables called principal components.
- The first principal component (ie linear combination of the measured variables) is constructed so that it gives the largest possible variance across the observations (ie the spatial map has maximum signal variation).
- Succeeding components must be orthogonal to all preceding components and again have the highest variance possible.
- The principal components form an uncorrelated orthogonal basis set.
- PCA can be used to reduce the dimensionality of a problem by retaining only a subset of the most significant PCs (ie useful for data reduction).

$$Var(X) = \frac{1}{n} \sum_{i=1}^n (x_i - \mu)^2$$

$$\mu(X) = \frac{1}{n} \sum_{i=1}^n x_i$$

$$Covar(X, Y) = \frac{1}{n} \sum_{i=1}^n (x_i - \mu(X))(y_i - \mu(Y))$$

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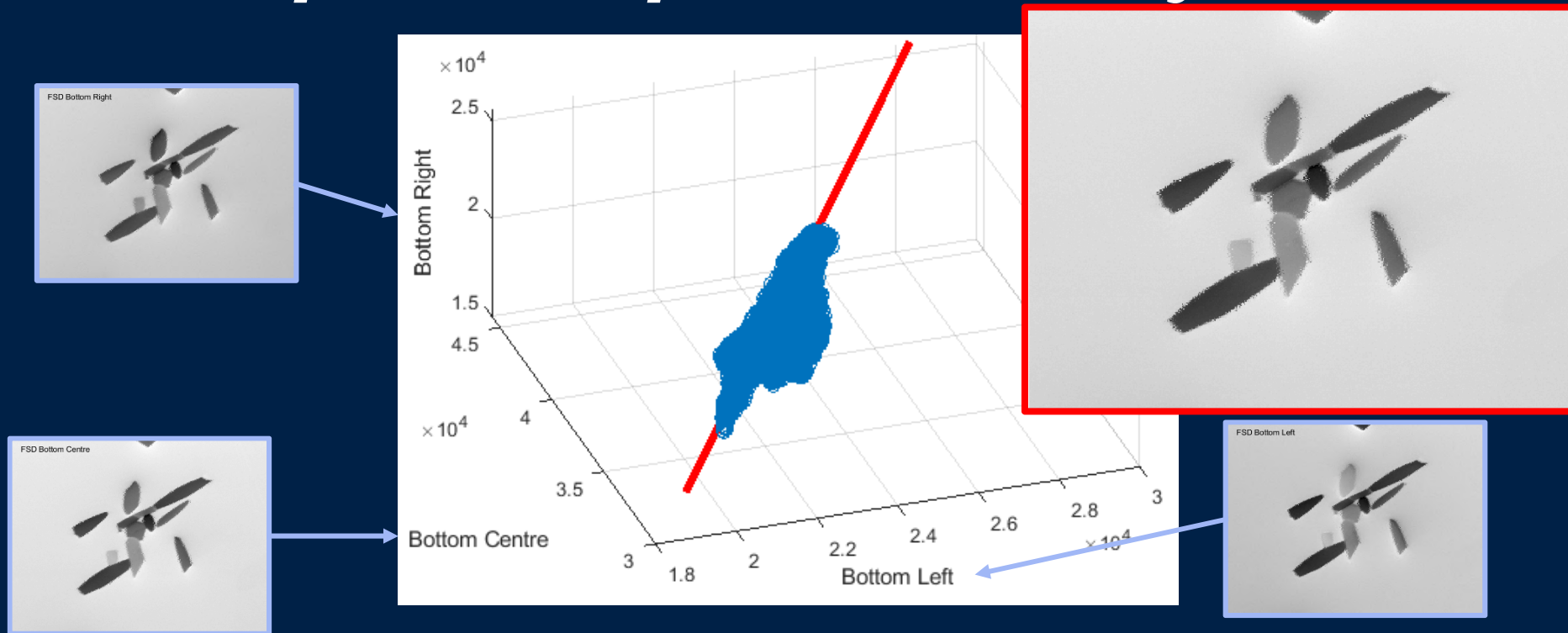
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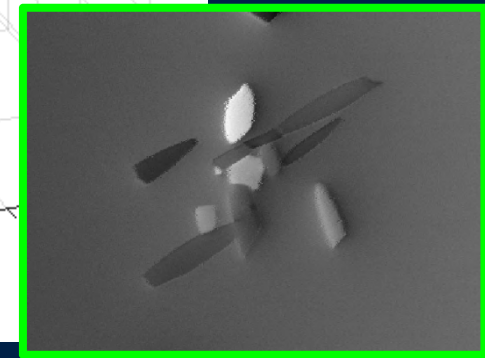
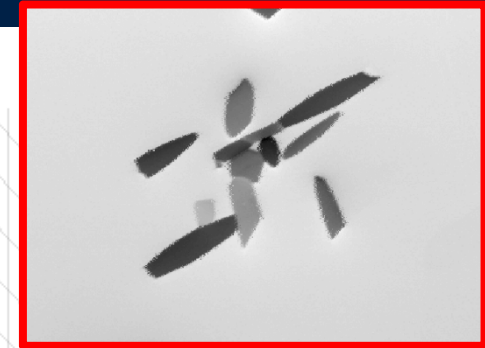
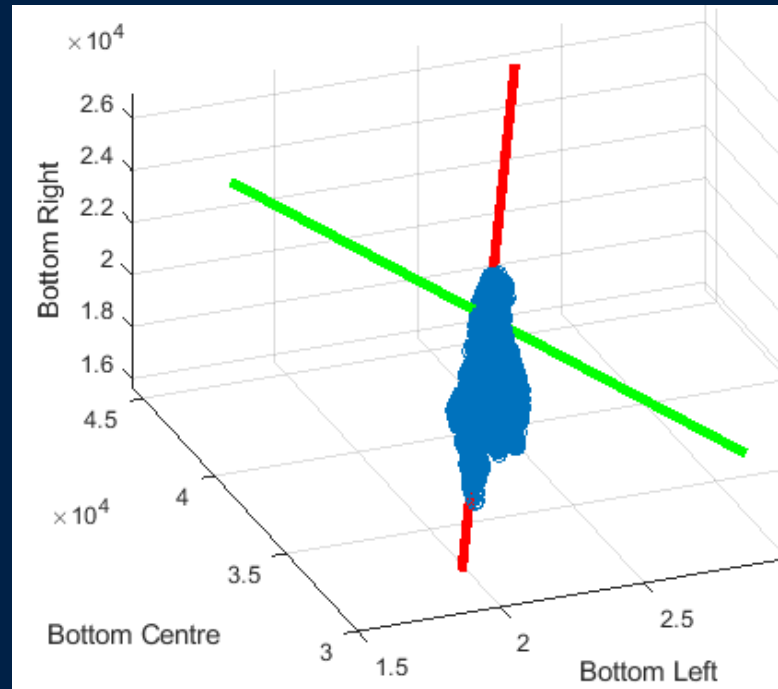
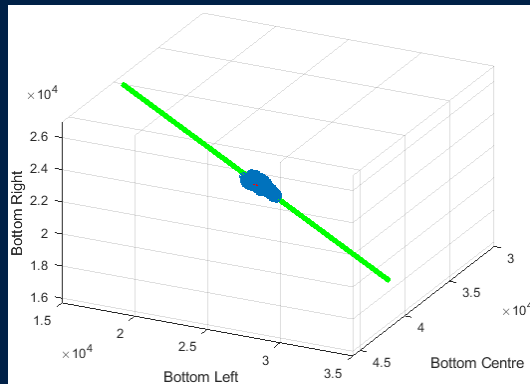


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# Principal Component Analysis



