Prediction of Maintenance for Aircraft Engine

This notebook presents an end-to-end workflow to predict the **Remaining Useful Life (RUL)** of aircraft engines using sensor data. We will process the dataset, engineer features, and build regression models to estimate RUL.

Course: ME228 — Final Project

Title: Prediction of Maintenance for Aircraft Engine

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Data Sources:

- https://www.kaggle.com/datasets/behrad3d/nasa-cmaps/data
- https://www.kaggle.com/datasets/vamshikreddy/pm-dataset

Source code: Developed by Shivendraraj Godbole

Objective:

- Monitor engine health
- Predict Remaining Useful Life (RUL) of aircraft engines
- Provide necessary maintenance

```
# Import necessary libraries
import numpy as np
import pandas as pd
import matplotlib.pyplot as plt
import seaborn as sns
from sklearn.model_selection import train_test_split
from sklearn.preprocessing import StandardScaler
from sklearn.linear_model import LinearRegression
from sklearn.ensemble import RandomForestRegressor
from sklearn.metrics import mean_absolute_error, mean_squared_error, r2_score
import zipfile
import os
from google.colab import files
```

```
# Check available files
print("Available files:", os.listdir())

# Upload dataset if missing
zip_path = "archive.zip"
extract_folder = "dataset"
if zip_path not in os.listdir():
    print("Please upload the dataset file: archive.zip")
    uploaded = files.upload()
# Ensure file is now present
```

```
# Lilisure life is now present
if zip_path not in os.listdir():
    raise FileNotFoundError(f"{zip path} not found. Please upload the correct dataset
# Extract uploaded dataset
with zipfile.ZipFile(zip_path, 'r') as zip_ref:
    zip_ref.extractall(extract_folder)
# Verify extracted files
extracted_files = os.listdir(extract_folder)
print("Extracted Files:", extracted_files)
# Check if files are inside a subfolder
subfolders = [f for f in extracted files if os.path.isdir(os.path.join(extract folder,
    print("Detected subfolder, updating file paths...")
    extract_folder = os.path.join(extract_folder, subfolders[0])
    print("New dataset path:", extract_folder)
Available files: ['.config', 'extracted_files', 'linear_regression_model.pkl', 'da
     Extracted Files: ['archive']
     Detected subfolder, updating file paths...
     New dataset path: dataset/archive
# Load datasets from text files
def load_txt_data(file_path):
    """Loads space-delimited text data into a pandas DataFrame."""
    column_names = ["unit", "time", "operational_setting_1", "operational_setting_2",
                    "sensor_1", "sensor_2", "sensor_3", "sensor_4", "sensor_5", "senso
                    "sensor_9", "sensor_10", "sensor_11", "sensor_12", "sensor_13", "s
                    "sensor_16", "sensor_17", "sensor_18", "sensor_19", "sensor_20", "
    return pd.read csv(file path, delim whitespace=True, names=column names)
# Update file paths based on extracted files
train_file_path = os.path.join(extract_folder, "train_FD001.txt")
test_file_path = os.path.join(extract_folder, "test_FD001.txt")
rul_file_path = os.path.join(extract_folder, "RUL_FD001.txt")
# Check if files exist before loading
def check_file_exists(file_path):
    """Checks if the specified file exists."""
    if not os.path.exists(file path):
        raise FileNotFoundError(f"File not found: {file_path}")
check file exists(train file path)
check_file_exists(test_file_path)
check_file_exists(rul_file_path)
# Load data
cmaps_data = load_txt_data(train_file_path)
pm_data = load_txt_data(test_file_path)
rul_data = pd.read_csv(rul_file_path, header=None, names=["RUL"])
<ipython-input-111-559506a1b890>:8: FutureWarning: The 'delim_whitespace' keyword
       return pd.read_csv(file_path, delim_whitespace=True, names=column_names)
     <ipython-input-111-559506a1b890>:8: FutureWarning: The 'delim_whitespace' keyword
```

