Since the plain stress matrix is symmetric, there's a set of eigenvectors,  $\bar{v}_1$  and  $\bar{v}_2$ , which form a orthonormal basis. So for all vector  $\bar{n}$ ,  $\bar{n}^{\rm T}\underline{\underline{\sigma}}\bar{n}$  can be rewritten as

$$\sigma_n = \bar{n}^{\mathrm{T}}\underline{\underline{\sigma}}\bar{n} = (k_1\bar{n} + k_2\bar{n})^{\mathrm{T}}\underline{\underline{\sigma}}(k_1\bar{n} + k_2\bar{n}) = k_1^2\lambda_1 + k_2^2\lambda_2 \in [\lambda_2, \lambda_1],$$

where  $\lambda_1$  and  $\lambda_2$  are eigenvalues of  $\bar{v}_1$  and  $\bar{v}_2$  respectively, and  $\lambda_1 \geq \lambda_2$ . And  $\sigma_n$  reaches its maximum or minimum, if and only if  $\bar{n}$  is in the direction of  $\bar{v}_1$  or  $\bar{v}_2$ , respectively, which is equivalent to the vanish of shear stresses.