# Principal Component Analysis



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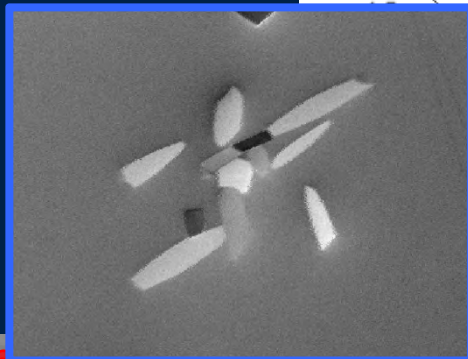
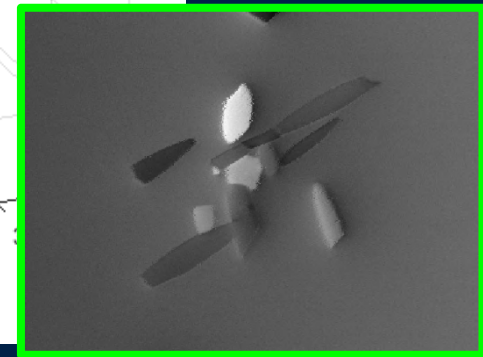
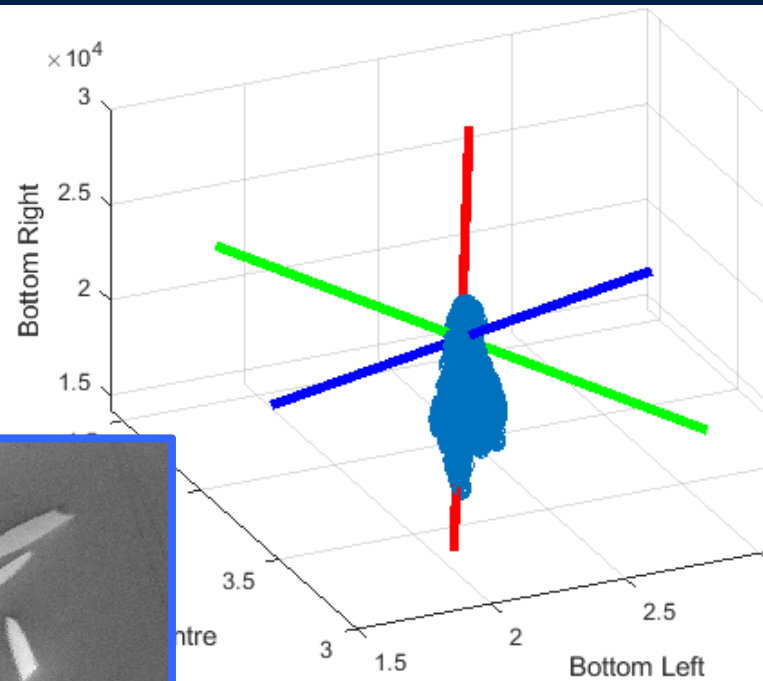
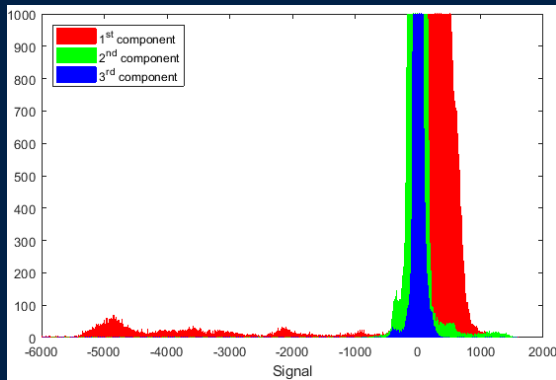


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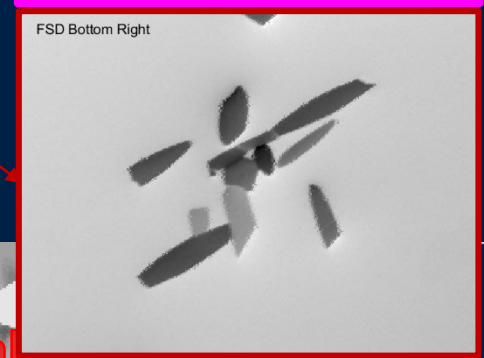
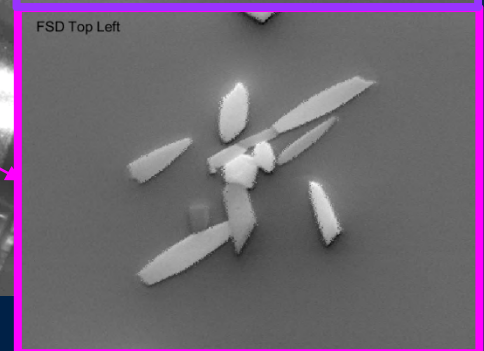
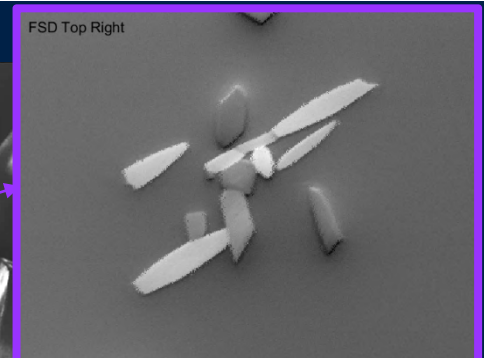
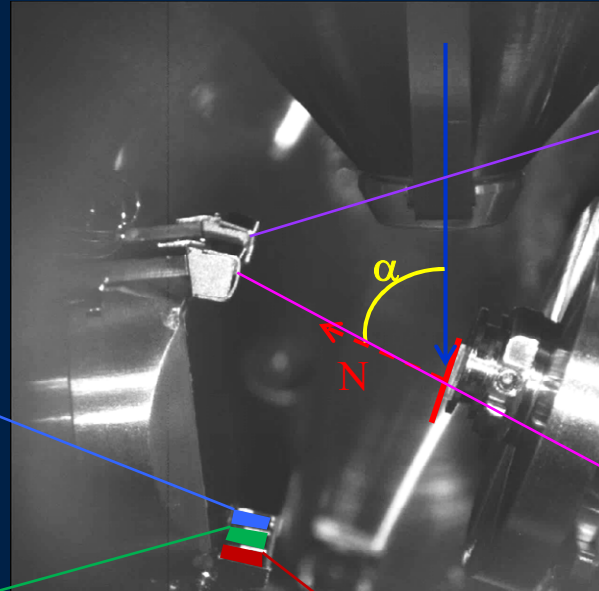
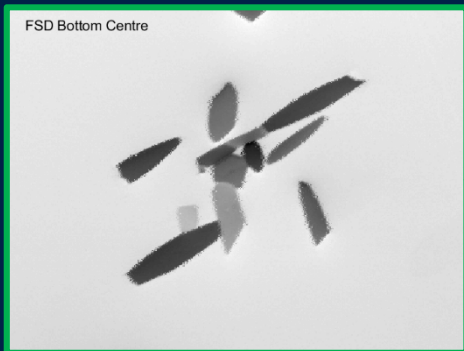


# Principal Component Analysis





# FSD Imaging



More than 3 input variables?  
Same idea but can't easily plot/visualise the  
process – 5D plots needed

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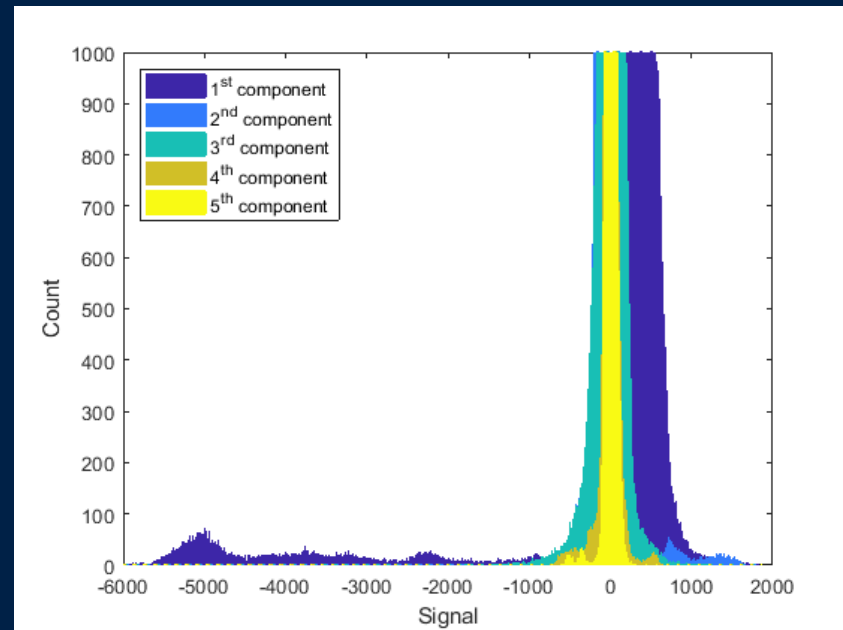
# FSD Imaging

## Using 5 FSD signals

Same idea but can't easily plot/visualise the process – 5D scatter plots needed

Note little new information added by last few components

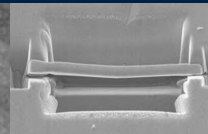
The EBSD detector measures intensities at many pixels → extend process further...