Compute RUL for each engine in cmaps_data
The max cycle for each engine is determined, and RUL is calculated dynamically

return pd.read_csv(file_path, delim_whitespace=True, names=column_names)

```
max_cycles = cmaps_data.groupby("unit")["time"].max()
cmaps_data = cmaps_data.merge(max_cycles, on="unit", suffixes=("", "_max"))
cmaps_data["RUL"] = cmaps_data["time_max"] - cmaps_data["time"]
cmaps_data.drop(columns=["time_max"], inplace=True)
# Exploratory Data Analysis (EDA)
print("\nDataset Overview:")
print(f"Number of samples: {cmaps_data.shape[0]}")
print(f"Number of features: {cmaps_data.shape[1]}")
print("\nFeature Types:")
print(cmaps_data.dtypes)
\rightarrow
     Dataset Overview:
     Number of samples: 20631
     Number of features: 27
     Feature Types:
     unit
                                 int64
     time
                                 int64
     operational_setting_1
                               float64
     operational_setting_2
                               float64
     operational_setting_3
                               float64
                               float64
     sensor_1
     sensor_2
                               float64
                               float64
     sensor_3
     sensor_4
                               float64
     sensor_5
                               float64
     sensor_6
                               float64
                               float64
     sensor 7
     sensor_8
                               float64
     sensor_9
                               float64
     sensor 10
                               float64
     sensor_11
                               float64
     sensor_12
                               float64
                               float64
     sensor_13
     sensor_14
                               float64
     sensor 15
                               float64
                               float64
     sensor_16
     sensor_17
                                 int64
     sensor_18
                                 int64
     sensor_19
                               float64
     sensor_20
                               float64
     sensor_21
                               float64
     RUL
                                 int64
     dtype: object
# Summary statistics
print("\nSummary Statistics:")
print(cmaps_data.describe())
\rightarrow
     Summary Statistics:
                                         operational_setting_1 \
                    unit
                                   time
     count 20631.000000 20631.000000
                                                  20631.000000
             51.506568 108.807862
                                                     -0.000009
     mean
               29.227633
                             68.880990
                                                      0.002187
     std
     min
                1.000000
                              1.000000
                                                     -0.008700
     25%
               26.000000
                             52.000000
                                                     -0.001500
               52.000000 104.000000
     50%
                                                      0.000000
     75%
               77.000000
                            156.000000
                                                      0.001500
              100.000000
                            362.000000
                                                      0.008700
     max
```

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```
20631.000000
                                               20631.0 2.063100e+04
     count
    mean
                       0.000002
                                                 100.0 5.186700e+02
                                                   0.0 6.537152e-11
     std
                        0.000293
                       -0.000600
                                                 100.0 5.186700e+02
    min
     25%
                       -0.000200
                                                 100.0 5.186700e+02
                                                 100.0 5.186700e+02
     50%
                        0.000000
    75%
                        0.000300
                                                 100.0 5.186700e+02
                        0.000600
                                                 100.0 5.186700e+02
    max
               sensor_2
                             sensor_3
                                          sensor_4
                                                        sensor_5
                                                                  . . .
           20631.000000 20631.000000 20631.000000 2.063100e+04
    count
             642.680934
                                      1408.933782 1.462000e+01
    mean
                          1590.523119
     std
               0.500053
                           6.131150
                                          9.000605 3.394700e-12
    min
            641.210000 1571.040000
                                      1382.250000 1.462000e+01
     25%
            642.325000 1586.260000 1402.360000 1.462000e+01
            642.640000 1590.100000
                                      1408.040000 1.462000e+01
     50%
    75%
            643.000000 1594.380000
                                      1414.555000 1.462000e+01
                                                                 . . .
             644.530000
                         1616.910000
                                       1441.490000 1.462000e+01
    max
              sensor 13
                            sensor 14
                                         sensor 15
                                                       sensor 16
                                                                     sensor 17
    count 20631.000000 20631.000000
                                      20631.000000 2.063100e+04 20631.000000
            2388.096152
                          8143.752722
                                          8.442146 3.000000e-02
                                                                    393.210654
    mean
    std
               0.071919
                            19.076176
                                         0.037505 1.556432e-14
                                                                     1.548763
    min
            2387.880000 8099.940000
                                         8.324900 3.000000e-02
                                                                   388.000000
            2388.040000 8133.245000
                                          8.414900 3.000000e-02
     25%
                                                                    392.000000
    50%
            2388.090000 8140.540000
                                          8.438900 3.000000e-02
                                                                   393.000000
    75%
            2388.140000 8148.310000
                                          8.465600 3.000000e-02
                                                                    394.000000
                         8293.720000
                                          8.584800 3.000000e-02
    max
            2388.560000
                                                                    400.000000
           sensor 18 sensor 19
                                    sensor 20
                                                                     RUL
                                                 sensor 21
                       20631.0 20631.000000 20631.000000 20631.000000
     count
             20631.0
              2388.0
                        100.0
                                  38.816271
                                                 23.289705
                                                           107.807862
    mean
                                   0.0
                          0.0
                                                 0.108251
                                                             68.880990
    std
                     100.0 38.140000
100.0 38.700000
100.0 38.830000
              2388.0
                                                 22.894200
    min
                                                               0.000000
    25%
              2388.0
                                                 23.221800
                                                               51.000000
                                                 23.297900
     50%
              2388.0
                                                              103.000000
    75%
              2388.0
                                   38.950000
                          100.0
                                                 23.366800
                                                              155.000000
              2388.0
                          100.0
                                   39.430000
                                                 23.618400
                                                              361.000000
    max
     [8 rows x 27 columns]
# Checking for missing values
print("\nMissing Values:")
missing values = cmaps data.isnull().sum()
print(missing_values[missing_values > 0])
    Missing Values:
    Series([], dtype: int64)
# Data Health Check
if missing values.sum() == 0:
    print("\nThe dataset has no missing values and is clean.")
else:
    print("\nMissing values detected. Consider imputing them.")
    The dataset has no missing values and is clean.
```

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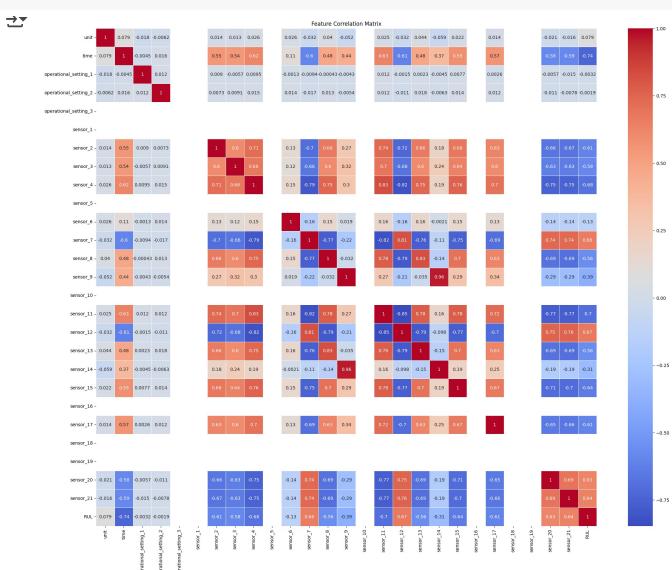
Feature correlation nl+ figure/figsize=(25 20))

→▼

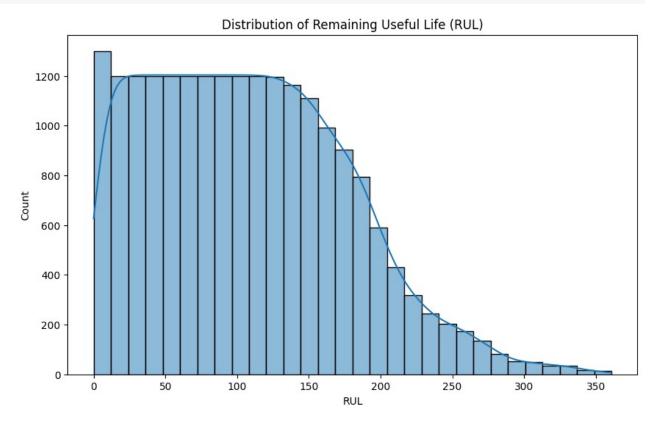
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sns.heatmap(cmaps_data.corr(), annot=True, cmap="coolwarm", linewidths= 0.5)
plt.title("Feature Correlation Matrix")
plt.show()



```
# Visualizing RUL distribution
plt.figure(figsize=(10, 6))
sns.histplot(cmaps_data['RUL'], bins=30, kde=True)
plt.title("Distribution of Remaining Useful Life (RUL)")
plt.show()
```