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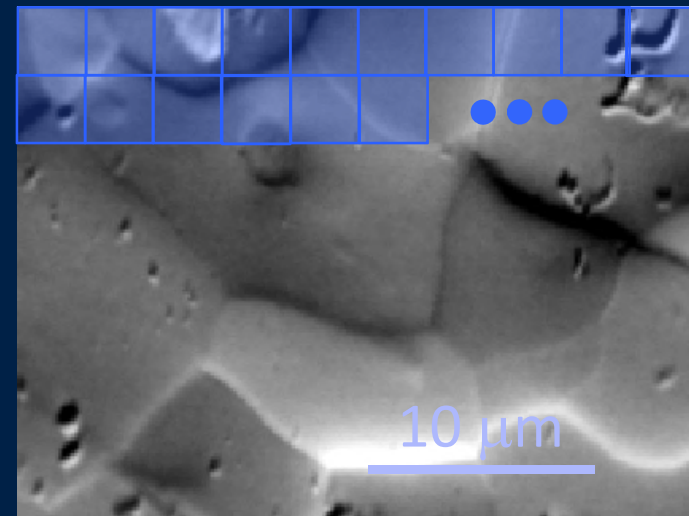
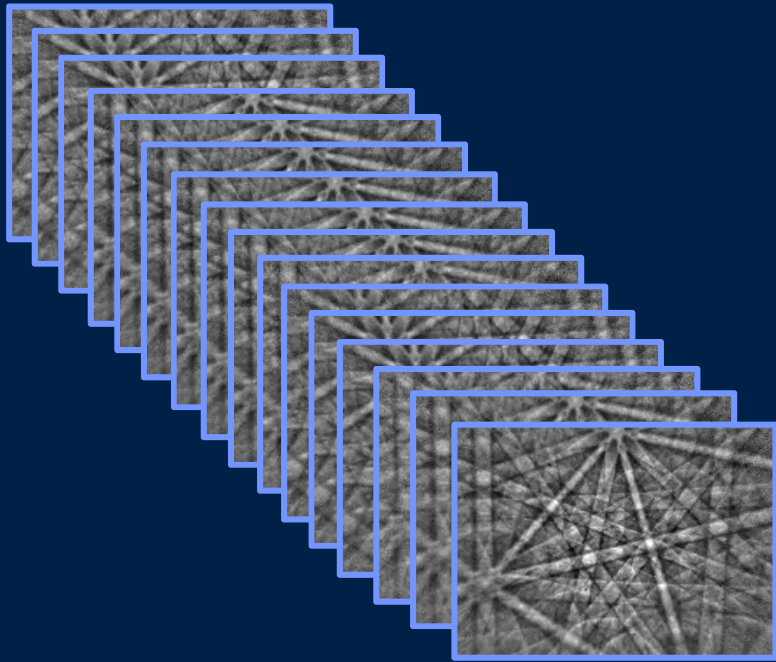
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# ***EBSD Dataset***



Ferritic Steel Sample – David M Collins

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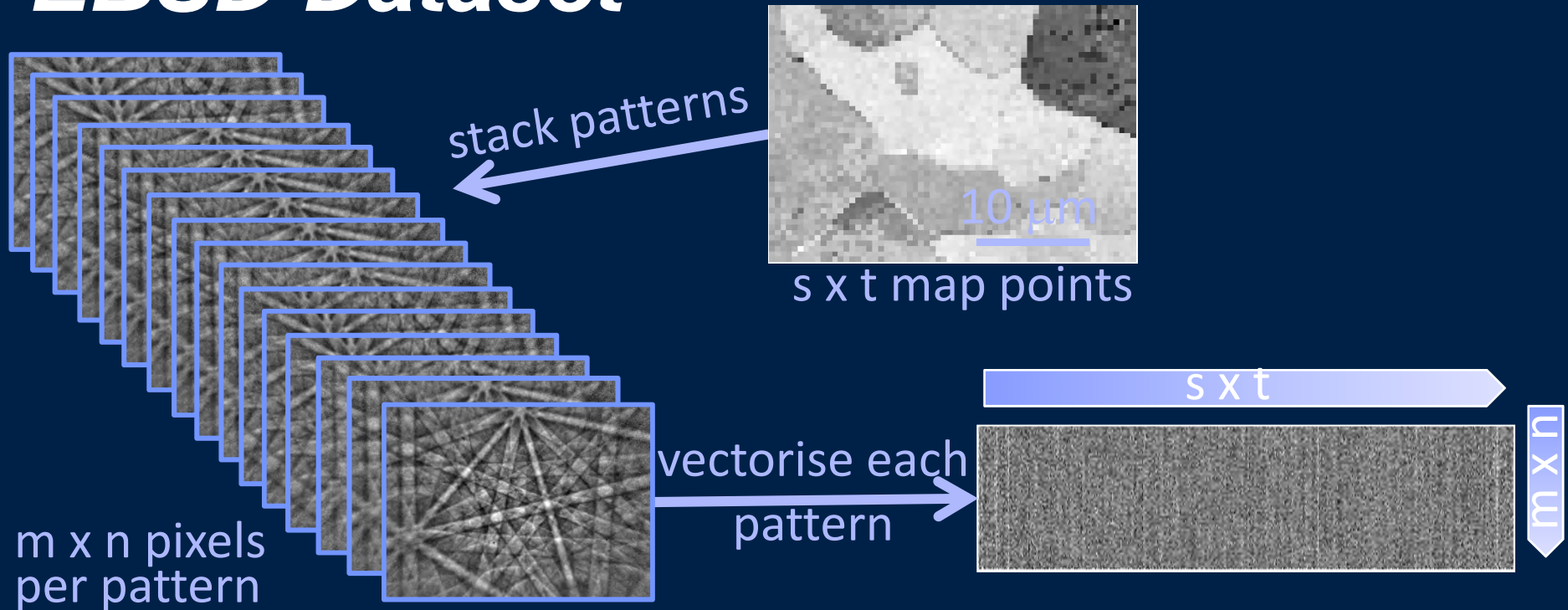
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# EBSD Dataset

12



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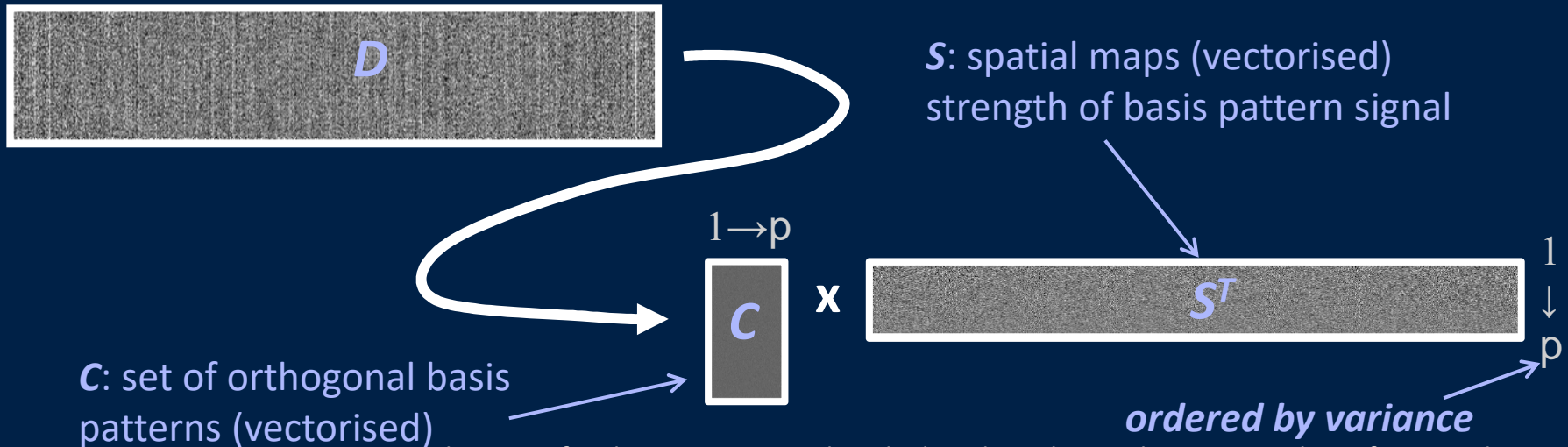
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# PCA of EBSD/TKD Patterns

Principal Component Analysis

$$D_{[m \times n, s \times t]} = C_{[m \times n, p \leq m \times n]} S^T_{[p \leq m \times n, s \times t]}$$



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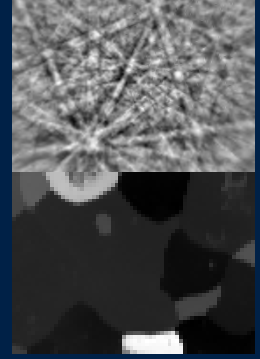
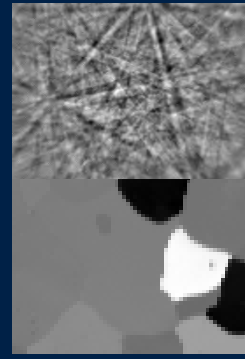
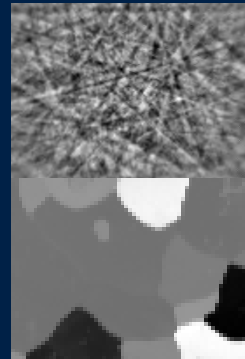
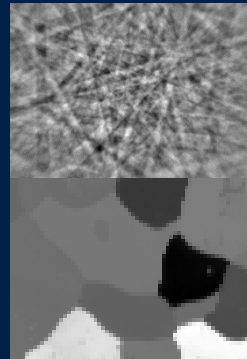
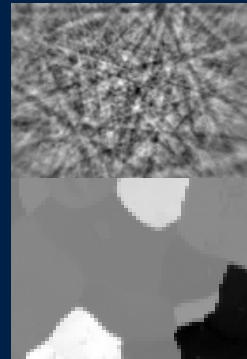
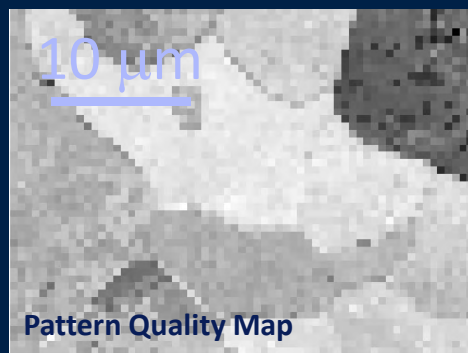
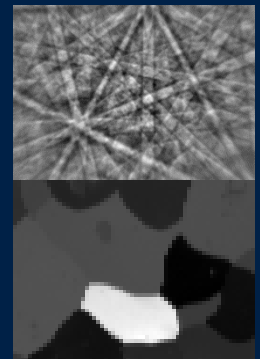
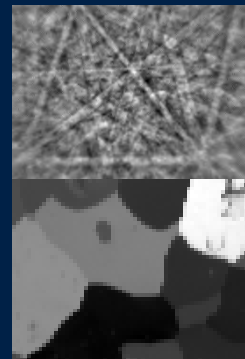
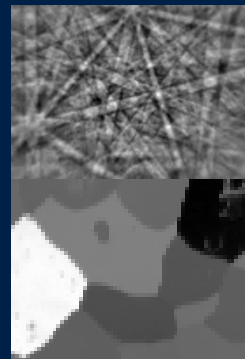
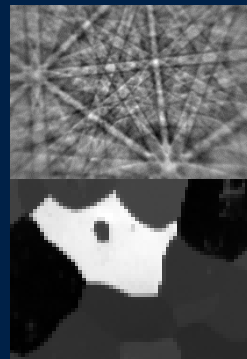
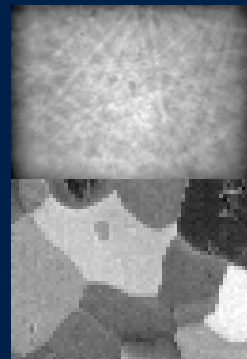
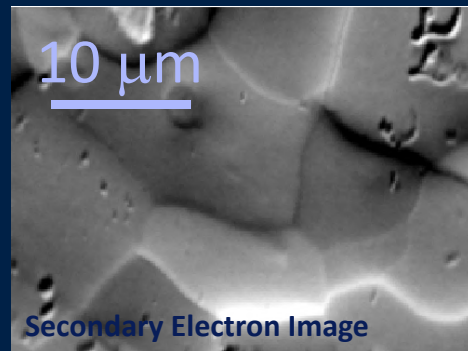


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# PCA – Example: Ferritic Steel

14



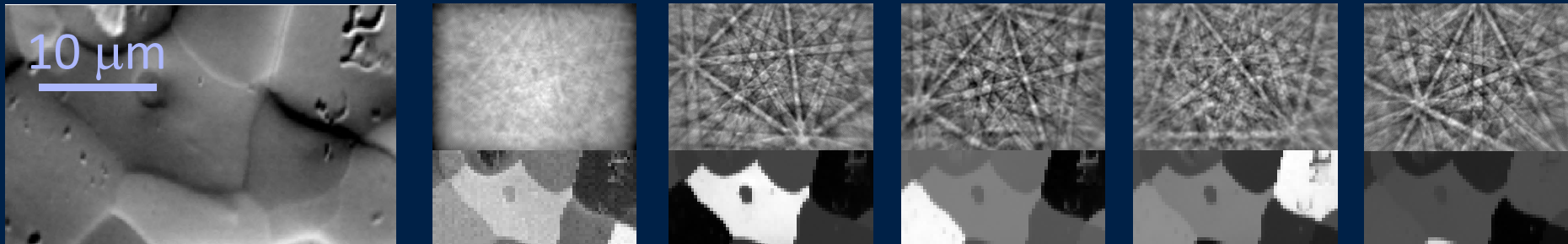
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# PCA – Example: Ferritic Steel



Problem!

Components contain multiple overlapping patterns – some with inverted contrast.

Grains have significant signal associated with multiple components. Actually want a single component dominating for each grain (ie we want the spatial maps to be close to zeros for all but one component – some times called simplicity)

# Varimax Basis Vectors

Principal Component Analysis:  $D_{[m \times n, s \times t]} = C_{[m \times n, p \leq m \times n]} S_{[p \leq m \times n, s \times t]}^T$

- Apply (hyper-) rotation to basis vectors
- the 'Varimax' rotation transforms the basis vectors so that each observation (ie EBSD map point) tends to be dominated by a single basis vector (ie pattern).

$$D_{[m \times n, s \times t]} = \underbrace{C_{[m \times n, p \leq m \times n]} R_{[p, p]}}_{\text{Patterns}} \underbrace{R_{[p, p]}^T S_{[p \leq m \times n, s \times t]}^T}_{\text{Maps}}$$

- $R$  maximizes the sum of squared correlations between variables and factors

$$R_{\text{VARIMAX}} = \arg \max_R \left( \frac{1}{p} \sum_{j=1}^k \sum_{i=1}^p (\Delta R)_{ij}^4 - \sum_{j=1}^k \left( \frac{1}{p} \sum_{i=1}^p (\Delta R)_{ij}^2 \right)^2 \right)$$

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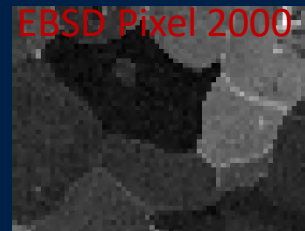
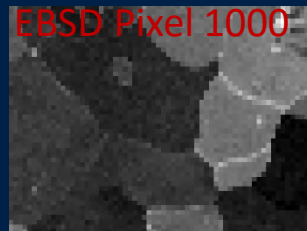
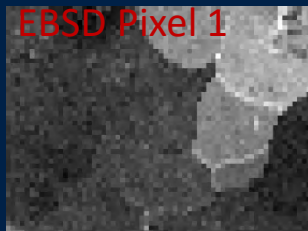
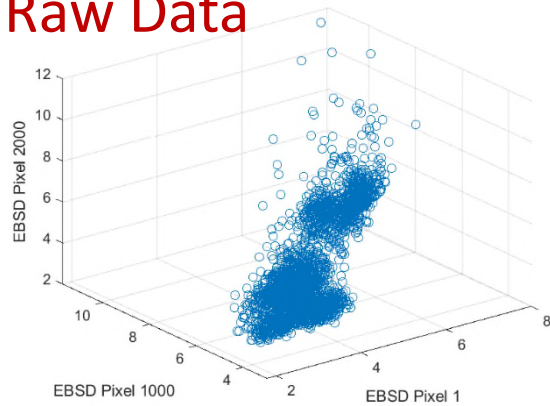
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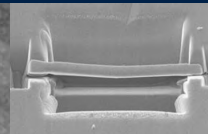
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# PCA of EBSD Data