```
# Feature Selection
features = cmaps_data.columns[2:-1]  # Selecting all sensor data as features, excludin
target = 'RUL'
X = cmaps_data[features]
y = cmaps_data[target]
```

```
# Train-Test Split
print("Splitting data into training and testing sets...")
X_train, X_test, y_train, y_test = train_test_split(X, y, test_size=0.2, random_state=
# Standardization
print("Normalizing feature data using StandardScaler...")
scaler = StandardScaler()
X_train_scaled = scaler.fit_transform(X_train)
X_test_scaled = scaler.transform(X_test)
# Model Training
print("Training models: Linear Regression and Random Forest...")
lr = LinearRegression()
lr.fit(X_train_scaled, y_train)
y_pred_lr = lr.predict(X_test_scaled)
rf = RandomForestRegressor(n_estimators=100, random_state=42)
rf.fit(X_train, y_train)
y_pred_rf = rf.predict(X_test)
# Model Evaluation
def evaluate_model(y_true, y_pred, model_name):
    """Evaluates model performance using standard regression metrics."""
    print(f"\n{model_name} Performance:")
    print(f"MAE: {mean_absolute_error(y_true, y_pred)}")
    print(f"MSE: {mean_squared_error(y_true, y_pred)}")
    print(f"RMSE: {np.sqrt(mean_squared_error(y_true, y_pred))}")
    print(f"R2 Score: {r2_score(y_true, y_pred)}")
evaluate_model(y_test, y_pred_lr, "Linear Regression")
evaluate_model(y_test, y_pred_rf, "Random Forest")
print("Saving trained models...")
import joblib
joblib.dump(rf, "random_forest_model.pkl")
joblib.dump(lr, "linear_regression_model.pkl")
print("\nModel training and evaluation complete. Files saved.")
     Splitting data into training and testing sets...
     Normalizing feature data using StandardScaler...
     Training models: Linear Regression and Random Forest...
     Linear Regression Performance:
     MAE: 34.050297279230946
     MSE: 1966.2012639507052
     RMSE: 44.34186807015132
     R<sup>2</sup> Score: 0.569645560744755
     Random Forest Performance:
     MAE: 29.688841773685485
     MSE: 1724.0290459655926
     RMSE: 41.5214287563132
     R<sup>2</sup> Score: 0.6226512682402188
     Saving trained models...
     Model training and evaluation complete. Files saved.
```

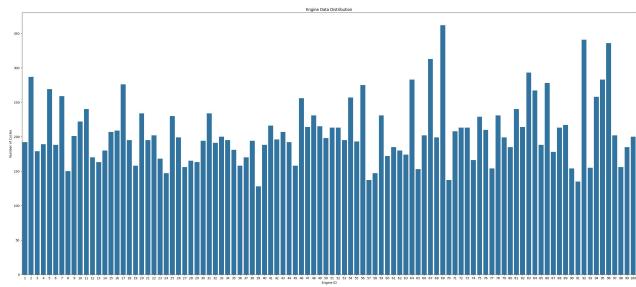
```
# Step 1: Extract ZIP file
zip_path = "/content/archive.zip" # Update this path if needed
```

Data Health Check Script

```
extract_path = "/content/extracted_files"
with zipfile.ZipFile(zip_path, 'r') as zip_ref:
    zip ref.extractall(extract path)
# Step 2: Locate training files
archive_folder_path = os.path.join(extract_path, "archive")
train_files = [f for f in os.listdir(archive_folder_path) if f.startswith("train_FD")]
# Step 3: Load a sample training file (modify if analyzing all files)
sample_file_path = os.path.join(archive_folder_path, train_files[0])
# Step 4: Read dataset with proper formatting
df = pd.read_csv(sample_file_path, delim_whitespace=True, header=None)
# Generate column names
df.columns = ["Engine_ID", "Cycle"] + [f"Feature_{i}" for i in range(1, df.shape[1] -
# Convert Engine_ID and Cycle to integers
df["Engine_ID"] = df["Engine_ID"].astype(int)
df["Cycle"] = df["Cycle"].astype(int)
     <ipython-input-103-bada5dfd266a>:20: FutureWarning: The 'delim_whitespace' keyword
```

df = pd.read_csv(sample_file_path, delim_whitespace=True, header=None)