## Raw Data



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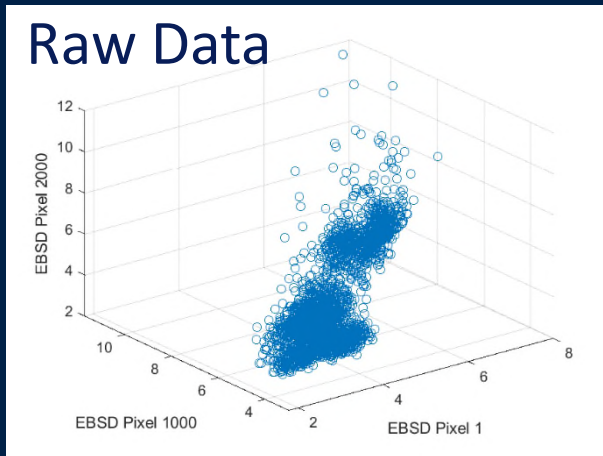


**OxfordMaterials**

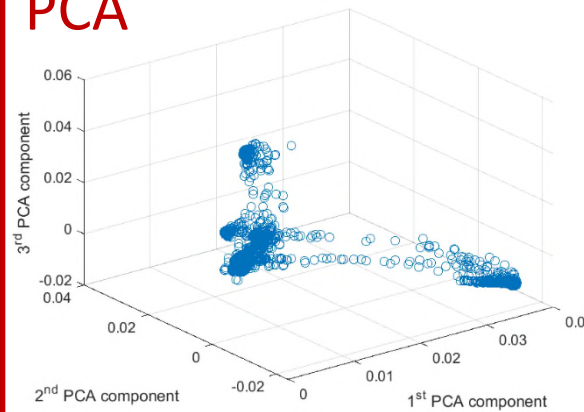


# PCA of EBSD Data

Raw Data



PCA



Component 1



Component 2

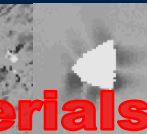
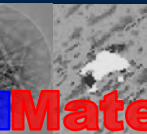
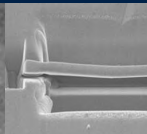
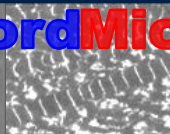


Component 3



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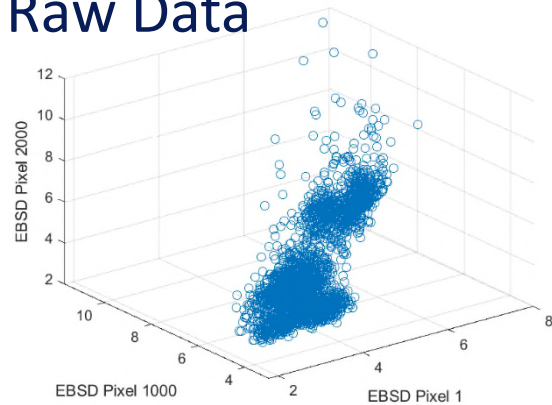
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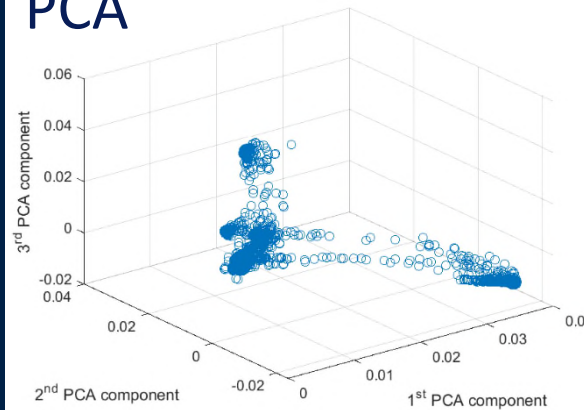
# PCA of EBSD Data

19

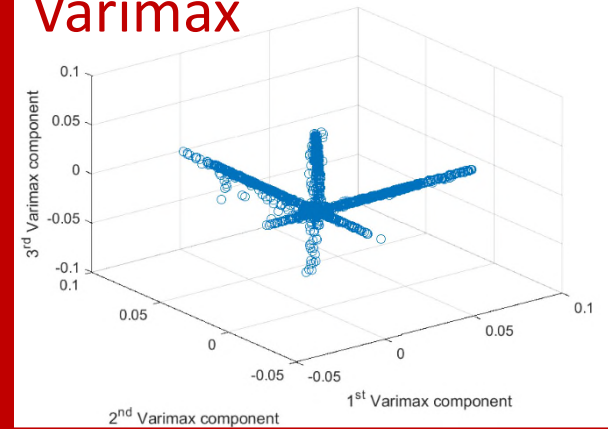
Raw Data



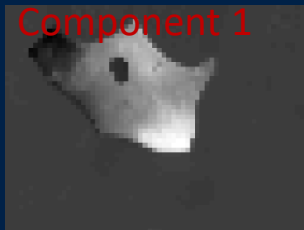
PCA



Varimax



Component 1



Component 2



Component 3



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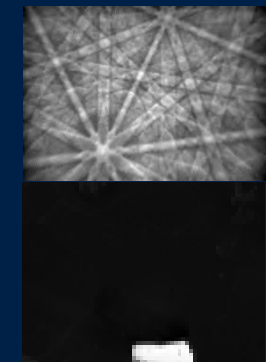
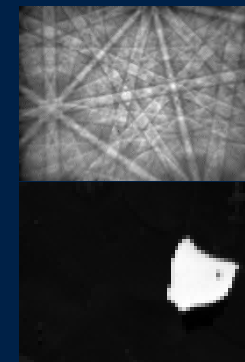
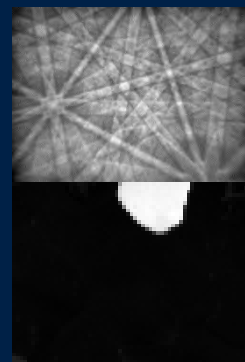
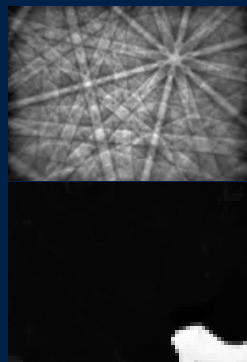
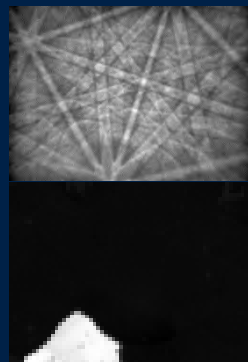
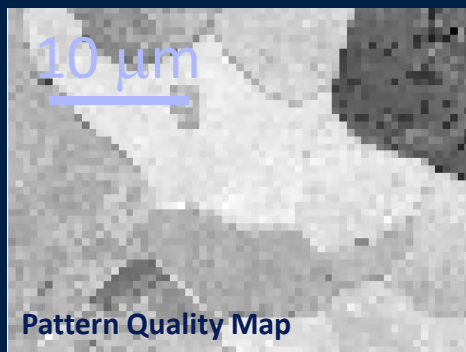
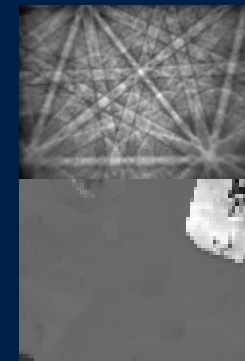
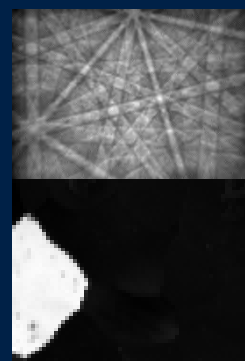
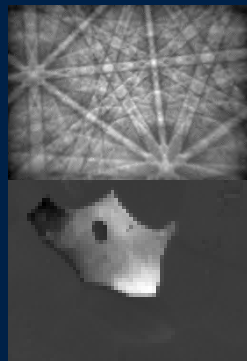
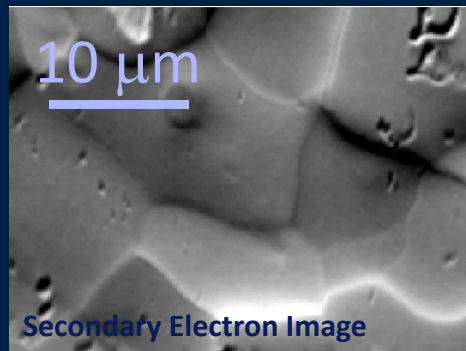


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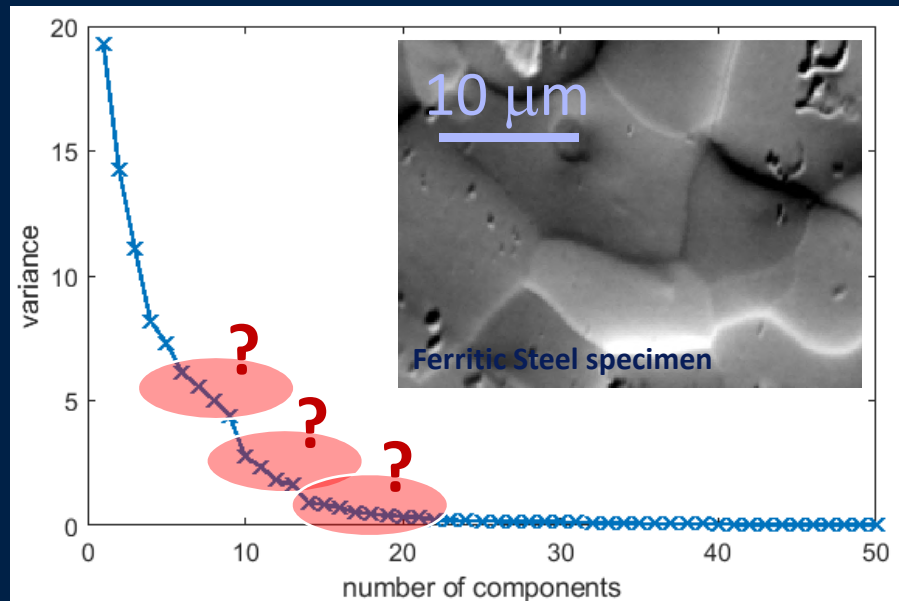
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# Varimax – Example: Ferritic Steel



# How many components?



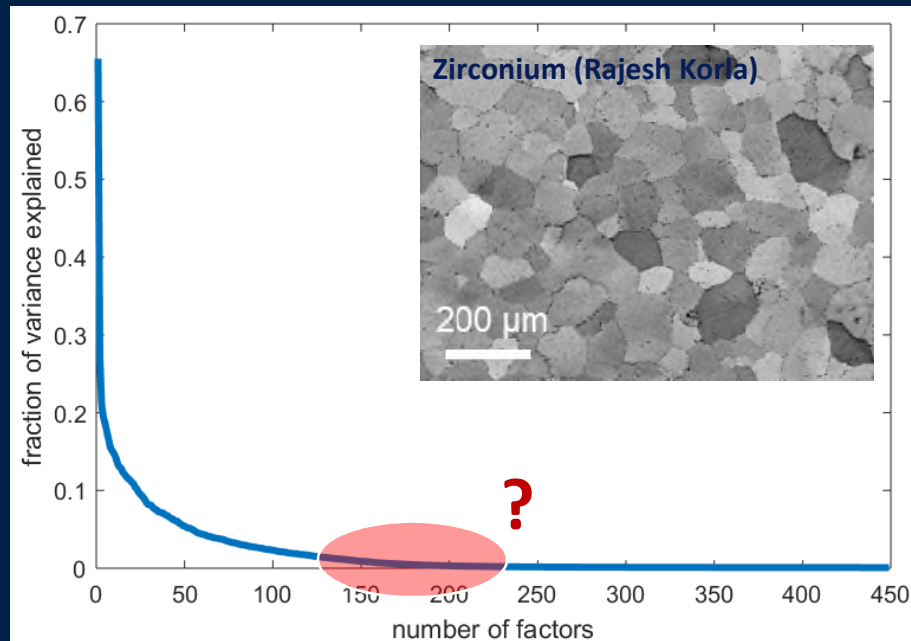
## ◆ Scree plot

- ◆ plot variance associated with successive components
- ◆ 'elbow' shows transition from signal to noise

## ◆ but

- ◆ Subjective
- ◆ Multiple elbows
- ◆ Smooth transition

# How many components?



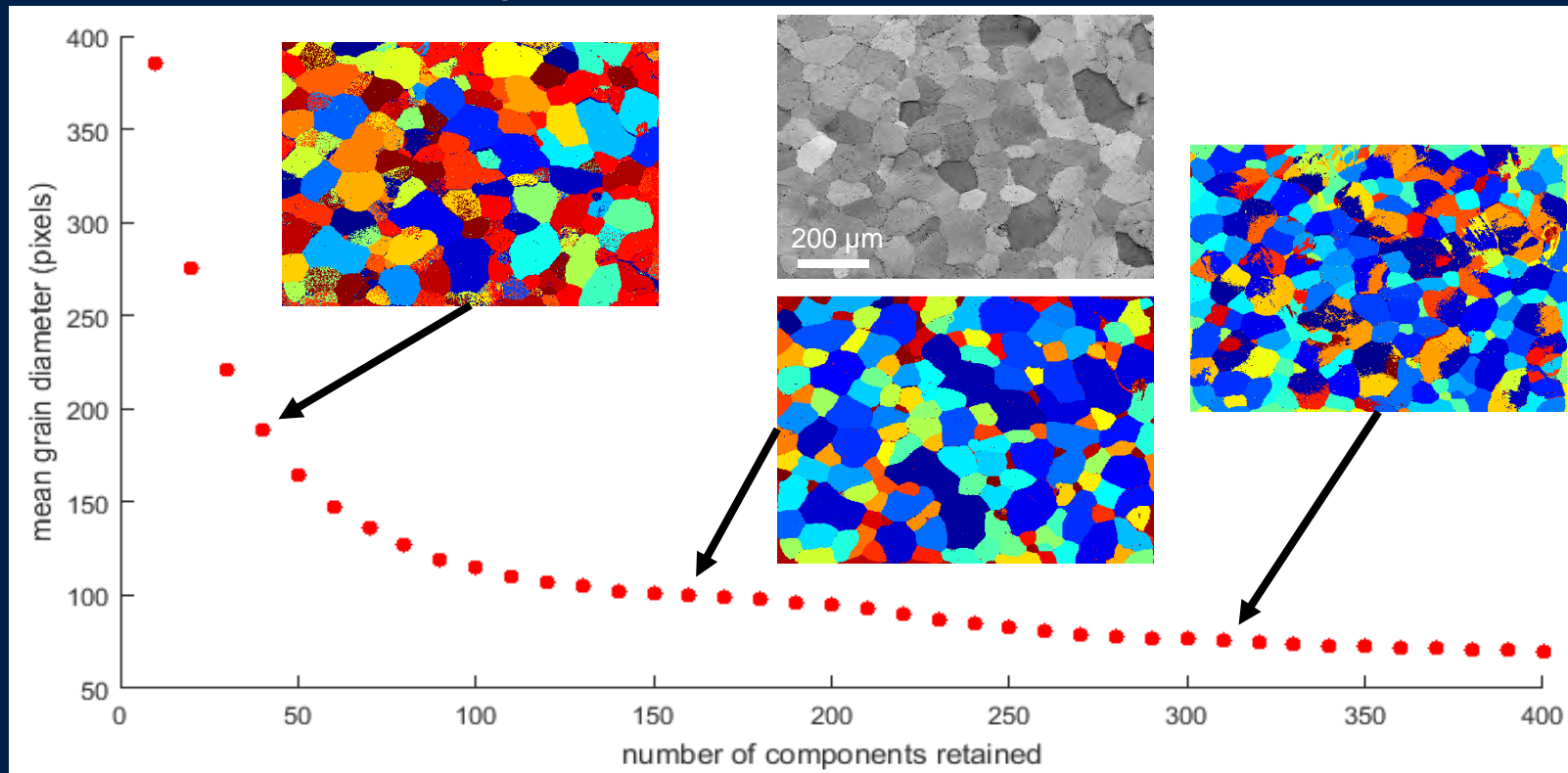
## ◆ Scree plot

- ◆ plot variance associated with successive components
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## ◆ but