```
# Step 5: Data Health Checks
## 1. Balance Check (Distribution of Engine IDs)
engine_counts = df["Engine_ID"].value_counts()
plt.figure(figsize=(35, 15))
sns.barplot(x=engine_counts.index, y=engine_counts.values)
plt.xlabel("Engine ID")
plt.ylabel("Number of Cycles")
plt.title("Engine Data Distribution")
plt.show()
```



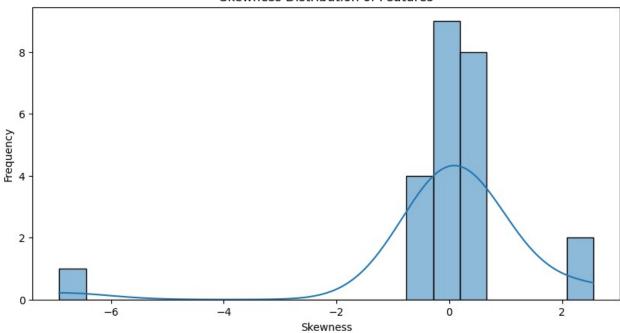
```
print("Feature Ranges:\n", feature_ranges)
     Feature Ranges:
           Engine ID Cycle Feature 1 Feature 2 Feature 3 Feature 4 Feature 5 \
               1.0
                     1.0
                             -0.0087
                                        -0.0006
                                                      100.0
                                                                518.67
     min
                                                                           641.21
              100.0 362.0
                              0.0087
                                         0.0006
                                                      100.0
                                                                518.67
                                                                           644.53
     max
          Feature_6 Feature_7 Feature_8 ... Feature_15 Feature_16 Feature_17 \
            1571.04
                       1382.25
                                    14.62
                                                   518.69
                                                               2387.88
                                                                           8099.94
    min
                                          . . .
            1616.91
                      1441.49
                                    14.62
                                                    523.38
                                                               2388.56
                                                                           8293.72
     max
          Feature 18 Feature 19 Feature 20 Feature 21 Feature 22 Feature 23 \
              8.3249
                           0.03
                                       388.0
                                                  2388.0
                                                              100.0
                                                                           38.14
    min
              8.5848
                           0.03
                                      400.0
                                                  2388.0
                                                               100.0
                                                                           39.43
    max
          Feature_24
    min
             22.8942
     max
             23.6184
     [2 rows x 26 columns]
## 3. Redundancy Check
### Check for duplicate rows
duplicate_rows = df.duplicated().sum()
print(f"Number of duplicate rows: {duplicate_rows}")
### Check for high correlation
correlation_matrix = df.iloc[:, 2:].corr()
high_corr_features = (correlation_matrix.abs() > 0.95).sum().sum() - len(correlation_m
print(f"Number of highly correlated feature pairs: {high_corr_features // 2}")
     Number of duplicate rows: 0
     Number of highly correlated feature pairs: -3
## 4. Skewness Check
skewness = df.iloc[:, 2:].skew()
plt.figure(figsize=(10, 5))
sns.histplot(skewness, bins=20, kde=True)
plt.xlabel("Skewness")
plt.ylabel("Frequency")
plt.title("Skewness Distribution of Features")
```

2. Range Check (Min-Max of Features)

feature_ranges = df.describe().loc[["min", "max"]]

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Skewness Distribution of Features



```
# Summary of Data Health
print("Data Health Summary:")
print("- Balanced Data:", "Yes" if engine_counts.std() < engine_counts.mean() * 0.1 el
print("- Feature Values in Range:", "Yes" if (feature_ranges.loc["min"] >= -10).all()
print("- Redundant Data:", "No Duplicates" if duplicate_rows == 0 else "Duplicates Fou
print("- Highly Correlated Features:", "No" if high_corr_features == 0 else "Check Nee
print("- Skewed Data:", "No" if (abs(skewness) < 1).all() else "Yes, Transformation Re</pre>
```

Data Health Summary:

- Balanced Data: No
- Feature Values in Range: Yes
- Redundant Data: No Duplicates
- Highly Correlated Features: Check Needed
- Skewed Data: Yes, Transformation Recommended