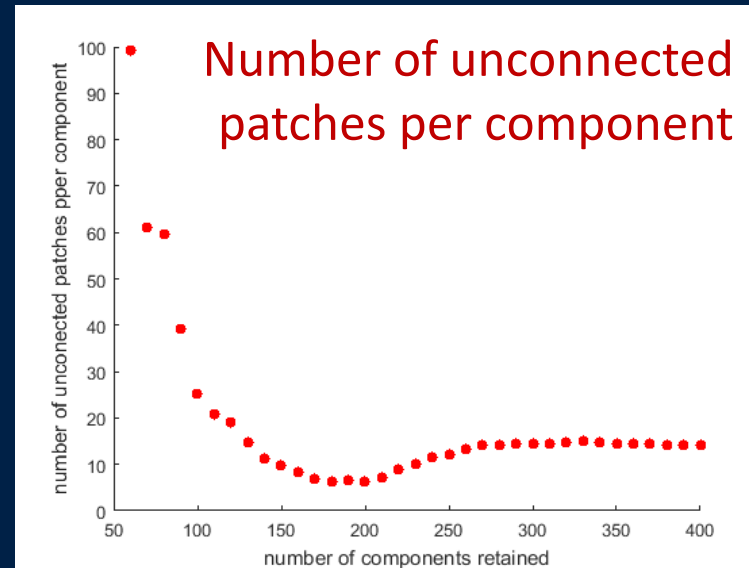
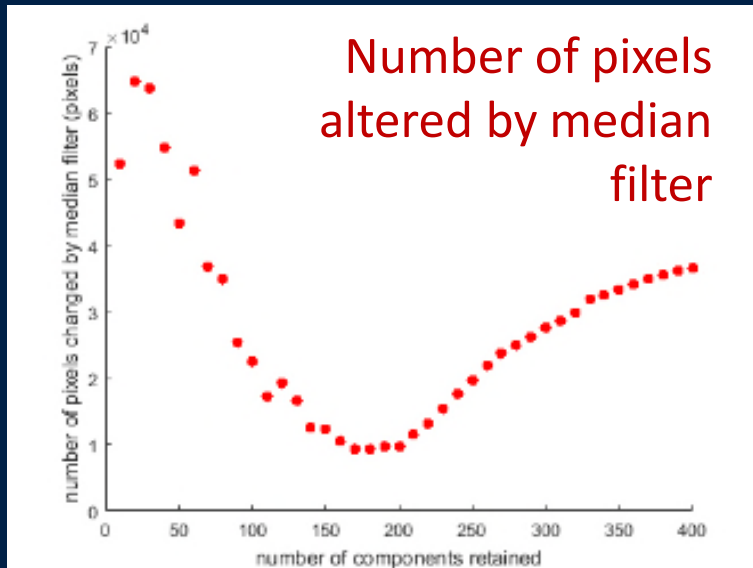
- ◆ Subjective
- ◆ Multiple elbows
- ◆ Smooth transition

# How many components?





# How many components?

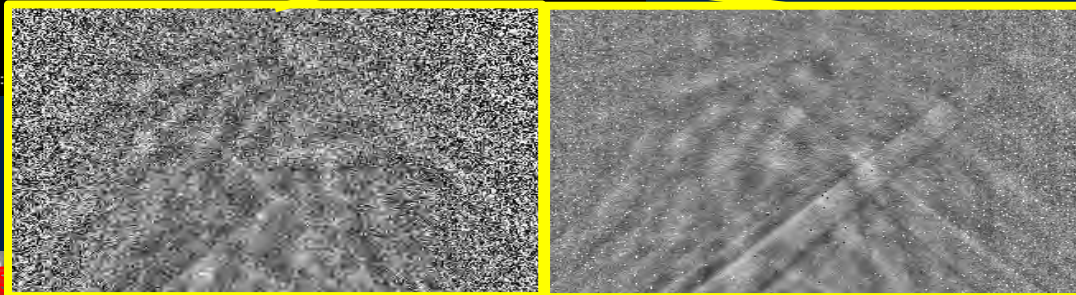
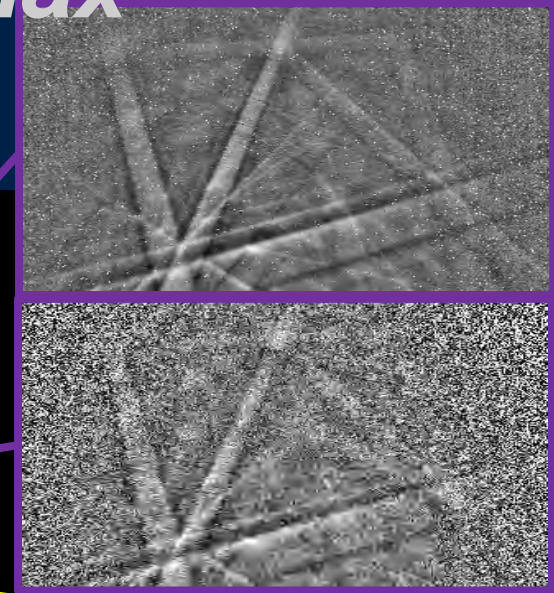
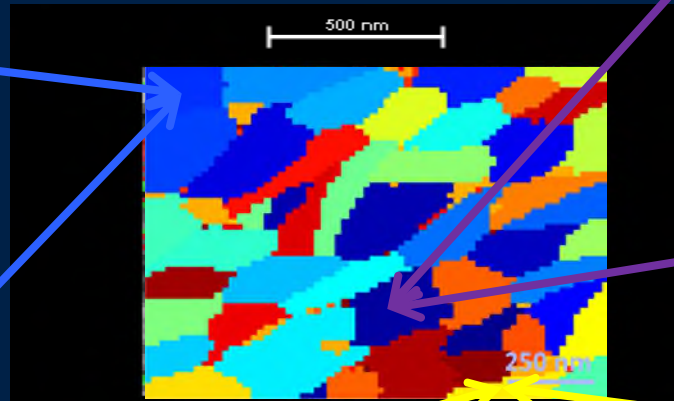
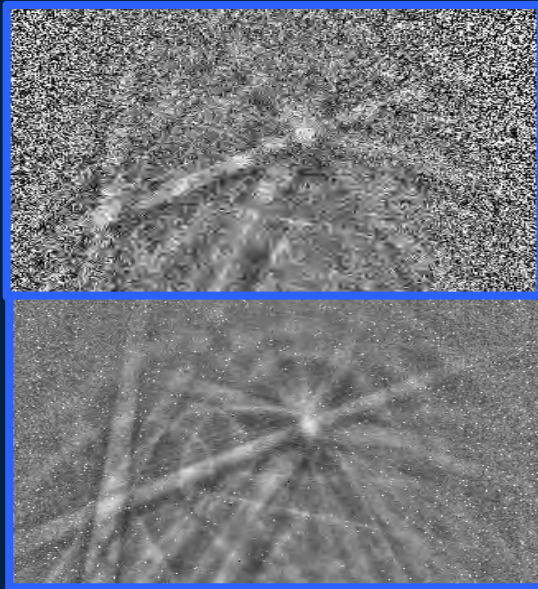


- Use more specific measures reflecting expected form of grain structure
- Aim to allow more components than stitch back together through indexing

# Characteristic Patterns

- ◆ Enhanced signal to noise for characteristic patterns (important for specimens that are difficult to prepare or suffer beam damage...). ‘Smart averaging’ over similar microstructural domains identified direct from data.
- ◆ Subtle effects can be discriminated (eg polarity)
- ◆ Reduced pattern numbers for indexing
  - ◆ Hough-based → try AstroEBSD
  - ◆ Template matching → significant reduction of computational time (stay tuned for next talk from Katharina Marquardt)

# Nanostructured SiC – Varimax



TKD data from  
Yevhen Zayachuk

**OxfordMicromechanics**

**OxfordMaterials**

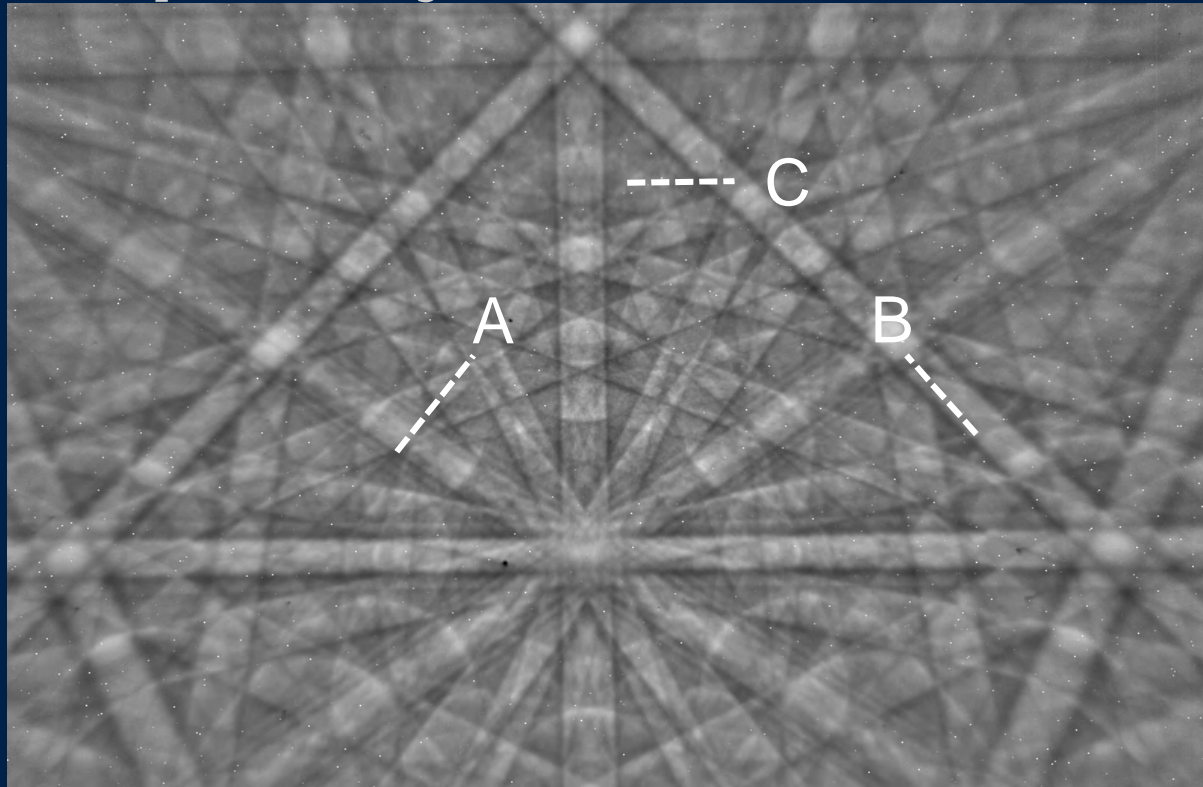


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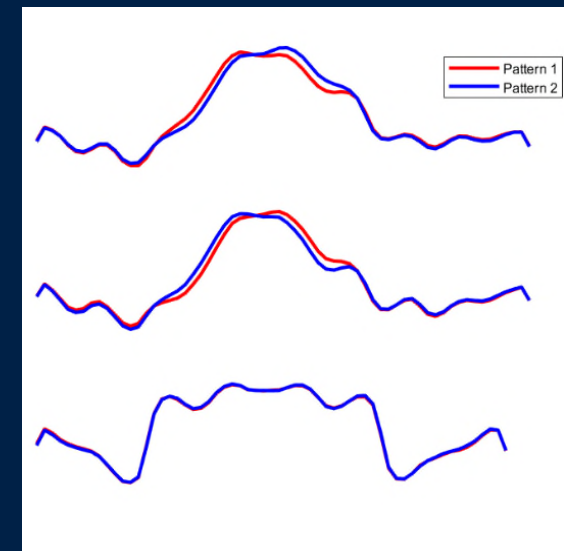
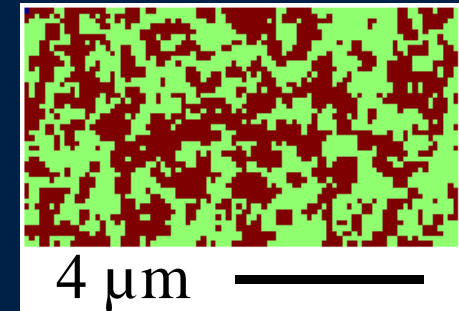
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# GaP polarity +/- Domains

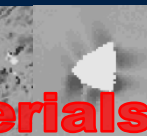
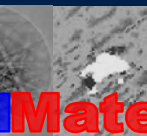
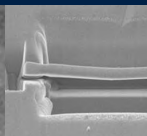


Arantxa Villata-Clemente



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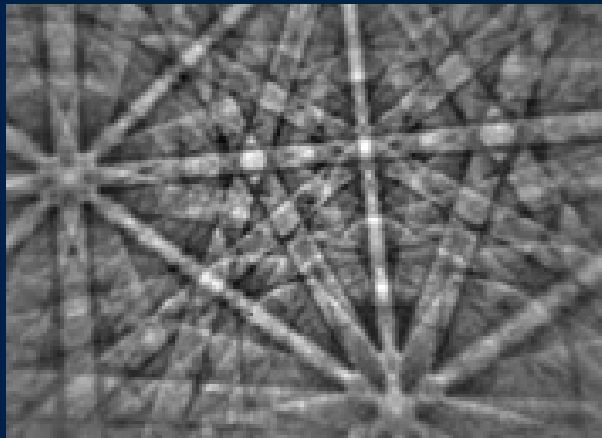


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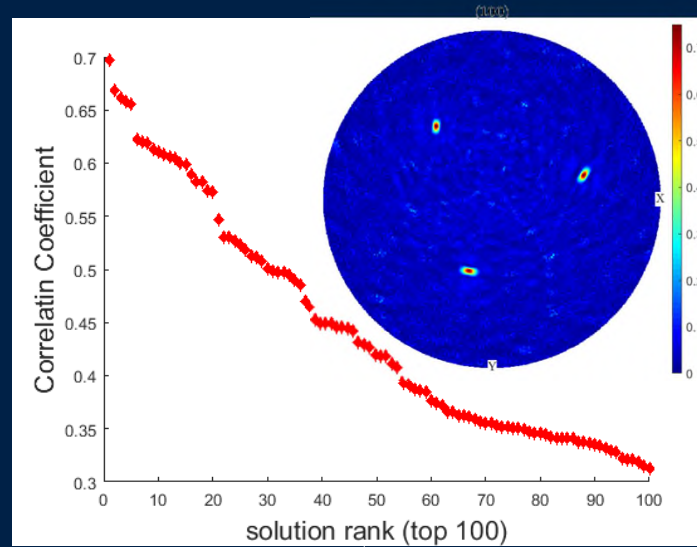


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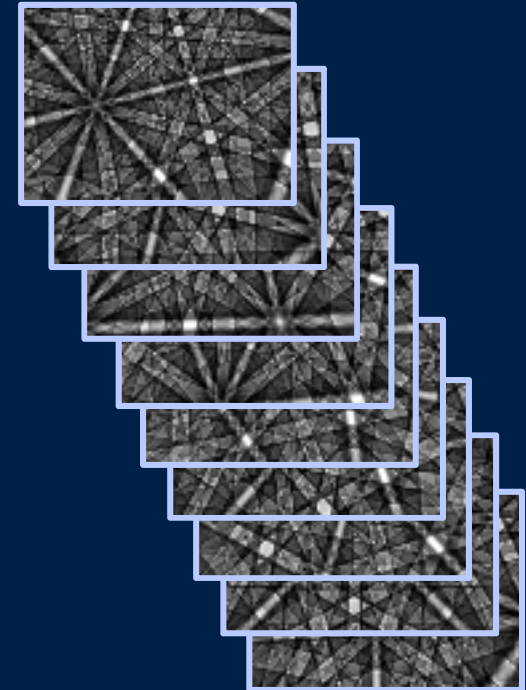
# Template Matching for Indexing EBSD



Characteristic Pattern  
from multivariate  
statistical analysis



Normalised Cross-  
Correlation



Simulated Library

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